



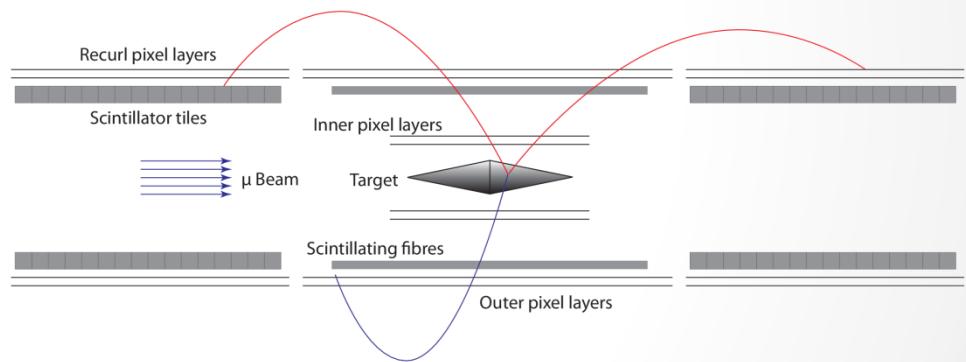
# The Mu3e Experiment

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On Behalf of the Mu3e Proto-Collaboration  
31<sup>th</sup> March 2014



# Overview

- Physics Motivation
- Mu3e Experiment
- Timing detectors
- HV-MAPS
- Summary





# Physics Motivation

Lepton flavor violation?

Standard model:

- No lepton flavor violation

Three Generations of Matter (Fermions)				
	I	II	III	
mass →	2.4 MeV/c <sup>2</sup>	1.27 GeV/c <sup>2</sup>	171.2 GeV/c <sup>2</sup>	0
charge →	2/3	2/3	2/3	0
spin →	1/2	1/2	1/2	1
name →	u up	c charm	t top	γ photon
Quarks				
mass →	4.8 MeV/c <sup>2</sup>	104 MeV/c <sup>2</sup>	4.2 GeV/c <sup>2</sup>	0
charge →	-1/3	-1/3	-1/3	0
spin →	1/2	1/2	1/2	1
name →	d down	s strange	b bottom	g gluon
Leptons				
mass →	<2.2 eV/c <sup>2</sup>	<0.17 MeV/c <sup>2</sup>	<15.5 MeV/c <sup>2</sup>	91.2 GeV/c <sup>2</sup>
charge →	0	0	0	0
spin →	1/2	1/2	1/2	1
name →	v <sub>e</sub> electron neutrino	v <sub>μ</sub> muon neutrino	v <sub>τ</sub> tau neutrino	Z <sup>0</sup> Z boson
Gauge Bosons				
mass →	0.511 MeV/c <sup>2</sup>	105.7 MeV/c <sup>2</sup>	1.777 GeV/c <sup>2</sup>	80.4 GeV/c <sup>2</sup>
charge →	-1	-1	-1	±1
spin →	1/2	1/2	1/2	1
name →	e electron	μ muon	τ tau	W <sup>±</sup> W boson



# Physics Motivation

Lepton flavor violation?

Standard model:

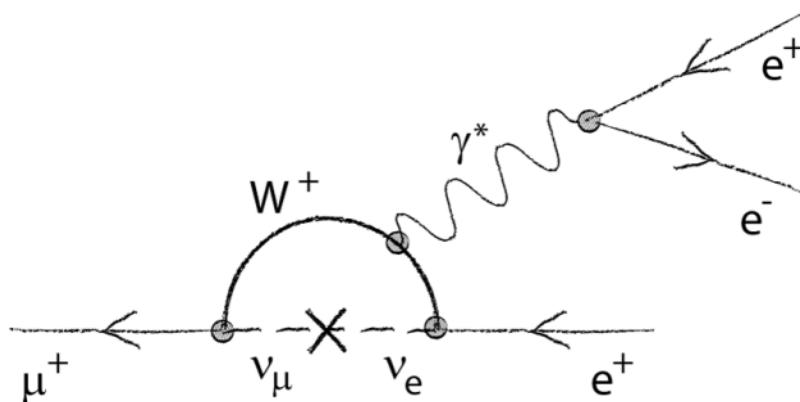
- No lepton flavor violation

$<2.2 \text{ eV}/c^2$ $\frac{1}{2}$ <b>e</b> electron neutrino	$<0.17 \text{ MeV}/c^2$ $\frac{1}{2}$ <b><math>\mu</math></b> muon neutrino	$<15.5 \text{ MeV}/c^2$ $\frac{1}{2}$ <b><math>\tau</math></b> tau neutrino
$0.511 \text{ MeV}/c^2$ $\frac{1}{2}$ <b>e</b> electron	$105.7 \text{ MeV}/c^2$ $\frac{1}{2}$ <b><math>\mu</math></b> muon	$1.777 \text{ GeV}/c^2$ $\frac{1}{2}$ <b><math>\tau</math></b> tau



# Physics Motivation

Lepton flavor violation:  $\mu^+ \rightarrow e^+ e^- e^+$



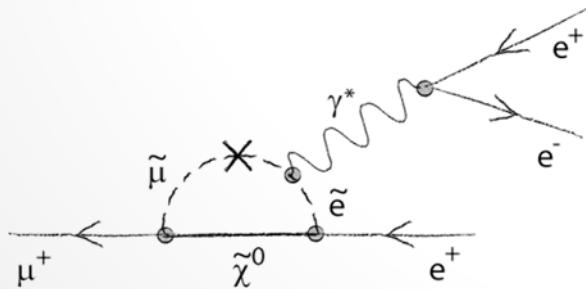
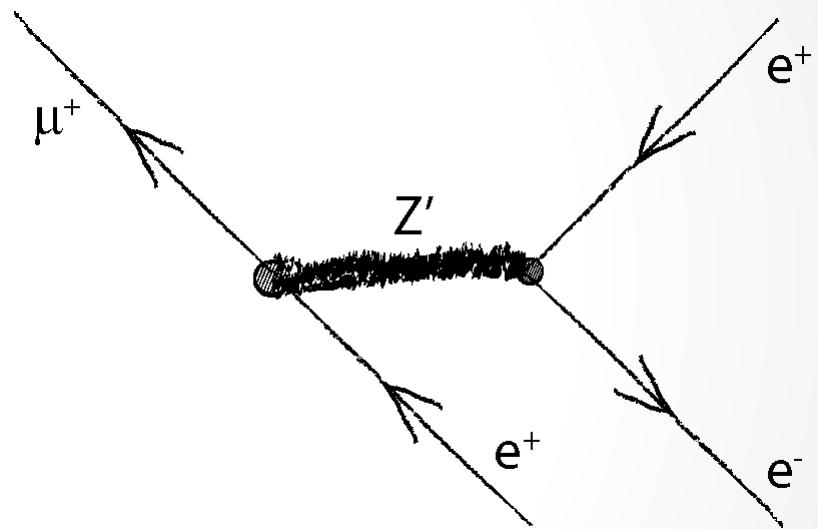
Standard model:

- No lepton flavor violation, but:
  - Neutrino mixing
  - Branching ratio  $< 10^{-54} \rightarrow$  unobservable



# The Mu3e Signal

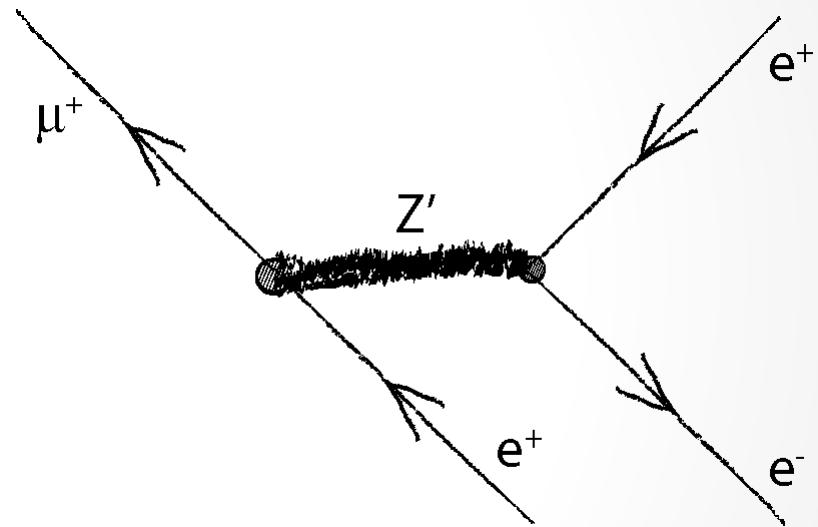
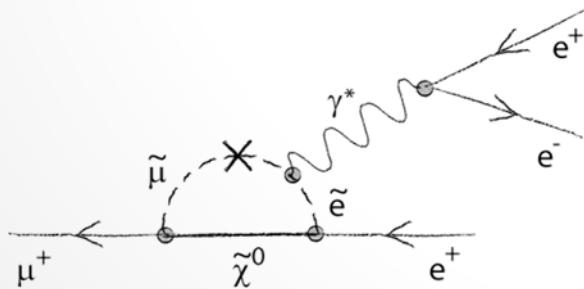
- $\mu^+ \rightarrow e^+ e^- e^+$  rare in SM
- Enhanced in:
  - Super-symmetry
  - Grand unified models
  - Left-right symmetric models
  - Extended Higgs sector
  - Large extra dimensions





# The Mu3e Signal

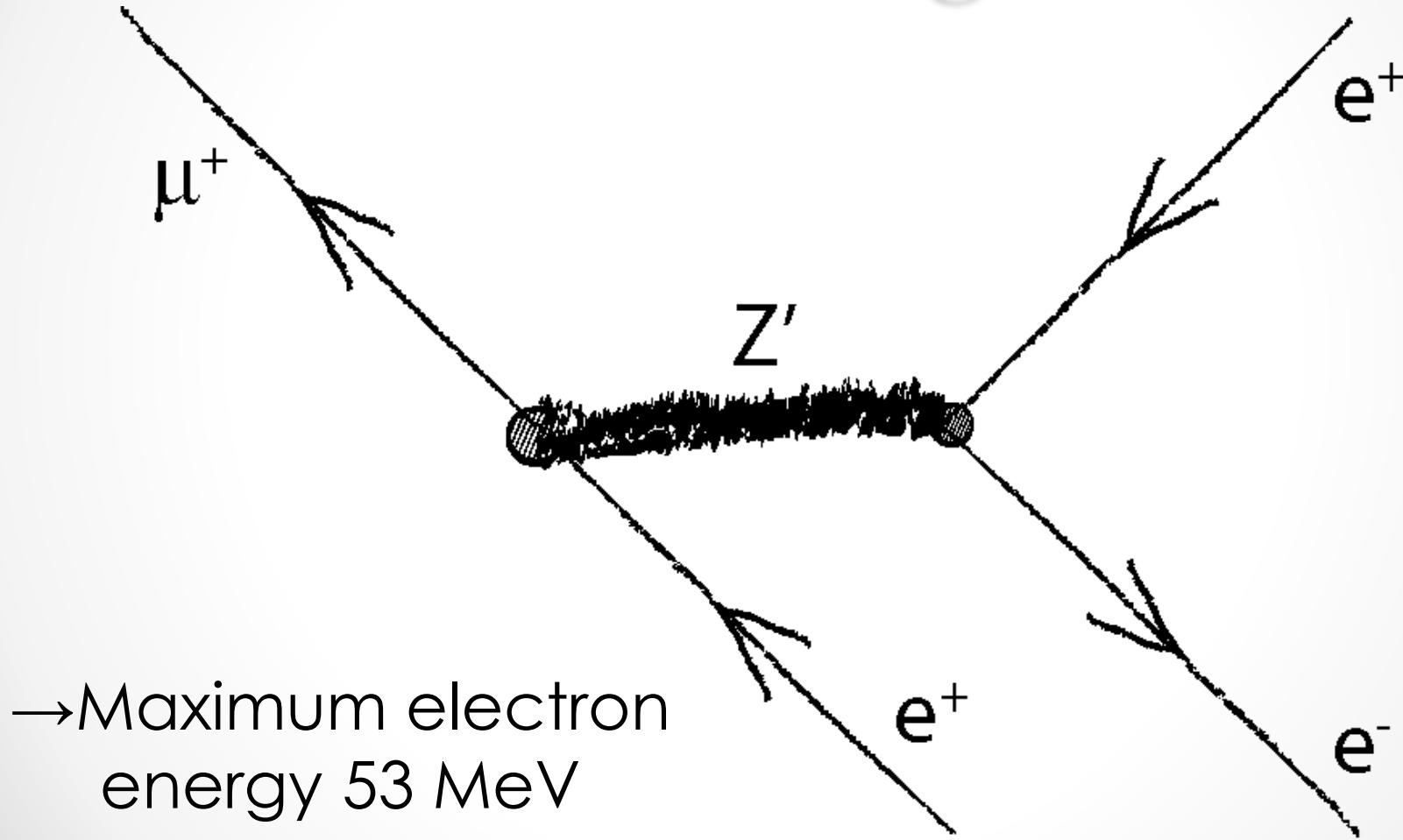
- $\mu^+ \rightarrow e^+ e^- e^+$  rare in SM
- Enhanced in:
  - Super-symmetry
  - Grand unified models
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  - Large extra dimensions



- Rare decay ( $BR < 10^{-12}$ , SINDRUM)
- For  $BR \mathcal{O}(10^{-16})$ 
  - $> 10^{16}$  muon decays
  - High decay rates  $\mathcal{O}(10^9 \text{ muon/s})$



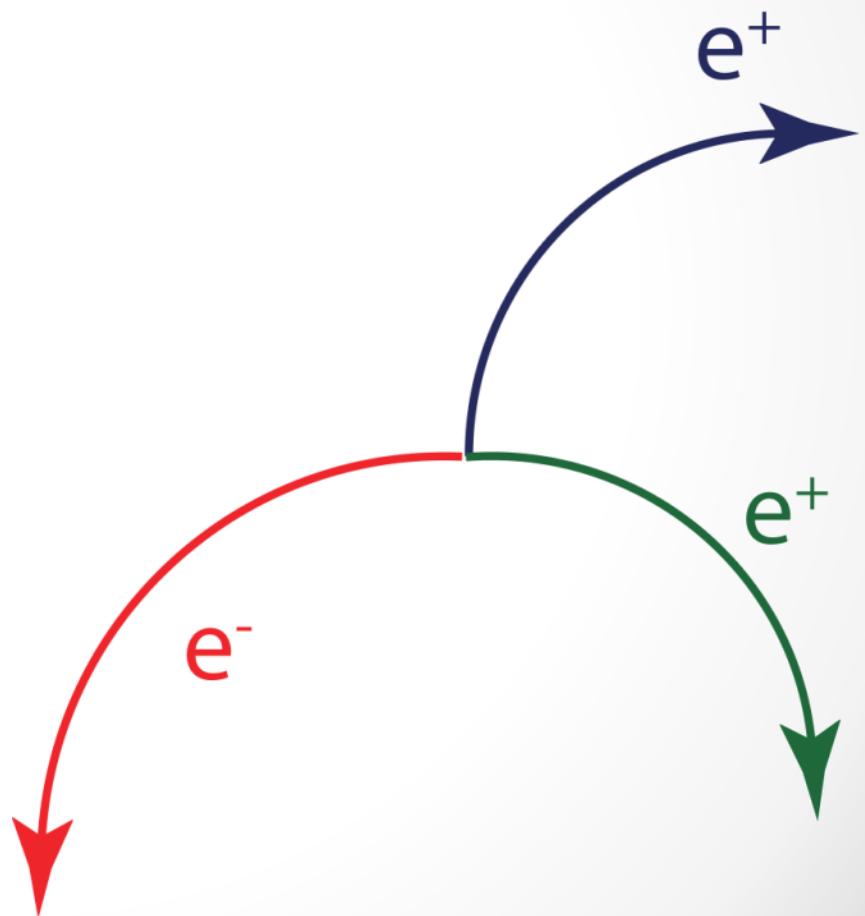
# The Mu3e Signal





# The Mu3e Signal

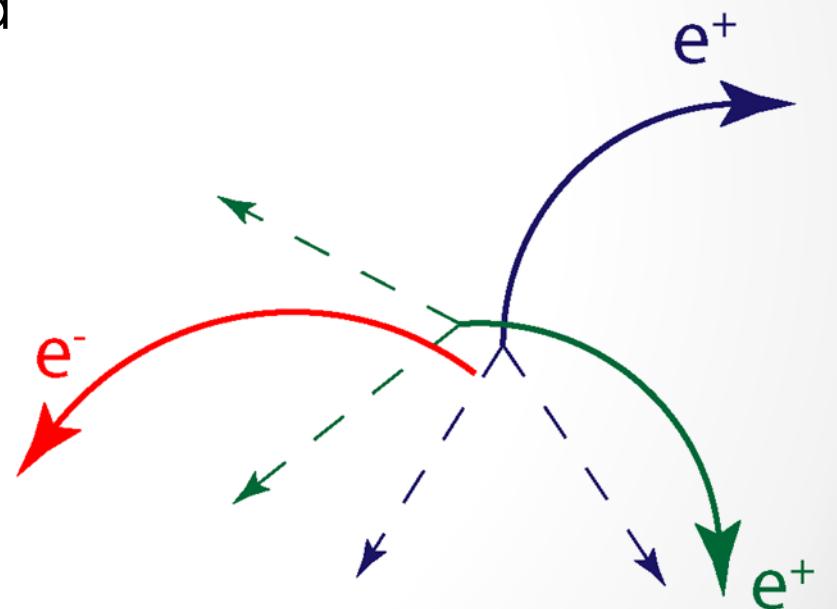
→ Maximum electron  
energy 53 MeV





# The Mu3e Background

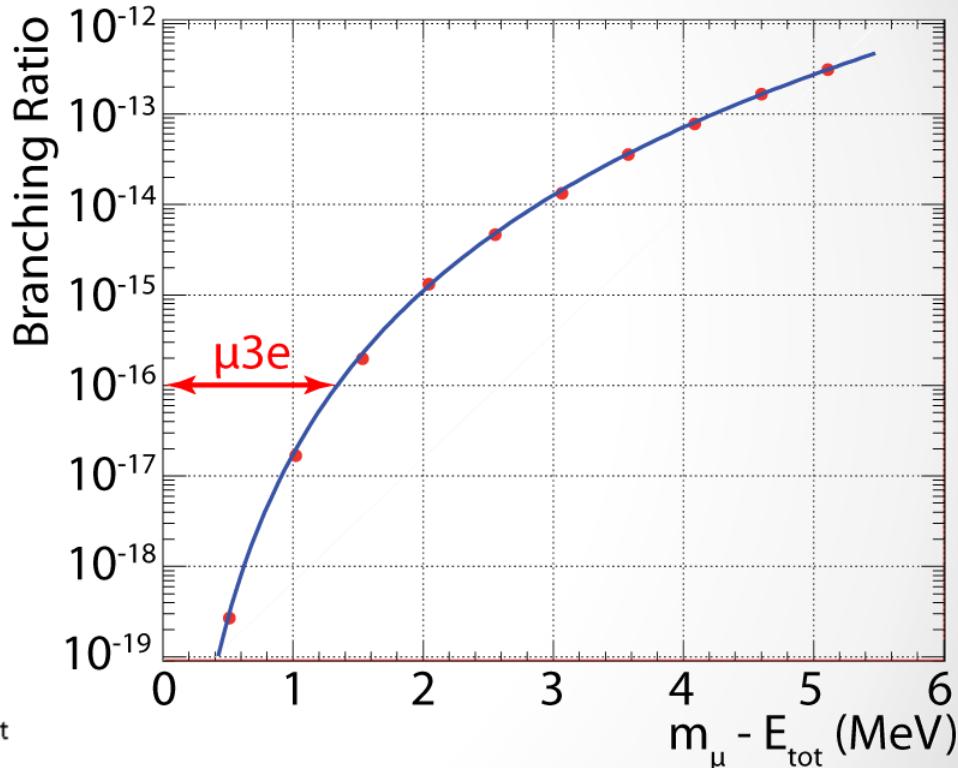
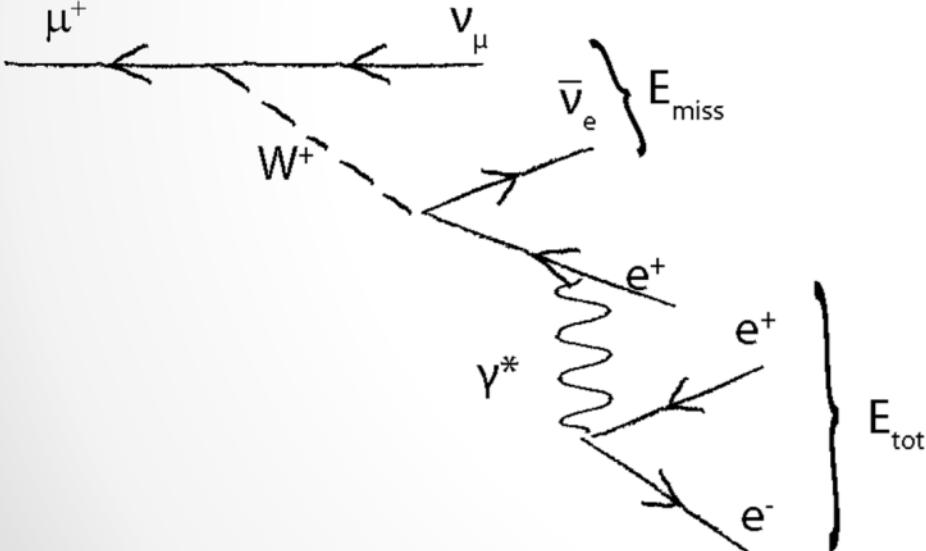
- Combinatorial background
  - $\mu^+ \rightarrow e^+vv$  &  $\mu^+ \rightarrow e^+vv$  &  $e^+e^-$
  - many possible combinations
- Good time and
- Good vertex resolution required





# The Mu3e Background

- $\mu^+ \rightarrow e^+ e^- e^+ \nu \bar{\nu}$ 
  - Missing energy ( $\nu$ )
  - Good momentum resolution

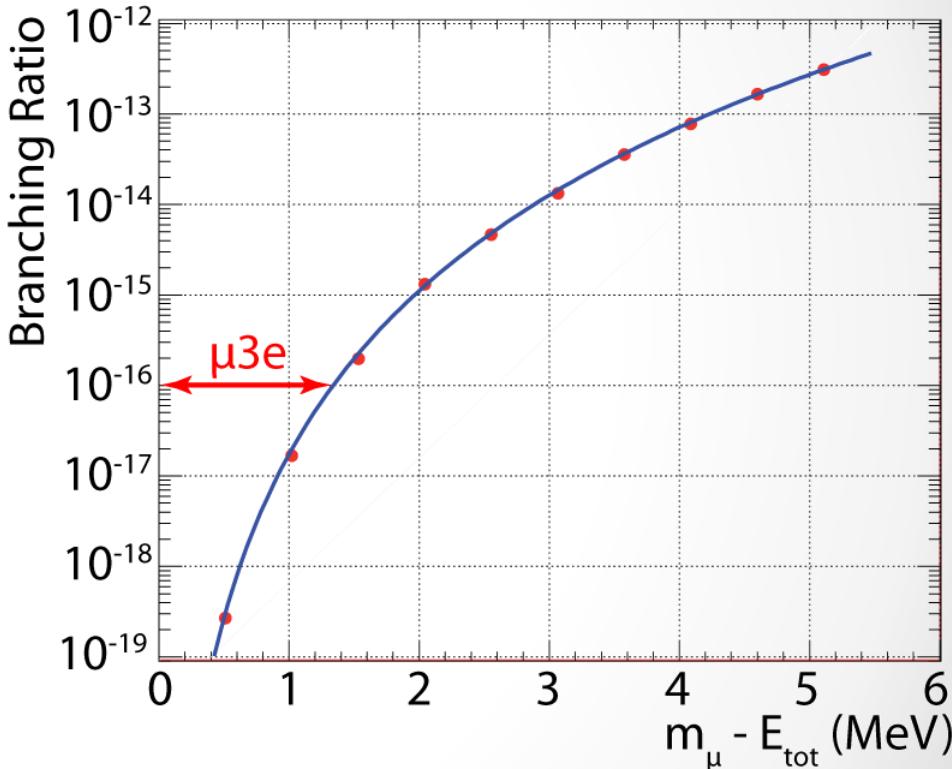
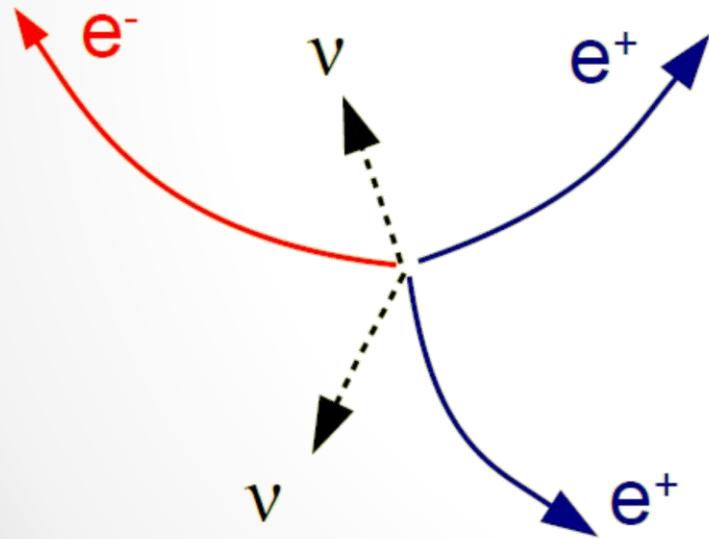


(R. M. Djilkibaev, R. V. Konoplich,  
Phys.Rev. D79 (2009) 073004)



# The Mu3e Background

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# Challenges

...

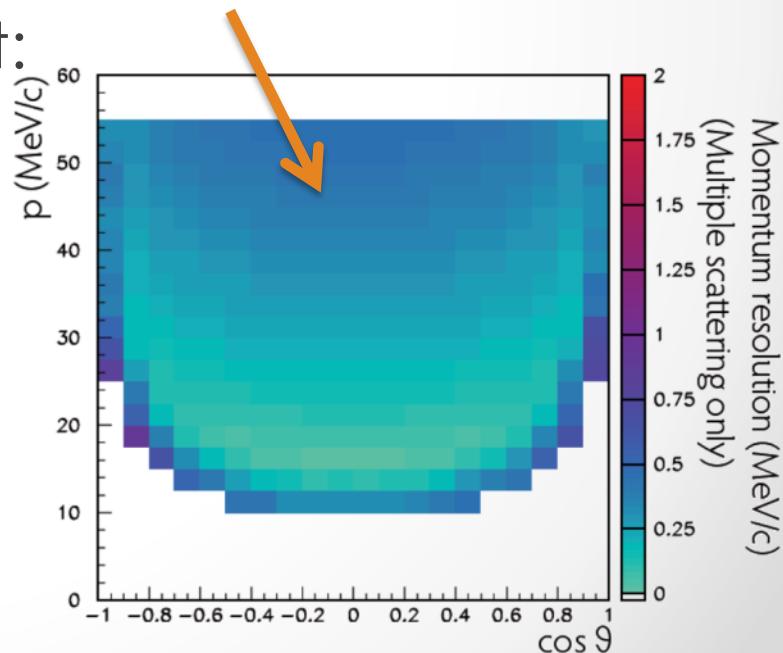


# Challenges

- High rates
- Good timing resolution
- Good vertex resolution
- Excellent momentum resolution
- Extremely low material budget

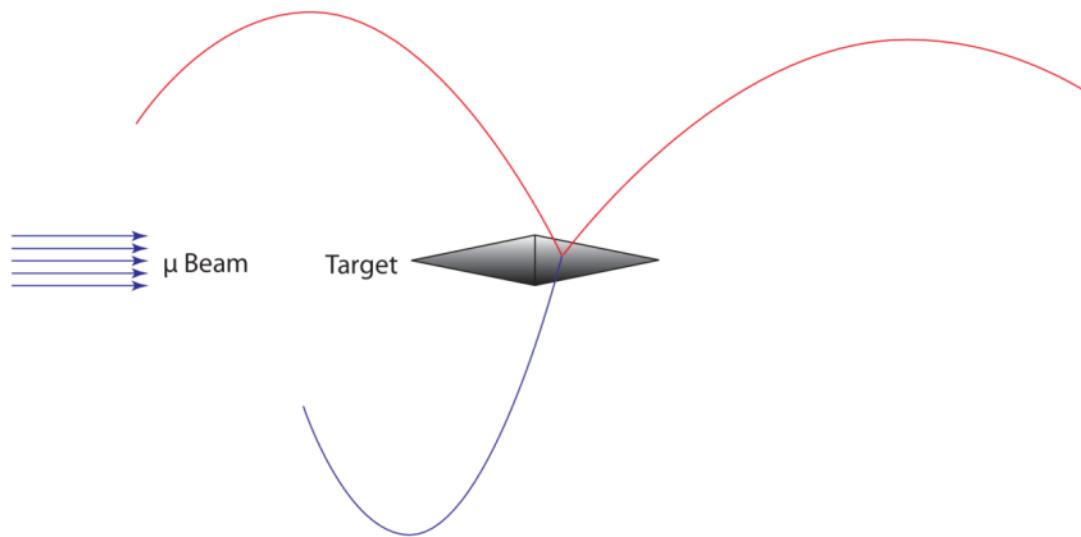
# Challenges

- High rates:  $10^9 \mu/\text{s}$
- Good timing resolution: 100 ps
- Good vertex resolution:  $\sim 200 \mu\text{m}$
- Excellent momentum resolution:  $\sim 0.5 \text{ MeV}/c^2$
- Extremely low material budget:
  - $1 \times 10^{-3} X_0$  (Si-Tracker Layer)
- HV-MAPS spectrometer
  - 50  $\mu\text{m}$  thin sensors
  - $B \sim 1 \text{ T}$  field
- + Timing detectors





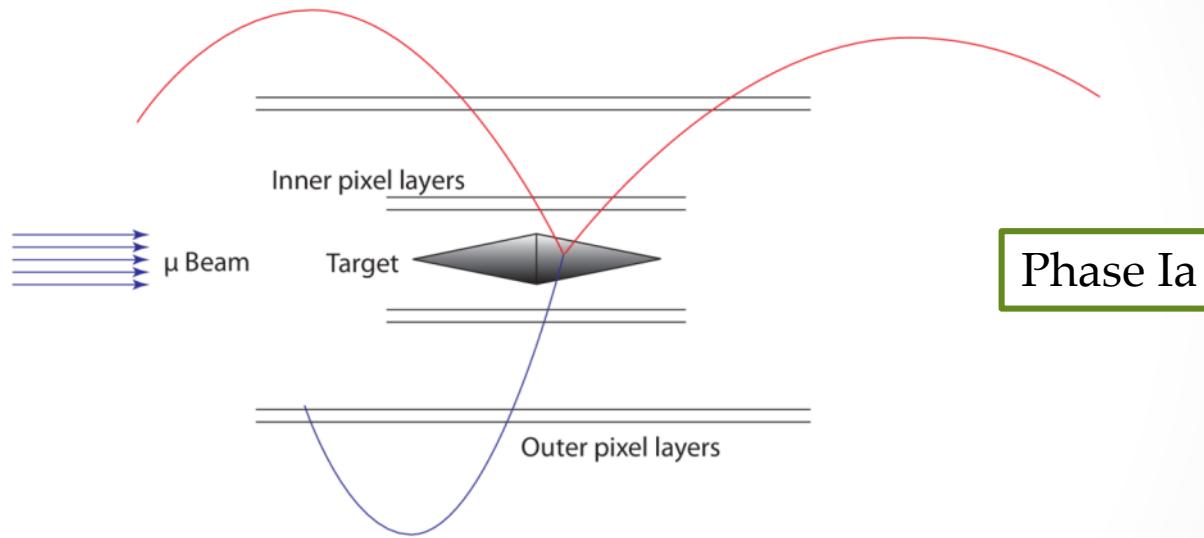
# The Mu3e Experiment



- Muon beam  $\text{O}(10^9/\text{s})$
- Helium atmosphere
- 1 T B-field

- Target double hollow cone
- Silicon pixel tracker
- Scintillating fiber tracker
- Tile detector

# The Mu3e Experiment

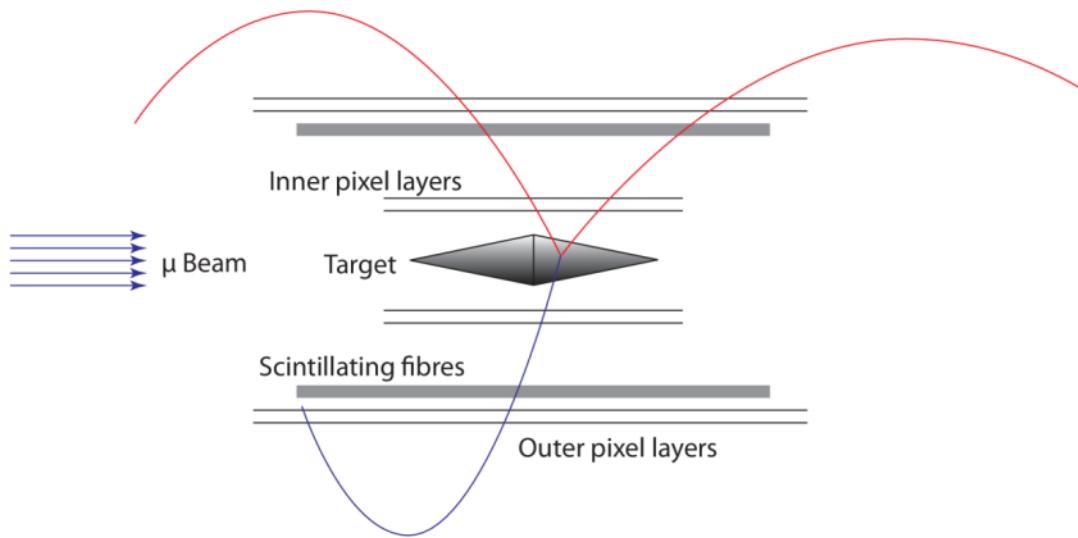


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# The Mu3e Experiment

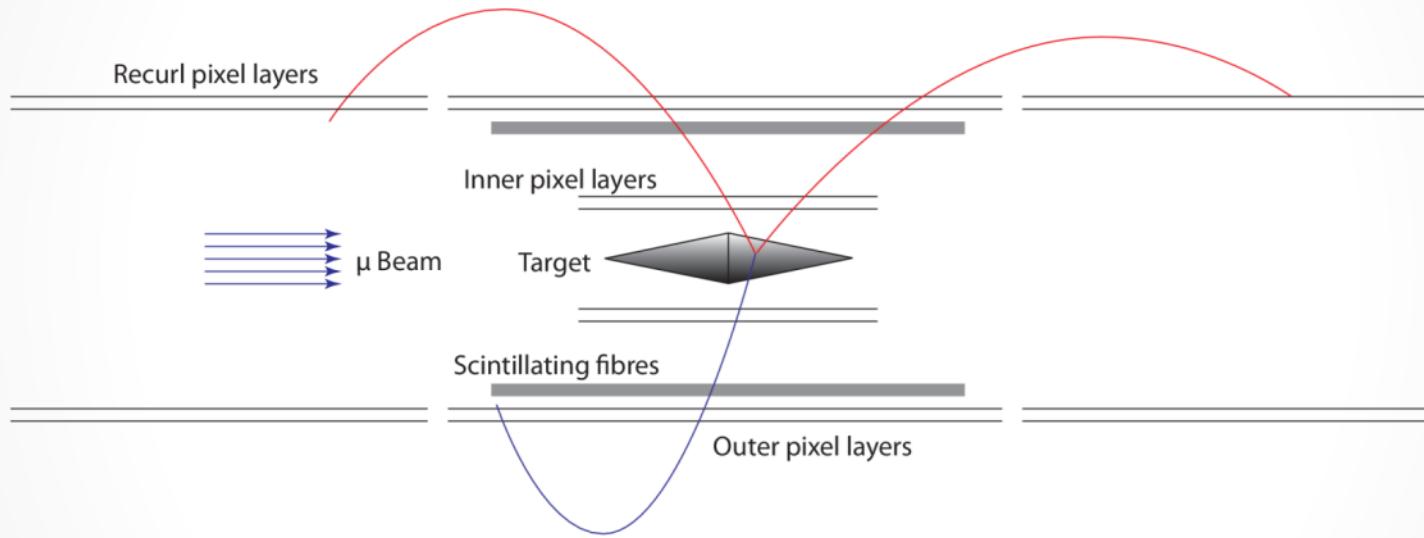


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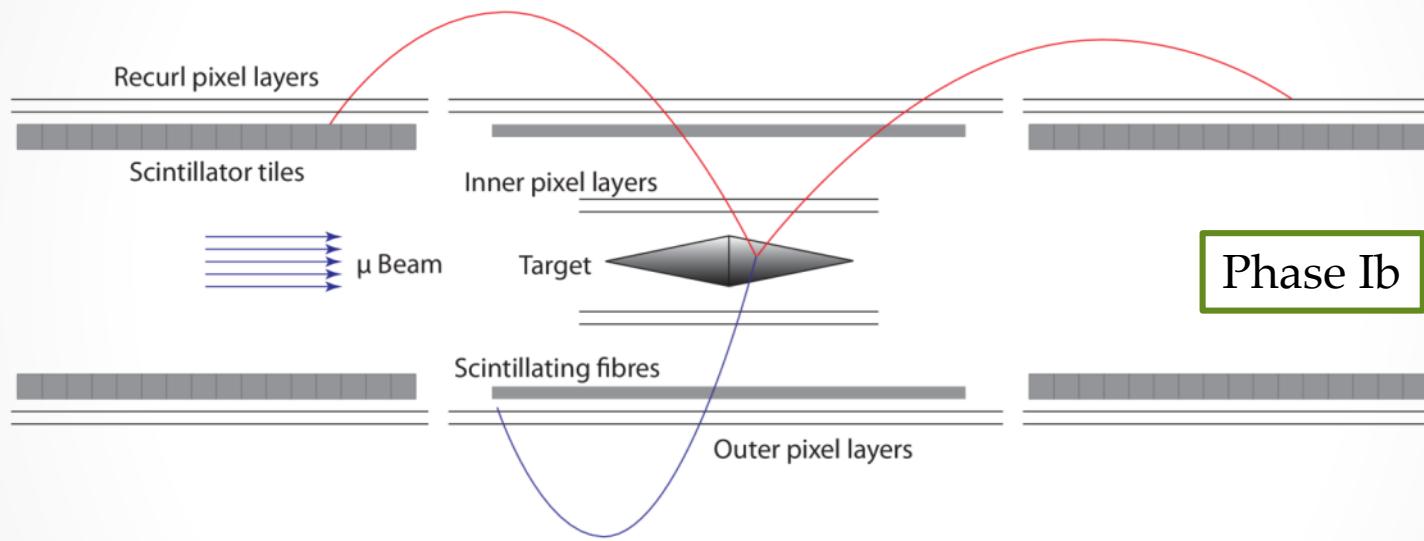


- Muon beam  $O(10^9/s)$
- Helium atmosphere
- 1 T B-field

- Target double hollow cone
- Silicon pixel tracker
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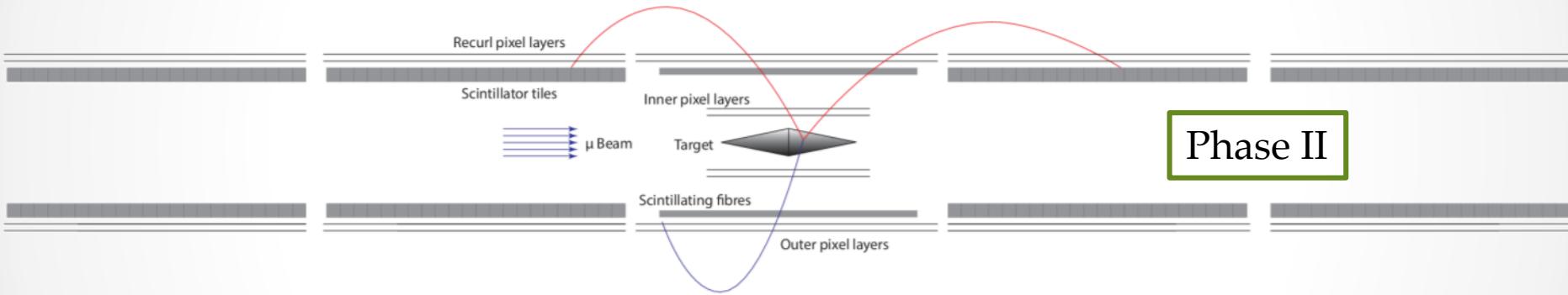


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- Scintillating fiber tracker
- Tile detector



