



Ultra-low material pixel layers for the Mu3e experiment

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Sestri Levante – 9 September 2016



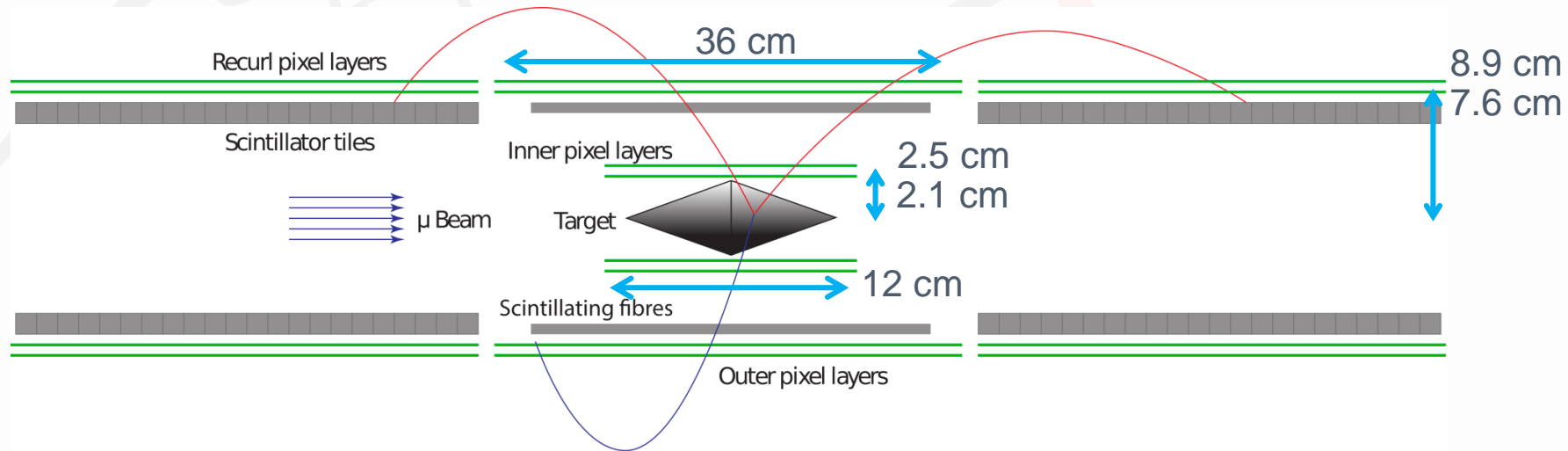
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FOR PRECISION TESTS
OF FUNDAMENTAL
SYMMETRIES

Mu3e - Experimental Concept

Search for the charged lepton flavor violating decay $\mu^+ \rightarrow e^+ e^- e^+$



- Decays of stopped muons \rightarrow low momentum electrons
- Design sensitivity $BR < 10^{-16}$ requires
 - High muon rates $\mathcal{O}(10^8 - 10^9 \text{ s}^{-1})$
 - Excellent momentum resolution $\sigma_p < 0.5 \text{ MeV}/c$
- Multiple Coulomb scattering dominates momentum resolution
- Thin silicon pixel detector: **material budget $x \leq 1\% X_0$ per layer**

Material budget of selected pixel detectors

Experiment	Material budget per layer
ATLAS IBL [‡]	1.9 % X_0
CMS (current) [†]	~ 2.0 % X_0
CMS (upgrade) [†]	~ 1.1 % X_0
ALICE (current)*	1.1 % X_0
ALICE (upgrade)*	0.3 % X_0
STAR [◇]	0.4 % X_0
BELLE II [△]	0.2 % X_0
Mu3e	0.1 % X_0