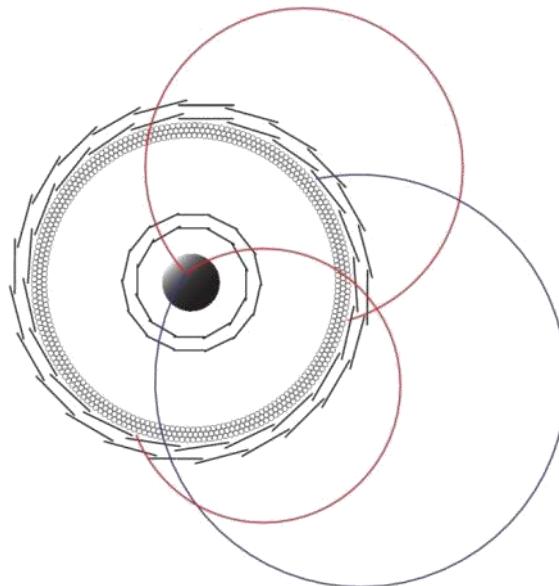
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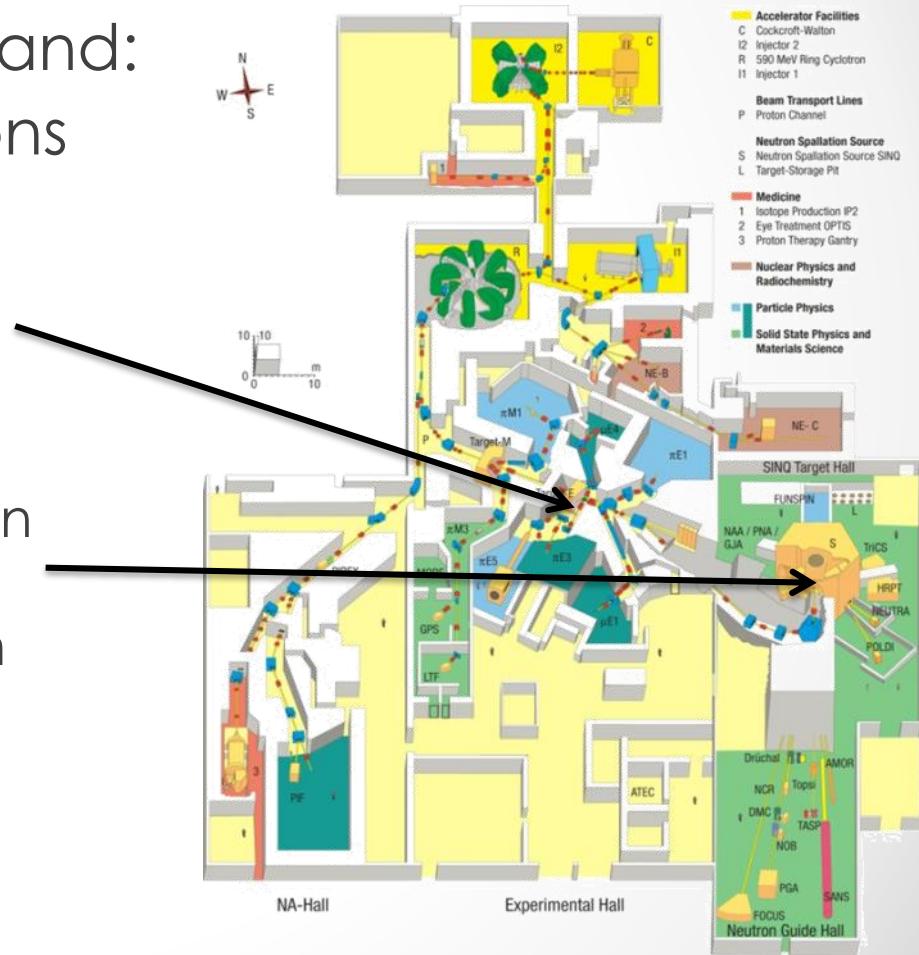
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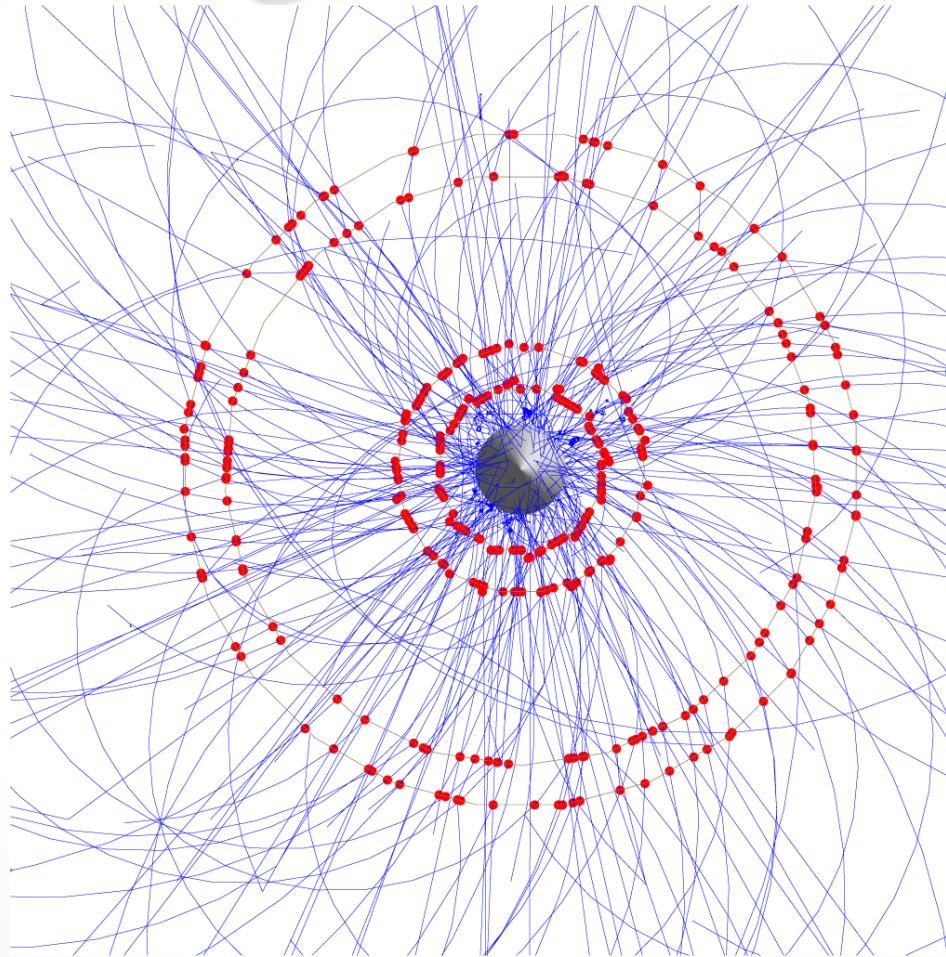
# PSI $\mu$ -Beam

Paul Scherrer Institute Switzerland:

- 2.2 mA of 590 MeV/c protons
- Phase I:
  - Surface muons from target E
  - Up to a few  $10^8 \mu/s$
- Phase II:
  - New beam line at the neutron source:
    - High intensity **Muon Beam**
  - Several  $10^9 \mu/s$  possible
    - $>10^{16}$  muon decays per year
    - BR  $10^{-16}$  (90% CL)

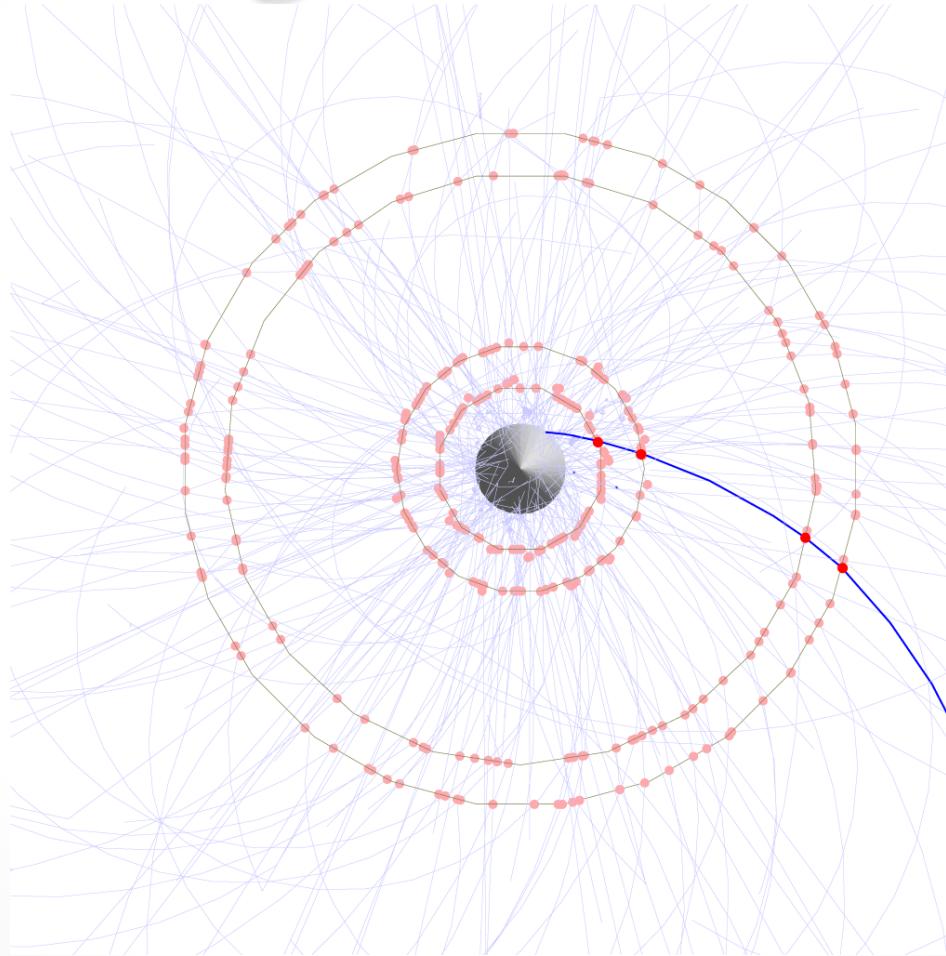


# Timing Detectors



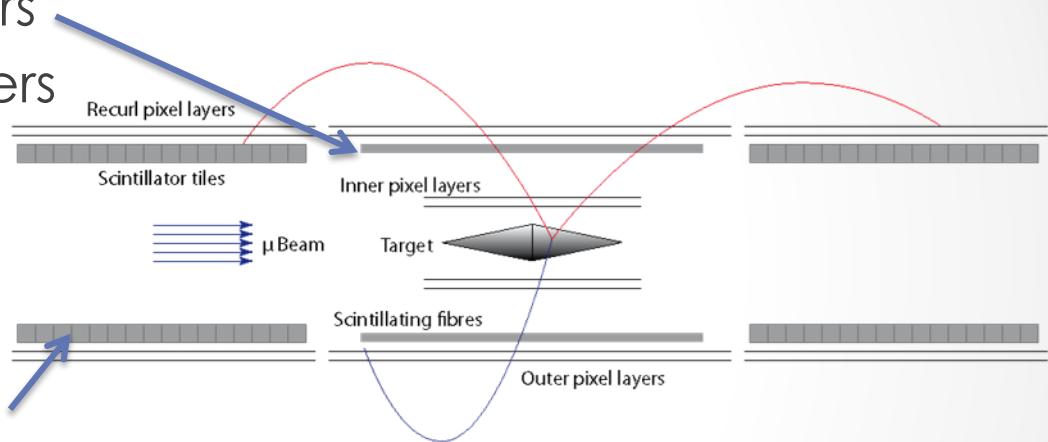
50 ns

# Timing Detectors



# Timing Detectors

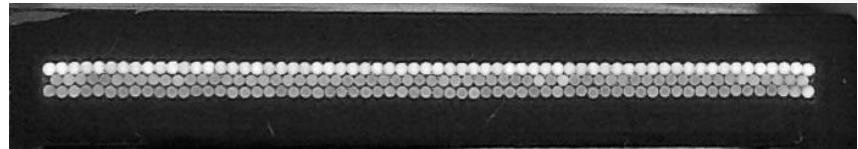
- Fiber detector
  - Before outer pixel layers
  - 250 µm scintillating fibers
  - SiPMs
  - 1 ns resolution
- Tile detector
  - After recoil pixel layers
  - 8.5 x 7.5 x 5 mm<sup>3</sup>
  - SiPMs
  - 100 ps resolution





# Fiber Tracker

- Fiber ribbon modules
  - 16 mm wide
  - 360 mm long
  - 3 layers fibers of 250  $\mu\text{m}$  dia.
  - 3 STiC readout chips

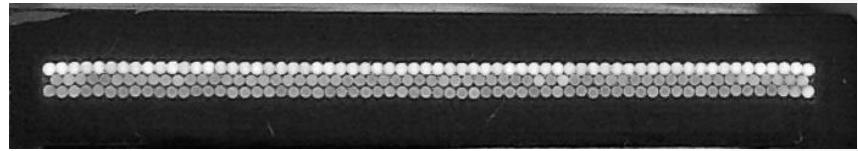


Scintillating fiber ribbons



# Fiber Tracker

- Total fiber Tracker:
  - 24 ribbon-modules
  - 72 read-out chips
  - 4536 fibers

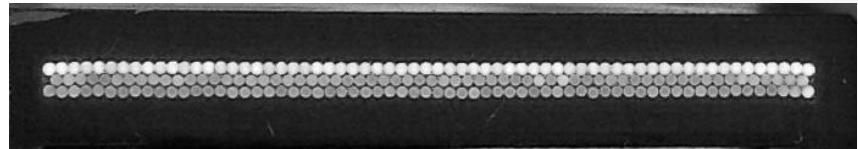


Scintillating fiber ribbons



# Fiber Tracker

- Prototype ribbons built:
  - 3 layers
  - 16 mm wide
  - 360 mm long
- CAD in progress



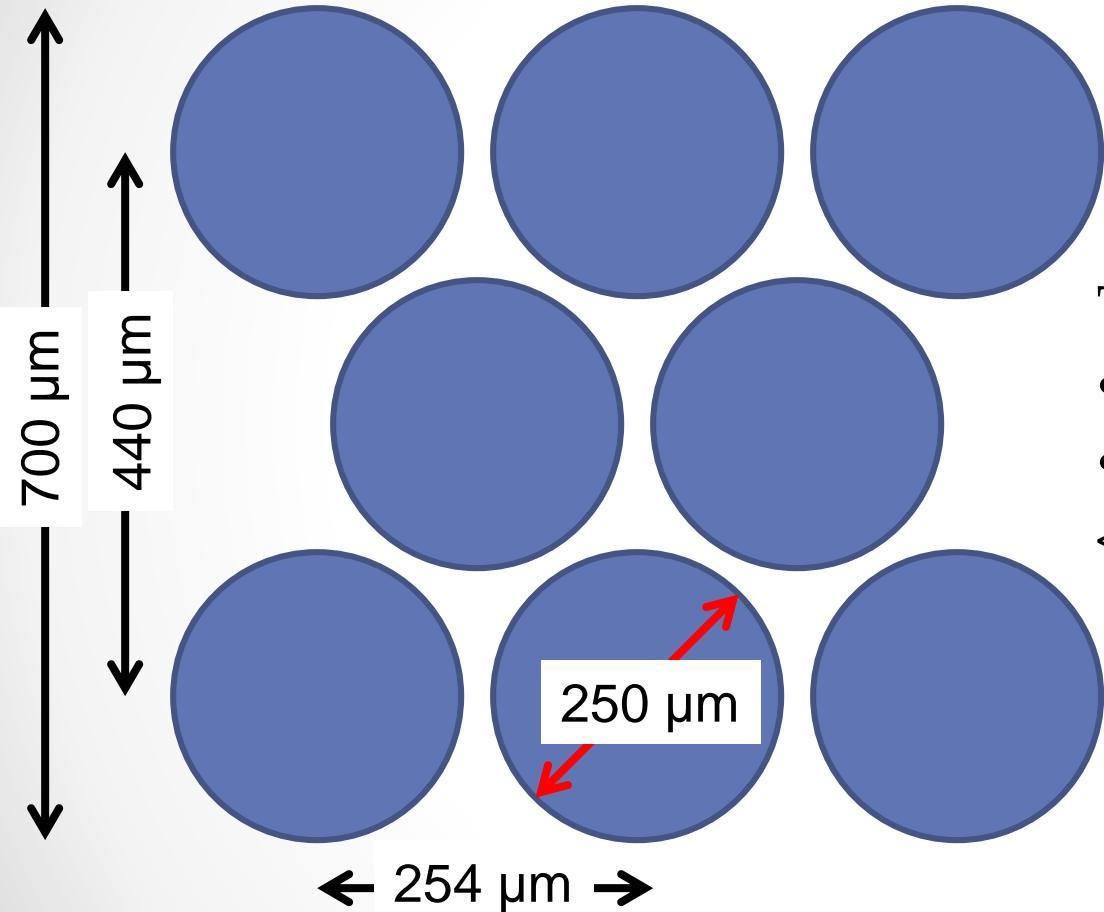
Scintillating fiber ribbons



# Details ...



staggered layers



Thickness:

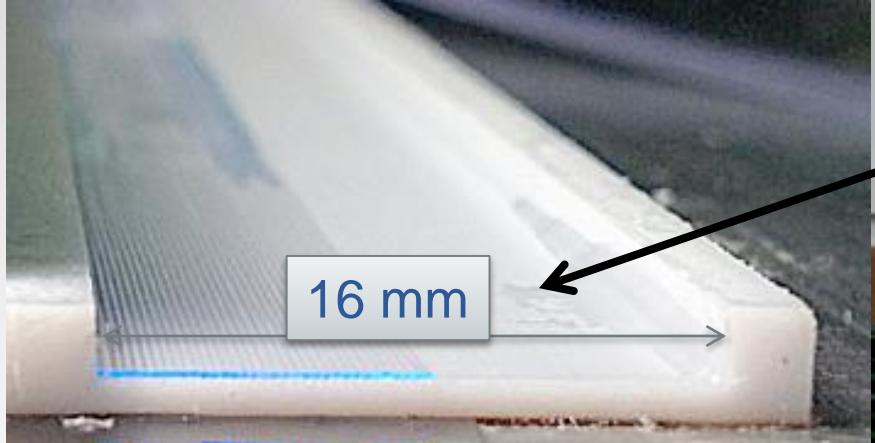
- theoretical ~ 700  $\mu\text{m}$
  - measured ~ 750  $\mu\text{m}$
- < 1 g of glue / ribbon

Alternative:  
Square shape fibers



horizontal gap between fibers ~ 4  $\mu\text{m}$

# Fiber Winding Tool



U channel



fiber

~ 40 cm

More R&D to optimize the construction of the ribbons

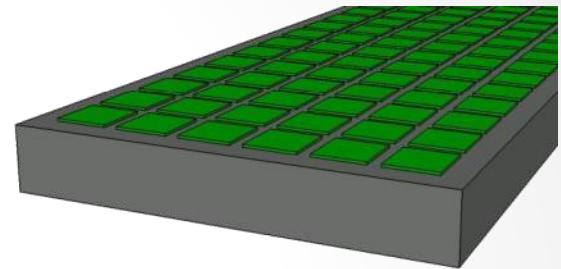
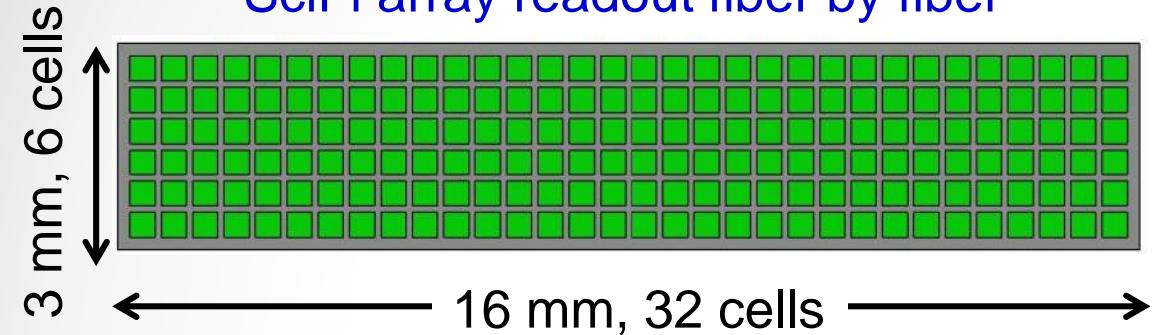


# Readout of Fibers



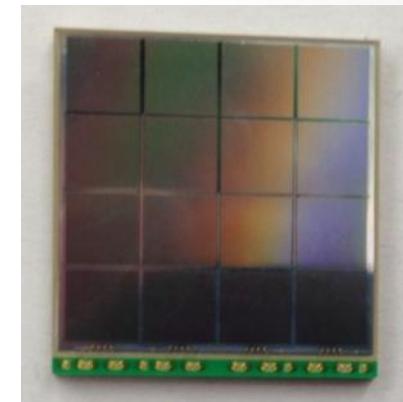
Si-PMs (MPPCs) at both fiber ends

SciFi array readout fiber by fiber



## Monolithic device

- Custom design ongoing with Hamamatsu
- $6 \times 32$  independent readout cells
- $50 \mu\text{m} \times 50 \mu\text{m}$  pixels grouped in
- $0.4 \text{ mm} \times 0.4 \text{ mm}$  cells with  $0.1 \text{ mm}$  spacing
- Common bias for each cell ( $\sim 0.5 \text{ V}$ )



Example of Hamamatsu  
Si-PM array  
S12642-0404 sensor  
 $4 \times 4 \text{ ch. } (3 \times 3 \text{ mm}^2)$

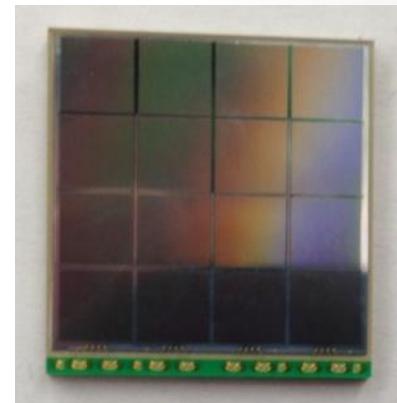
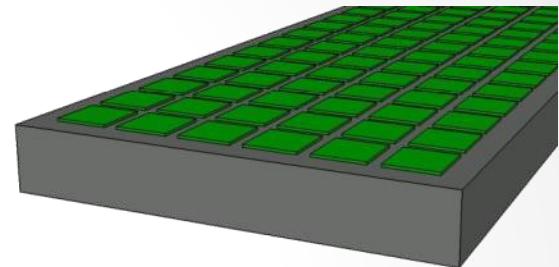
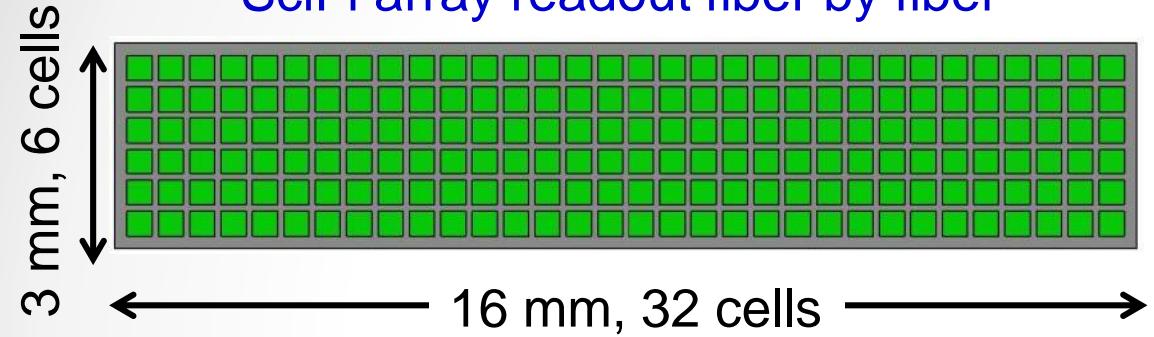


# Readout of Fibers



Si-PMs (MPPCs) at both fiber ends

SciFi array readout fiber by fiber



- ☺ lowest possible occupancy
- ☺ no “optical” cross talk
- ☺ can also be used for tracking ?
- ☹ increased # of readout channels ( $2 \times 192$ )
- ☹ few photons / fiber (cell)

Example of Hamamatsu  
Si-PM array  
S12642-0404 sensor  
 $4 \times 4$  ch. ( $3 \times 3$  mm $^2$ )



# Single Fiber Readout

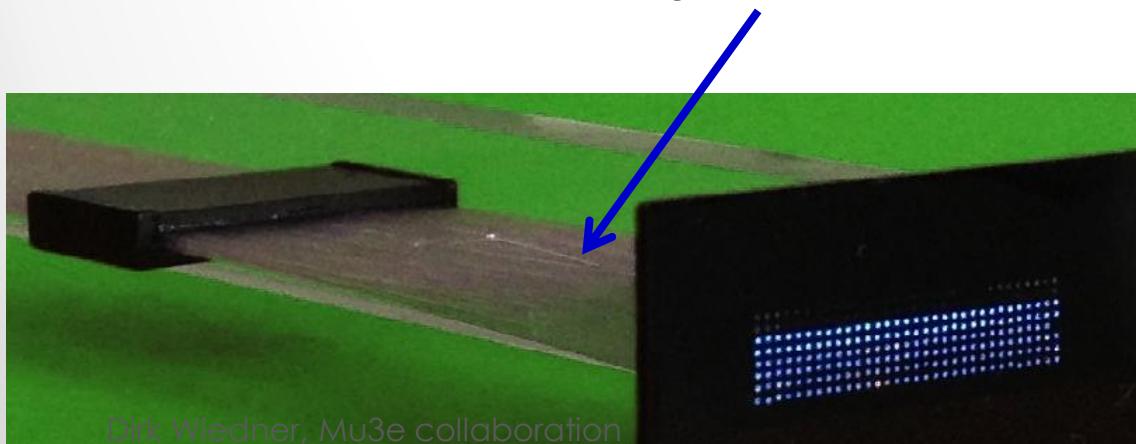


Fibers glued with photo-device geometry  
500  $\mu\text{m}$  center to center

Si-PM array directly coupled to fibers

Estimated rate  $\sim 200$  kHz  
for 2016 run

“fan-out” between straight section and socket

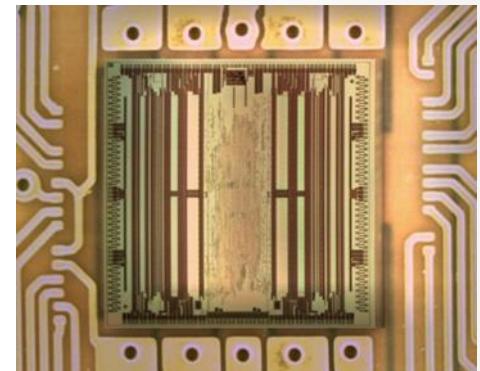


Alternative:  
LHCb type detector



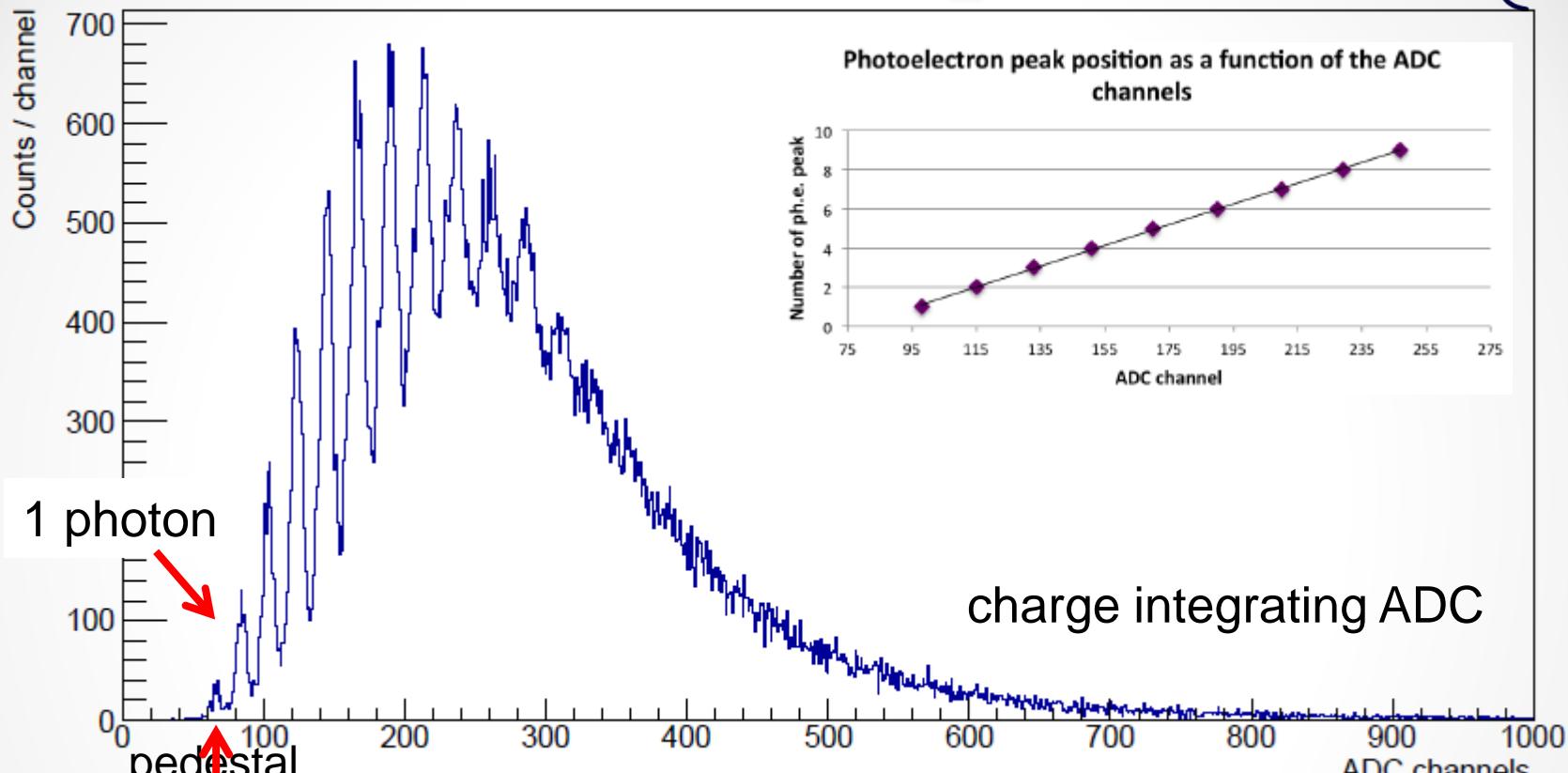
# Readout Electronics

- **STiC ASIC (KIP)**
- Fulfils SciFi requirements
  - Compact design
    - Installation very close to Si-PM arrays
  - 64 channels
    - 6 chips / Si-PM array
    - Assuming STiC can sustain  $\sim$ 10 MHz hit-rate
- Performance to be tested
  - In particular for low photon yield





# ADC Spectra



- Equidistant peaks
- Reproducible shape
- Efficiency > 98 % (2 or more photons)
- Consistent with light propagation simulations
- Distance between peaks → amplification



# Efficiency

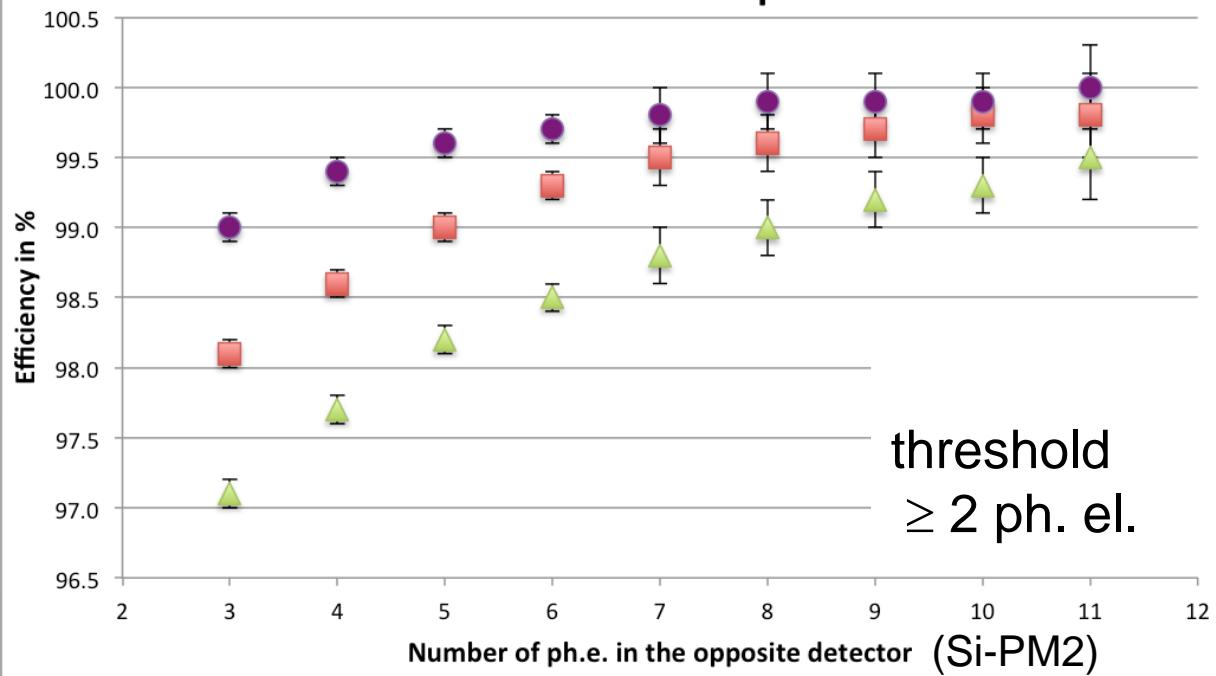


Si-PM1

Si-PM2



Relative Efficiency in the Second detector as a function of the source position



Small efficiency drop for source far from Si-PM

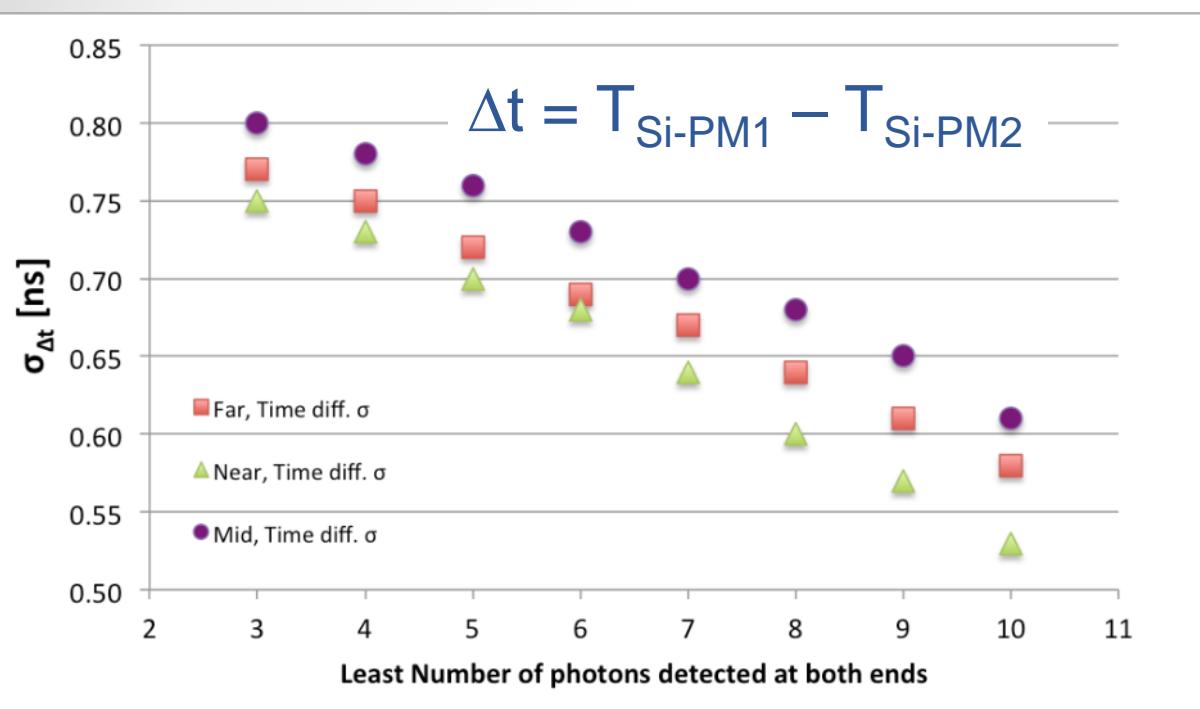
Vs. photons in opposite detector

Detection efficiency of Si-PM1 increases With # photons in Si-PM2

t.b.d. with 360 mm ribbons



# Time Resolution



$\sigma_{\Delta t} \approx 800$  ps  
with at least 3  $\gamma$  detected  
(~95 % efficient)

$\Rightarrow \sigma_{MT} \approx 400$  ps  $\geq 3 \gamma$

reproducible results

- Time resolution does not show  $1 / \sqrt{n}$  behavior:  
 $\Rightarrow$  improve on timing algorithm!
- Si-PM transit time spread  $\sim 100$  ps has almost no effect
- Real issue: time in all  $\sim 9k$  channels to few 100 ps

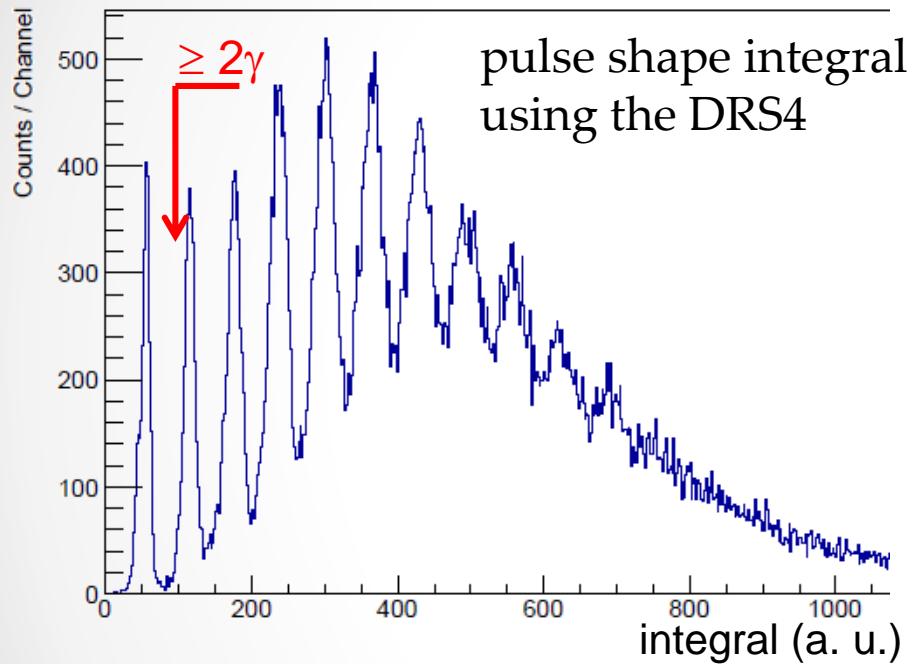


# Calibration



Calibrate in situ:

Alignment, energy (thresholds), timing



Energy:

Use ADC spectra

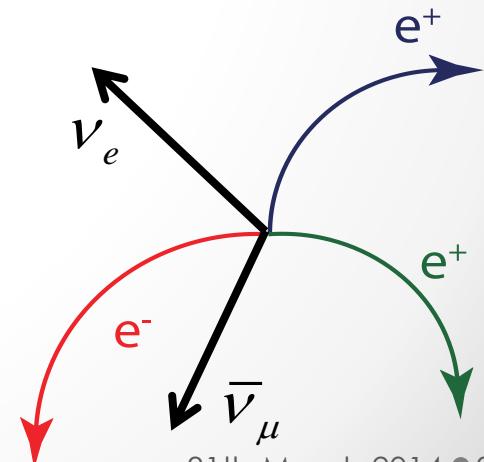
Distance between peaks

→ Amplification

Set discriminator thresholds ( $> n\gamma$ )

Timing:

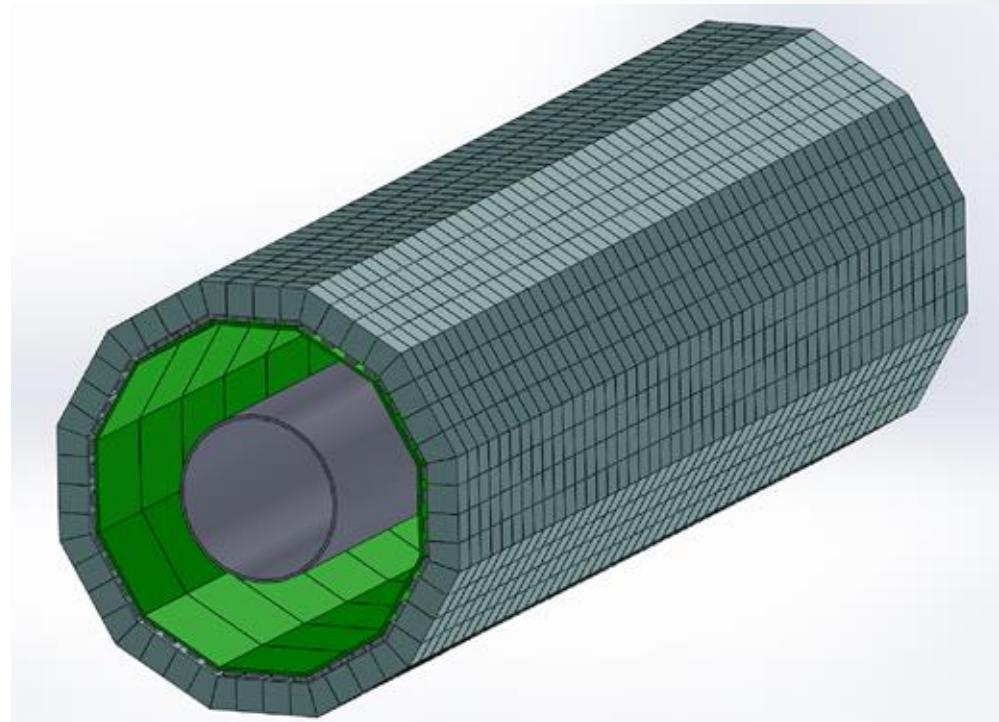
- use the decay  $\mu^+ \rightarrow e^+ e^- e^+ \nu \bar{\nu}$
- 3 prongs produced at the same time
- For  $10^7 \mu$  decays / s in one day
- $10^7$  decays assuming 33% eff.





# Tile Detector

- Scintillating tiles
  - $8.5 \times 7.5 \times 5 \text{ mm}^3$
- 12 Tile Modules per station
  - 192 tiles/module
  - Attached to end rings
- SiPMs attached to tiles
  - Front end PCBs below
  - Readout through STiC

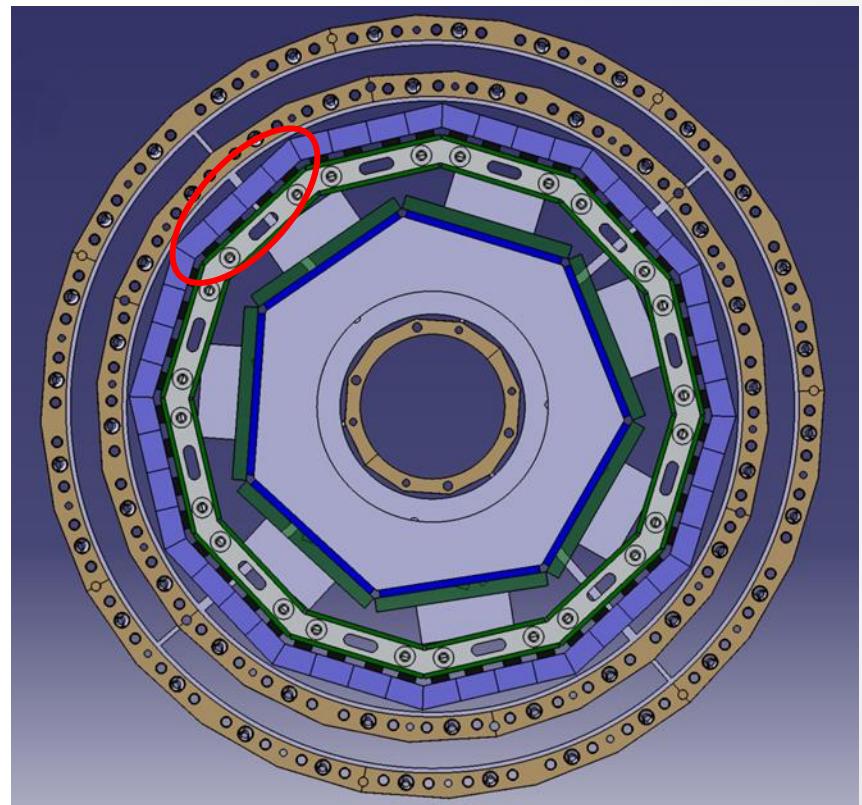


Sketch of Tile detector station



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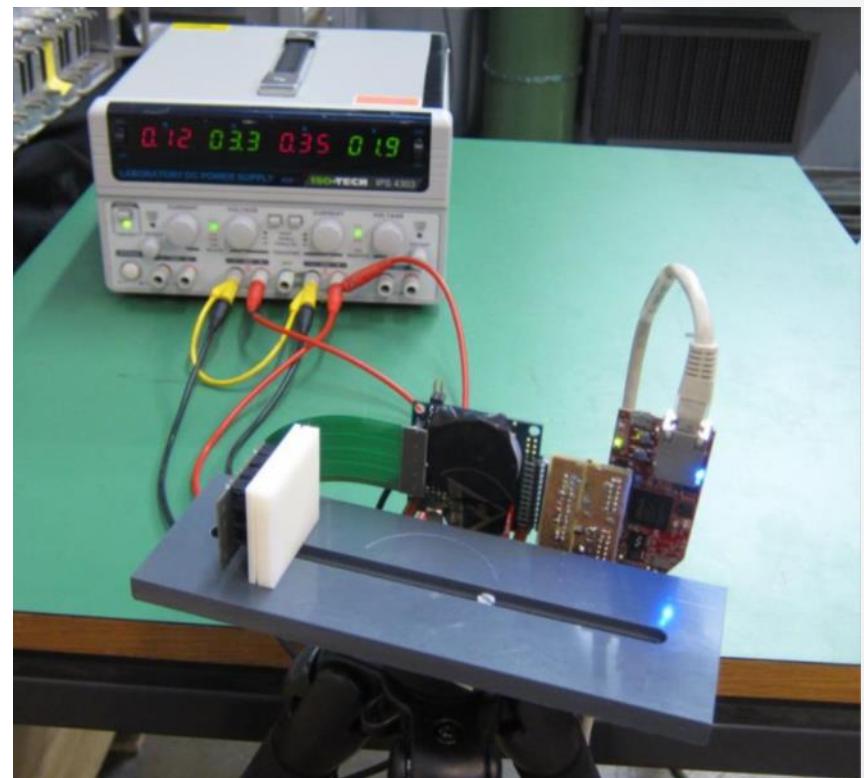


CAD of Tile Detector integration



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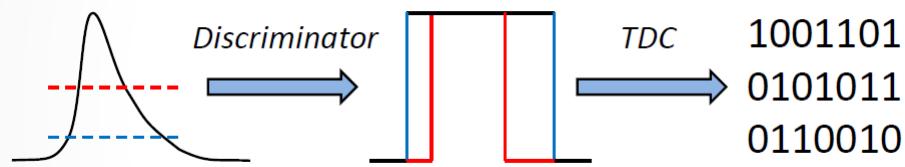


Tile detector  $4 \times 4$  prototype



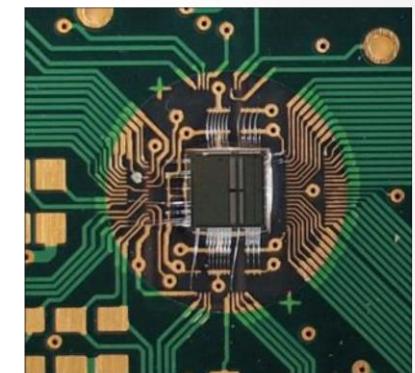
# STiC Readout

- Developed at KIP for EndoTOFPET-US
  - Optimized for ToF applications
- Key features:
  - Digital timing & energy information

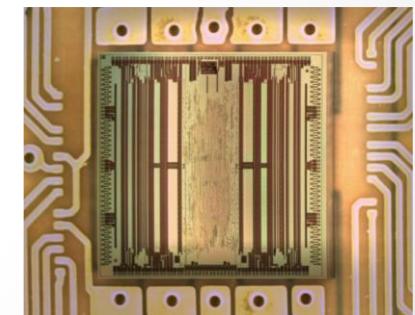


- 64 channels (version 3.0)
  - 50 ps TDC bins
  - SiPM bias tuning
  - SiPM tail cancelation possibility (version 3.0)
  - Currently  $\approx 1$  MHz hit rate / chip
  - Up to  $\approx 20$  MHz in future version
- Version 2.0 successfully operated in test-beam

STiC 2.0



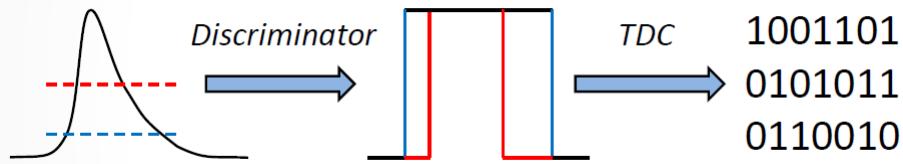
STiC 3.0





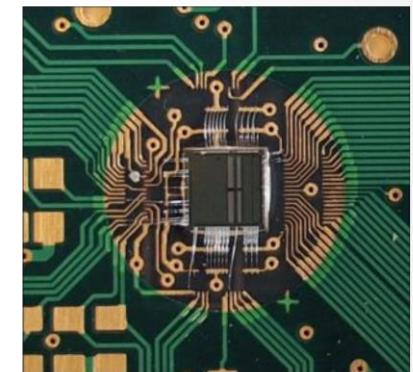
# STiC Readout

- Developed at KIP for EndoTOFPET-US
  - Optimized for ToF applications
- Key features:
  - Digital timing & energy information

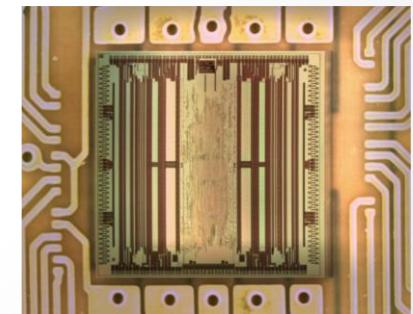


- 64 channels (version 3.0)
- 50 ps TDC bins
- SiPM bias tuning
- SiPM tail cancelation possibility (version 3.0)
- Currently  $\approx 1$  MHz hit rate / chip
- Up to  $\approx 20$  MHz in future version
- Version 2.0 successfully operated in test-beam

STiC 2.0



STiC 3.0





# DRS5-Chip Readout

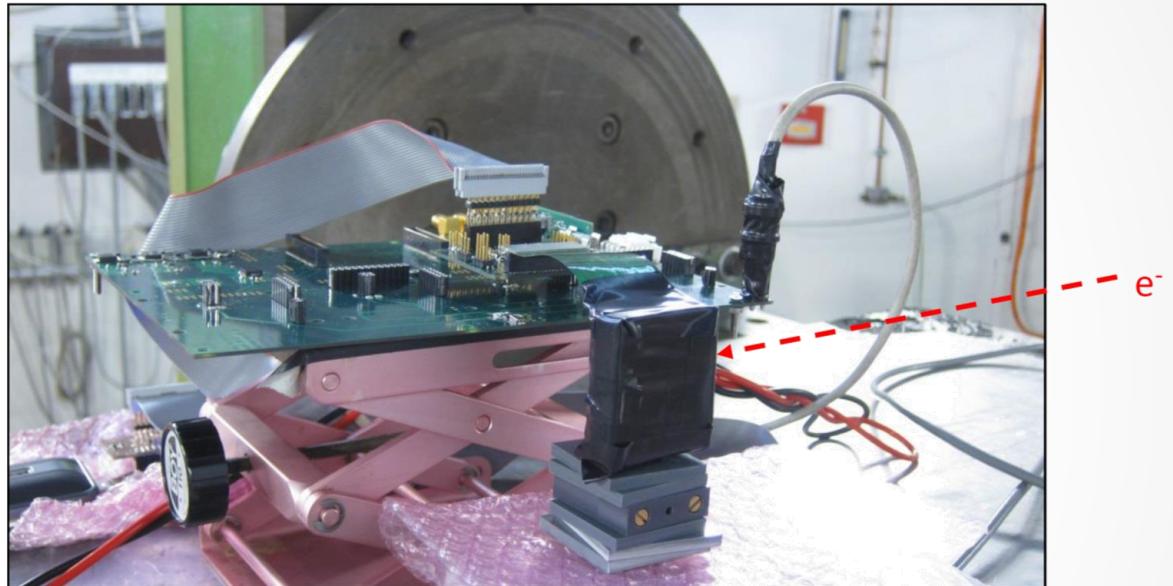
- Developed at PSI – successor to DRS4
- Currently in development
- Key features:
  - Sampling speed up to 10 GSPS
  - Bandwidth > 3 GHz
  - 8 (16?) channels
  - Dead-time less readout mode
  - Up to 5 MHz hit rate
- DRS4 successfully operated in test-beam

Alternative  
To STiC



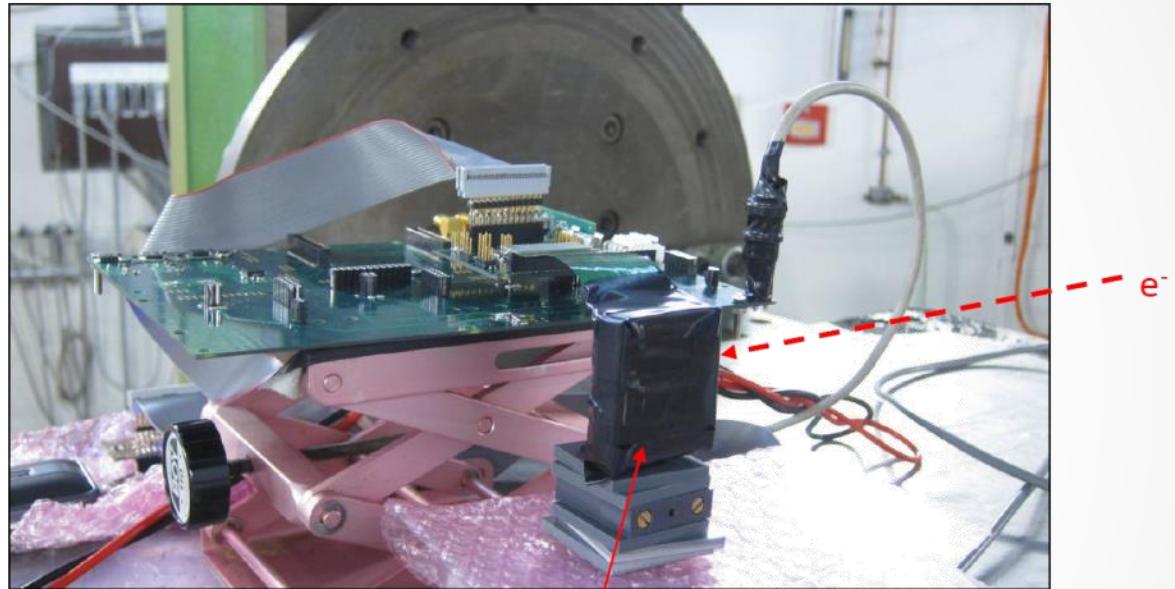


# STiC Test Beam

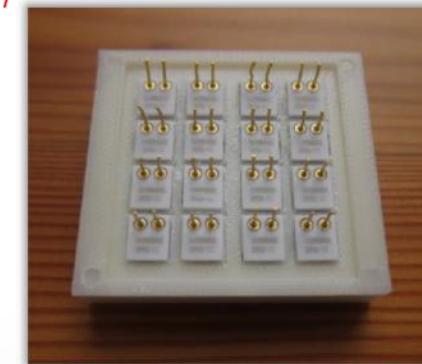
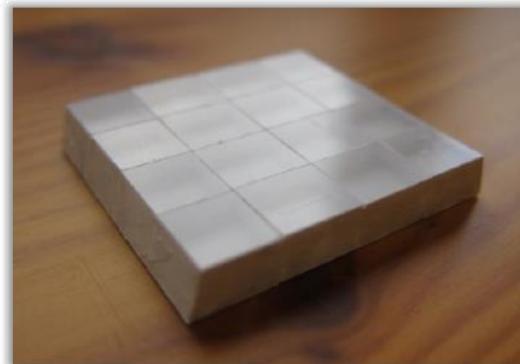




# STiC Test Beam



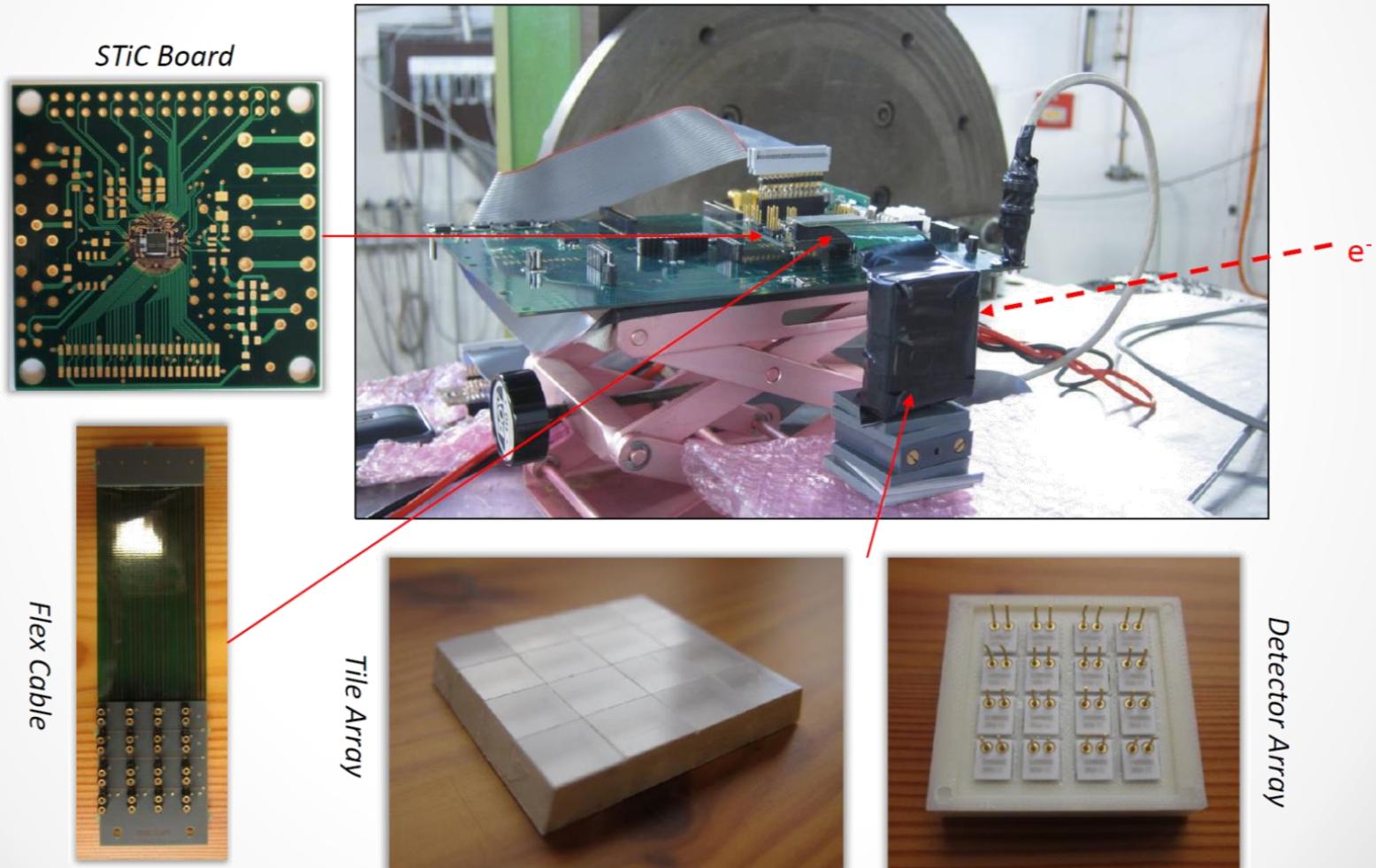
*Tile Array*



*Detector Array*

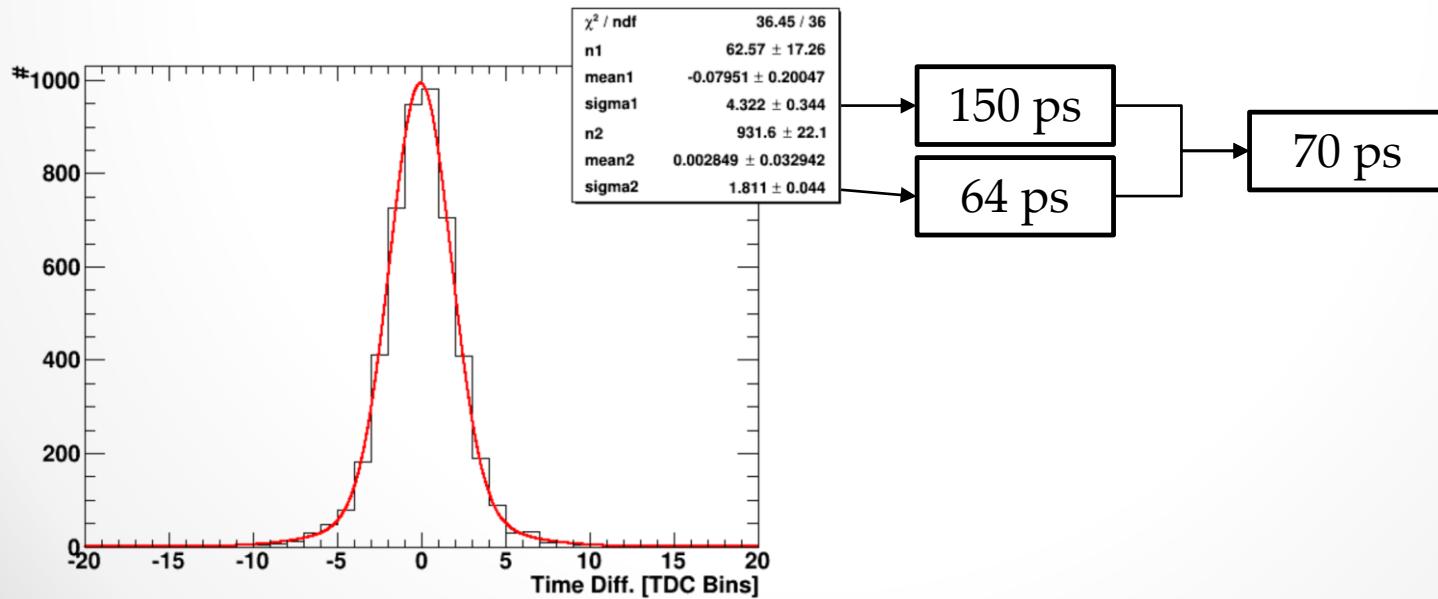


# STiC Test Beam



# Time Resolution

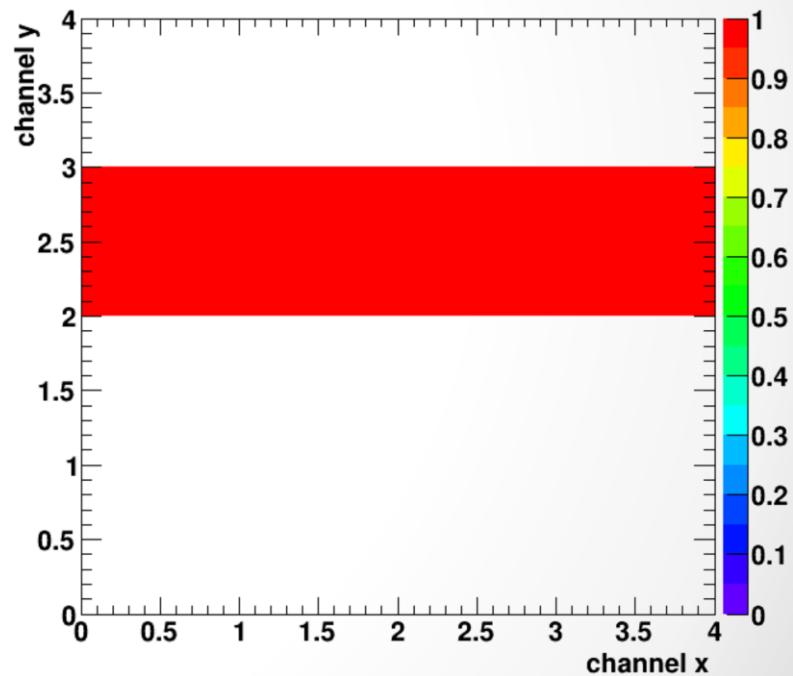
- Coincidence between 2 tiles in a row
- Time resolution  $\approx 70$  ps
- Time-walk effect  $\approx 5\%$  (4 ps)
- Only small dependence on chip settings





# Efficiency

- Require hit in first & last column
- Look for hit in middle channel
- Efficiency  $> 99.5\%$
- Bad time values for  $\approx 40\%$  of hits
  - Known bug in STiC 2.0
  - Will be fixed in STiC 3.0



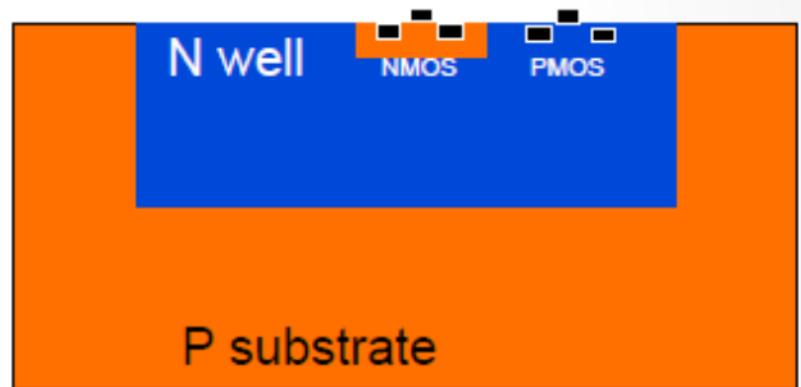


# Pixel Sensors

• • •

# HV-MAPS

- High Voltage Monolithic Active Pixel Sensors
- Pixel sensors
- HV-CMOS technology
- N-well in p-substrate
- Reversely biased

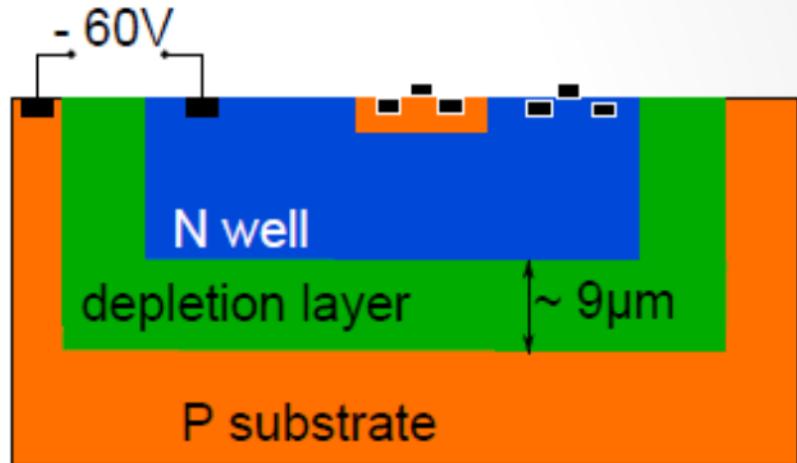


**by Ivan Peric**

I. Peric, A novel monolithic pixelated particle detector implemented in high-voltage CMOS technology  
Nucl.Instrum.Meth., 2007, A582, 876

# HV-MAPS

- High Voltage Monolithic Active Pixel Sensors
- Pixel sensors
- HV-CMOS technology
- N-well in p-substrate
- Reversely biased  $\sim 60\text{V}$ 
  - Depletion layer
  - Charge collection via drift
  - Fast  $<10\text{ ns}$  charge collection
  - Thinning to  $< 50\text{ }\mu\text{m}$  possible

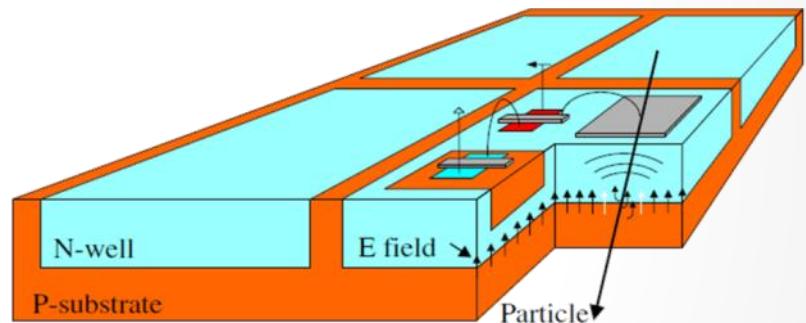


**by Ivan Peric**

I. Peric, A novel monolithic pixelated particle detector implemented in high-voltage CMOS technology  
Nucl.Instrum.Meth., 2007, A582, 876

# HV-MAPS

- High Voltage Monolithic Active Pixel Sensors
- Pixel sensors
- HV-CMOS technology
- N-well in p-substrate
- Reversely biased ~60V
  - Depletion layer
  - Charge collection via drift
  - Fast <10 ns charge collection
  - Thinning to < 50  $\mu\text{m}$  possible
- Integrated readout electronics



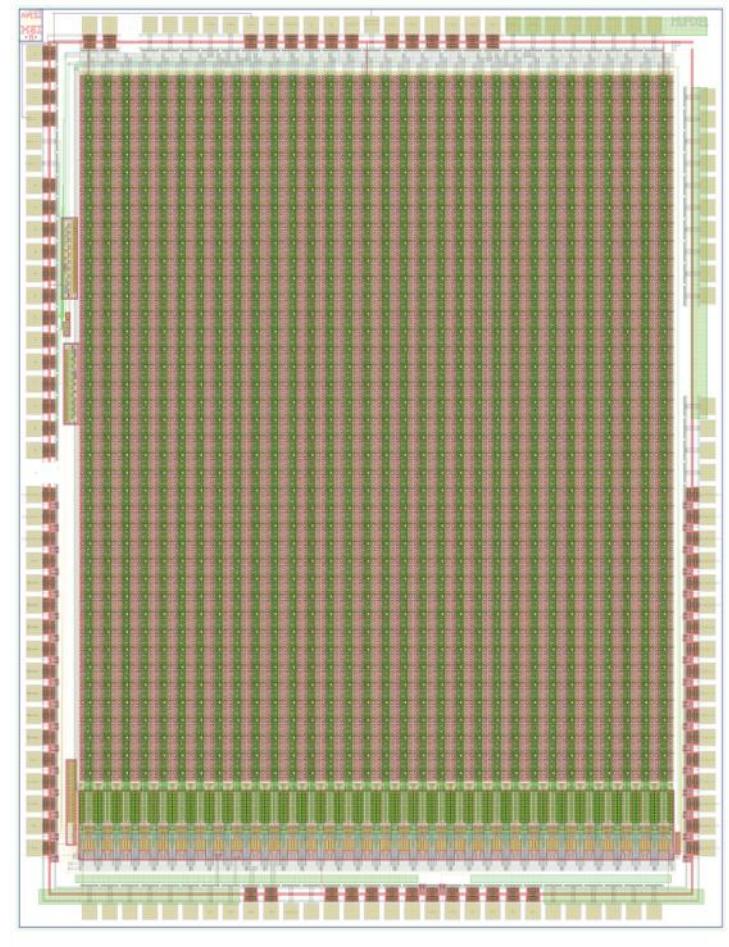
**by Ivan Peric**

I. Peric, A novel monolithic pixelated particle detector implemented in high-voltage CMOS technology  
Nucl.Instrum.Meth., 2007, A582, 876

# Chip Prototypes

## MuPix4

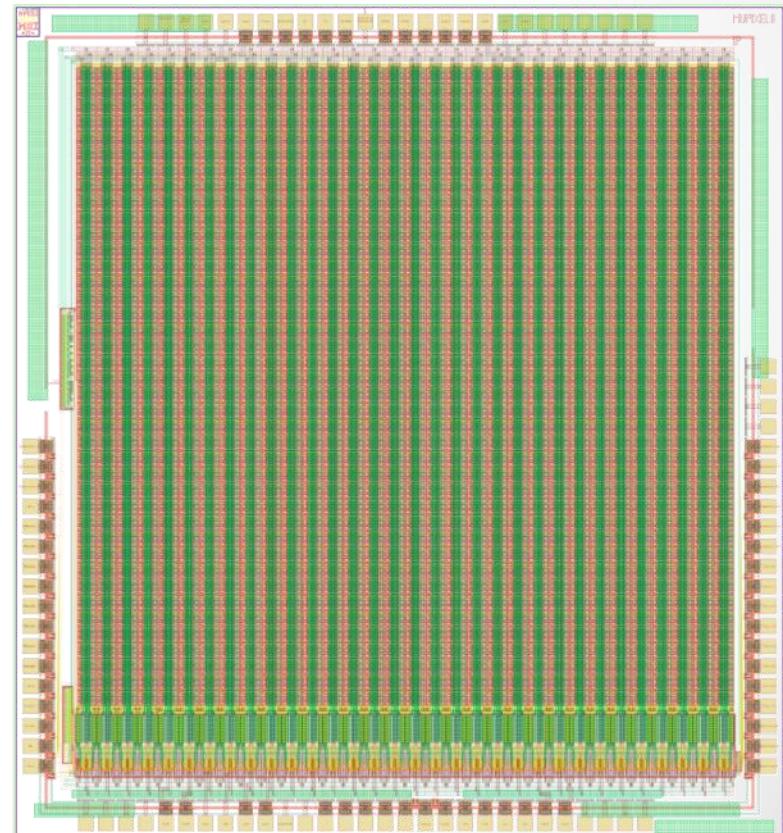
- 180 nm HV-CMOS
- Pixel matrix:
  - 40 x 32 pixels
  - $92 \times 80 \mu\text{m}^2$  each
- Ivan Perić ZITI
  - Analog part
    - Smaller pixel capacitance
    - Temperature tolerance
  - Digital part
    - Mostly ready



# Chip Prototypes

## MuPix6

- 180 nm HV-CMOS
- Pixel matrix:
  - 40 x 32 pixels
  - $103 \times 80 \mu\text{m}^2$  each
- Ivan Perić ZITI
  - Analog part
    - Smaller pixel capacitance
    - Temperature tolerance
  - Digital part
    - Mostly ready





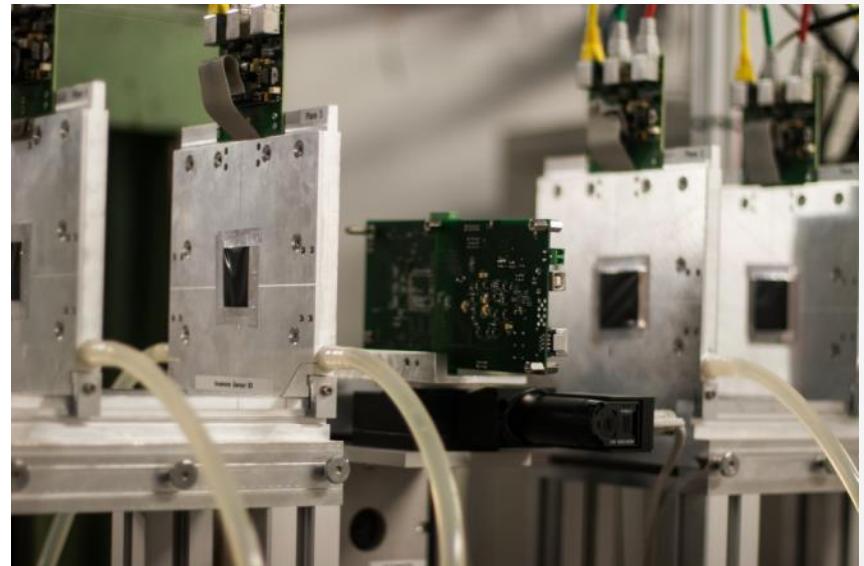
# HV-MAPS

# Test Results

• • •

# Test beams

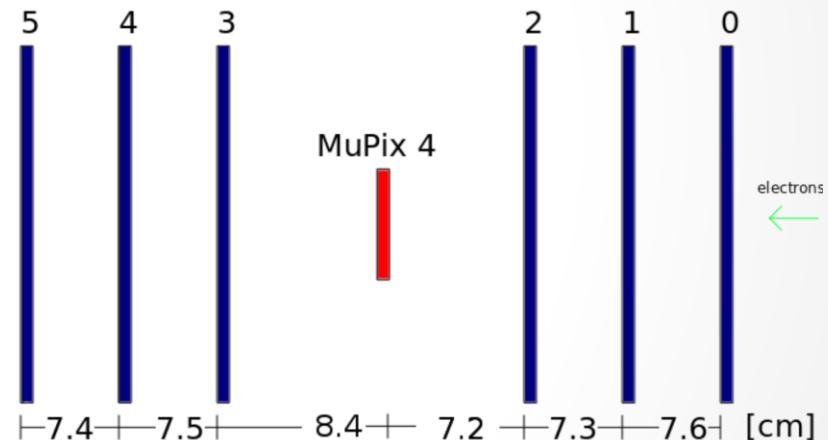
- Five test beam campaigns in 13/14:
  - March DESY
  - June DESY
  - September PSI
  - October DESY
  - **February '14 DESY**





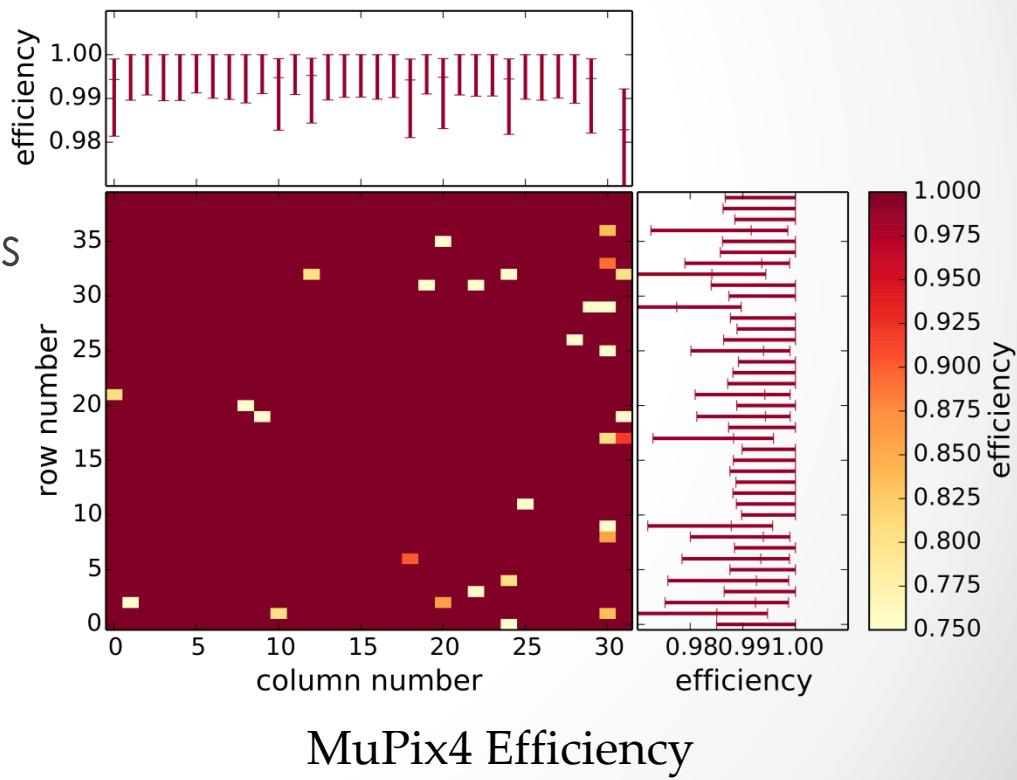
# Setup February Test-Beam

- DESY, February 2014
- Beam-line T22
  - up to **6 GeV** electrons
- Aconite telescope
- MuPix4 prototype
- Readout setup from Ivan Perić