[‡] ATL-INDET-PROC-2015-001

[†] CERN-LHCC-2012-016 ; CMS-TDR-11

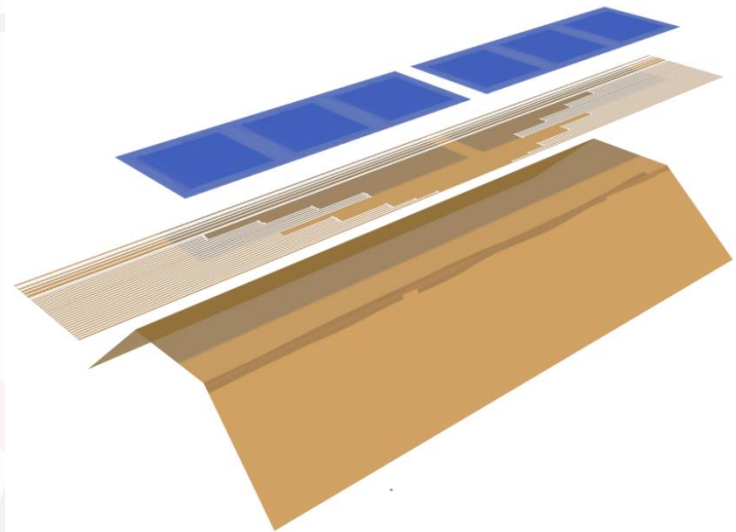
* arXiv:1211.4494v1

[◇] talk by G. Contin

[△] talk by C. Koffmane

How to reach the material goal?

Approach for a Mu3e tracking detector layer



How to reach the material goal?

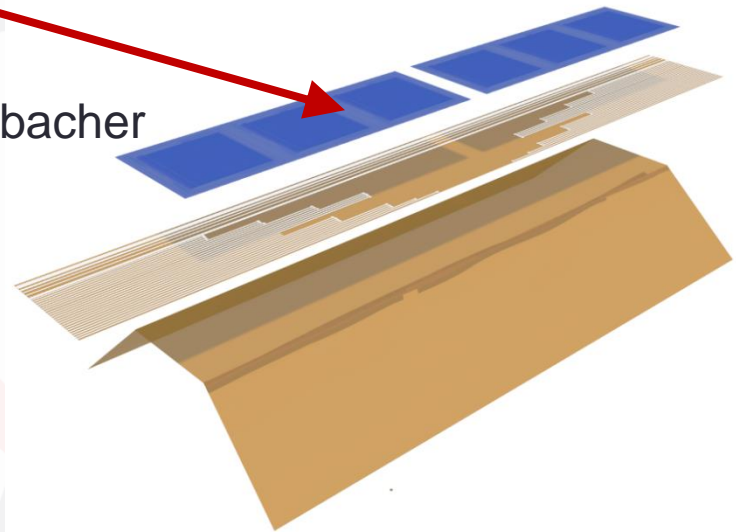
Approach for a Mu3e tracking detector layer

HV-MAPS

MuPix

50 μm $\sim 0.5 \text{‰} X_0$

Talk by Frank Meier Aeschbacher
about MuPix 7



How to reach the material goal?

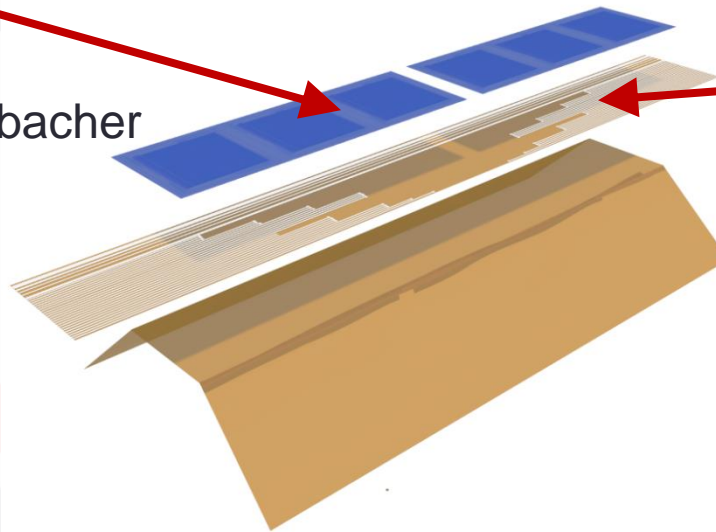
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FPC

Flexible printed circuit

Sensor powering

Signal transmission

45 μm Kapton

+ 28 μm Aluminium

+ 10 μm Glue

~ 0.5 ‰ X_0

How to reach the material goal?