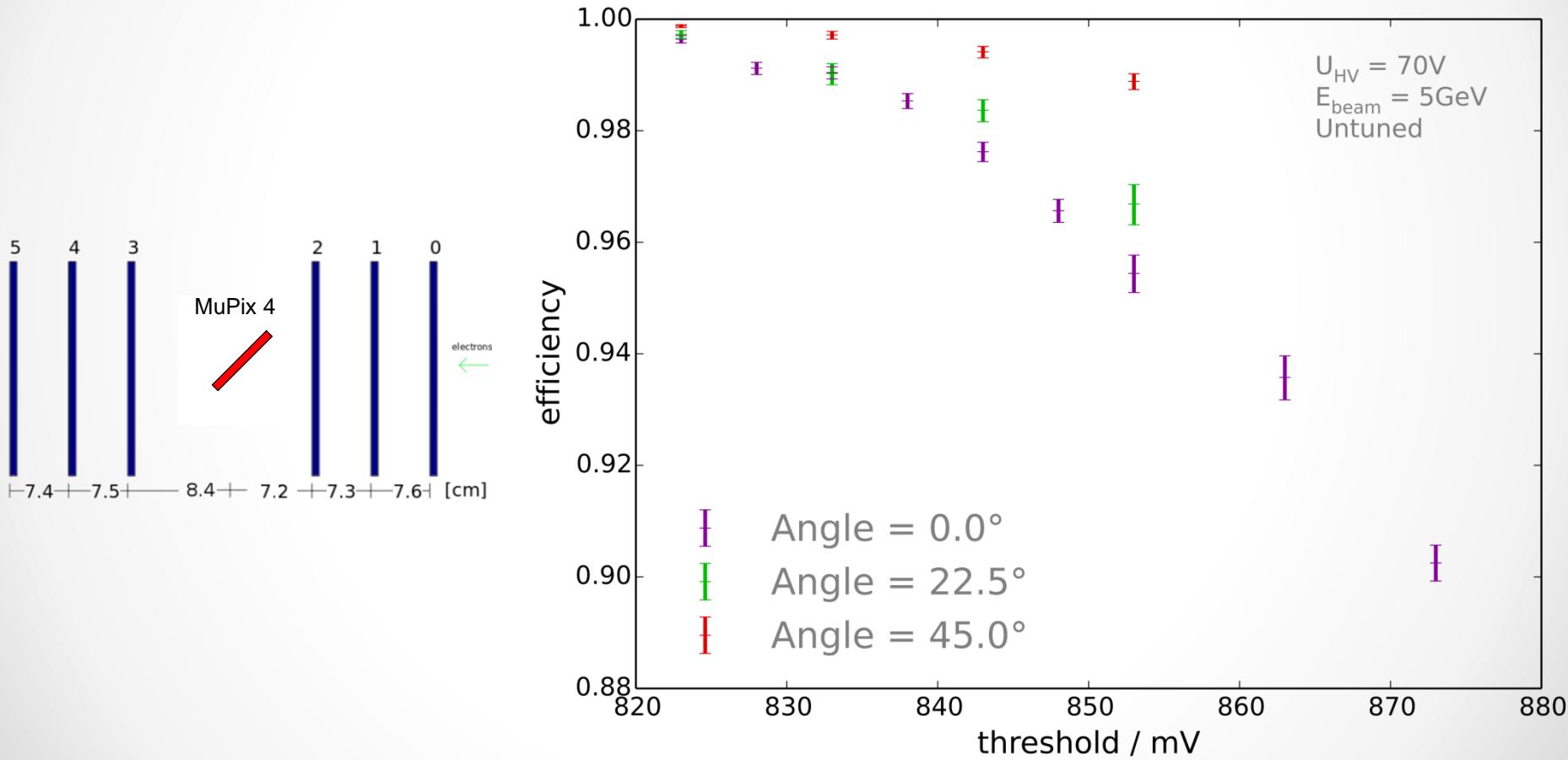


# Efficiencies

- **>99.5% efficiency**
  - 5 GeV electrons
  - $45^\circ$  angle
  - Individual pixel thresholds
    - Threshold tune from pixel efficiencies in previous test beam

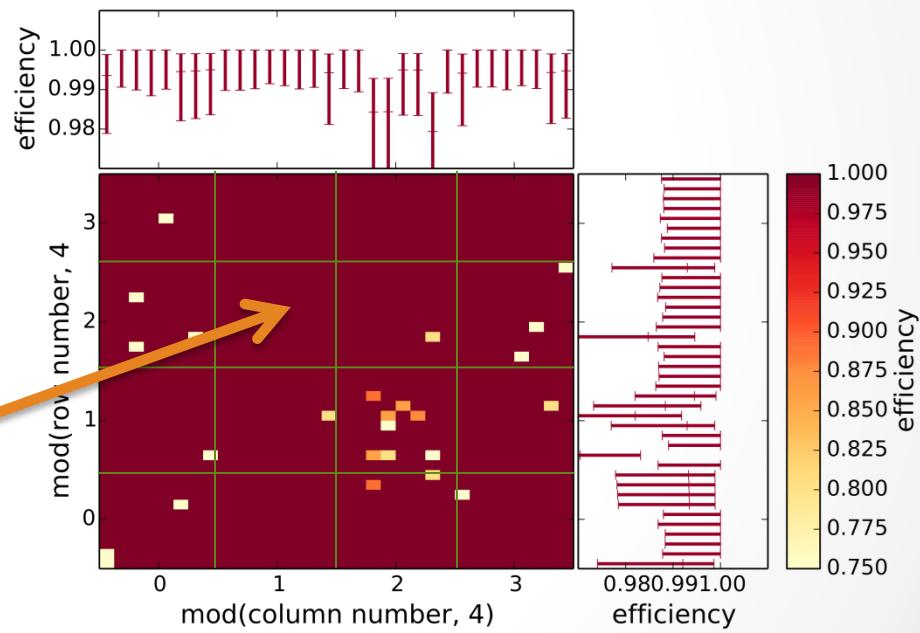


# Threshold Scans for $0^\circ$ to $45^\circ$



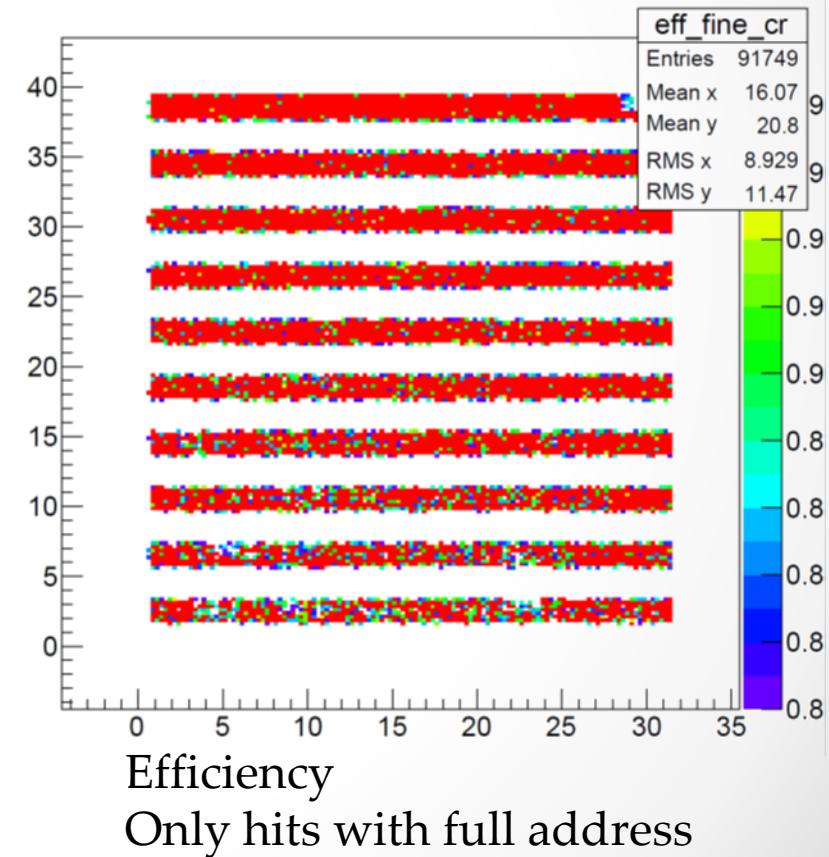
# Sub-Pixel Efficiencies

- Chip folded back to  $4 \times 4$  pixel area
- Resolution limited
- Overall high efficiency
- No pixel substructure (within resolution)



# Digital Readout Feature

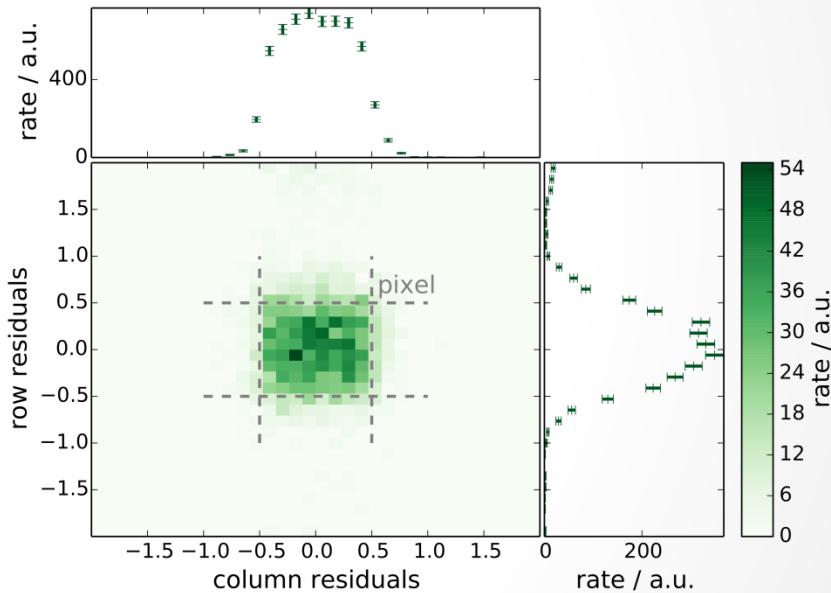
- Artifact from readout protocol:
  - Pixel RAM-cells reset before readout
  - Bug effects only row address and time stamp
  - 50% of pixels effected
  - Pixel efficiency also good for affected rows
- **Bug fixed for MuPix6**





# Spatial Resolution

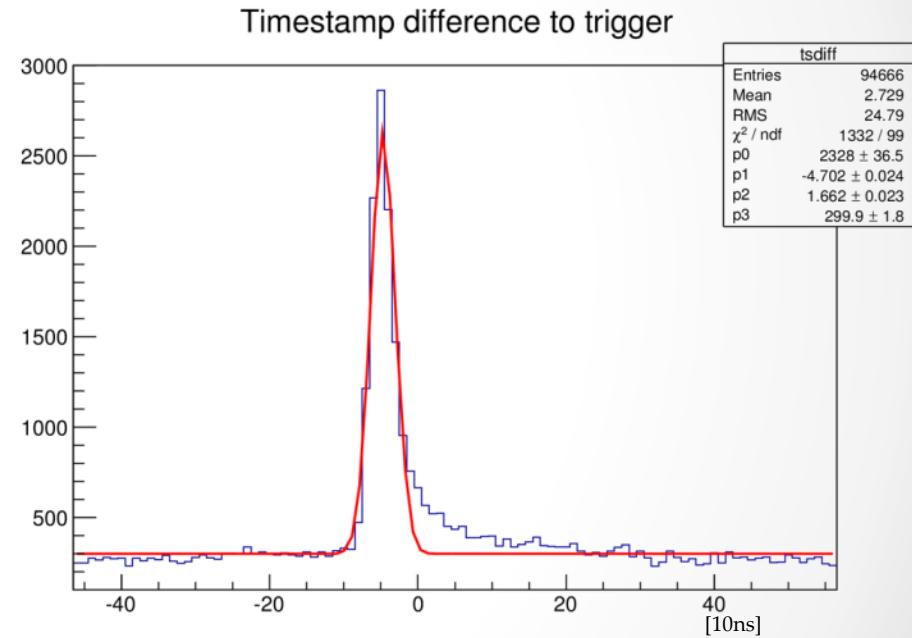
- Pixel size  $80 \mu\text{m} \times 92 \mu\text{m}$
- Measured track residuals:
  - RMS  $x = 28 \mu\text{m}$
  - RMS  $y = 29 \mu\text{m}$



Pixel Residuals

# Time Stamps

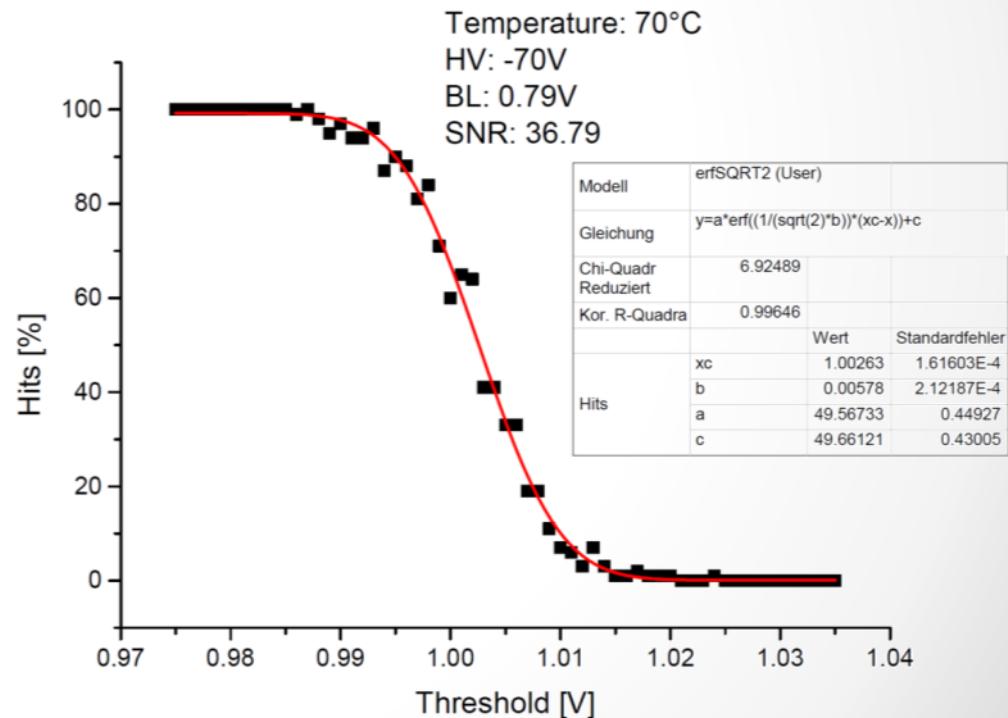
- MuPix4 prototype
- External grey counter
  - At 100 MHz
- Time stamp recorded by MuPix4 sensor
  - For each pixel
- **Time resolution O(17 ns)**
  - Non-negligible setup contribution



Time Resolution of Pixels

# Signal to Noise

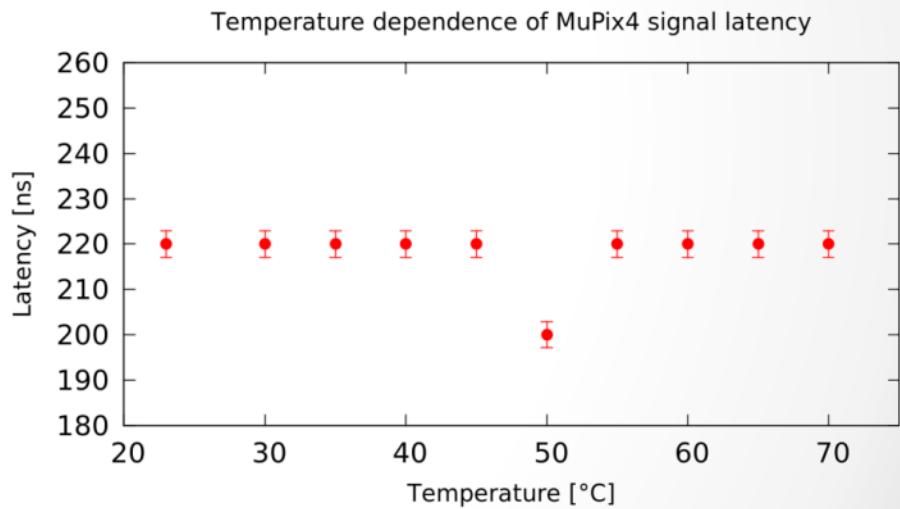
- MuPix4 prototype
  - Signal
    - Test-pulse
    - Calibrated to  $^{90}\text{Sr}$  source
    - At 70°C in oven
    - HV = -70V
  - Noise
    - Taken from S-curve
    - Error function fit
    - X-checked with
      - Threshold scan
      - Close to baseline
- **S/N = 36.8**



# Temperature Dependence

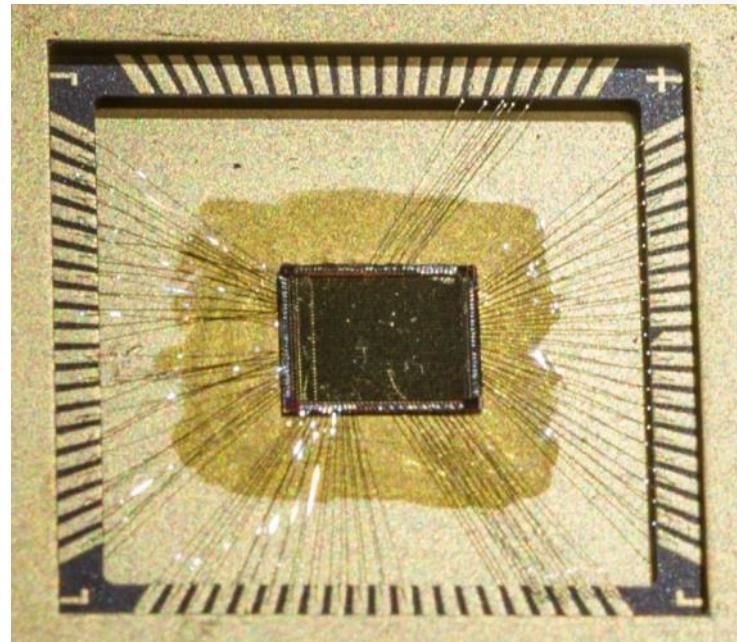


- MuPix4 prototype
  - Latency measurement
    - LED pulse to...
    - Pixel discriminator output
  - Setup in Oven
    - Temperature between 23°C and 70°C
- **Very little temperature dependence**
- O(10ns) in latency
  - Within resolution of setup



# Thinned Sensors

- Single dies thinned:
  - MuPix2 thinned to < 80 $\mu\text{m}$
  - MuPix3 thinned to < 90 $\mu\text{m}$
- Good performance of thin chips
  - In lab
  - In particle beam



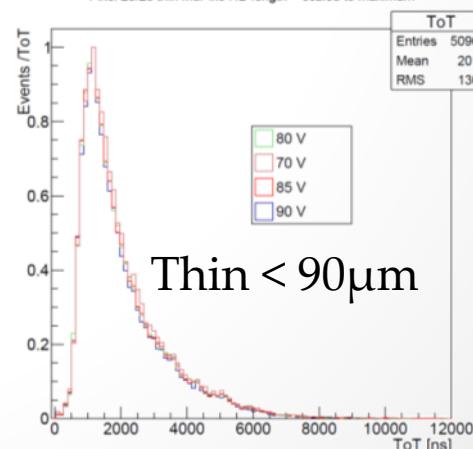
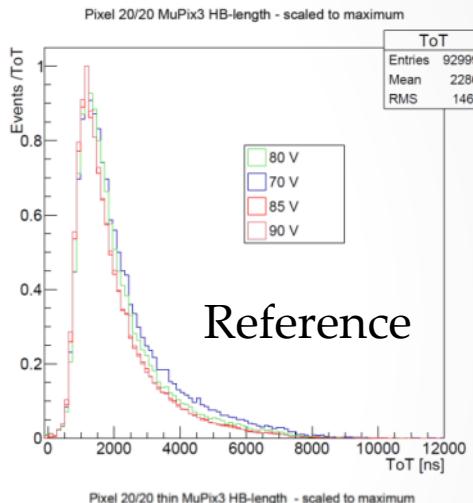
MuPix3 thinned < 90 $\mu\text{m}$



# Thinned Sensors

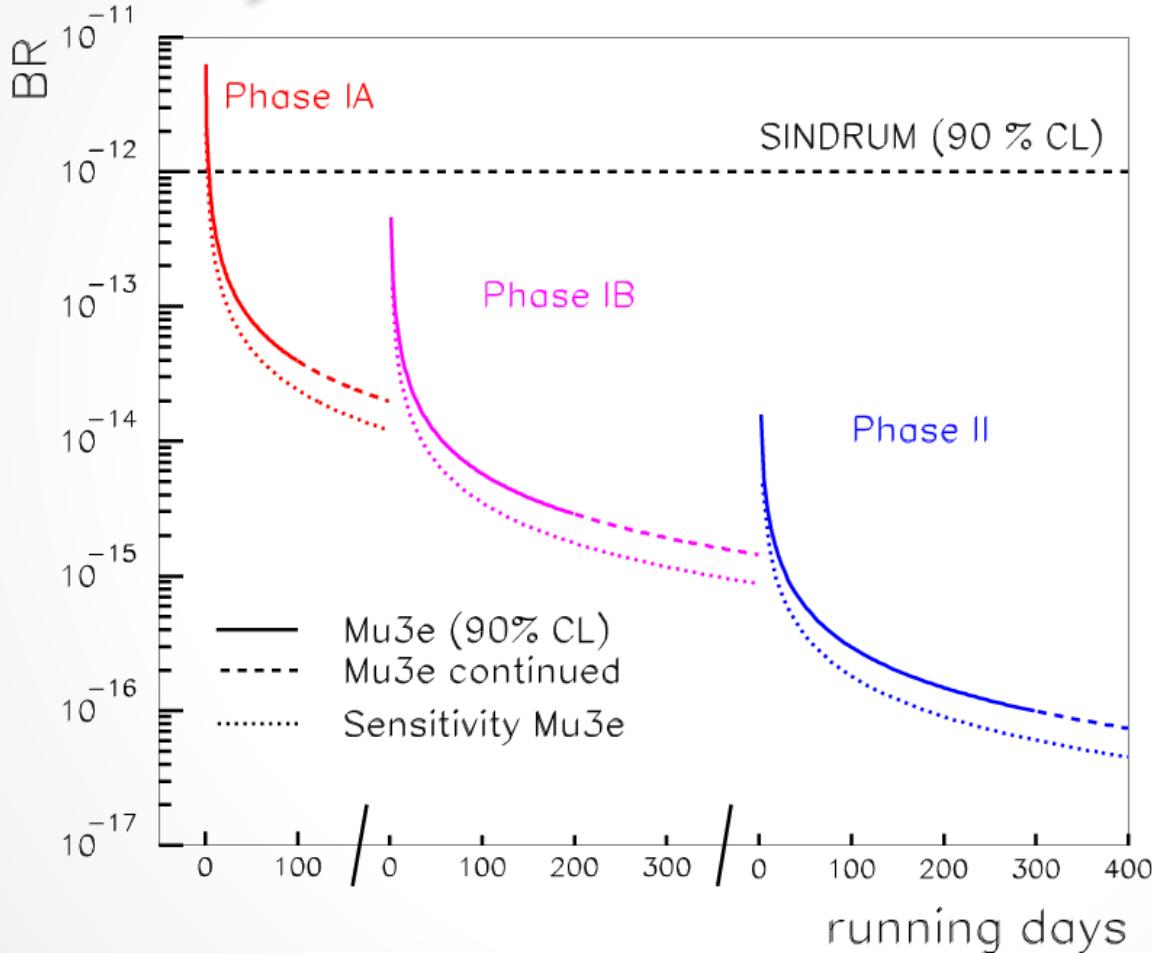
- Single dies thinned:
  - MuPix2 thinned to < 80 $\mu\text{m}$
  - MuPix3 thinned to < 90 $\mu\text{m}$
- Good performance of thin chips
  - In lab
  - In particle beam
- Similar Time over Threshold (ToT)
  - PSI test-beam
  - PiM1 beam-line
  - 193 MeV  $\pi^+$

Time Over Threshold





# Projected Sensitivity





# Institutes

- Mu3e-collaboration:

- DPNC Geneva University



- Paul Scherrer Institute



- Particle Physics ETH Zürich



- Physics Institute Zürich University



- Physics Institute Heidelberg University



- ZITI Mannheim

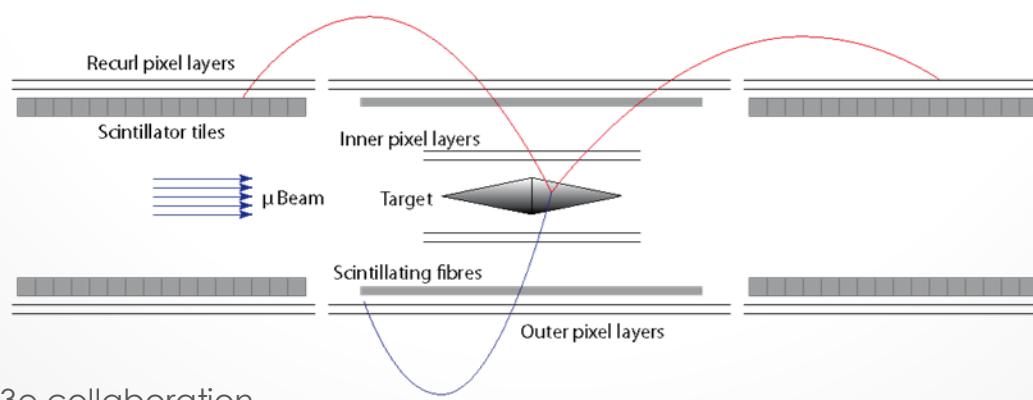


- KIP Heidelberg



# Summary

- Mu3e searches for lepton flavor violation
- $> 10^{16} \mu$ -decays  $\rightarrow \text{BR} < 10^{-16}$  (90% CL)
- Two SiPM based timing systems
- Silicon tracker with  $\sim 275\text{M}$  pixel
- HV-MAPS 50  $\mu\text{m}$  thin
- Prototypes look encouraging





# Backup Slides

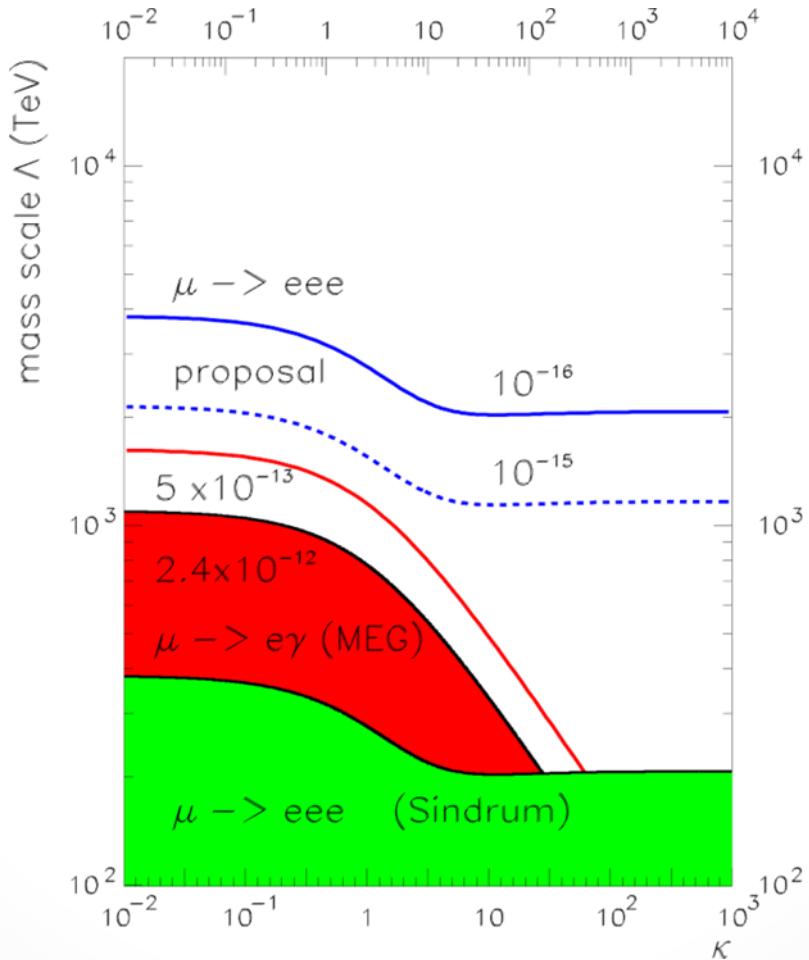
...



# Motivation Backup

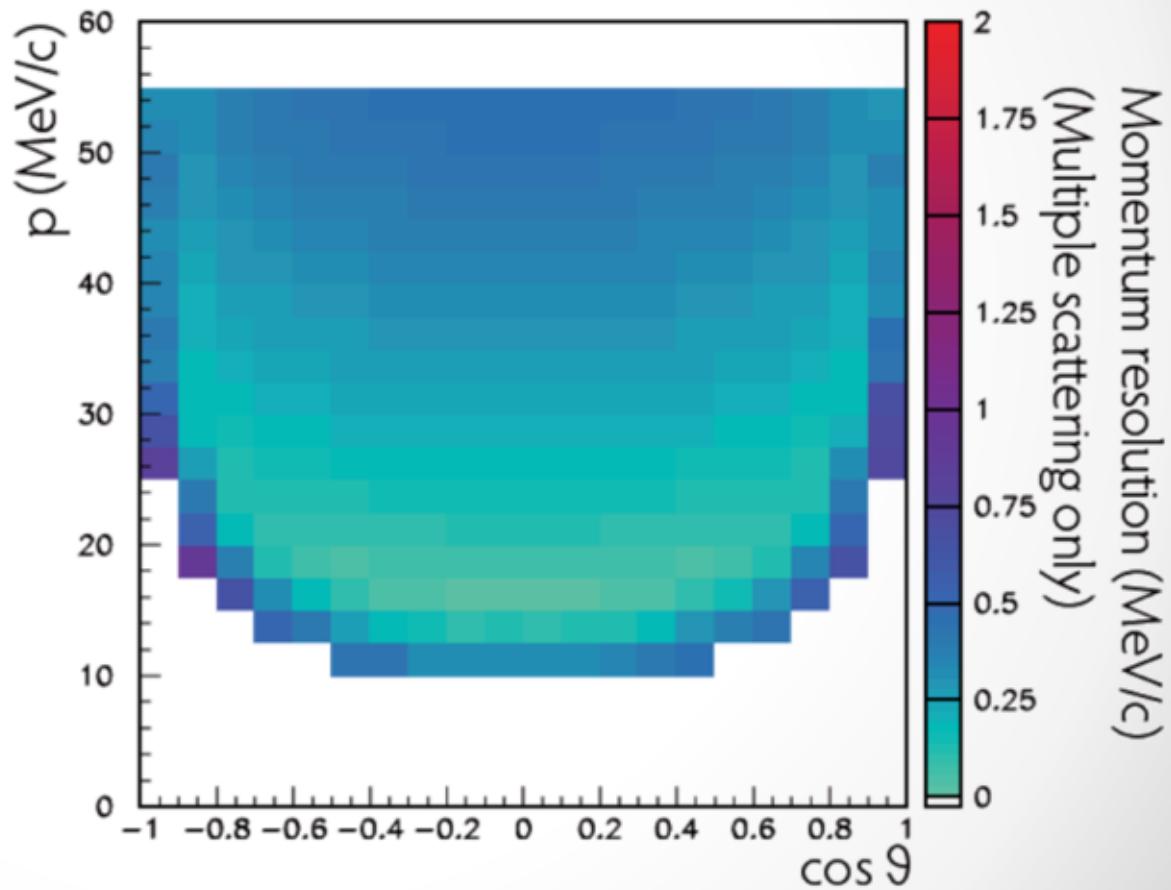
...

# Mu3e vs. MEG



# Momentum Resolution

- Multiple scattering only
- Current design:
  - 50  $\mu\text{m}$  silicon
  - 50  $\mu\text{m}$  Kapton
  - Helium gas cooling
  - 3 layer fiber tracker





# SciFi

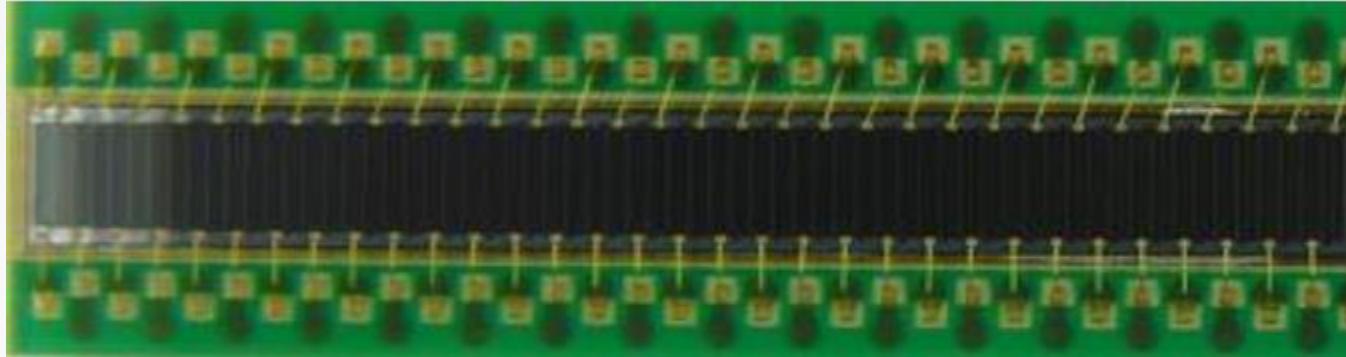
# Backup

• • •

# Readout of Fibers

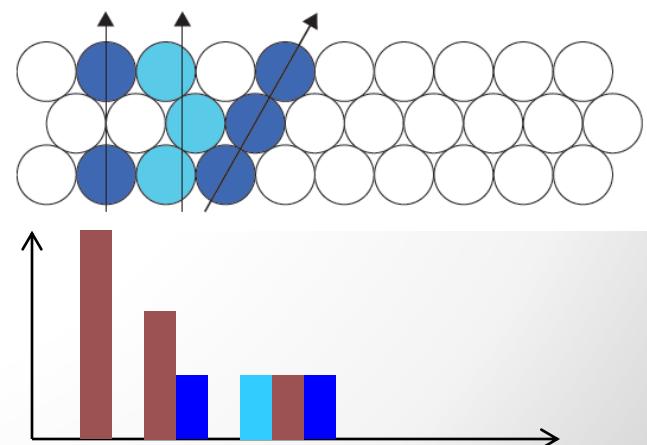
Si-PMs (MPPCs) at both fiber ends

SciFi column readout with Si-PM arrays



LHCb type  
detector

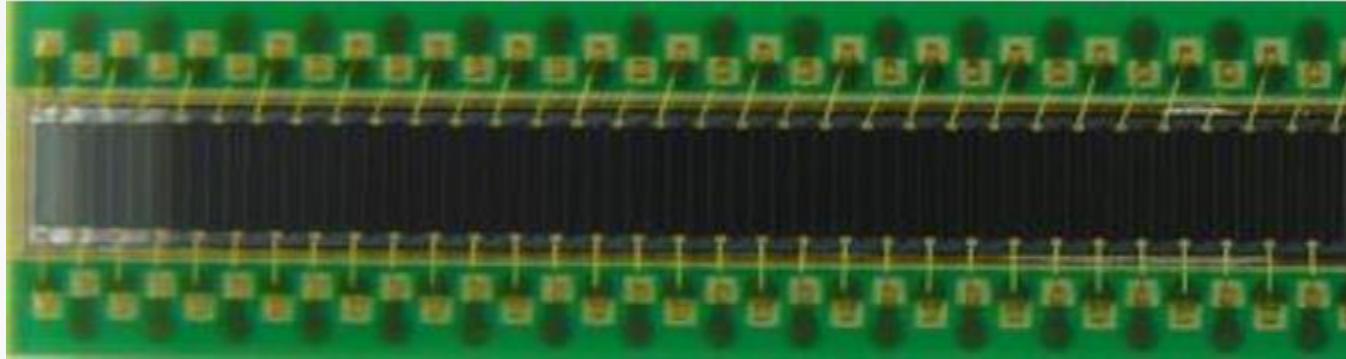
- 64 channel monolithic device (custom design)
- ~250 micron effective “pitch”
- $50 \mu\text{m} \times 50 \mu\text{m}$  pixels
- Grouped in  $0.25 \text{ mm} \times 1 \text{ mm}$  vertical columns
- Common bias voltage



# Readout of Fibers

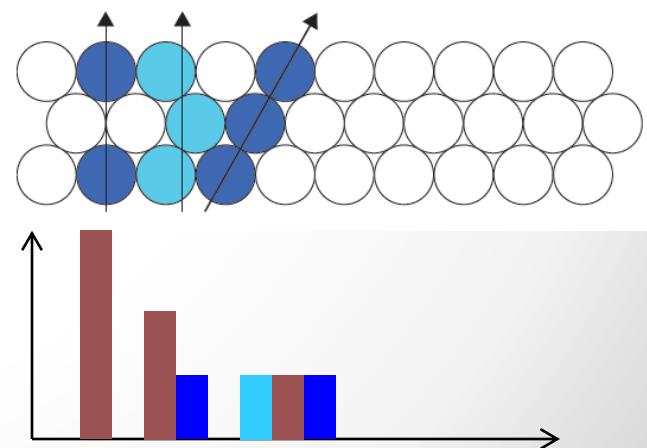
Si-PMs (MPPCs) at both fiber ends

SciFi column readout with Si-PM arrays

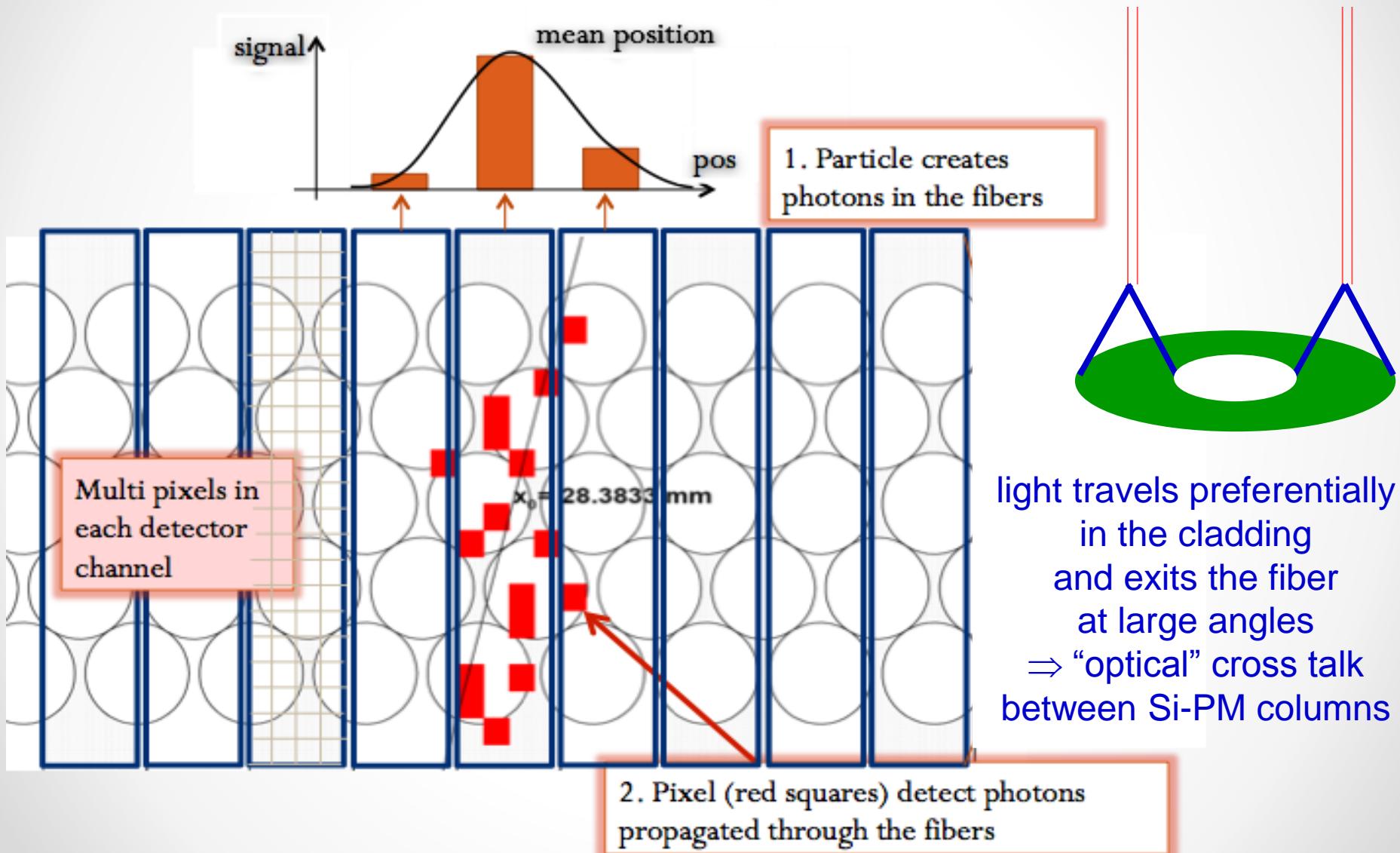


LHCb type  
detector

- ☺ Reduced # of readout channels ( $2 \times 64$ )
- ☺ Easy, direct coupling
- ☹ Higher occupancy
- ☹ “Optical” cross talk



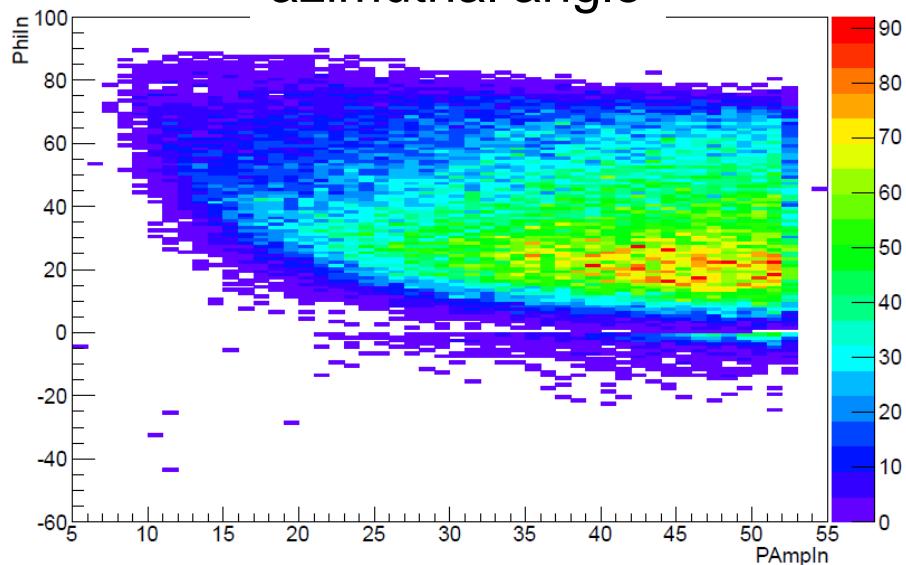
# SciFi Column Readout



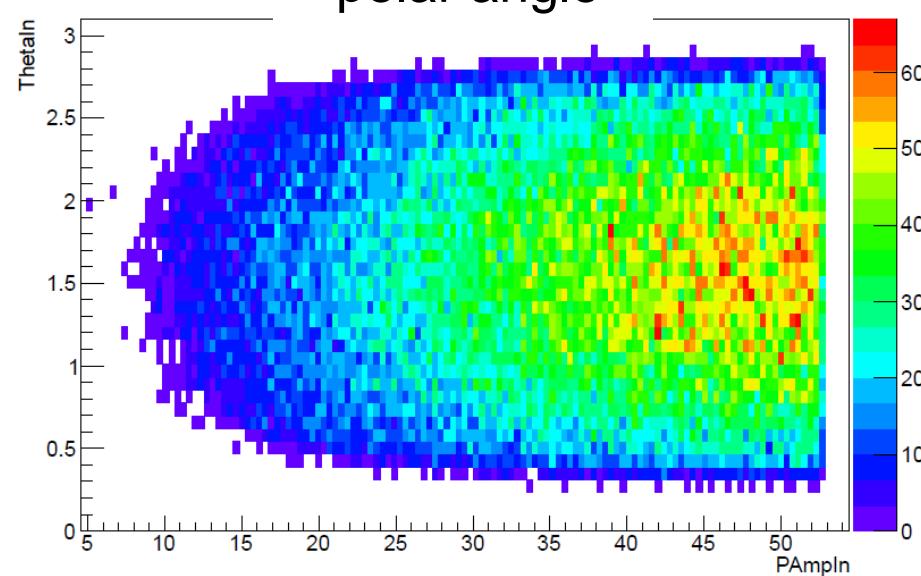
# Crossing Angles



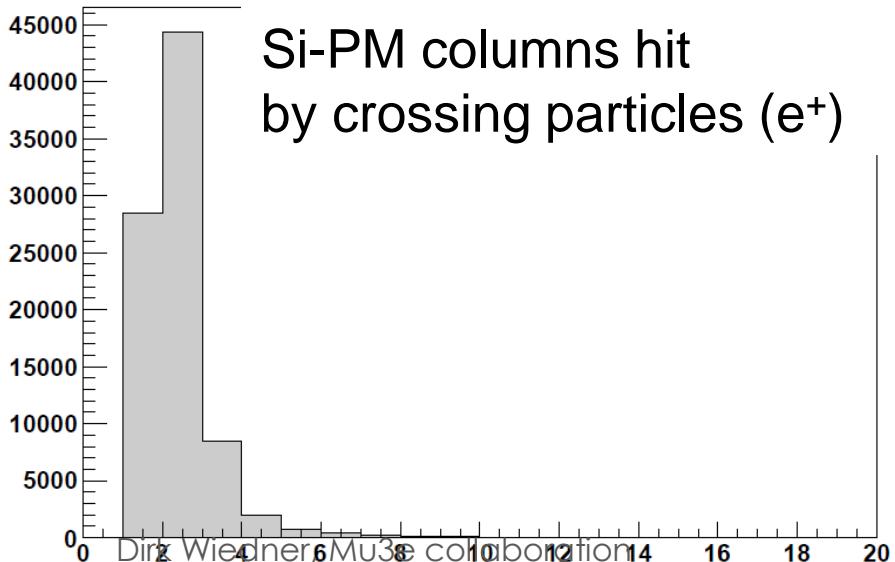
azimuthal angle



polar angle



Si-PM columns hit  
by crossing particles ( $e^+$ )



occupancy :

**ideal case : 100 kHz (PHASE I)**  
(1500 ch /  $1.5 \times 10^8 \mu$  decays / s)

total # tracks 2.5 × larger

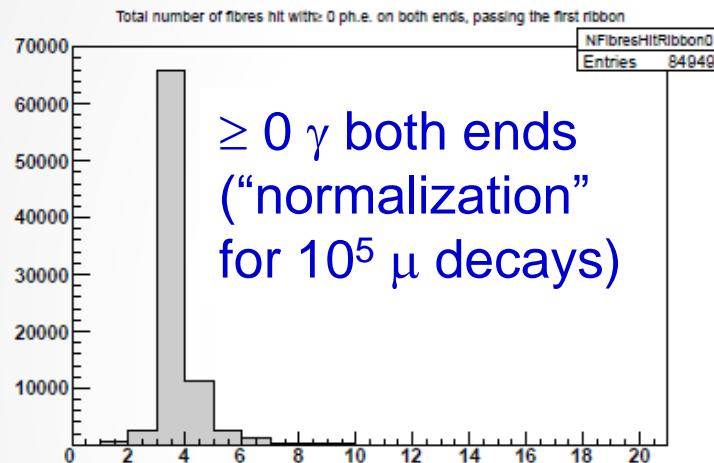
on average 2.5 Si-PM “columns” hit

**estimated rate > 500 kHz**

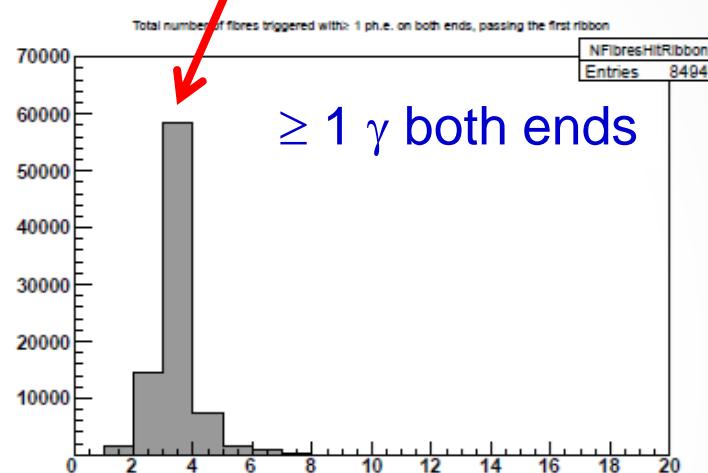
# “Triggering”



# of fibers hit by a particle crossing the SciFi array (simulation)  
as a function of detected photons at each fiber end  
(assume 25% P. D. E. in simulations)

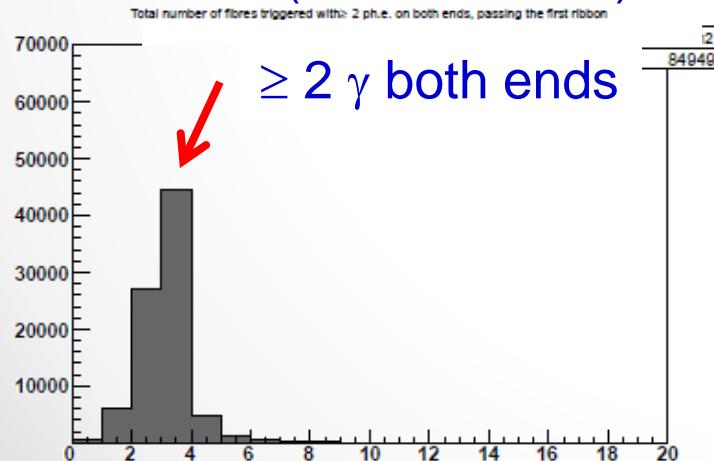


$\geq 0 \gamma$  both ends  
("normalization"  
for  $10^5 \mu$  decays)

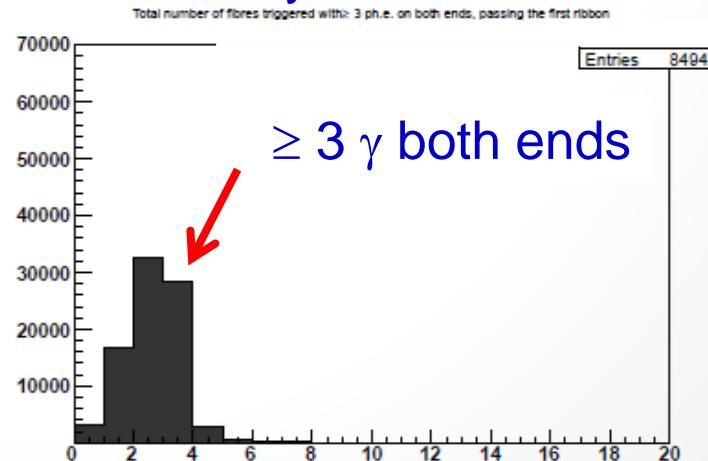


$\geq 1 \gamma$  both ends

simulations (P.D.E. = 25%) to be confirmed by test beam measurements



$\geq 2 \gamma$  both ends

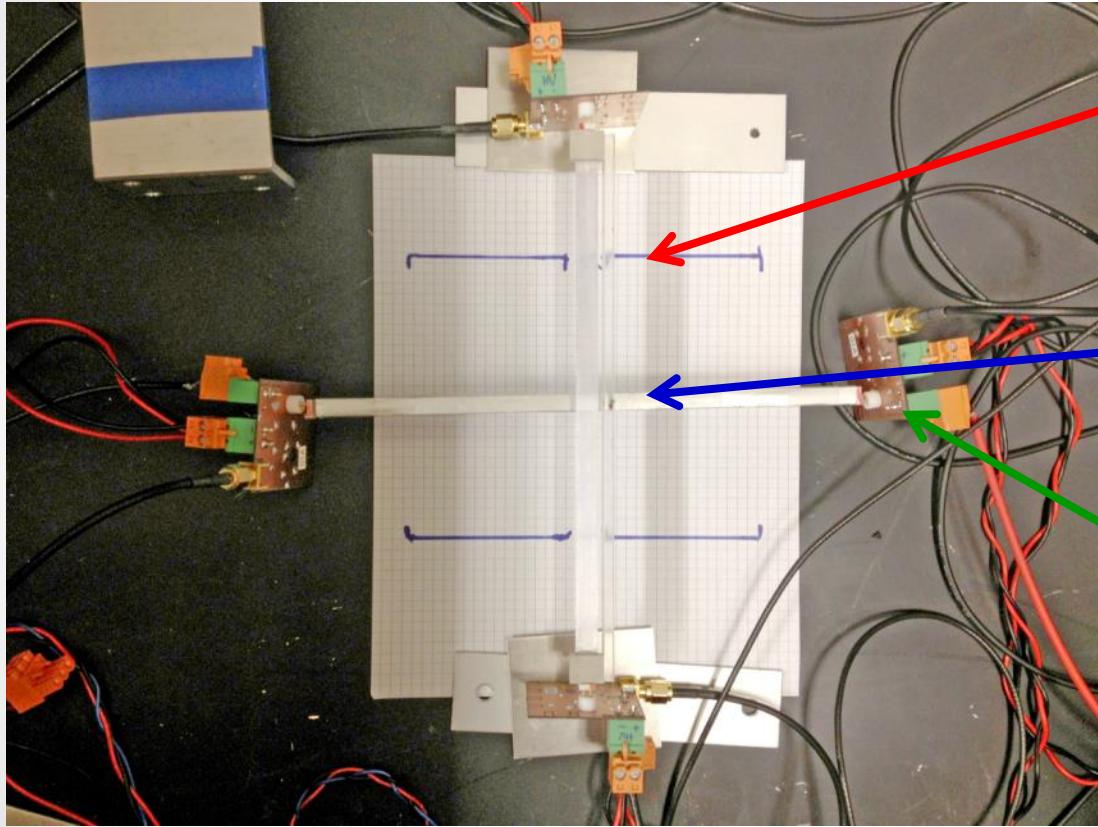


$\geq 3 \gamma$  both ends



# Test Set-Up

Tests with collimated  $\beta$  source (Sr)  
 $\beta$  electrons cross the ribbon at 90°



Complete the studies  
by testing prototypes in a beam  
→ February DESY Test Beam

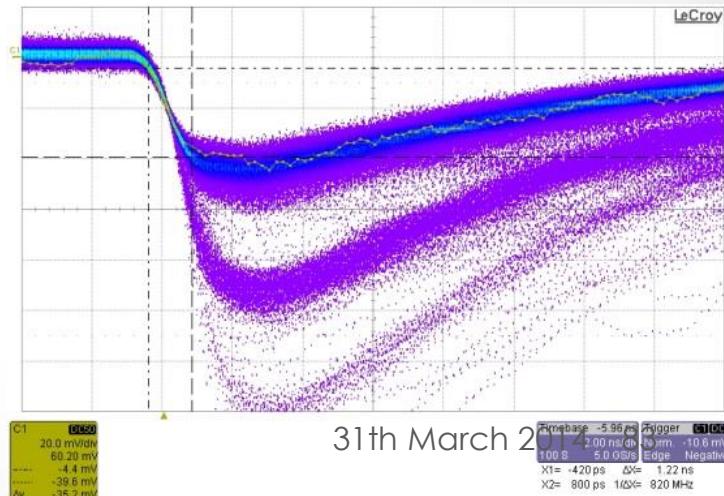
8 mm wide 200 mm long  
3 layer SciFi ribbon

Readout with  $3 \times 3 \text{ mm}^2$  Si-PMs  
Si-PMs glued on SciFi ribbon

Trigger scintillator:  

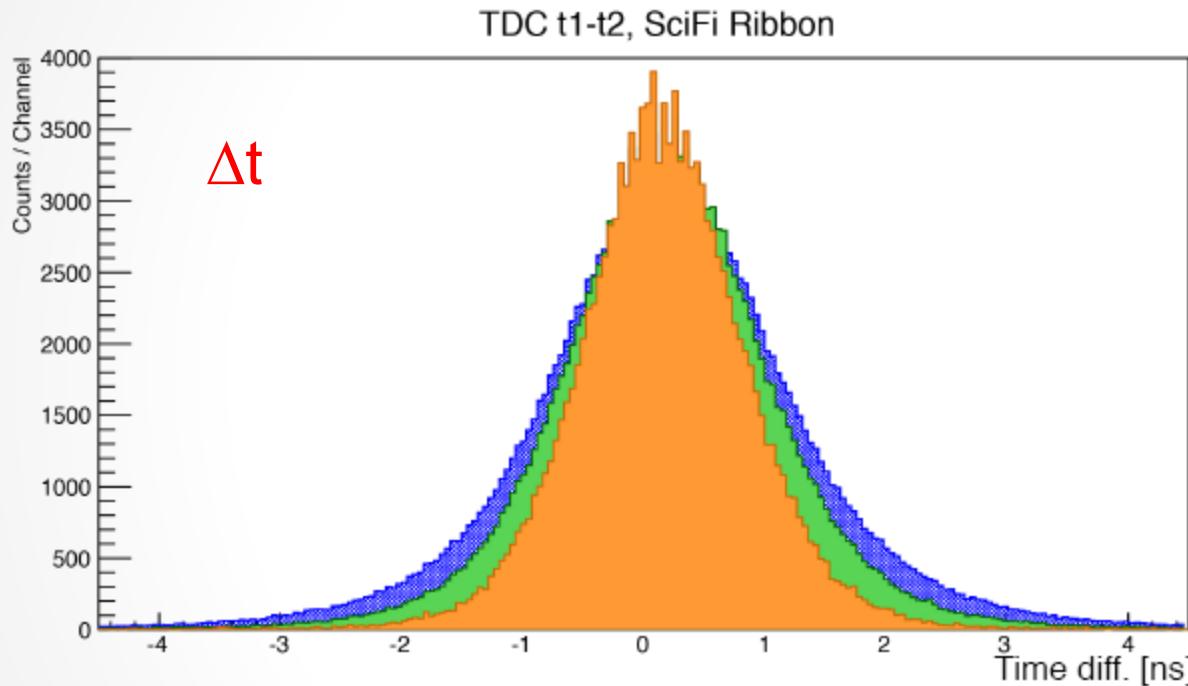
- $6 \times 6 \text{ mm}^2$  square bar
- Readout with same Si-PMs

Fast (~1 ns) transistor based



# Timing

- Time difference  $\Delta t$  between Si-PM1 and Si-PM2
  - Rise-time compensated discriminators



different colors :  
 different # of  
 detected photons  
 (see next slides)

Time resolution  $\sigma$  of each Si-PM :  $\Delta t / \sqrt{2}$

Time resolution of Mean Time :  $\sigma_{MT} = \sigma / \sqrt{2} = \Delta t / 2$

For same  $\sigma$ , i.e. similar # of detected photons on each side

Mean time does not depend on impact position

# Alternative Design with Square Fibers

2 staggered layers of 500  $\mu\text{m}$  square double cladding scint. fibers from Saint Gobain

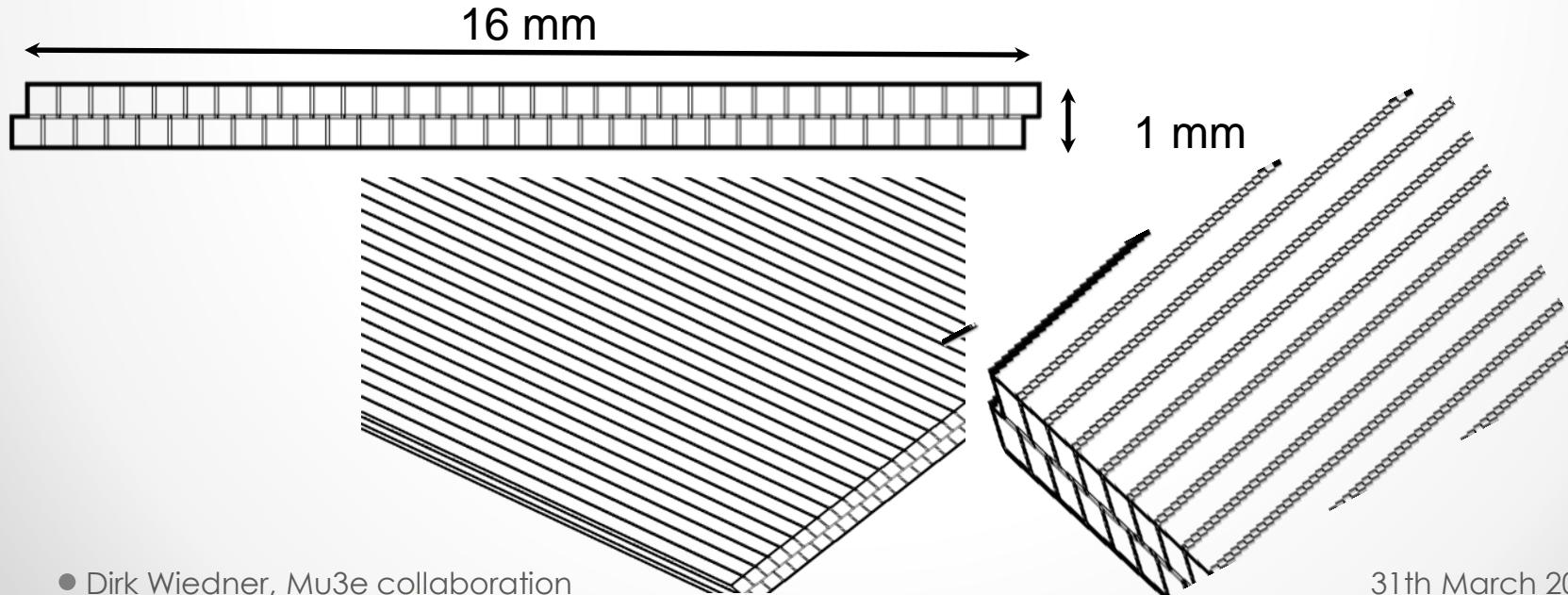
BCF12:  $\lambda_{\text{peak}} \sim 435\text{nm}$ ,  $\tau_{\text{decay}} \sim 3.2\text{ns}$ ,  $L_{\text{att}} \sim 2.7\text{ m}$

BCF20:  $\lambda_{\text{peak}} \sim 492\text{nm}$ ,  $\tau_{\text{decay}} \sim 2.7\text{ns}$ ,  $L_{\text{att}} > 3.5\text{ m}$

32 fibers/layer

Single fiber Al coating (minimum / negligible “optical” cross-talk)

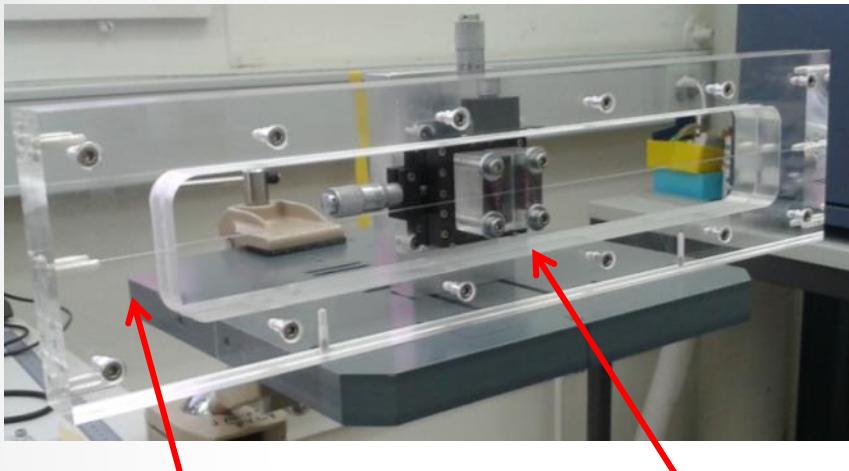
To reduce thickness and occupancy thinner fibers would be required



# Testing Square Fibers



Fiber test setup developed at PSI



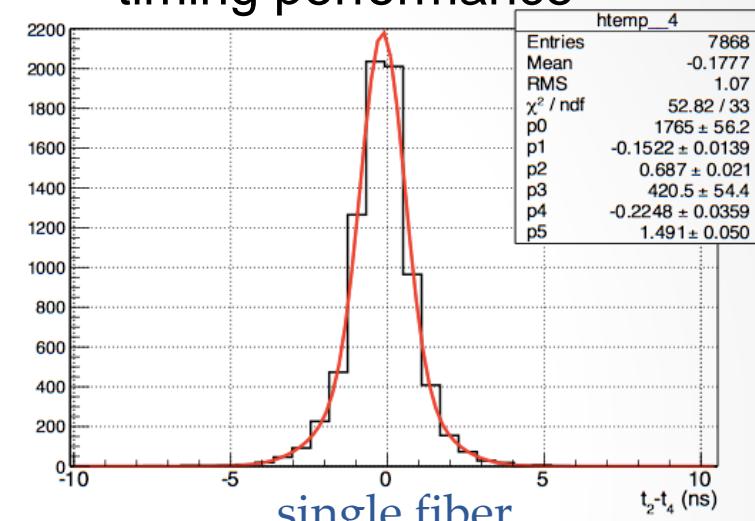
500 μm square fiber

β source

## Cross talk:

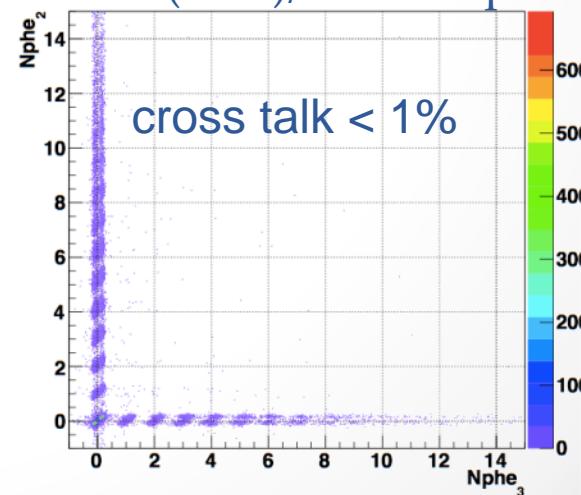
By sputtering 30 nm Al coating  
on the fiber  
cross talk < 1% was achieved

timing performance



single fiber

$$\sigma_t = (t_2 - t_4)/\sqrt{2} \sim 485 \text{ ps}$$





# Conclusions SciFi

- Timing requirements (resolution < 1 ns) fulfilled
  - in lab with  $\beta$  source (resolution < 500 ps)
- Good agreement between simulations and measurements
  - light propagation
- Further characterizations ongoing or planned
  - $\beta$  source and beam:
  - test of single fiber readout with commercially available Si-PMs
  - cross talk between fibers
  - rate capabilities
  - readout electronics
- Further studies under way to optimize construction of detector
- About 6 months to complete detector studies  
→ 6 more months to finalize design  
→ construction of detector about 6 months



# HV-MAPS

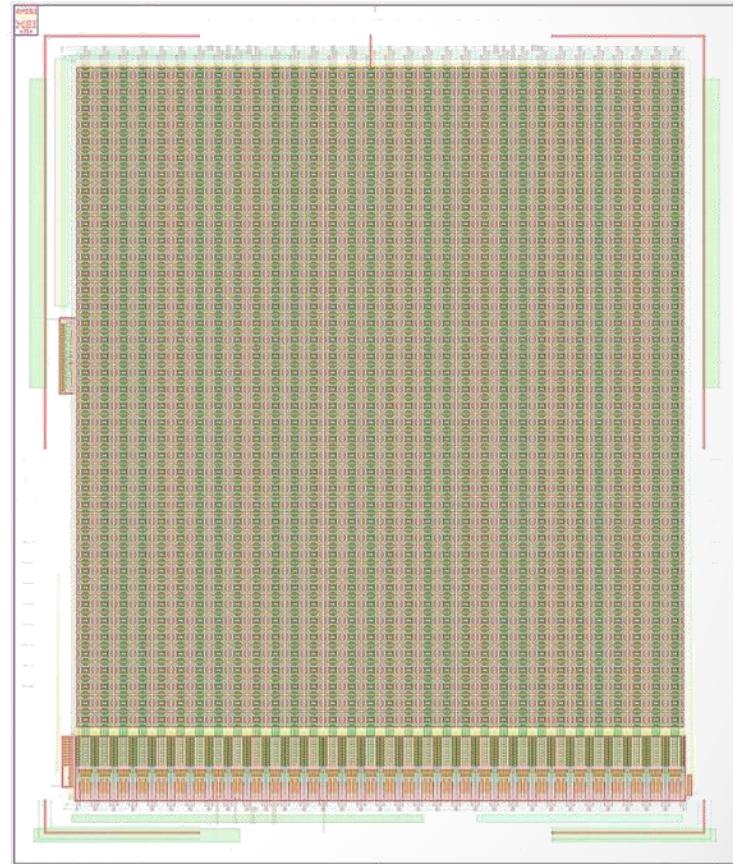
# Backup

• • •

# Chip Prototypes

## MuPix3

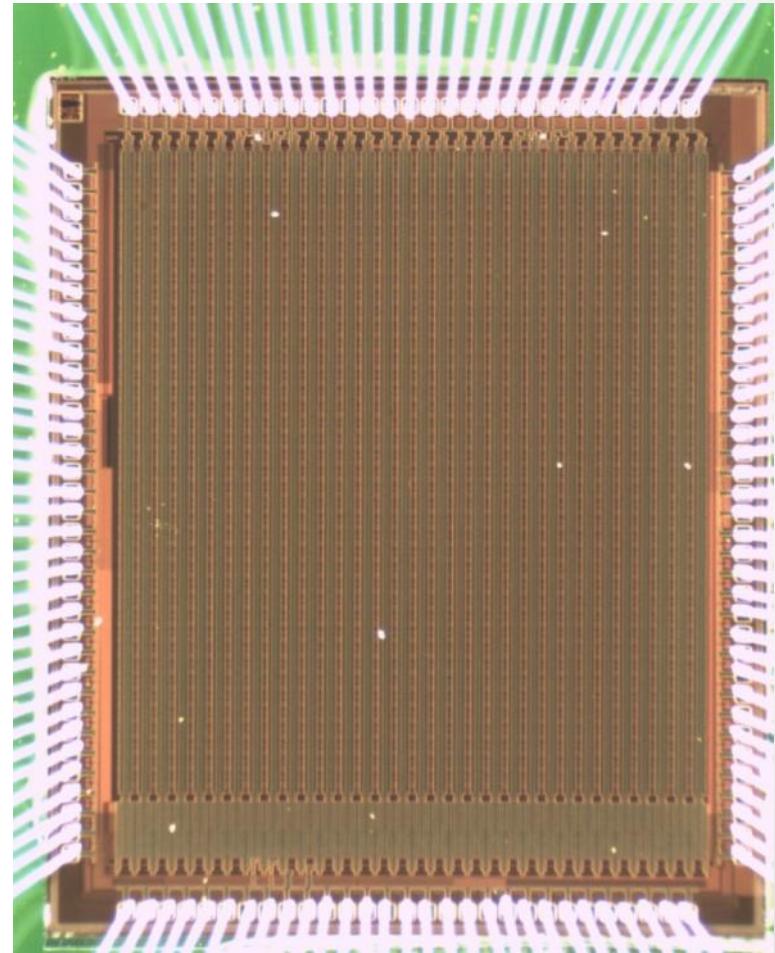
- 180 nm HV-CMOS
- Pixel matrix:
  - $40 \times 32$  pixels
  - $92 \times 80 \mu\text{m}^2$  each
- Ivan Perić ZITI
  - Analog part almost final
  - Digital part under development
  - Bug in pixel on/off



# Chip Prototypes

## MuPix3

- 180 nm HV-CMOS
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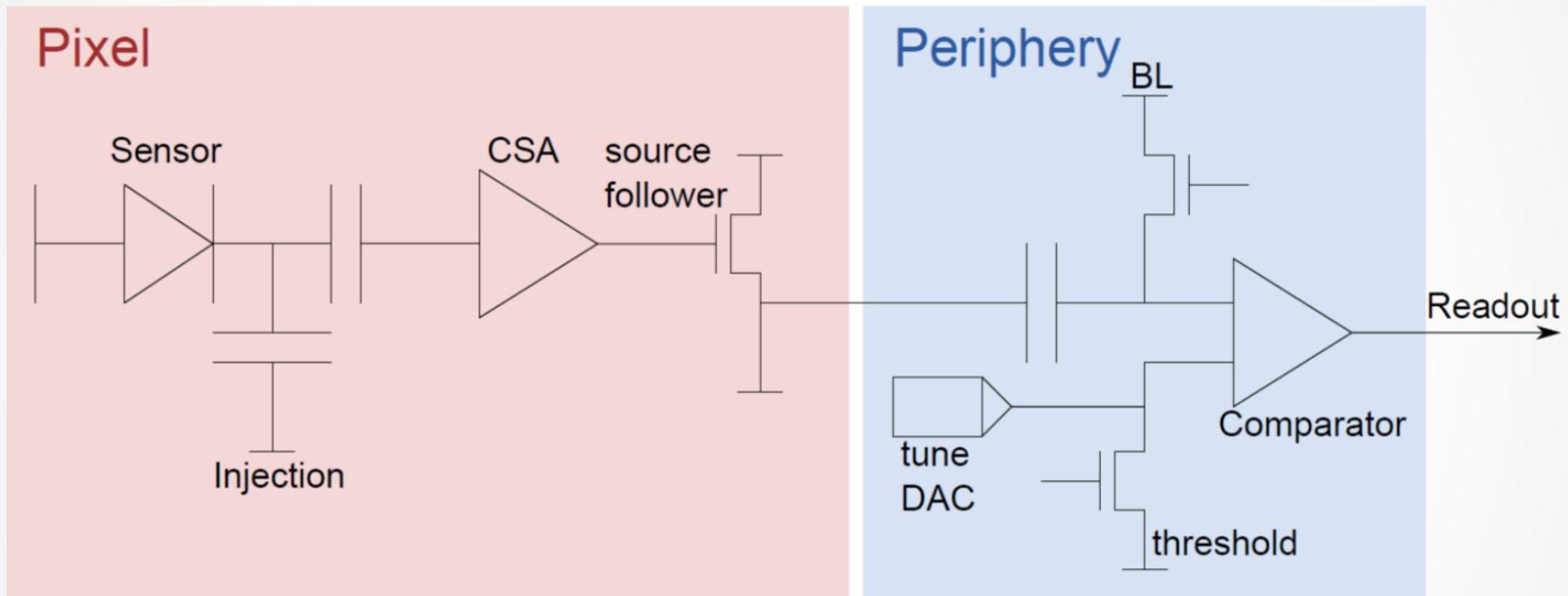


# Prototype Overview

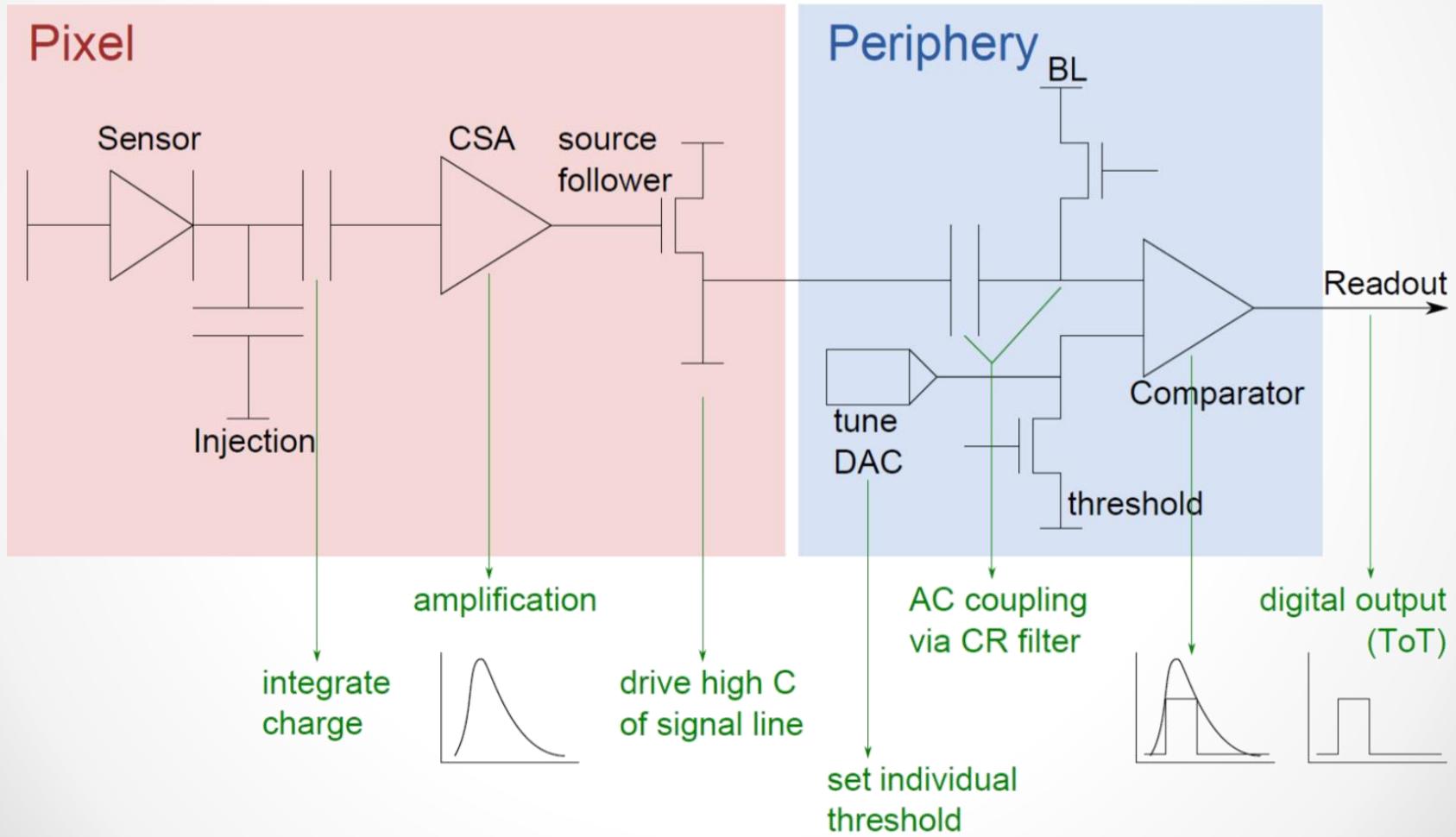
Prototype	Active Area	Functionality	Bugs	Improvements
MuPix1	1.77 mm <sup>2</sup>	Sensor + analog	Comparator “ringing”	First MuPix prototype
MuPix2	1.77 mm <sup>2</sup>	Sensor + analog	Temperature dependence	No ringing
MuPix3	9.42 mm <sup>2</sup>	Sensor, analog, dig.	bad pixel on/off,	First part of dig. readout
MuPix4	9,42 mm <sup>2</sup>	Sensor, analog, dig.	Zero time-stamp and <b>row address</b> for 50% of pixels	First working digital readout, <b>first timestamp</b> , temperature stable
MuPix6	10.55 mm <sup>2</sup>	Sensor, analog, dig.	?	Removed zero time-stamp and address bug



# Sensor + Analog + Digital



# Sensor + Analog + Digital





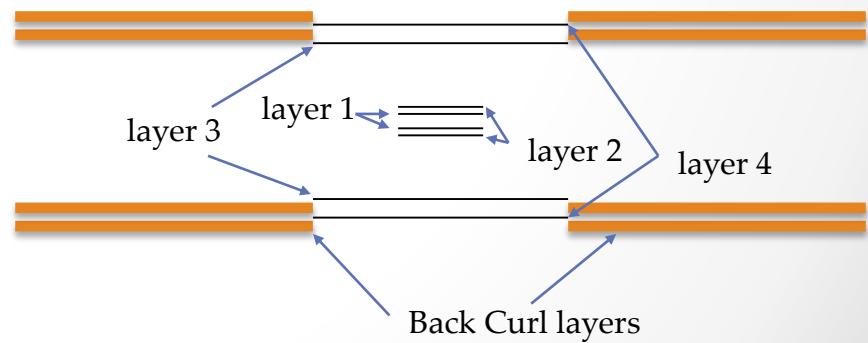
# Mechanics

# Backup

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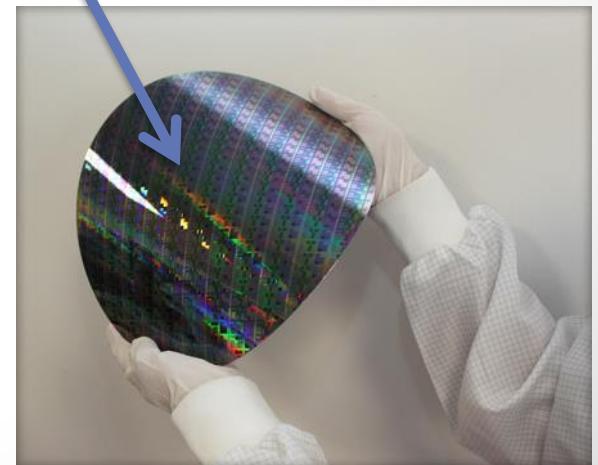
# Si-Layer Rad Length

- Radiation length per layer
  - 2x 25  $\mu\text{m}$  Kapton
    - $X_0 = 0.175\%$
  - 15  $\mu\text{m}$  thick aluminum traces (50% coverage)
    - $X_0 = 0.0842\%$
  - 50  $\mu\text{m}$  Si MAPS
    - $X_0 = 0.534\%$
  - 10  $\mu\text{m}$  adhesive
    - $X_0 = 0.0286\%$
- Sum: 0.822% (x4 layers)
  - For  $\Theta_{\min} = 22.9^\circ$
  - $X_0 = 2.11\%$