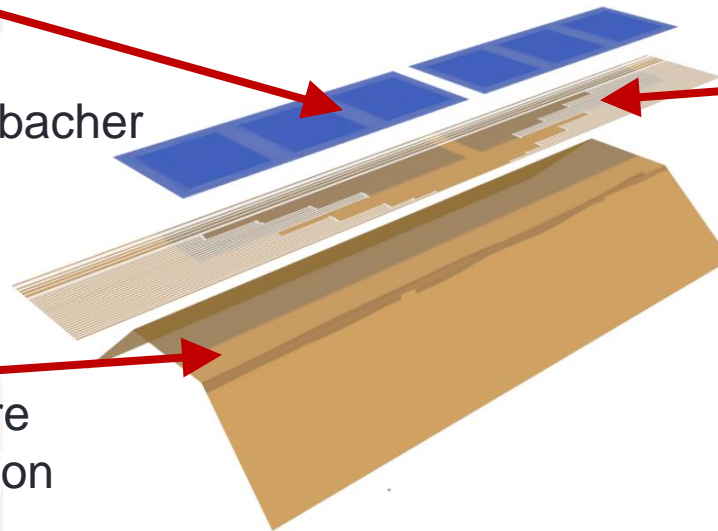
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Kapton support structure
Helium cooling distribution
25 μm ~ 0.1 ‰ X_0

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25 μm ~ 0.1 ‰ X_0

+ 10-20 μm Glue

~ 0.05 ‰ X_0

Material budget estimated
 $x \sim 1.15$ ‰ X_0 per layer

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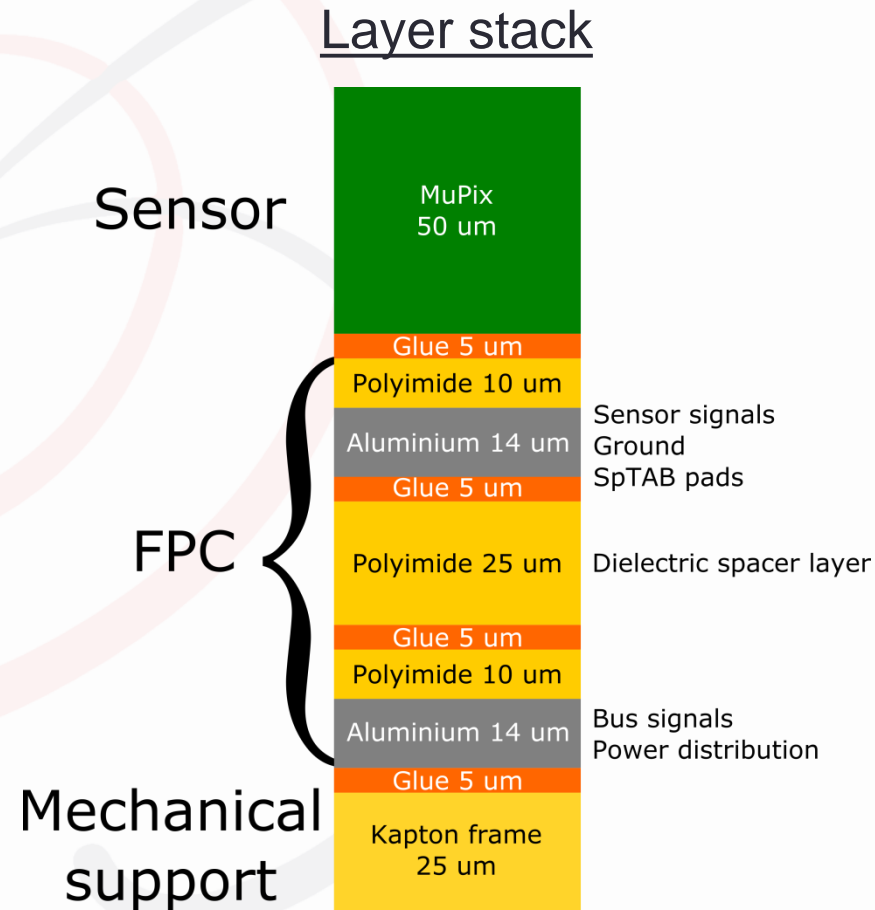
~ 0.5 ‰ X_0

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FPC technology

Two layer aluminium (LTU Ltd.)