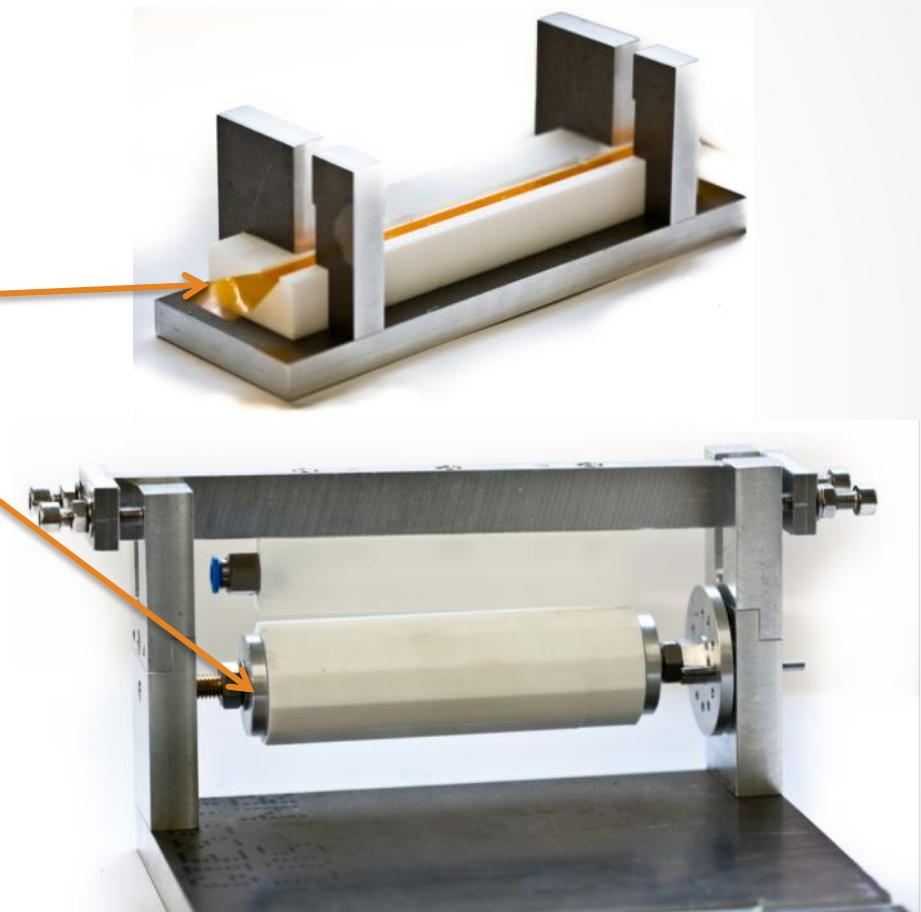
# Thinning

- 50 µm Si-wafers
  - Commercially available
  - HV-CMOS 50 µm (AMS)
- Single die thinning
  - For chip sensitivity studies
  - < 50 µm desirable
  - 80 µm achieved



# Tools

- Kapton-Frame tools:
  - Sensor on Flex print
    - Gluing groove
    - Vacuum lift
  - Tools are tested with
    - 25  $\mu\text{m}$  Kapton foil
    - 50  $\mu\text{m}$  glass





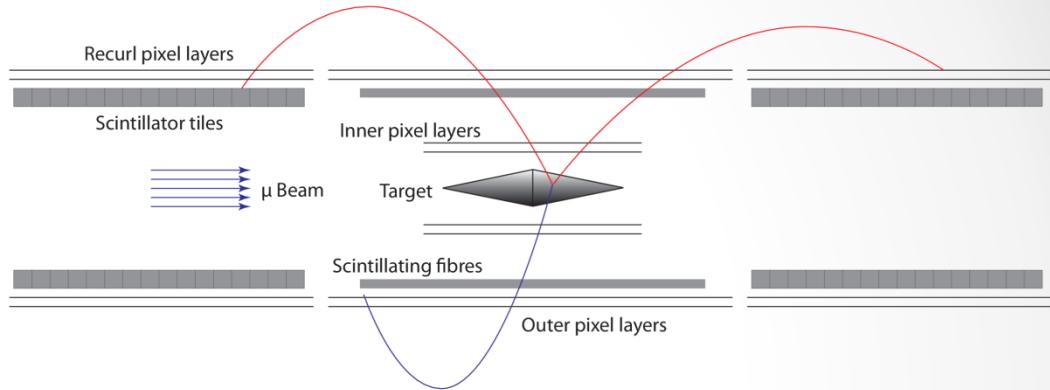
# Ultralight Silicon Pixel Tracker Construction

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# Mu3e Silicon Detector

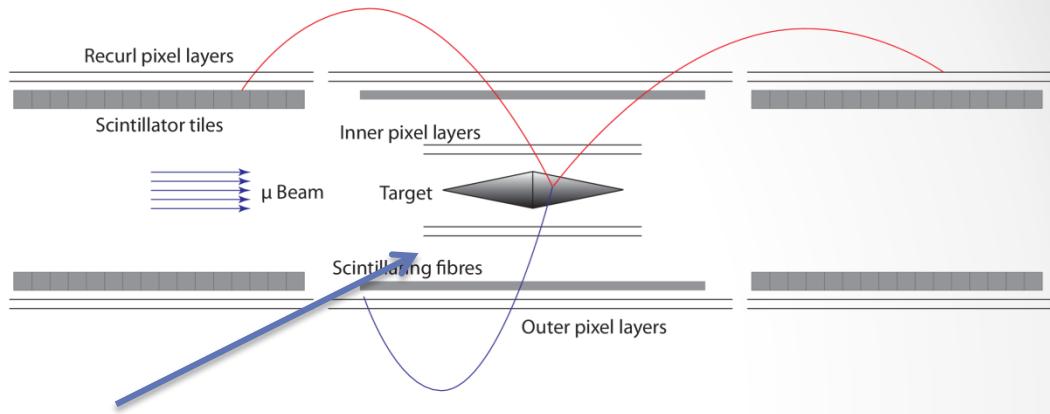
- Conical target
- Inner double layer
  - 12 and 18 sides of  $1 \times 12 \text{ cm}$
- Outer double layer
  - 24 and 28 sides of  $2 \times 36 \text{ cm}$
- Re-curl layers
  - 24 and 28 sides of  $2 \times 72 \text{ cm}$
  - Both sides (x2)





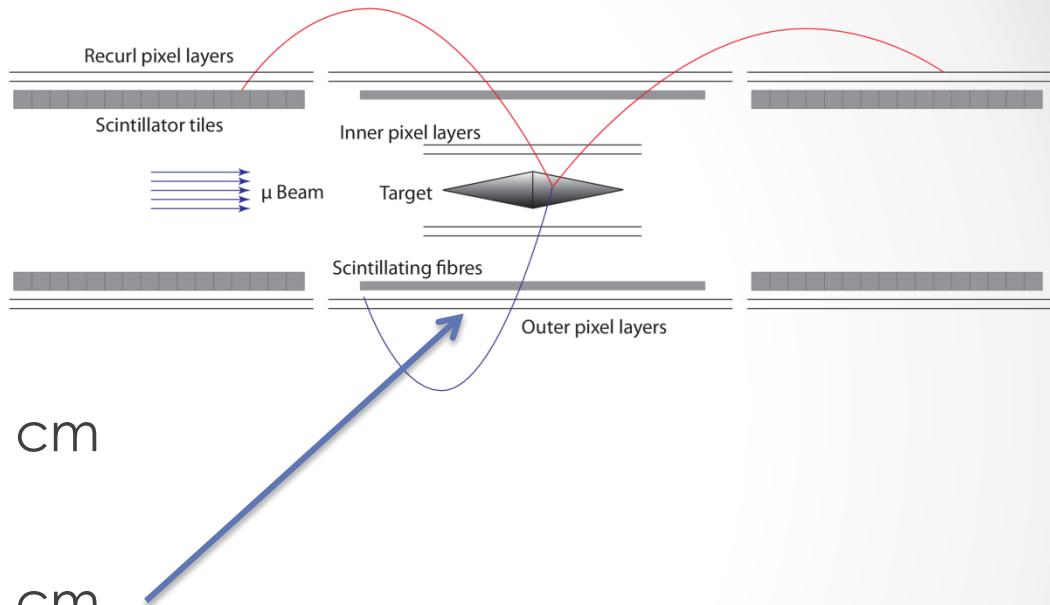
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- Outer double layer
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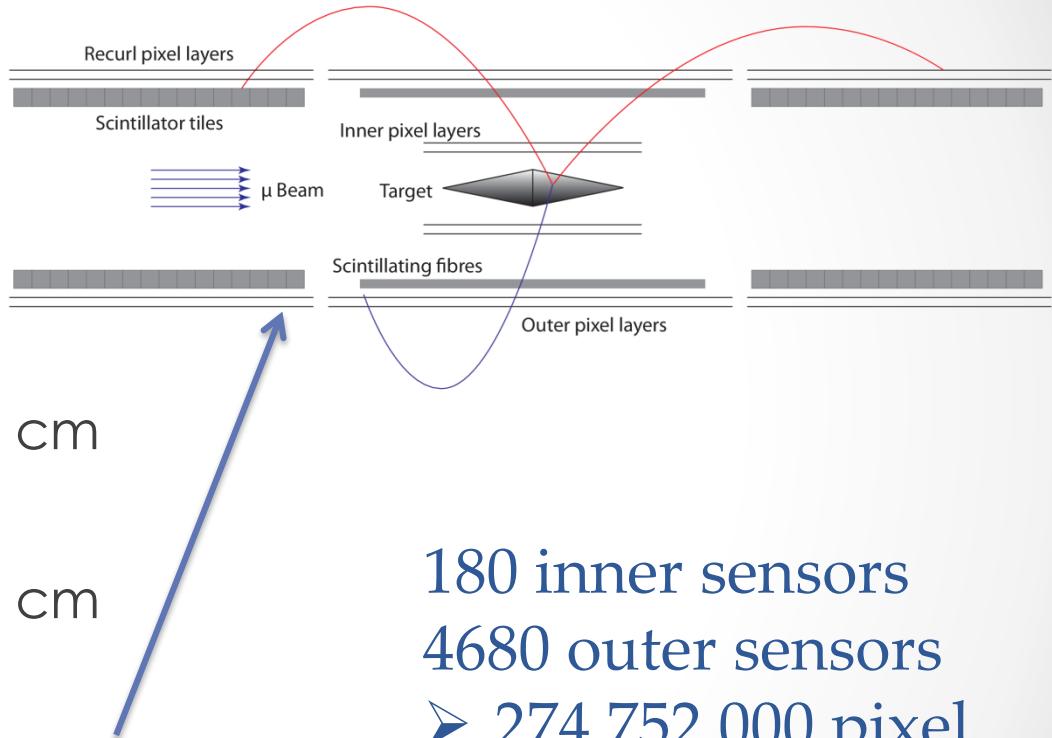
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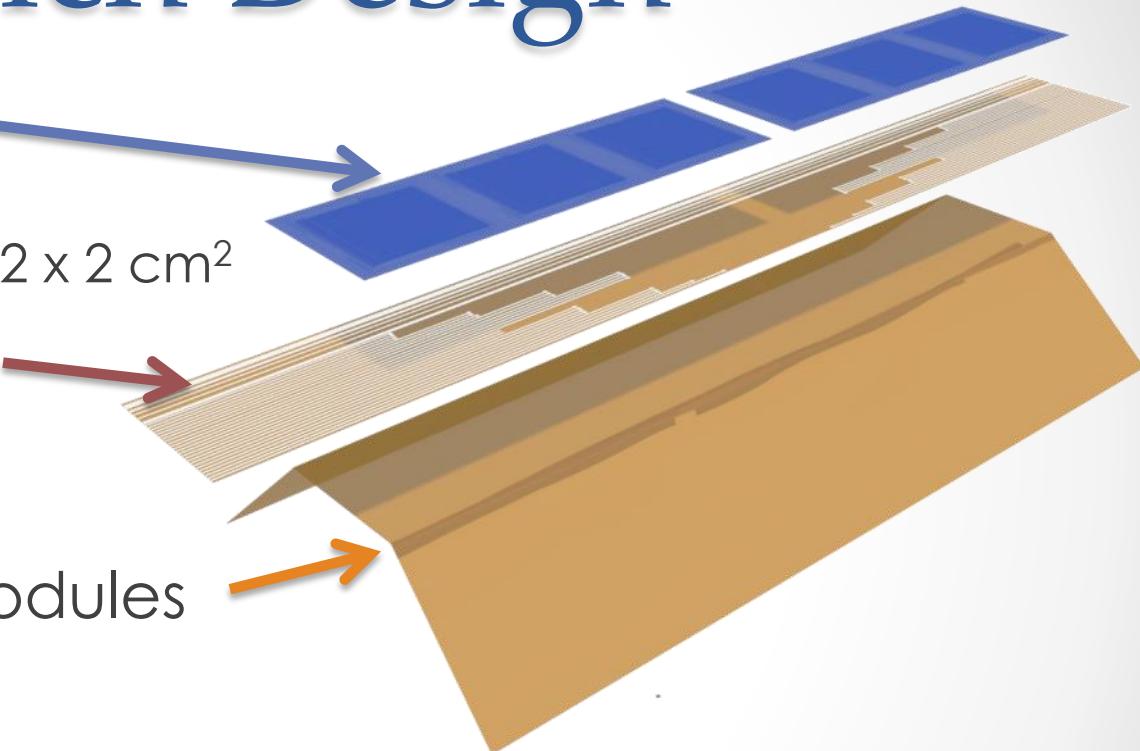
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# Sandwich Design

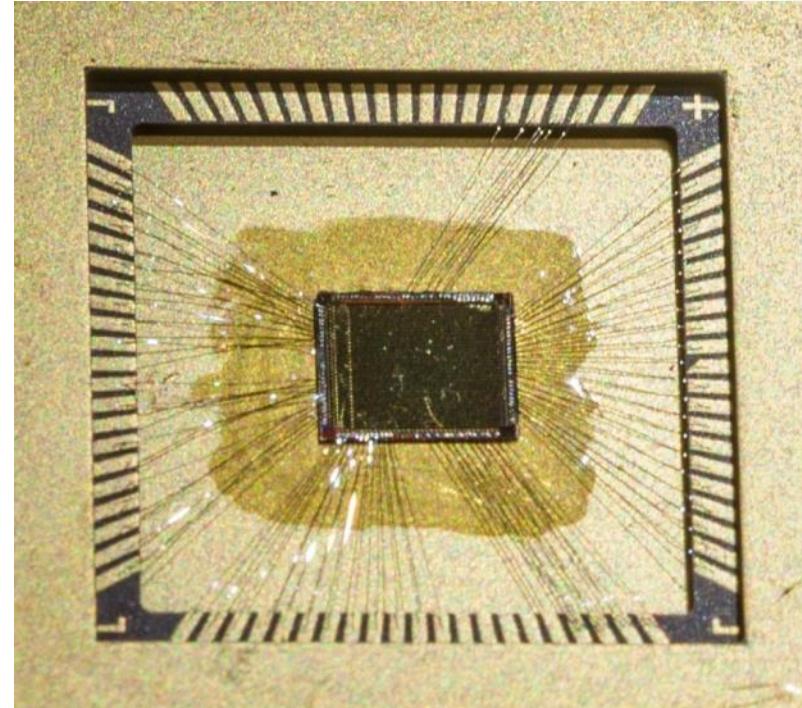
- HV-MAPS
  - Thinned to 50  $\mu\text{m}$
  - Sensors 1 x 2  $\text{cm}^2$  or 2 x 2  $\text{cm}^2$
- Kapton™ flex print
  - 25  $\mu\text{m}$  Kapton™
  - 12.5  $\mu\text{m}$  Alu traces
- Kapton™ Frame Modules
  - 25  $\mu\text{m}$  foil
  - Self supporting
- Alu end wheels
  - Support for all detectors



$<0.1\%$  of  $X_0$

# Thinned Pixel Sensors

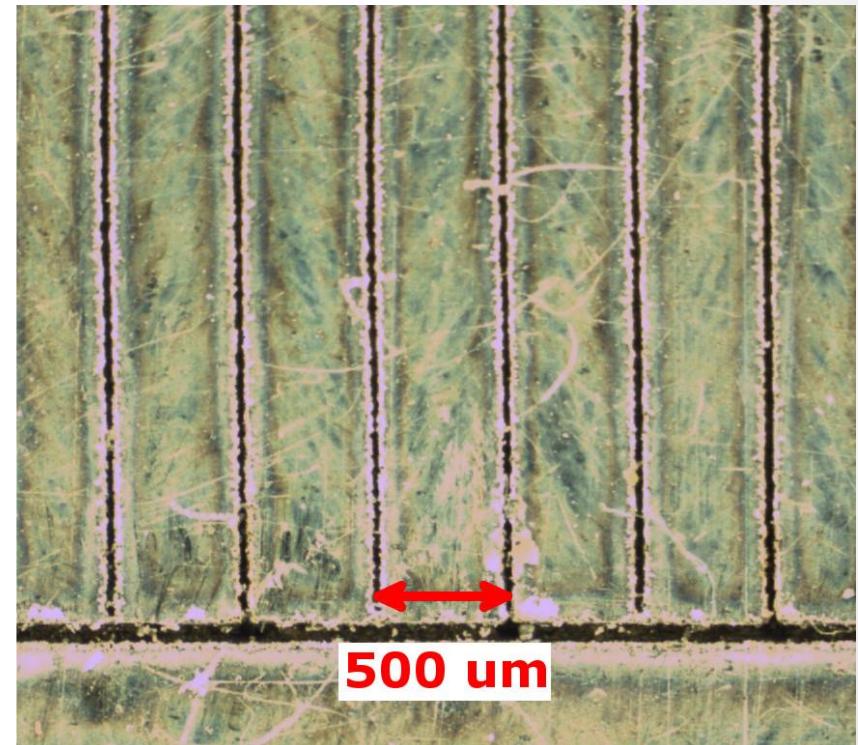
- **HV-MAPS\***
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- Kapton™ Frame Modules
  - 25  $\mu\text{m}$  foil
  - Self supporting
- Alu end wheels
  - Support for all detectors



MuPix3 thinned to < 90 $\mu\text{m}$

# Kapton™ Flex Print

- HV-MAPS
  - Thinned to 50 µm
  - Sensors 1 x 2 cm<sup>2</sup> or 2 x 2 cm<sup>2</sup>
- **Kapton™ flex print**
  - 25 µm Kapton™
  - 12.5 µm Alu traces
- Kapton™ Frame Modules
  - 25 µm foil
  - Self supporting
- Alu end wheels
  - Support for all detectors



Laser-cut flex print prototype

# Pixel Modules

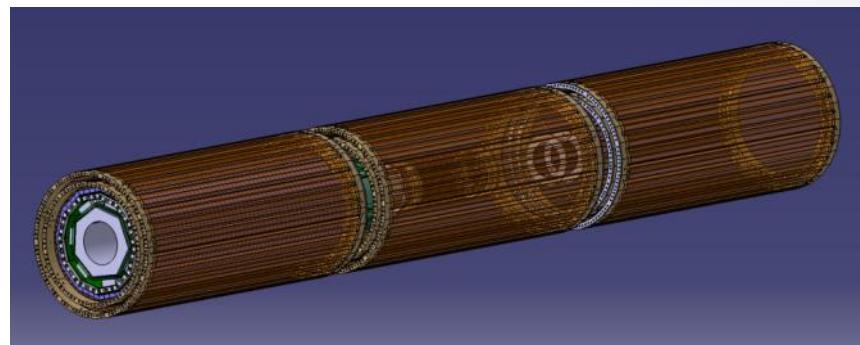
- HV-MAPS
  - Thinned to 50  $\mu\text{m}$
  - Sensors 1 x 2 cm<sup>2</sup> or 2 x 2 cm<sup>2</sup>
- Kapton™ flex print
  - 25  $\mu\text{m}$  Kapton™
  - 12.5  $\mu\text{m}$  Alu traces
- **Kapton™ Frame Modules**
  - 25  $\mu\text{m}$  foil
  - Self supporting
- Alu end wheels
  - Support for all detectors



CAD of Kapton™ frames

# Overall Design

- HV-MAPS
  - Thinned to 50  $\mu\text{m}$
  - Sensors 1 x 2  $\text{cm}^2$  or 2 x 2  $\text{cm}^2$
- Kapton™ flex print
  - 25  $\mu\text{m}$  Kapton™
  - 12.5  $\mu\text{m}$  Alu traces
- **Kapton™ Frame Modules**
  - 25  $\mu\text{m}$  foil
  - Self supporting
- Alu end wheels
  - Support for all detectors
- Two halves for layers 1+2
- 6 modules in layer 3
- 7 modules in layer 4



CAD of Kapton™ frames

# Inner Layers

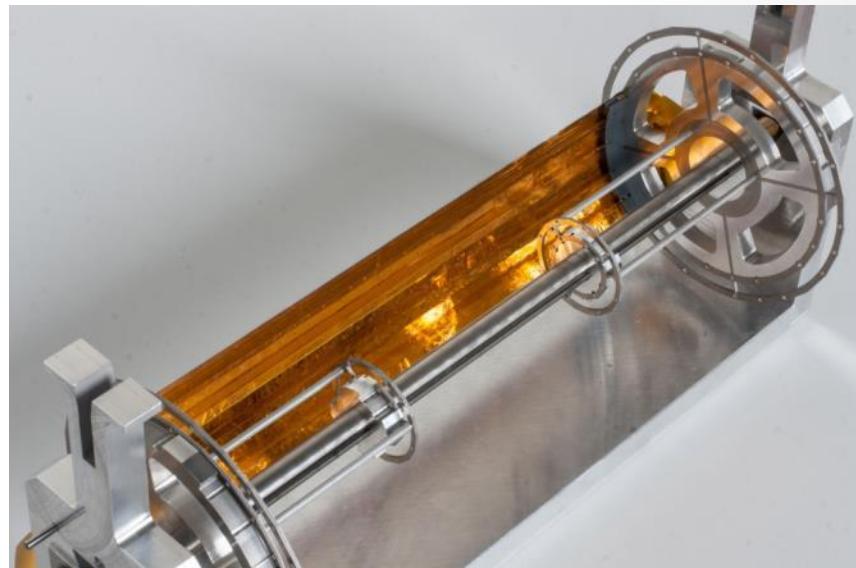
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  - 25  $\mu\text{m}$  Kapton™
  - 12.5  $\mu\text{m}$  Alu traces
- **Kapton™ Frame Modules**
  - 25  $\mu\text{m}$  foil
  - **Self supporting**
- Alu end wheels
  - Support for all detectors



Vertex Prototype  
with 100  $\mu\text{m}$  Glass

# Outer Module

- HV-MAPS
  - Thinned to 50  $\mu\text{m}$
  - Sensors 1 x 2  $\text{cm}^2$  or 2 x 2  $\text{cm}^2$
- Kapton™ flex print
  - 25  $\mu\text{m}$  Kapton™
  - 12.5  $\mu\text{m}$  Alu traces
- **Kapton™ Frame Modules**
  - 25  $\mu\text{m}$  foil
  - **Self supporting**
- Alu end wheels
  - Support for all detectors



Layer 3 Prototype in Assembling Frame  
with 50  $\mu\text{m}$  Glass

# Detector Frame

- HV-MAPS
  - Thinned to 50  $\mu\text{m}$
  - Sensors 1 x 2 cm<sup>2</sup> or 2 x 2 cm<sup>2</sup>
- Kapton™ flex print
  - 25  $\mu\text{m}$  Kapton™
  - 12.5  $\mu\text{m}$  Alu traces
- Kapton™ Frame Modules
  - 25  $\mu\text{m}$  foil
  - Self supporting
- **Alu end wheels**
  - Support for all detectors



Layer 3 Prototype in Assembling Frame  
with 50  $\mu\text{m}$  Glass

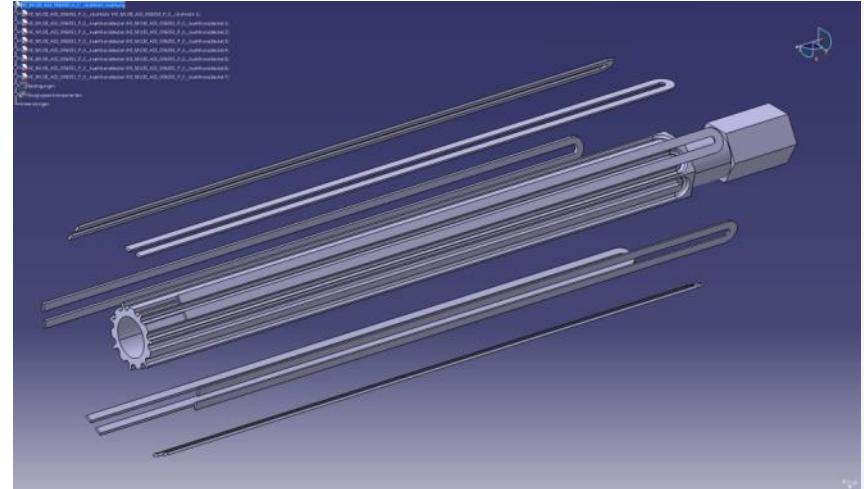


# Cooling Backup

• • •

# Liquid Cooling

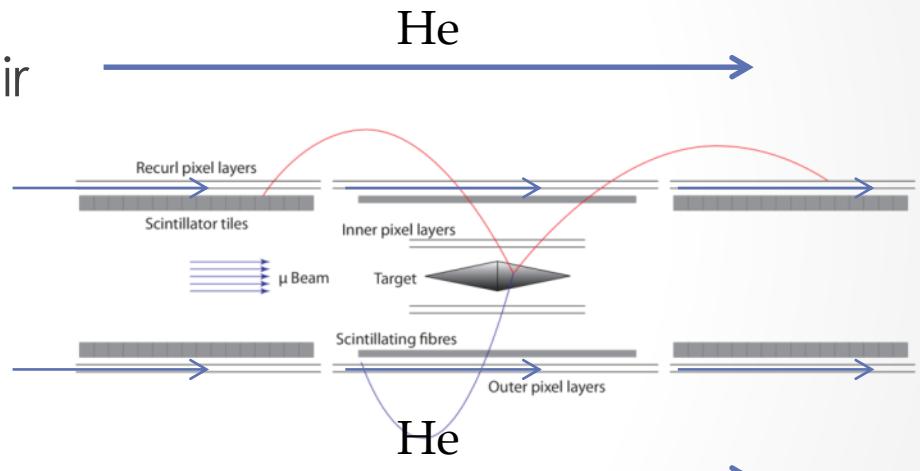
- Beam pipe cooling
  - With cooling liquid
  - 5°C temperature
  - Significant flow possible
  - ... using grooves in pipe
- For electronics
  - FPGAs and
  - Power regulators
  - Mounted to cooling plates
- Total power several kW





# He Cooling

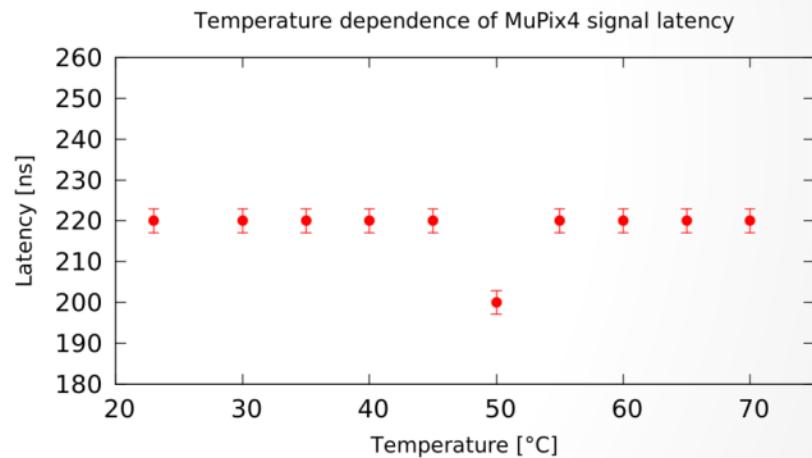
- Gaseous He cooling
  - Low multiple Coulomb scattering
  - He more effective than air
- Global flow inside Magnet volume
- Local flow for Tracker
  - Distribution to Frame
    - V-shapes
    - Outer surface



$$150\text{mW/cm}^2 \times 19080\text{cm}^2 \\ = 2.86 \text{ KW}$$

# He Cooling

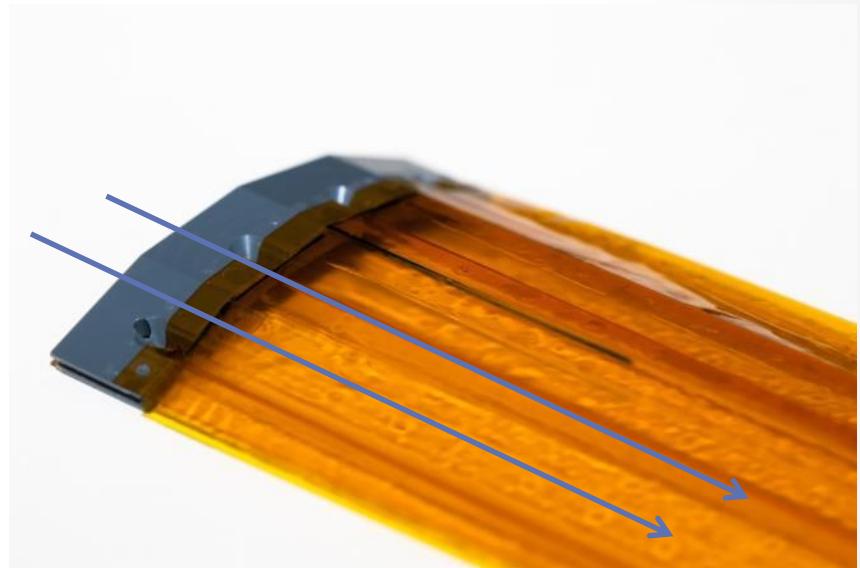
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Temperatures between  
20°C to 70°C ok.

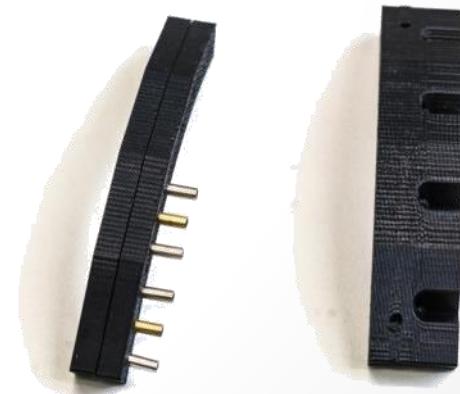
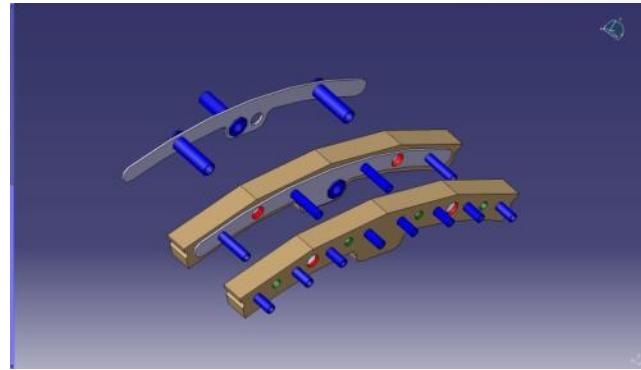
# He Cooling

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- **Local flow for Tracker**
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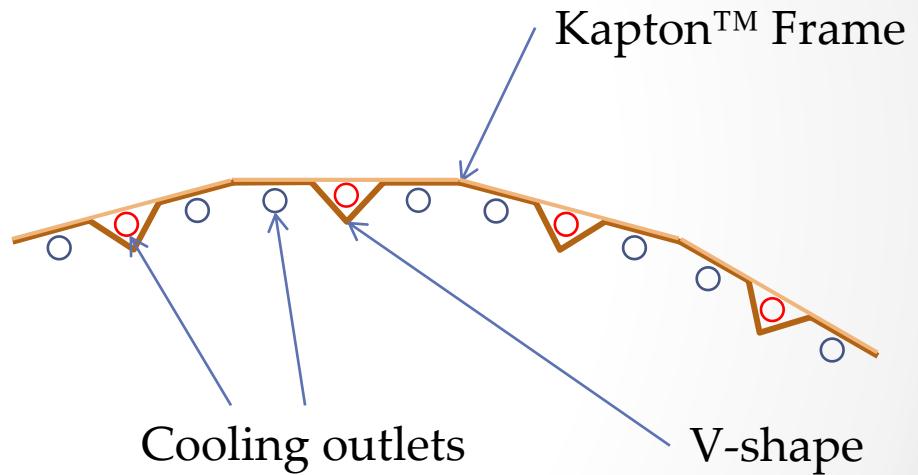
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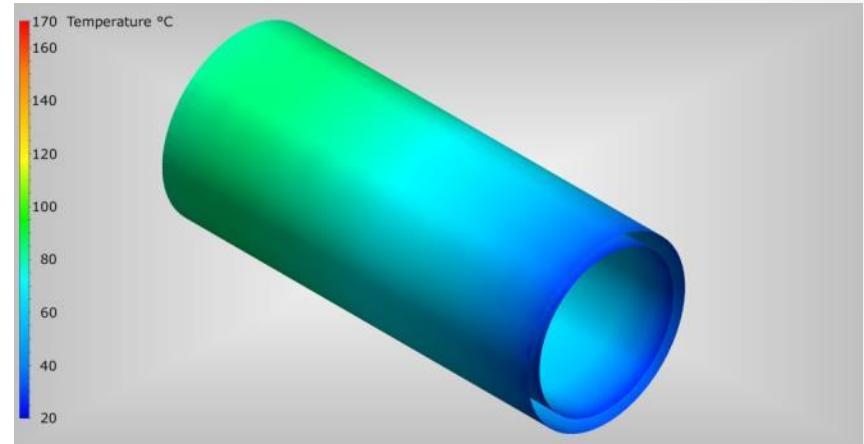
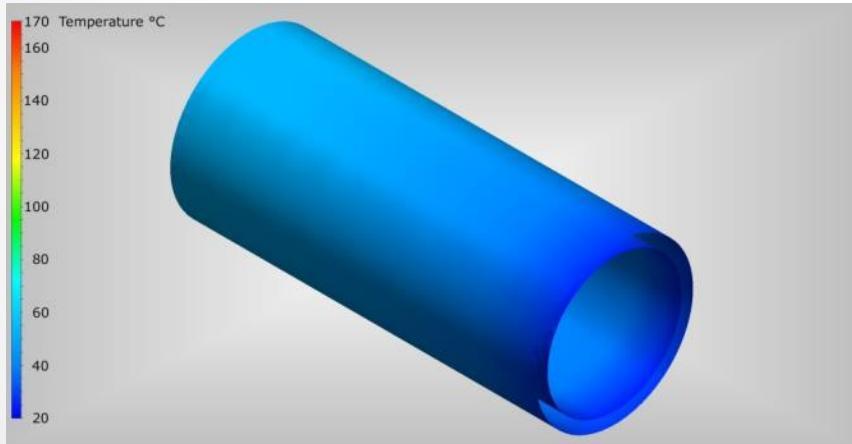


# Comparison Simulation

## He and Air

He

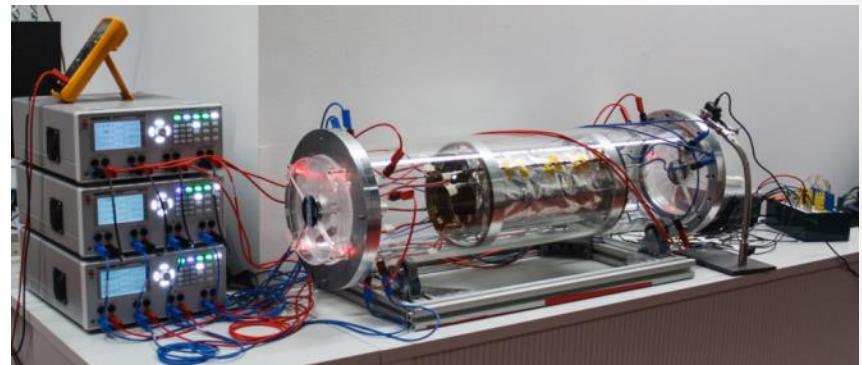
Air



$$v = 4.0 \text{ m/s}$$

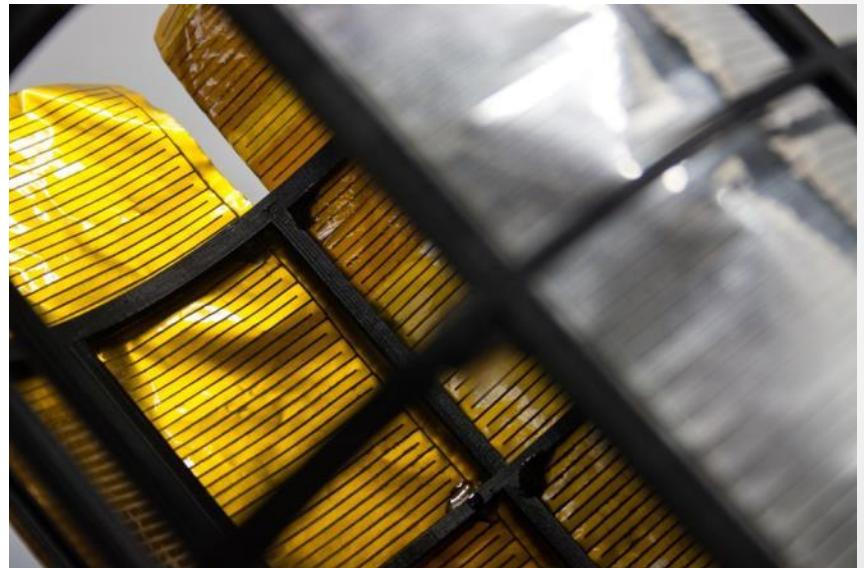
# Tests

- **Full scale prototype**
  - Layer 3+4 of silicon tracker
  - Ohmic heating ( $150\text{mW/cm}^2$ )
  - 561.6 W for layer 3 +4
  - ... of Aluminum-Kapton™
- Cooling with external fan
  - Air at several m/s
- Temperature sensors attached to foil
  - LabView readout
- First results promising
  - $\Delta T < 60^\circ\text{K}$

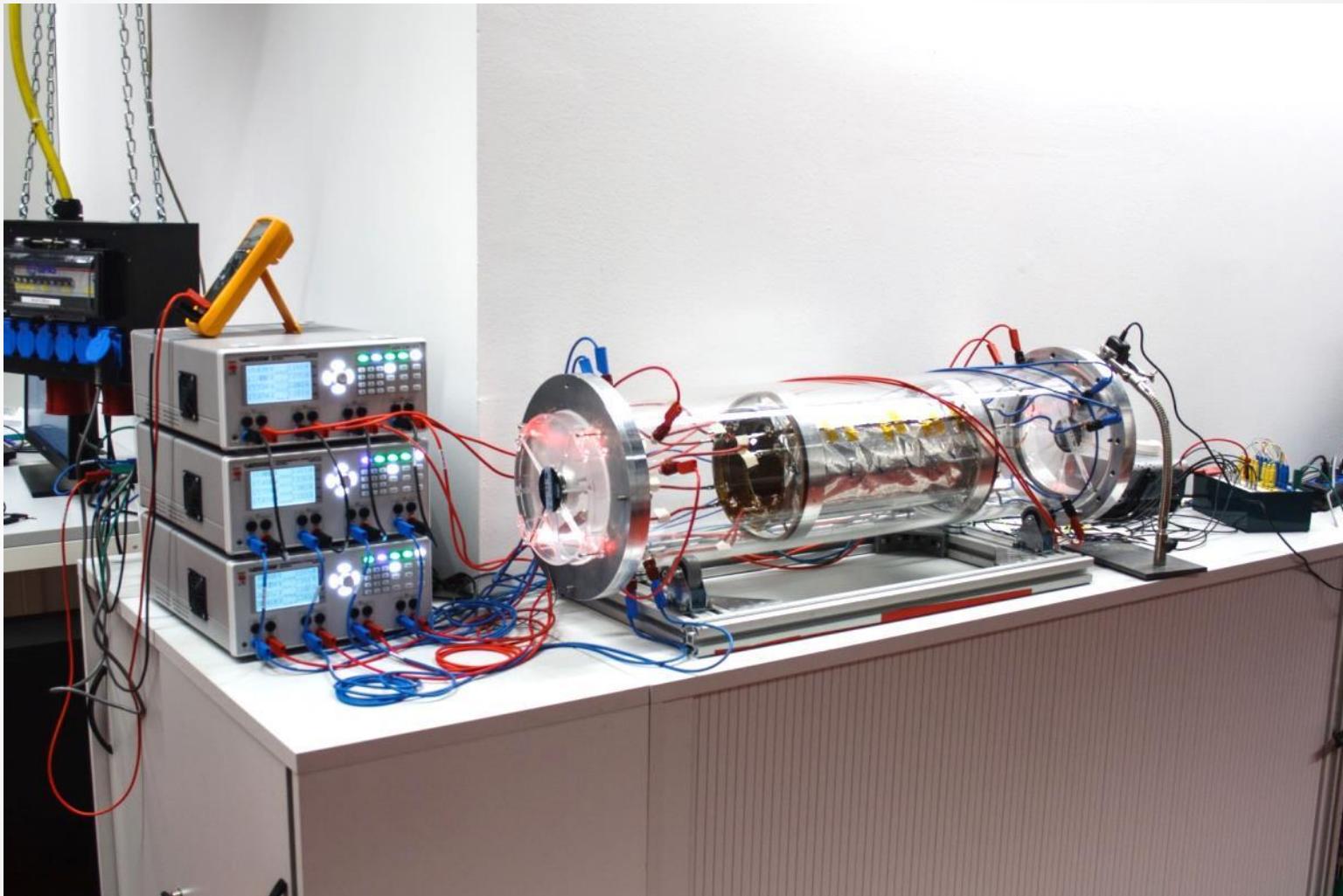


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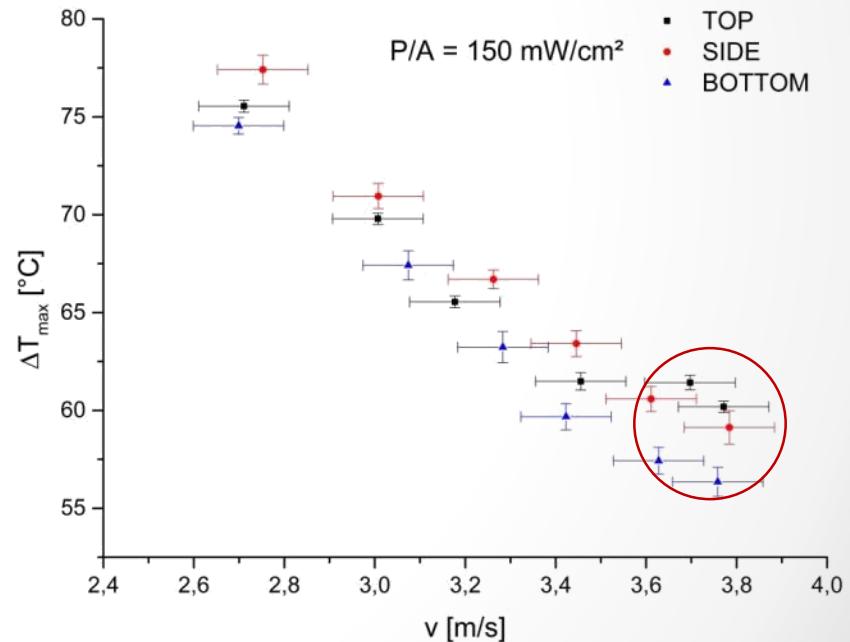


# Tests



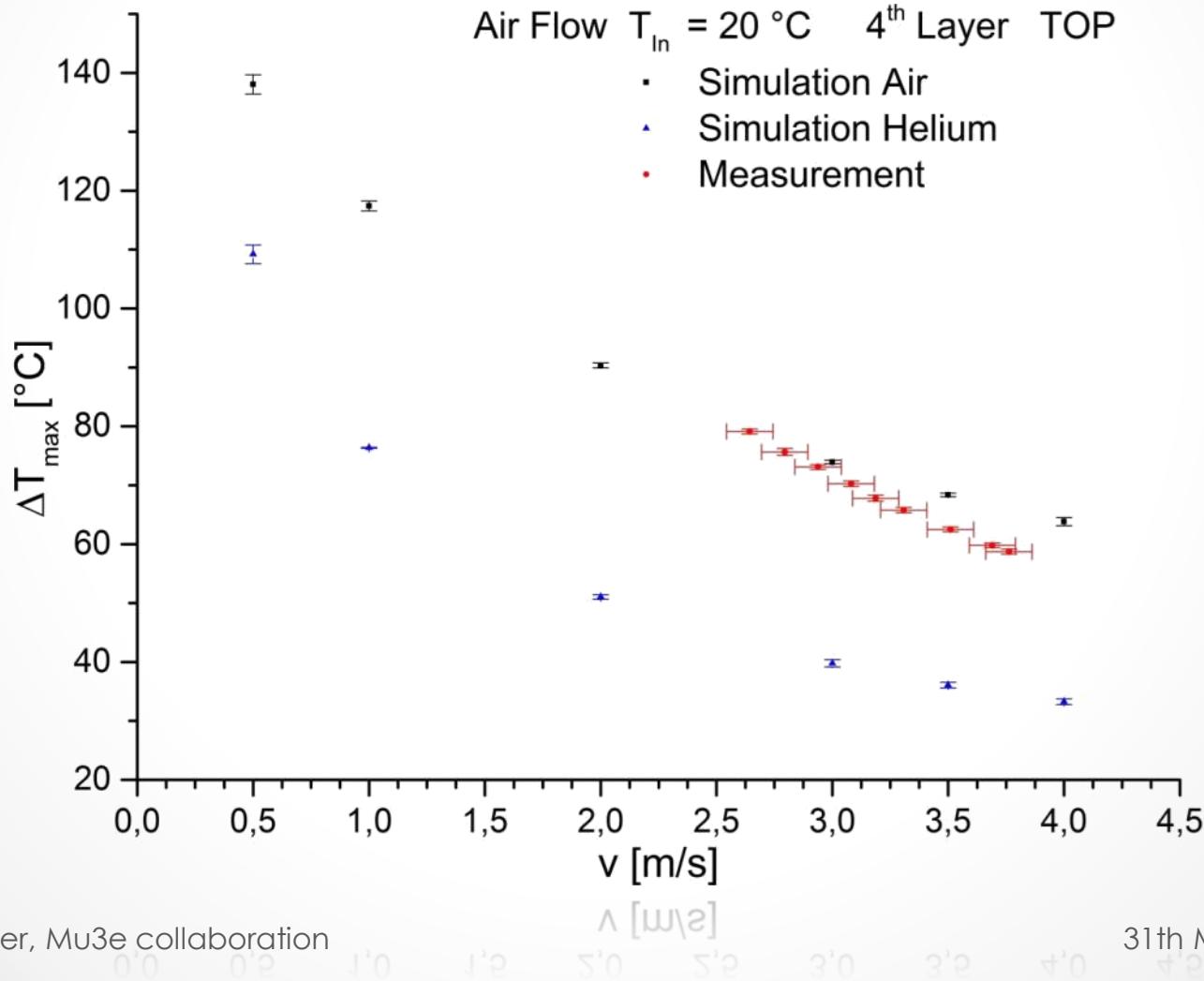
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- Cooling with external fan
  - Air at several m/s
- Temperature sensors attached to foil
  - LabView readout
- **First results promising**
  - $\Delta T < 60^\circ\text{K}$
  - No sign of vibration in air



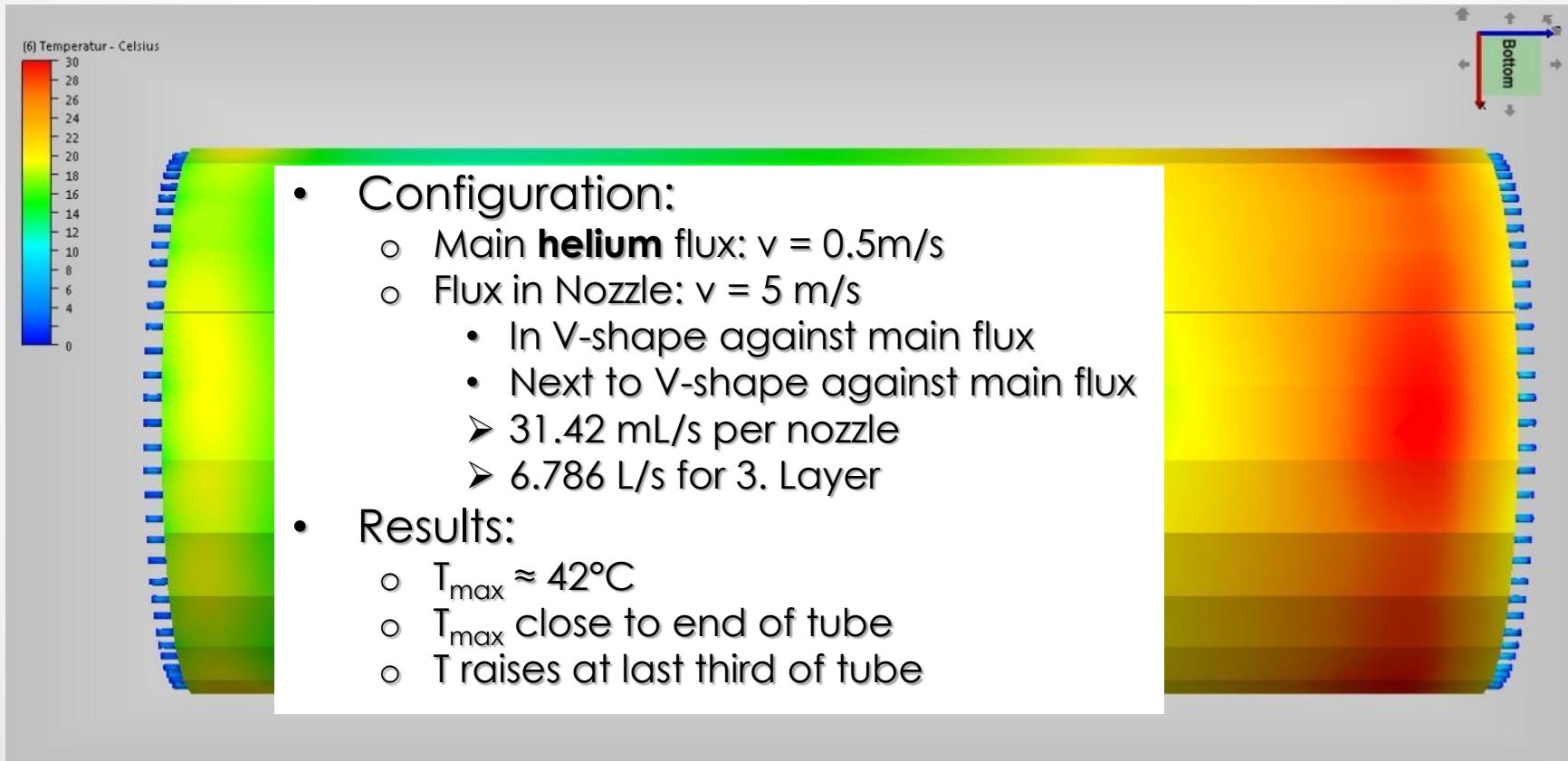


# Comparison Simulation and Tests

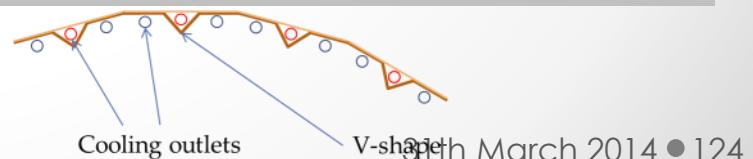




# Simulation with V-shape cooling

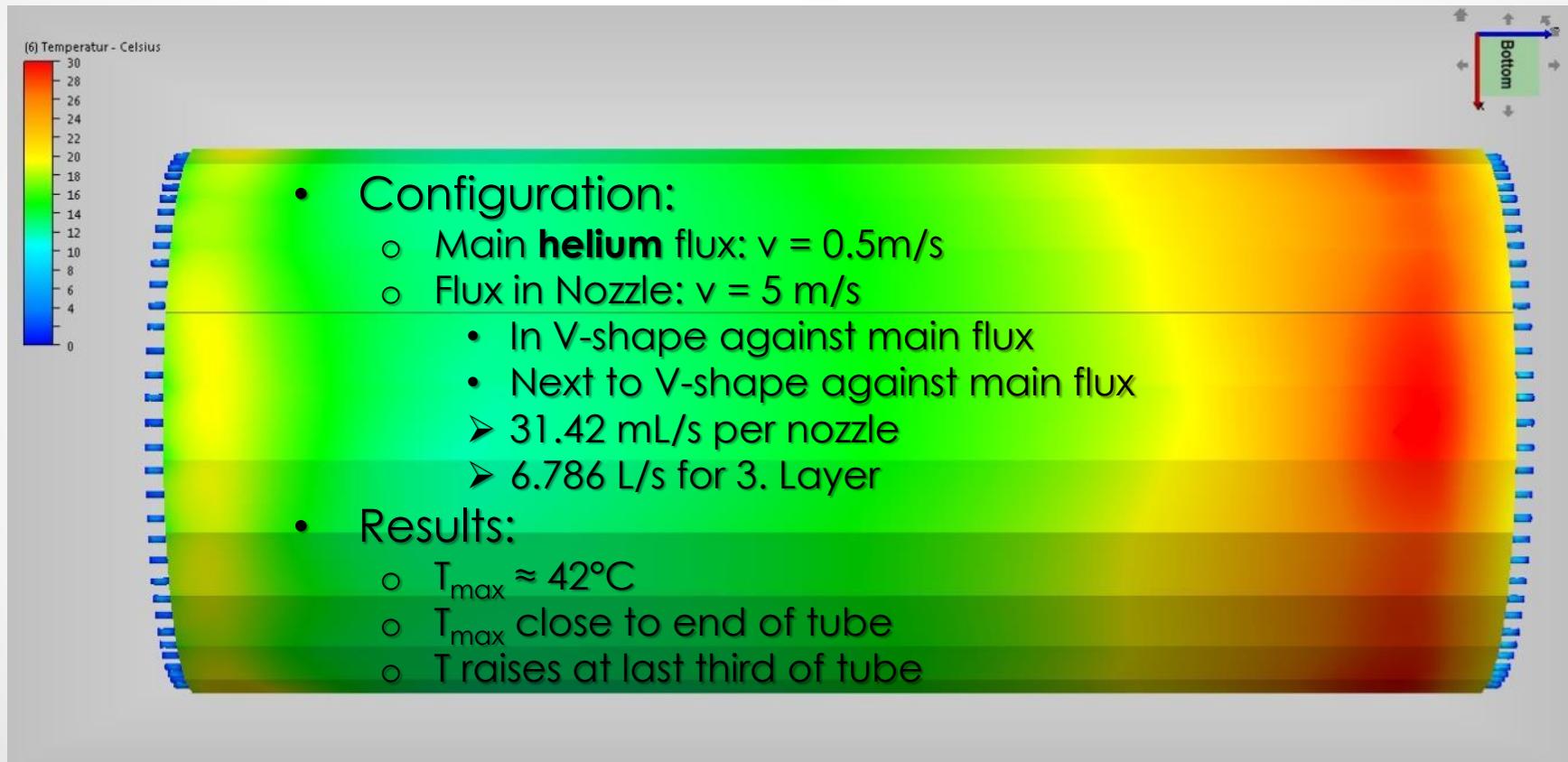


→ Extra Improvement using  
V-shapes as cooling channels

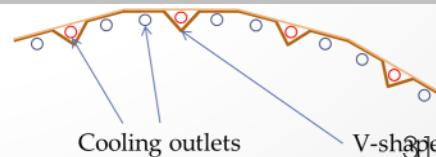




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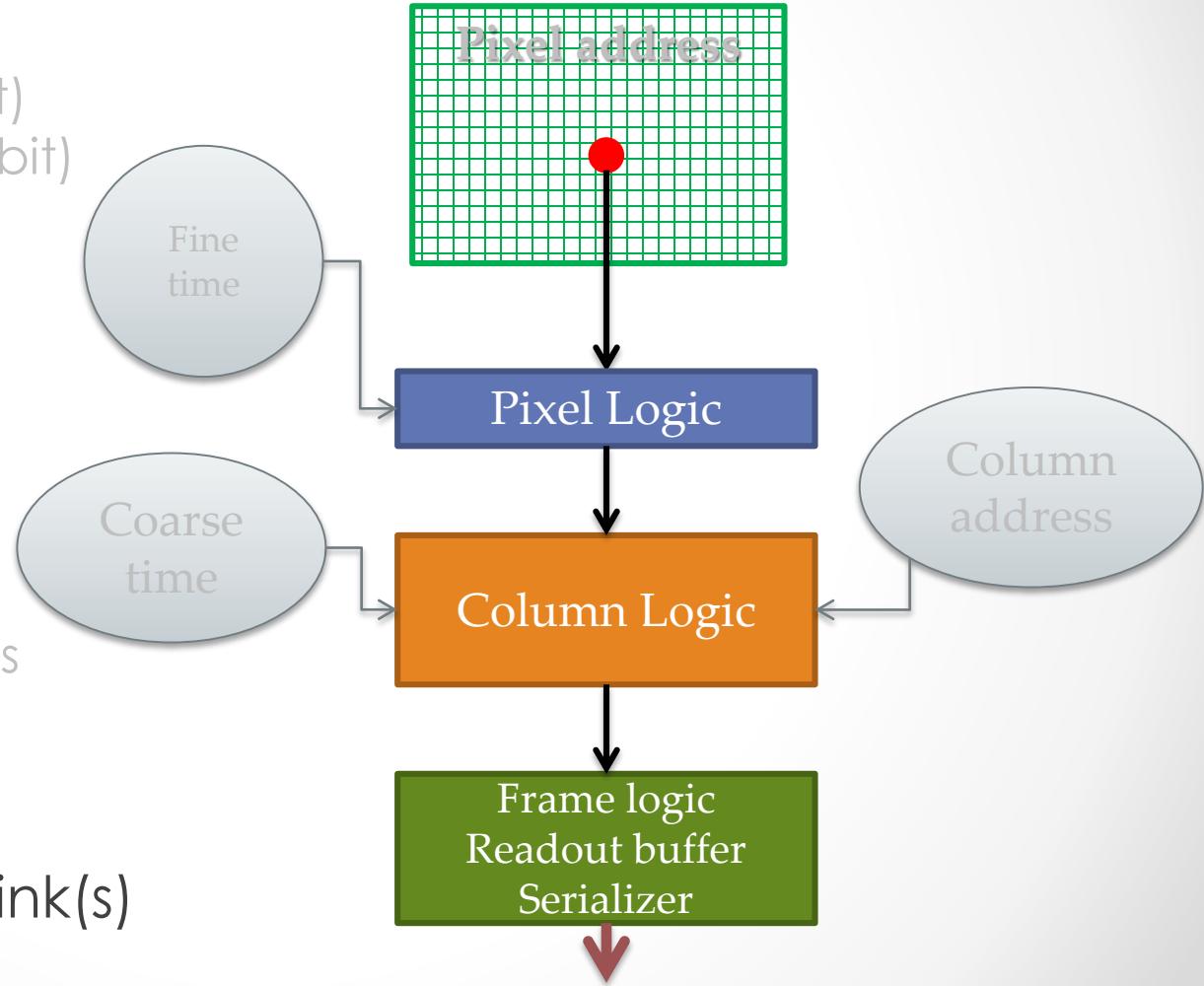


# DAQ Backup

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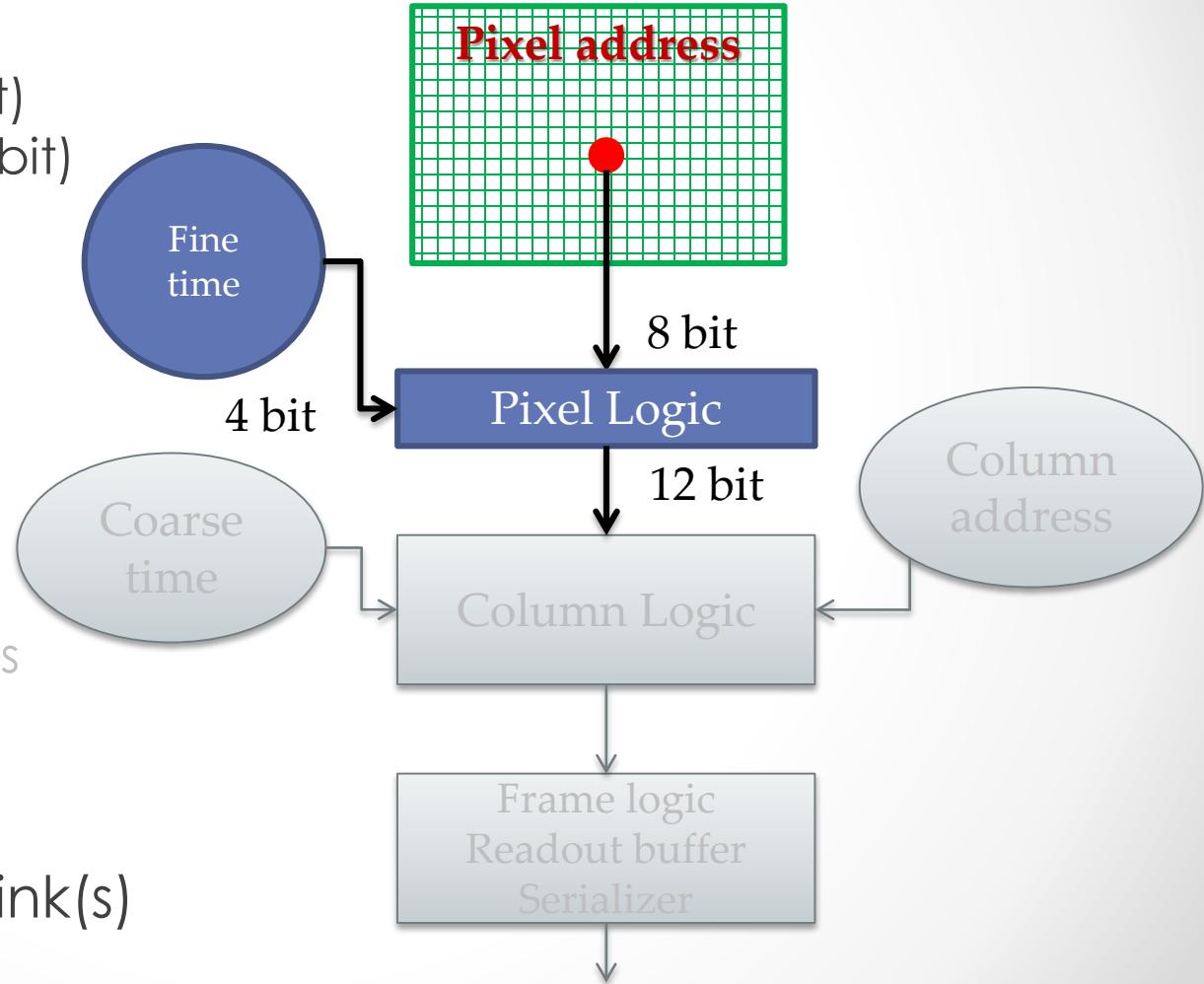
# Pixel Readout Scheme

- Pixel logic
  - Pixel address (8 bit)
  - Frame number (4 bit)
  - 50 ns frames
- Column logic
  - Pixel data
  - Column address
  - Coarse time
- Frame logic
  - Super Frame
  - Contains  $16 \times 50$  ns readout frames
  - + Sensor header
- Readout buffer
- Serializer and fast link(s)



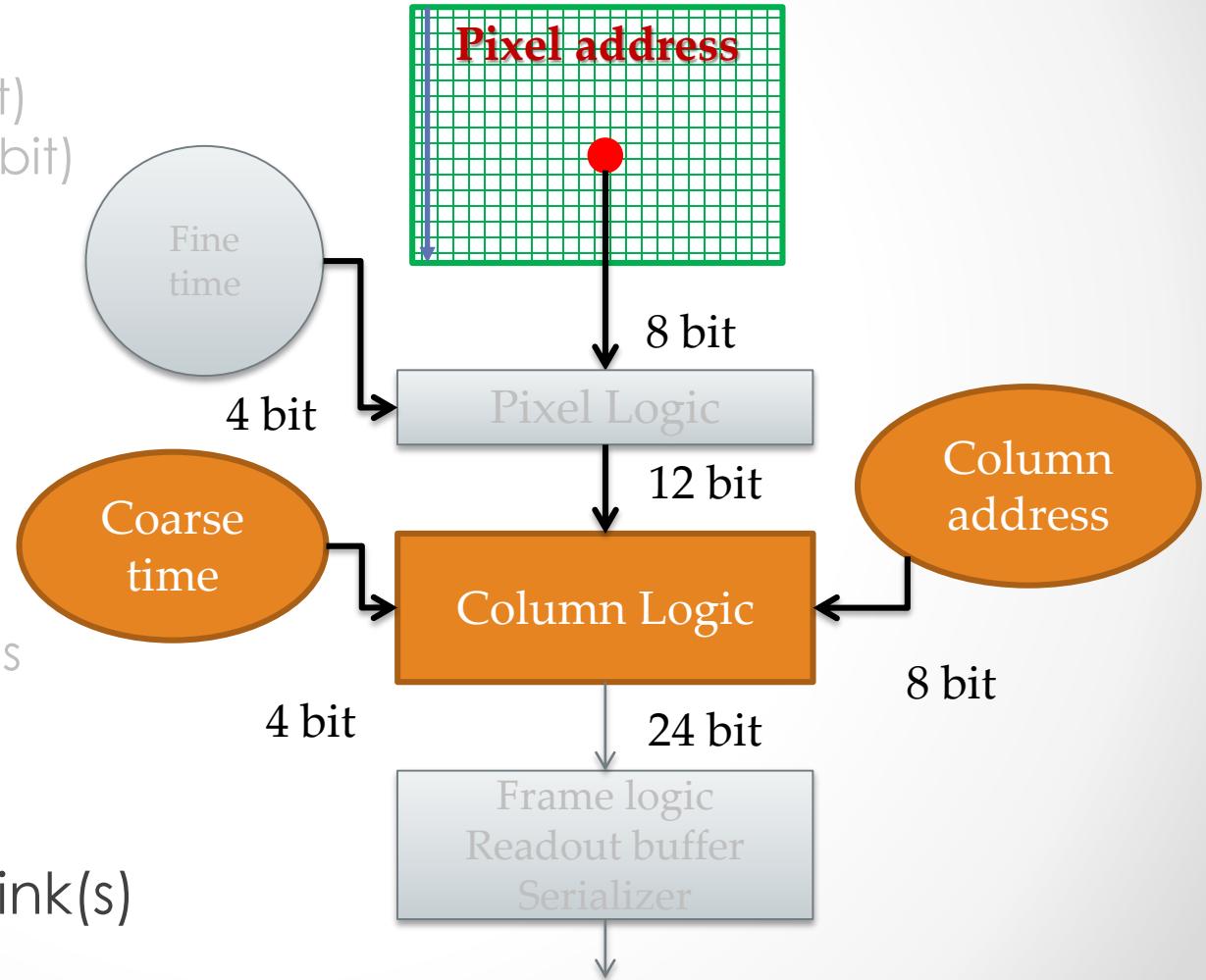
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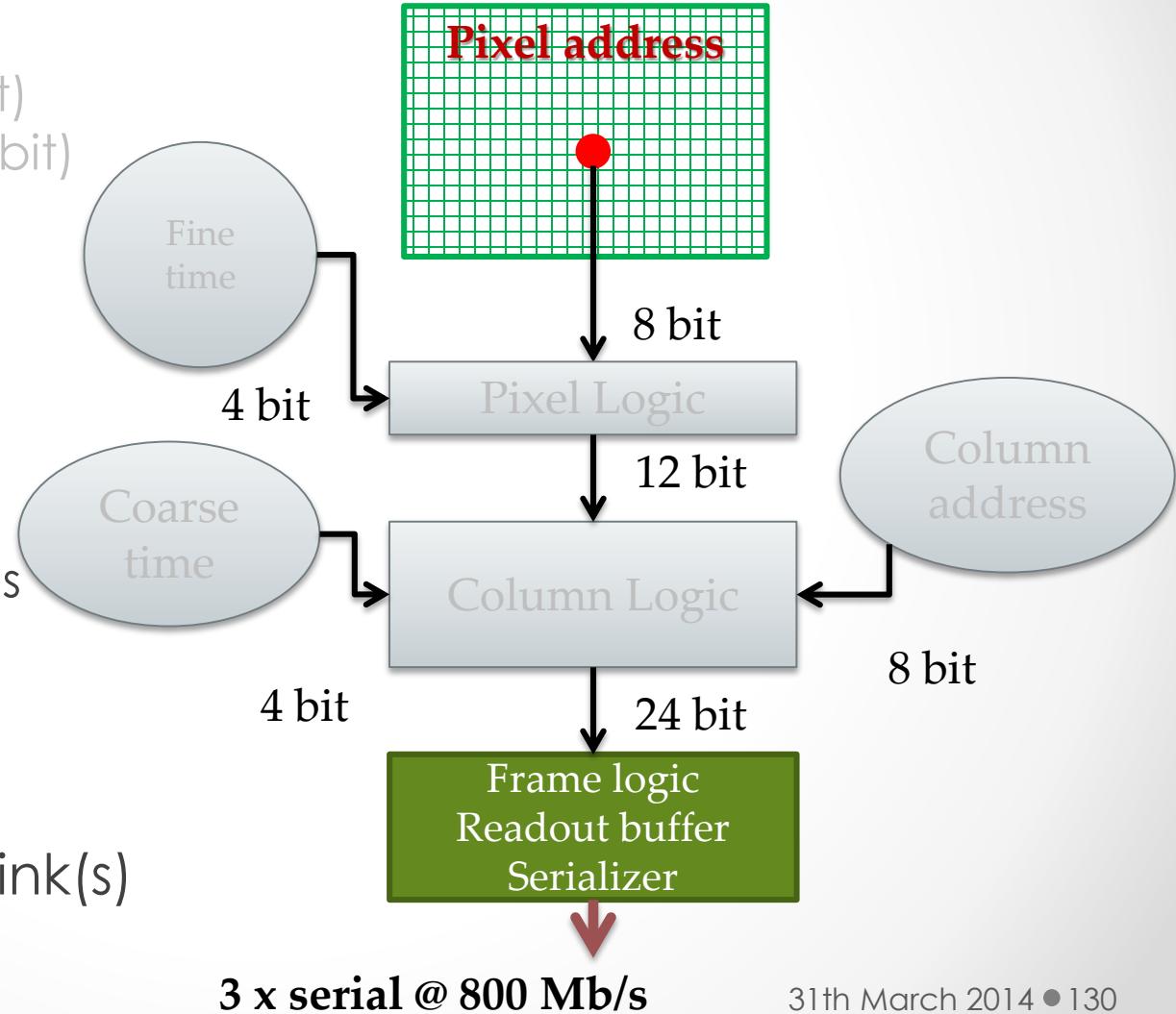
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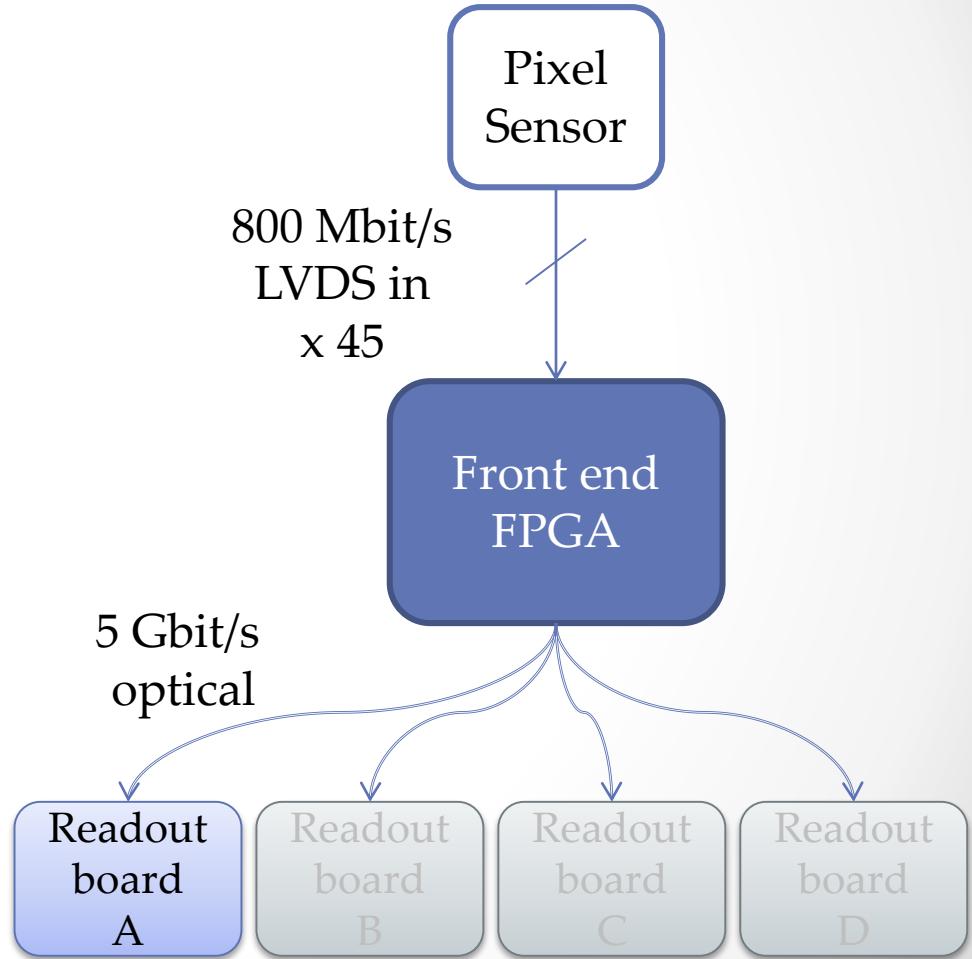
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  - + Sensor header
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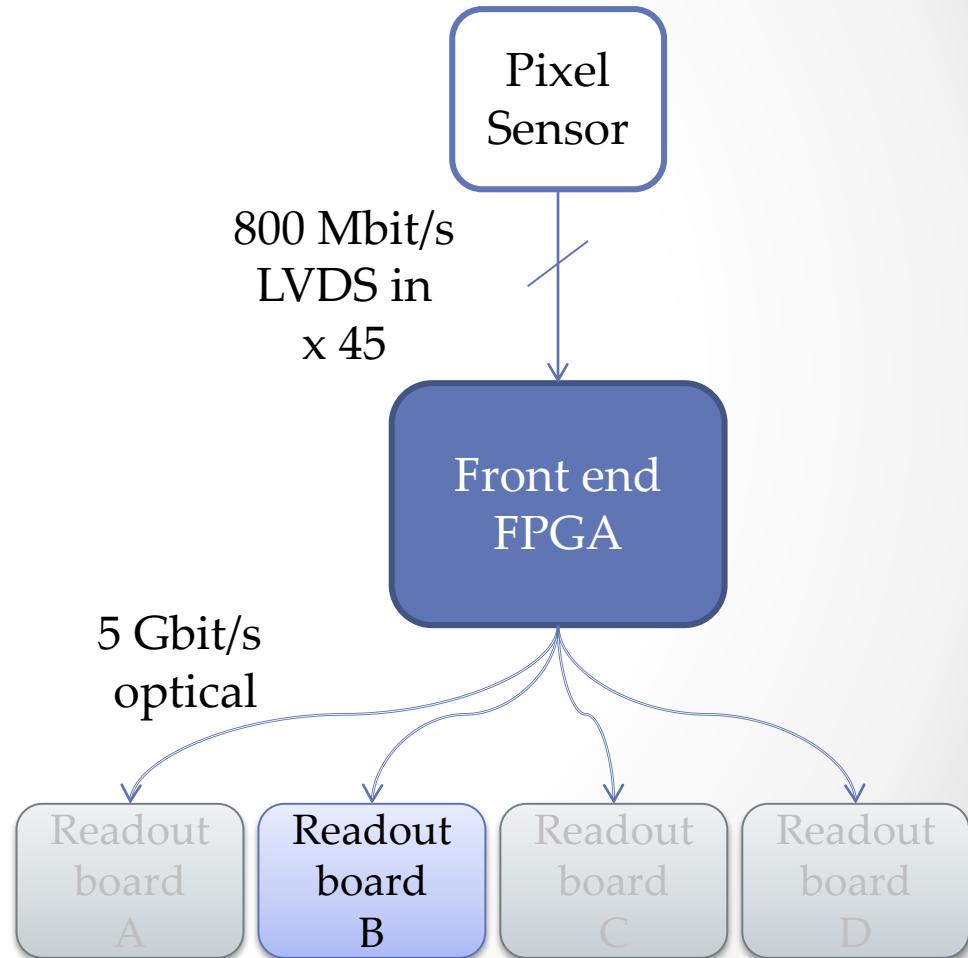
# Front End FPGAs

- FPGAs on detector
  - 90 (+96) pieces
- Receive sensor data
  - 45 LVDS inputs
- 5 Gbit/s outputs
  - 8 optical links
  - ... to counting house
- Switching data between readout boards farms A-D



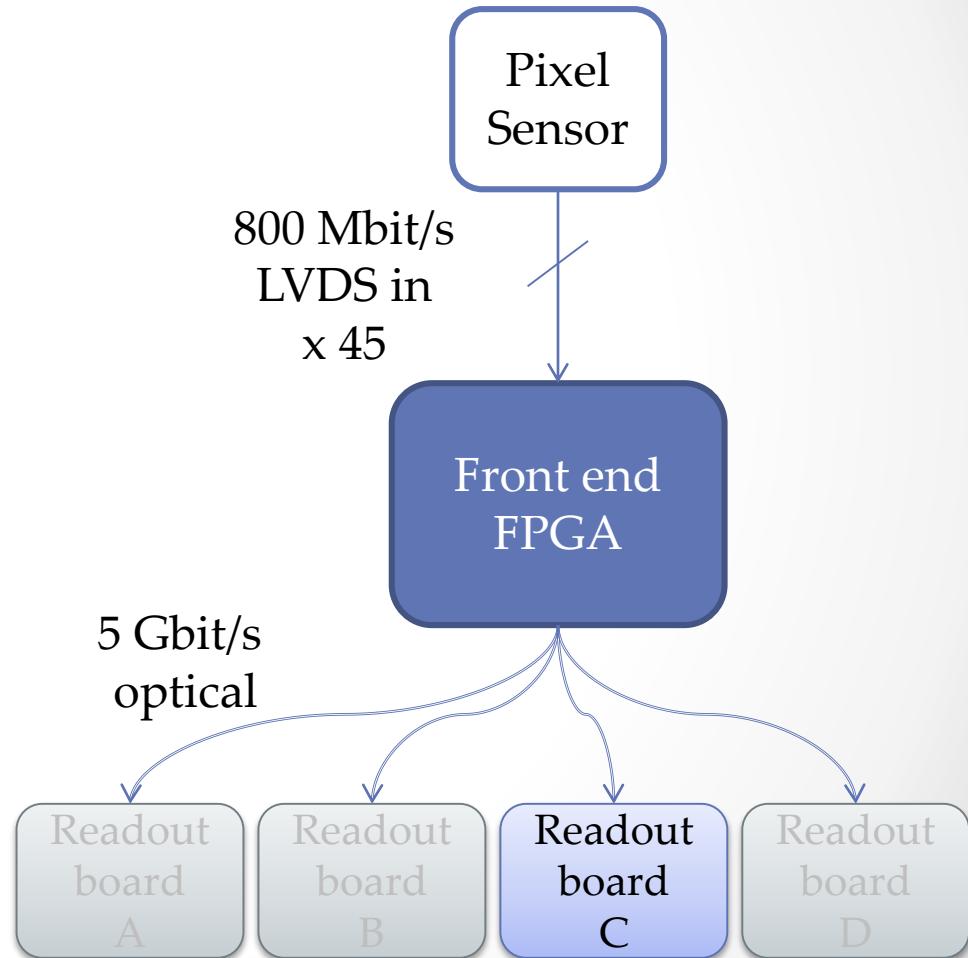
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  - ... to counting house
- Switching data between readout boards farms A-D