- 14 μm Al + 10 μm polyimide per layer
- Structure sizes $\geq 65\mu\text{m}$
- Dielectric spacing 45 μm



FPC technology

Two layer aluminium (LTU Ltd.)

- 14 μm Al + 10 μm polyimide per layer
- Structure sizes $\geq 65\mu\text{m}$
- Dielectric spacing 45 μm
- SpTAB technology (by LTU)

Single point Tape Automated Bonding

- No additional (high Z) material for bonding!

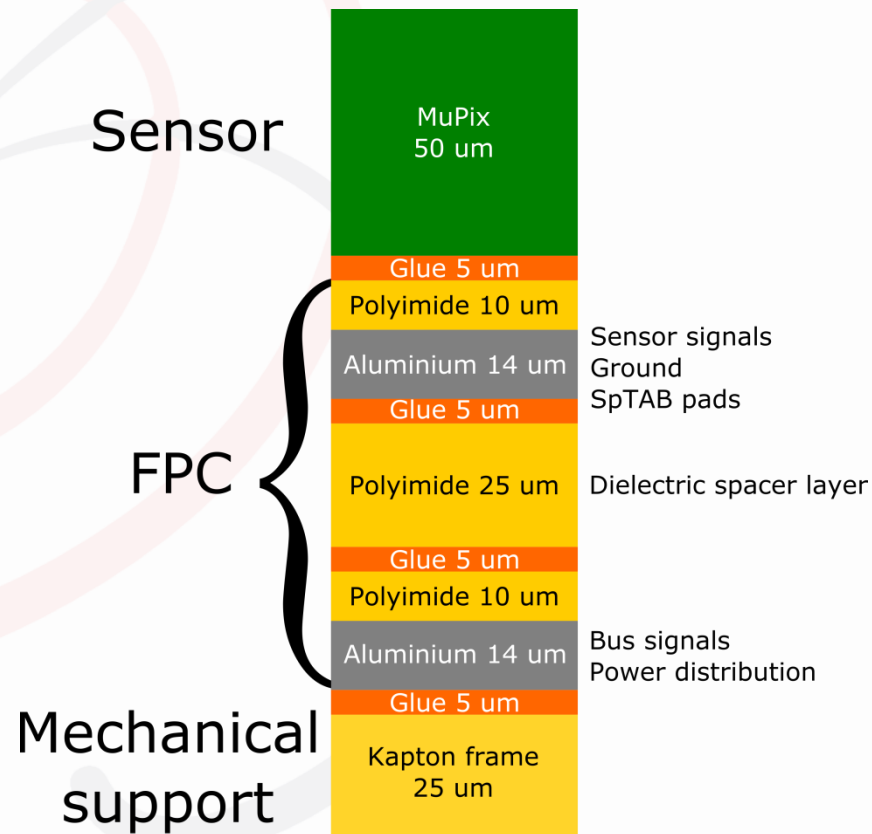


Via

Sensor bond

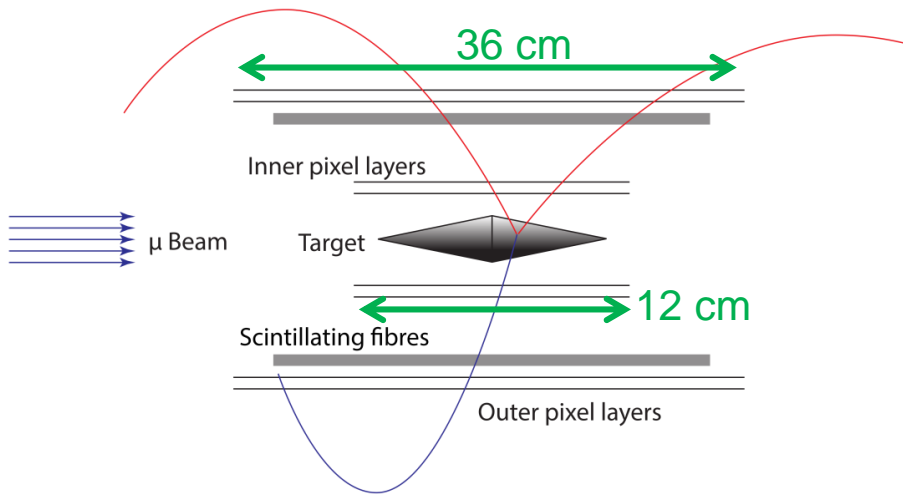
Sensor

Layer stack



Mechanical support

FPC design considerations

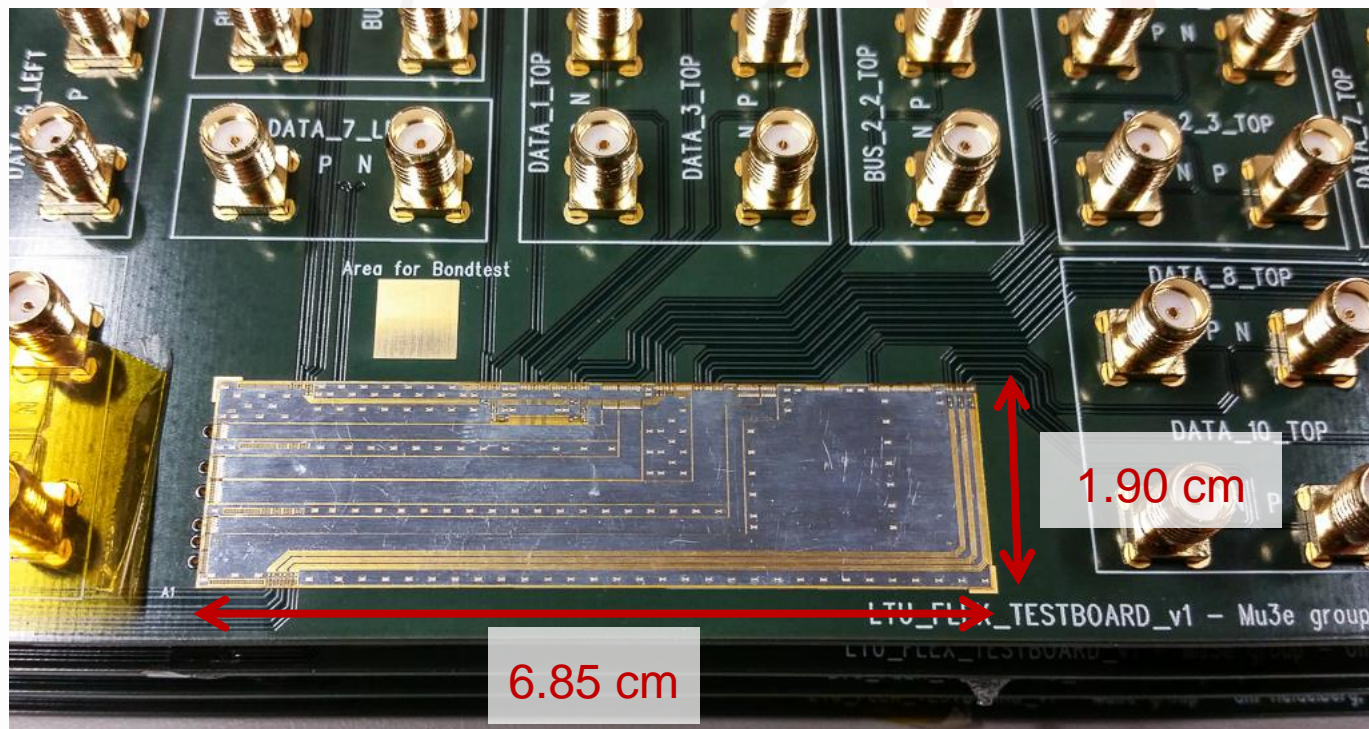


- Clock, reset, configuration as bus
- High Voltage (≈ 85 V)
- Power ($P_{MuPix} \leq 400$ mW/cm²)
- Readout at both ends