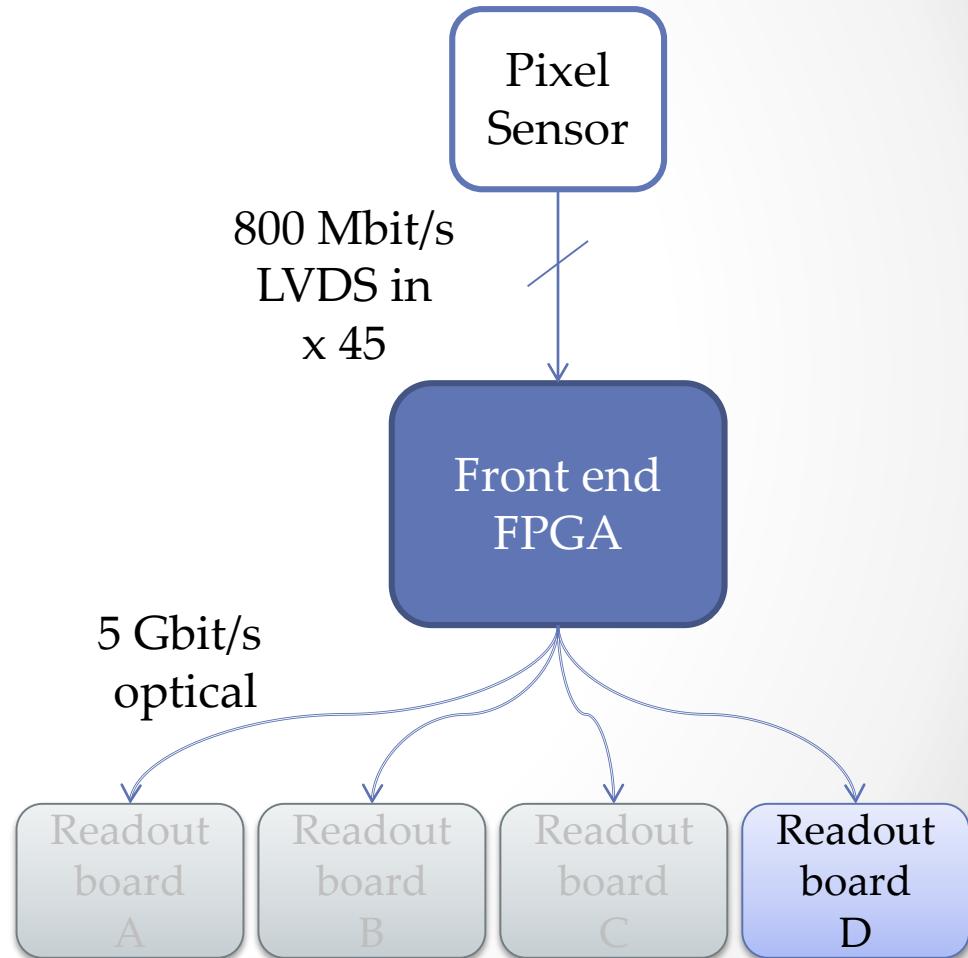
# Front End FPGAs

- FPGAs on detector
  - 90 (+96) pieces
- Receive sensor data
  - 45 LVDS inputs
- 5 Gbit/s outputs
  - 8 optical links
  - ... to counting house
- Switching data between readout boards farms A-D



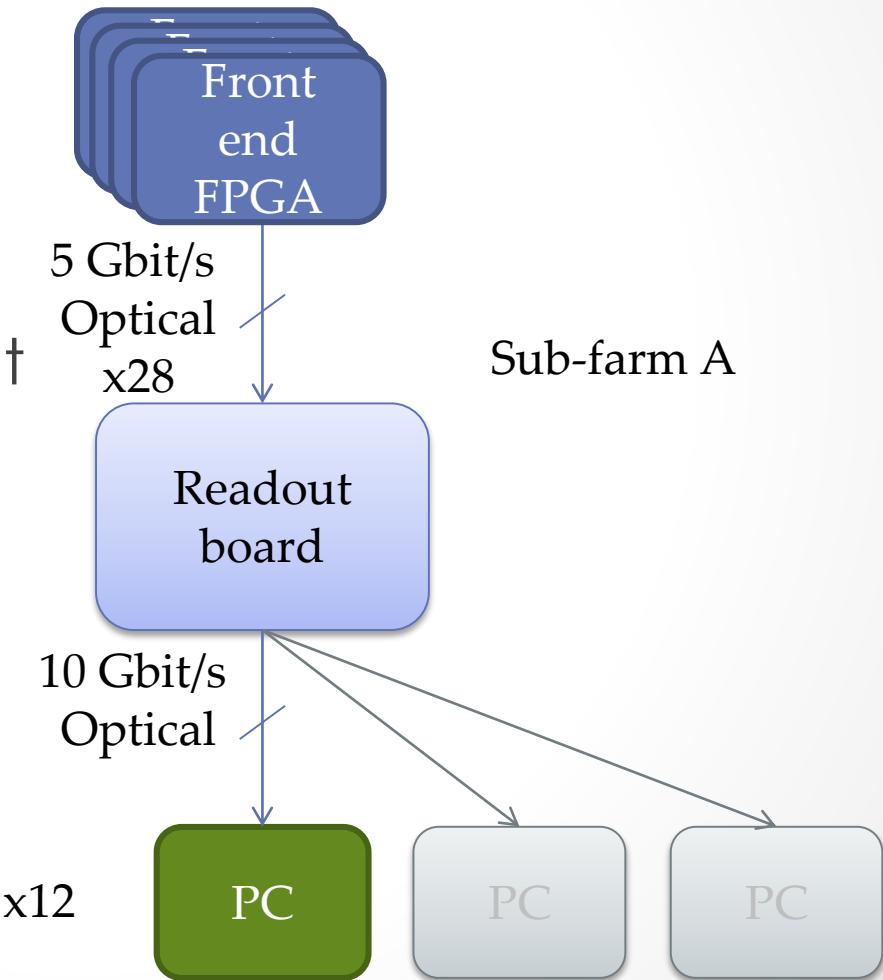
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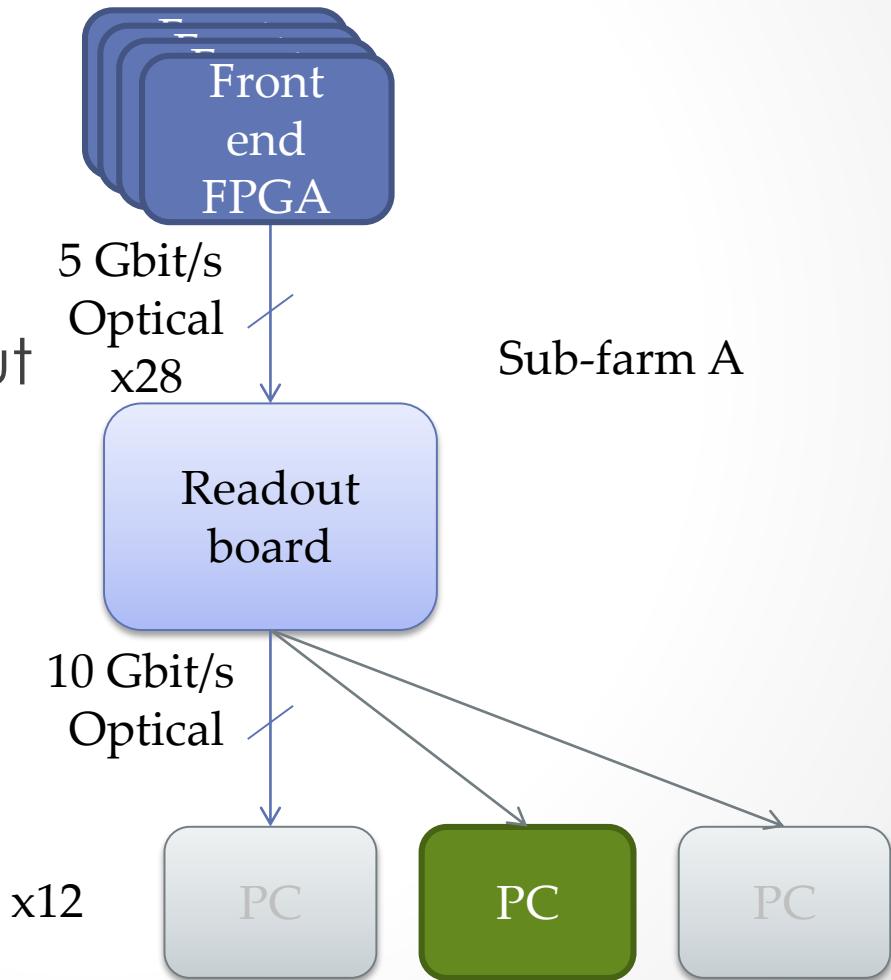
# Readout Board

- FPGA readout boards
  - 4 per sub-detector
- 5 Gbit/s optical inputs
  - 16-28 inputs
- 10 Gbit/s optical output
  - 12 outputs to PCs
- Switching network
  - A-D sub-farms
  - One output per PC



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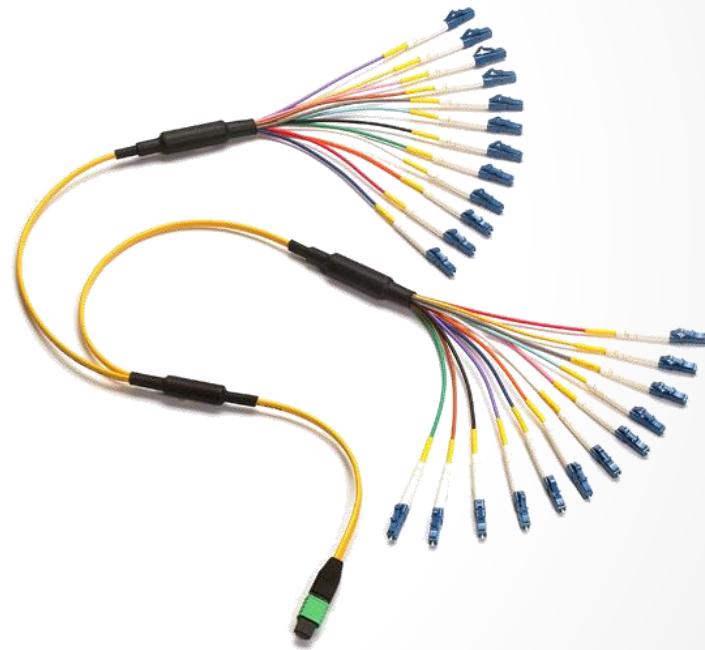


# Data Acquisition

...

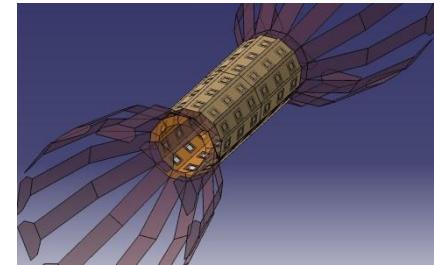
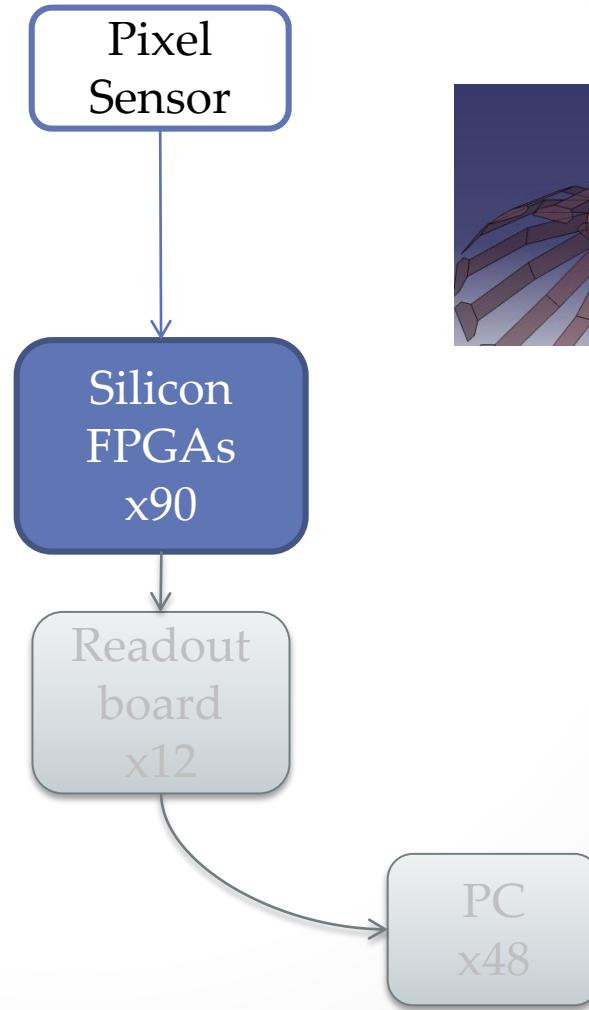
# Trigger-less DAQ

- Front end links
  - Pixel sensor to on-detector FPGA
    - 400 – 800 Mbit/s
    - LVDS
  - Timing detector readout
- Optical links from detector
  - Front end FPGAs
  - ... to readout boards
  - 5 Gbit/s
- Optical links in counting room
  - Off-detector read out boards
  - ...to PC Farm



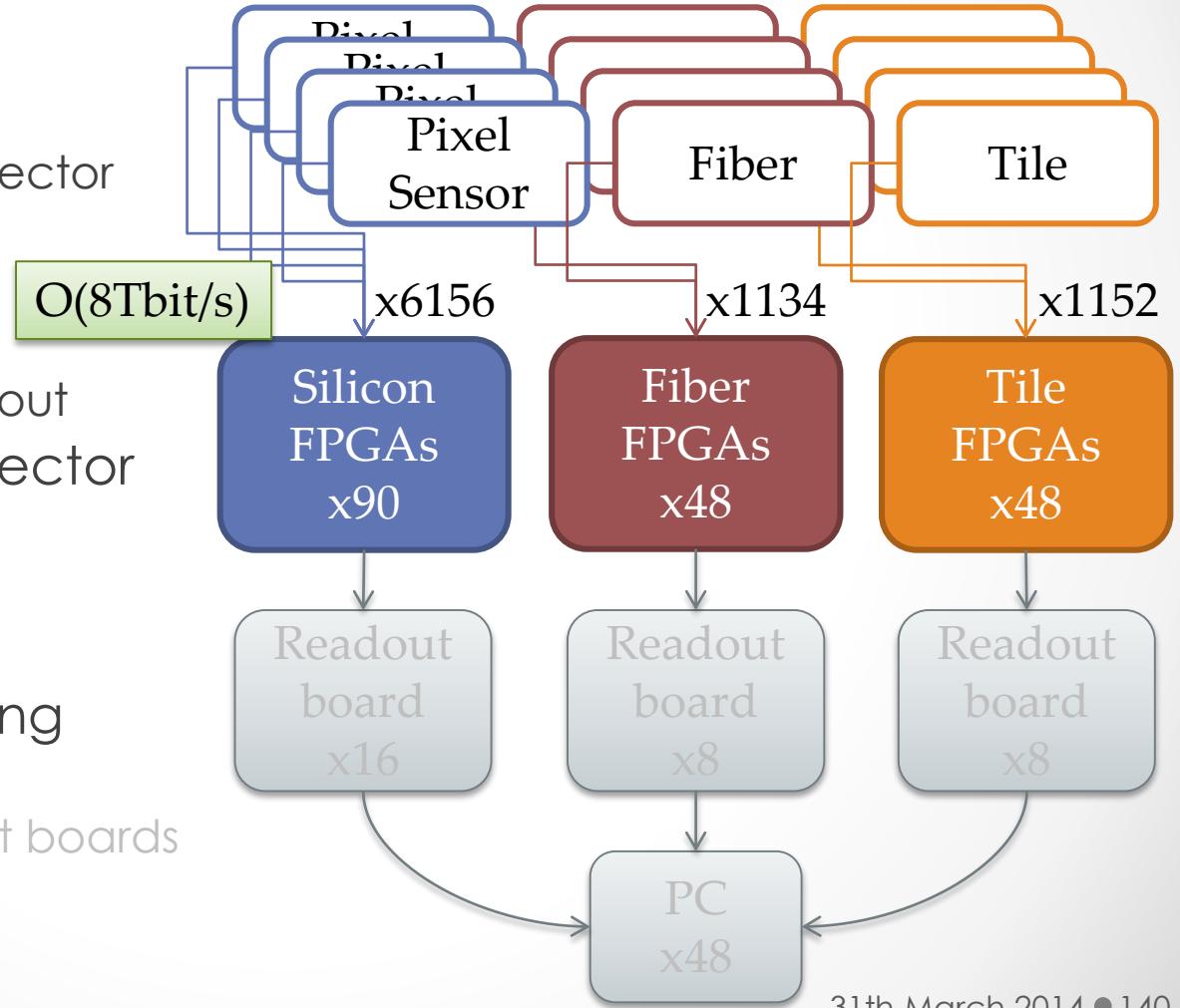
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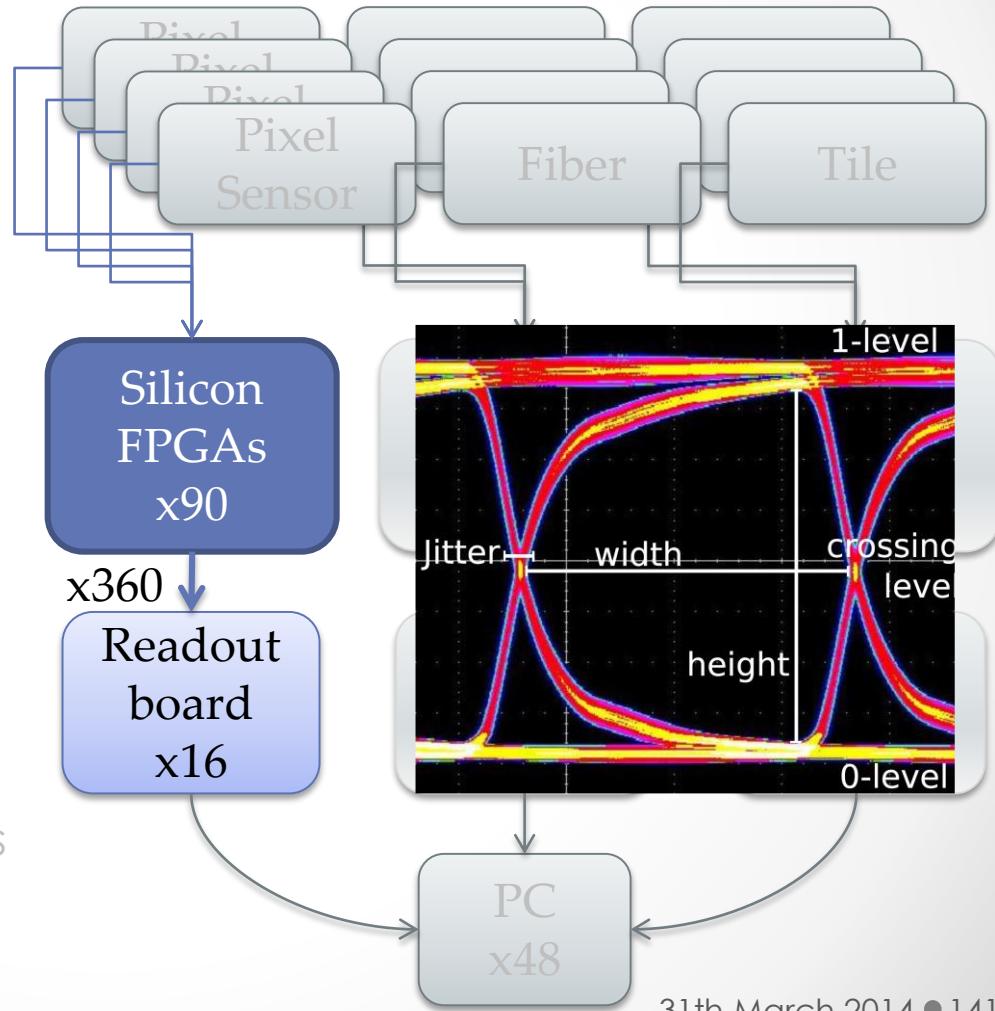
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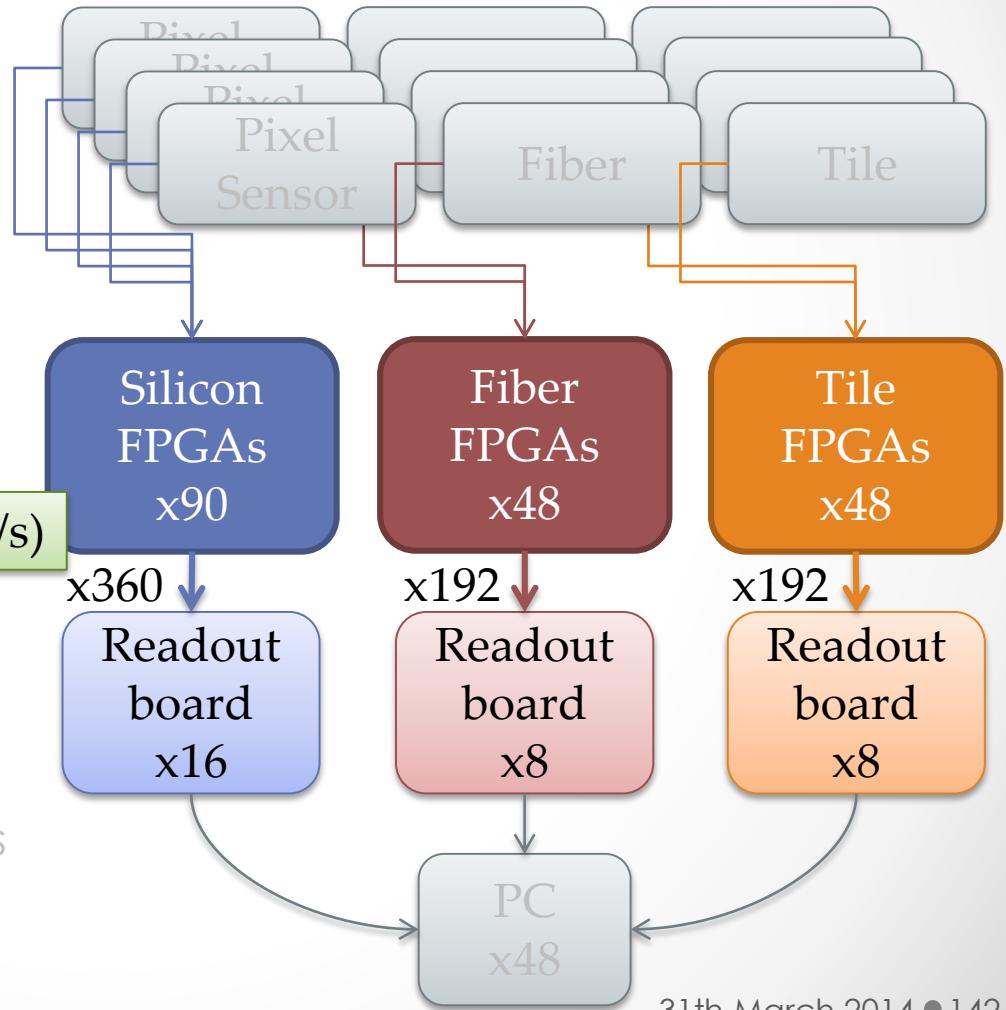
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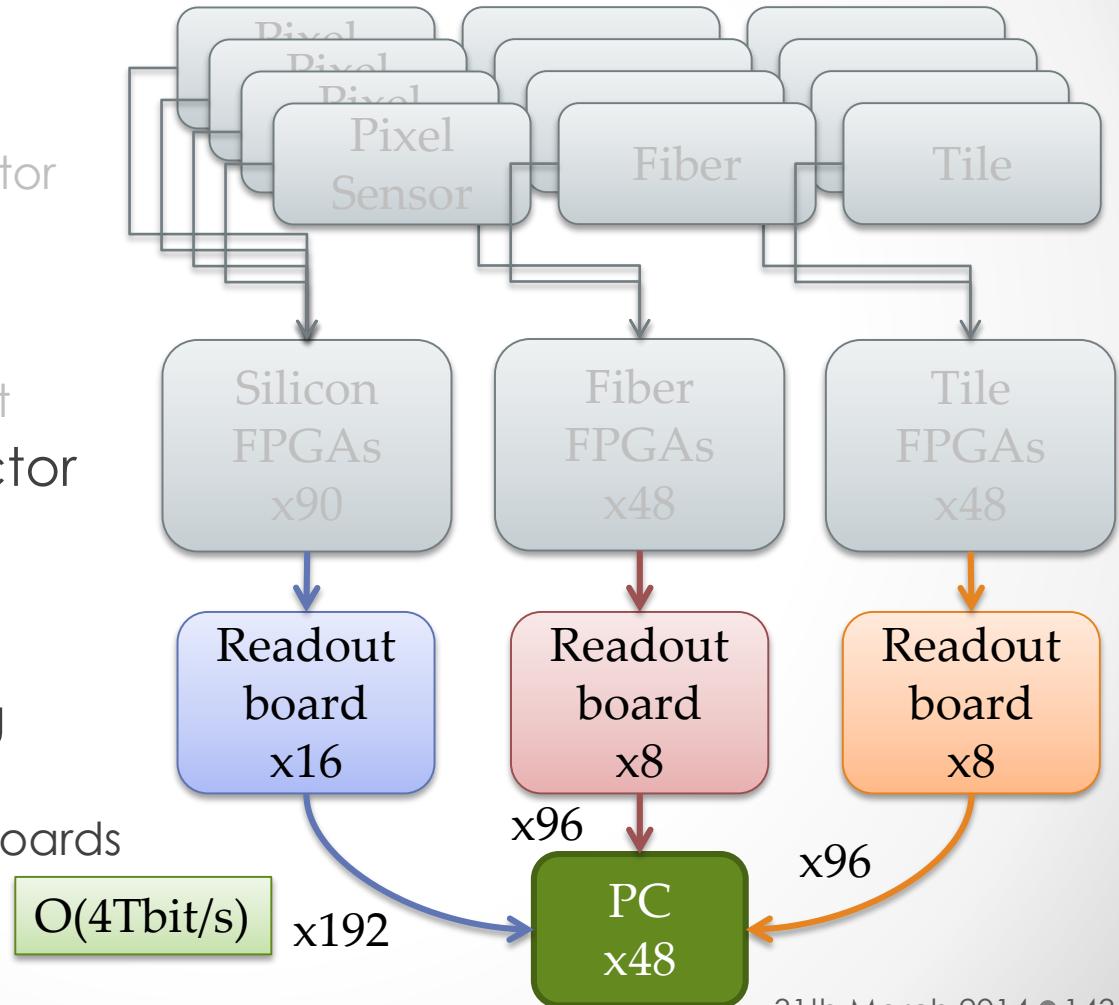
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# GPU-PC

- PC with GPU
- 10 Gbit/s Fiber input
  - 8 inputs from sub-detectors
- Data filtering
  - Timing Filter on FPGA
  - Track filter on GPU
  - Data to tape < 100 MB/s



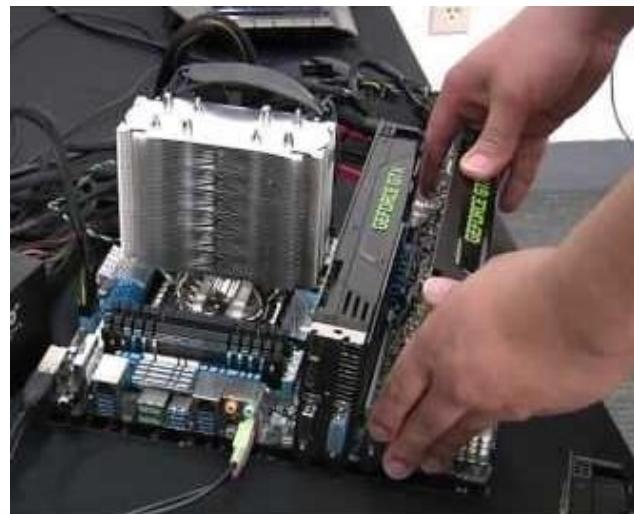
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Optical mezzanine connectors



FPGA PCIe board



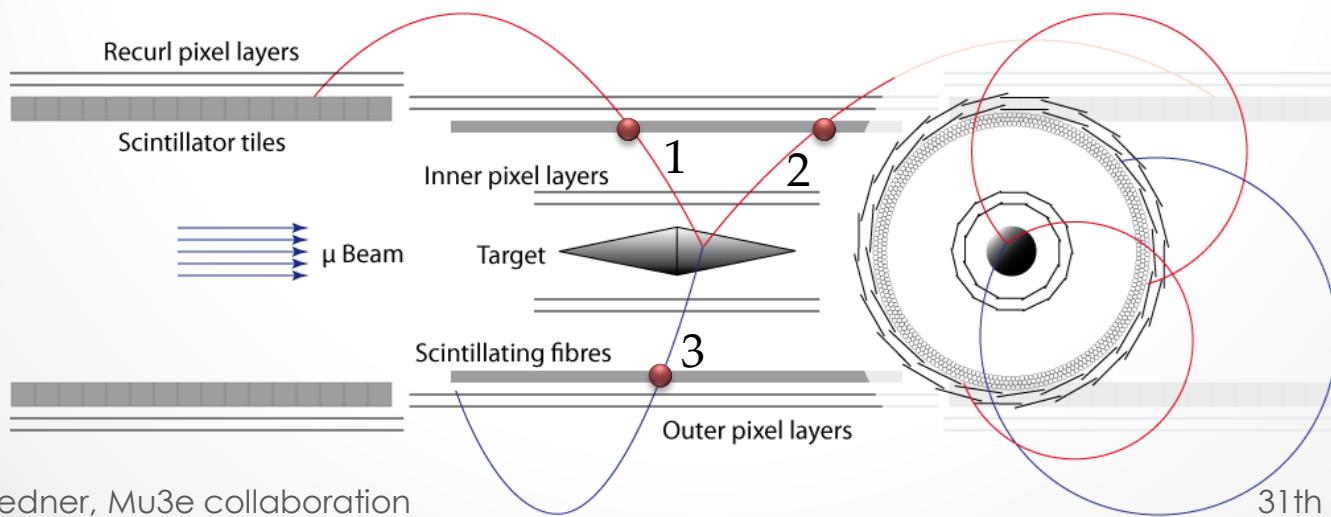
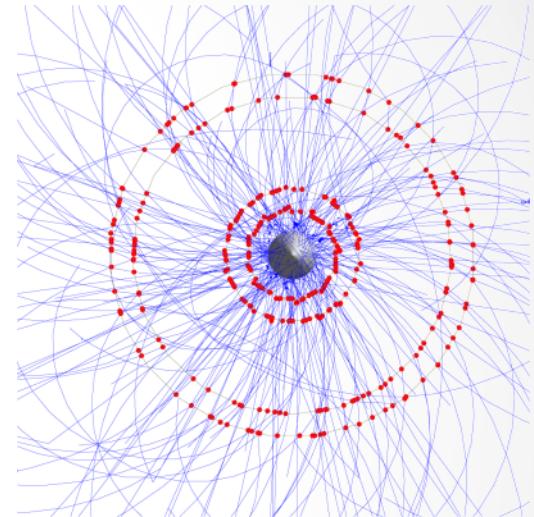
GPU computer



Under discussion

# Timing Filter

- Entire event on PCIe FPGA
- Tile and Fiber data
  - Easy to match
  - Look for three tracks
- Reject data without three hits
  - ... inside time interval

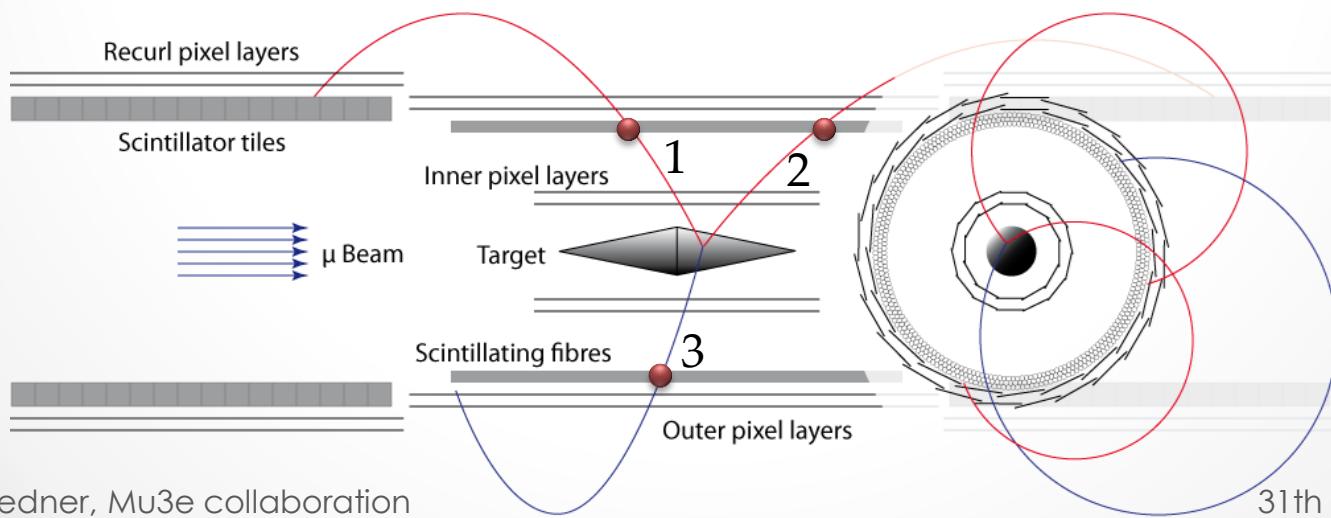
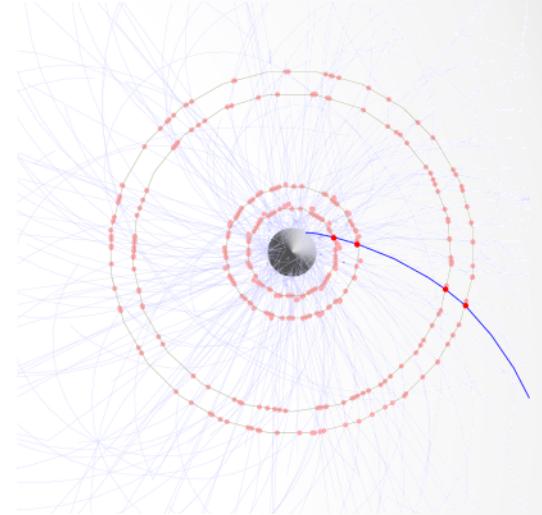




Under discussion

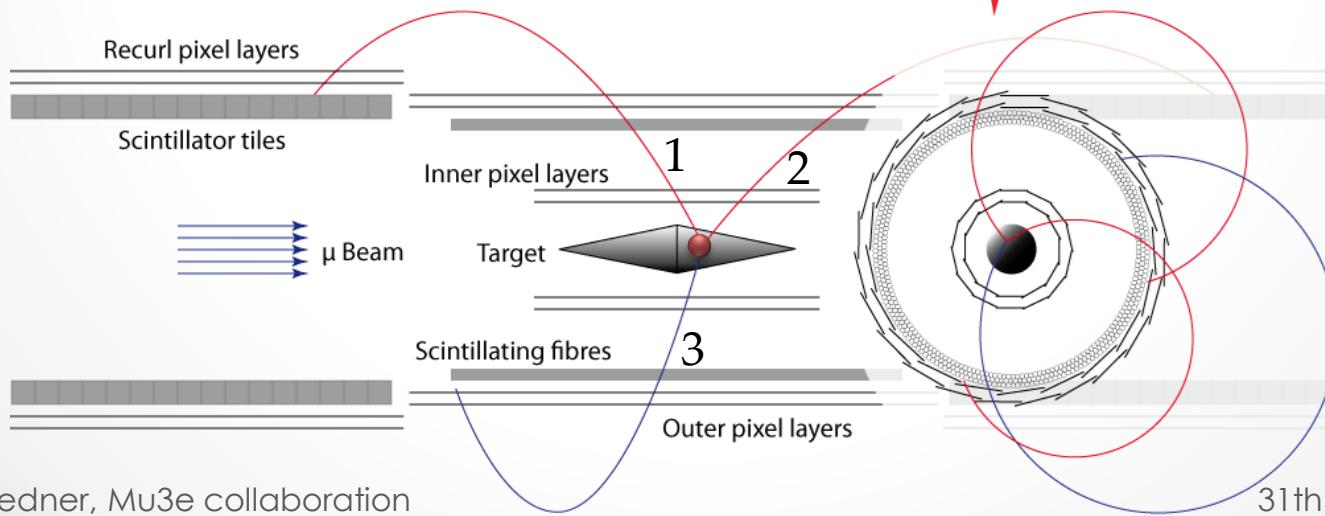
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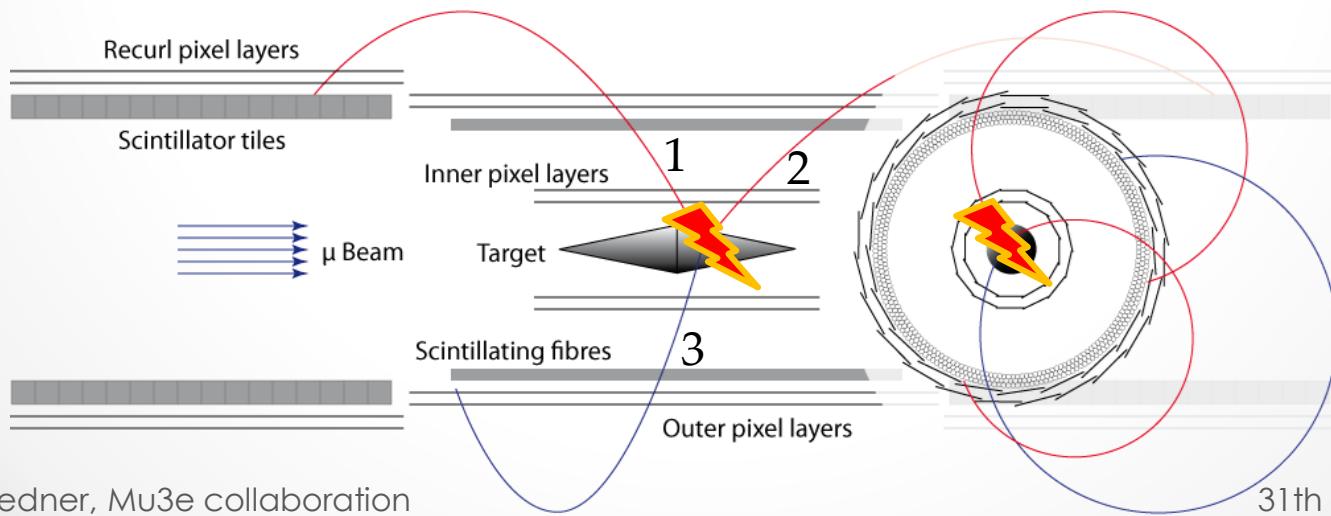
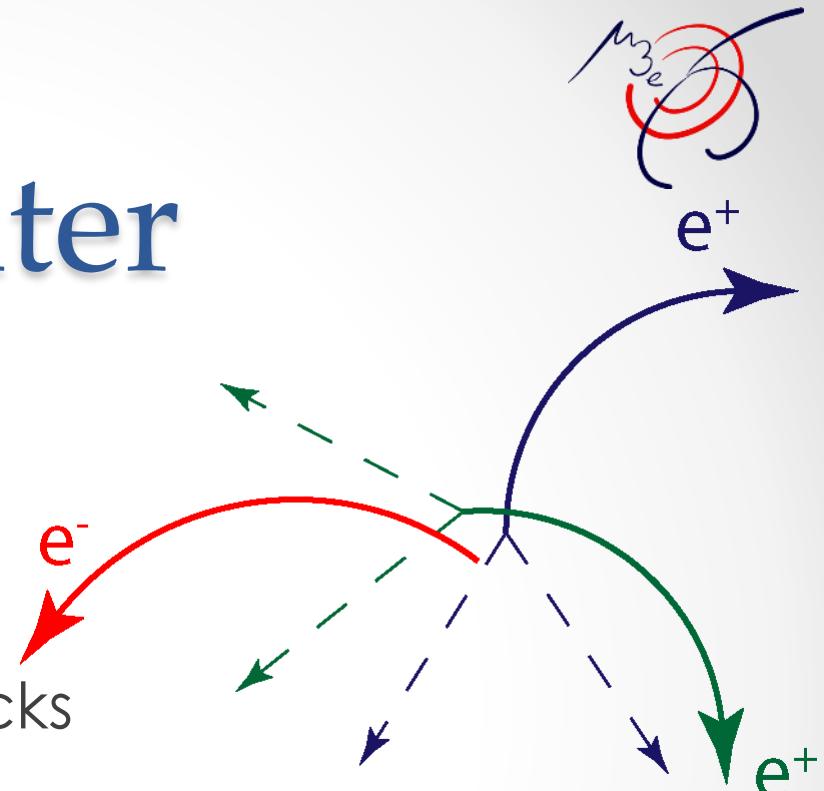
# Vertex Filter

- Entire event on GPU
- Large target
  - Large spread of muons
  - Easy vertex separation
- Reject data without three tracks
  - ... inside area interval on target



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- Large target
  - Large spread of muons
  - Easy vertex separation
- Reject data without three tracks
  - ... inside area interval on target



# Schedule

- **2012 Letter of intent** to PSI, tracker prototype, technical design, technical design report
- **2013 Detector R&D**
- **2014 Detector construction**
- **2015 Installation and commissioning** at PSI
- **2016 Data taking at up to a few  $10^8 \mu\text{s}$**
- **2017+ Construction of new beam-line** at PSI
- **2019++ Data taking at up to  $3 \cdot 10^9 \mu\text{s}$**