FPC	Length	Sensors	LVDS links @ 1.25 Gb/s
Inner layers	12 cm	6	3 per sensor
Outer layers	36 cm	18	1 per sensor

FPC feasibility studies

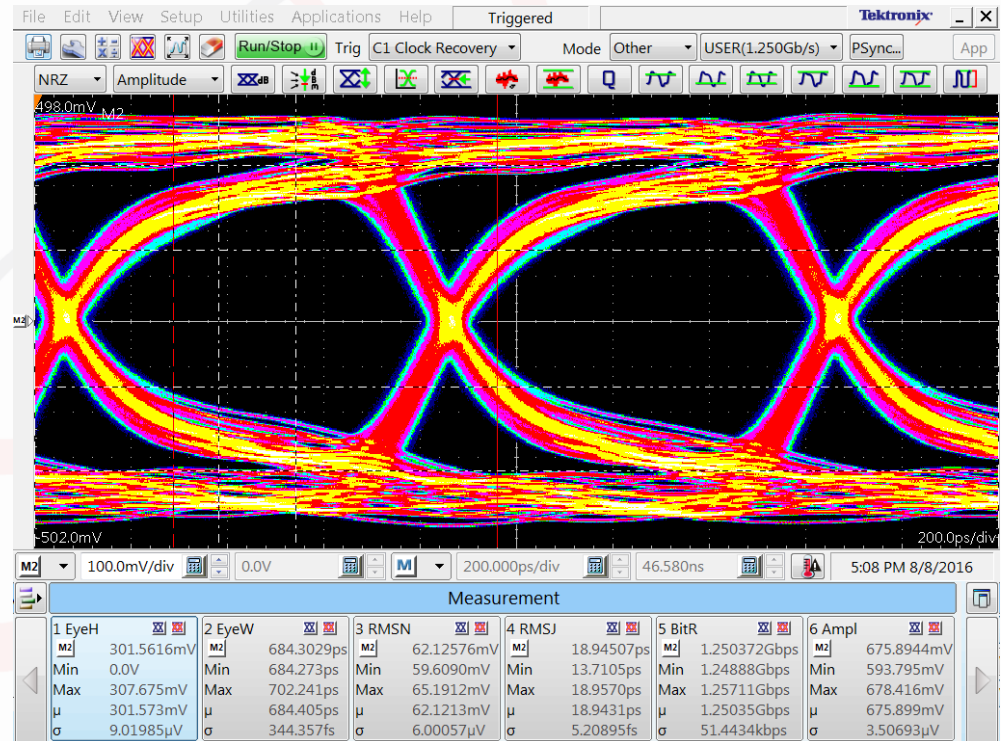
Two layer FPC with test structures bonded to testboard



FPC studies – preliminary results

Bit error rate measurements

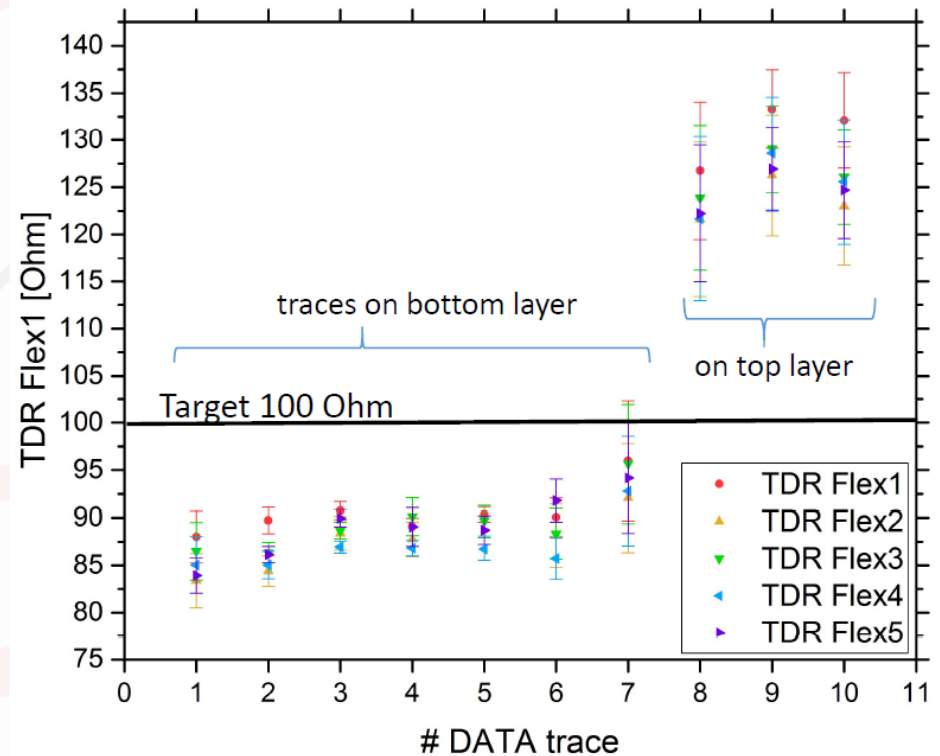
- 10 differential pairs
- Data rate = 1.25 Gbit/s
- No bit errors observed
 $BER < 2 \cdot 10^{-13}$ per pair
- Up to 2.5 Gbit/s: no bit errors
 $BER < 3 \cdot 10^{-13}$



FPC studies – preliminary results

Time Domain Reflectometry

- Differential target impedance
 $Z_{diff} = 100 \Omega$
- Off by more than 10%
- Bottom: glue and board coating
Will behave differently with MuPix
- Top: missing Kapton foil

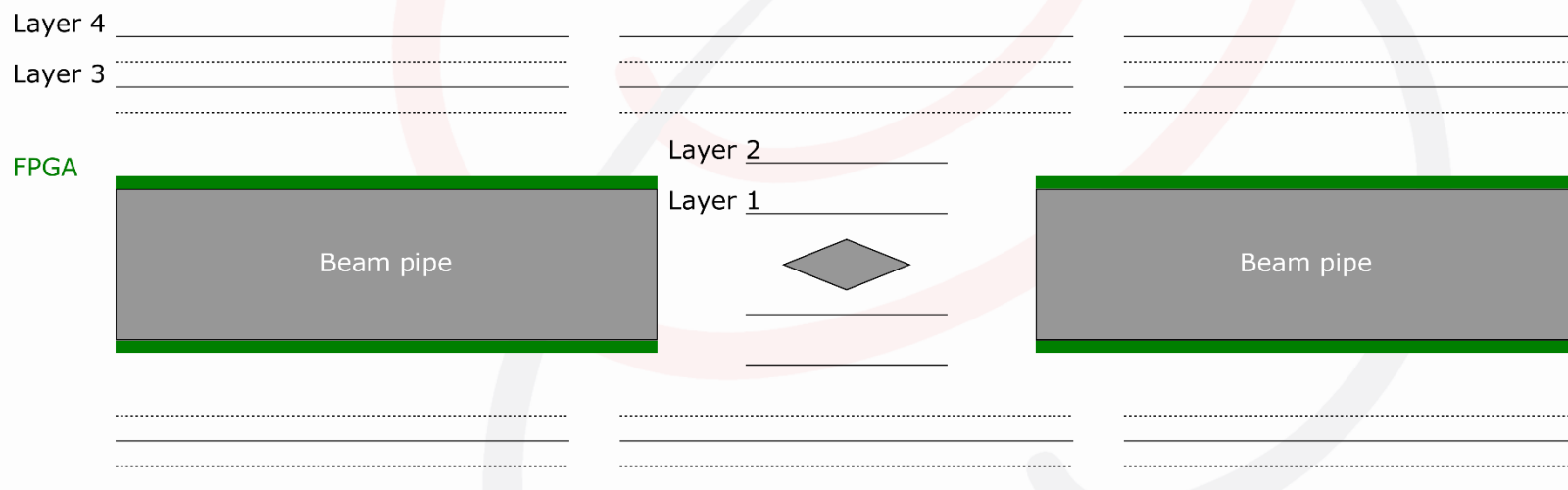


Also tested:

- Resistance of power lines: 50 – 120 m Ω
→ compatible with actual conductor thickness $\sim 12.3 \mu\text{m}$

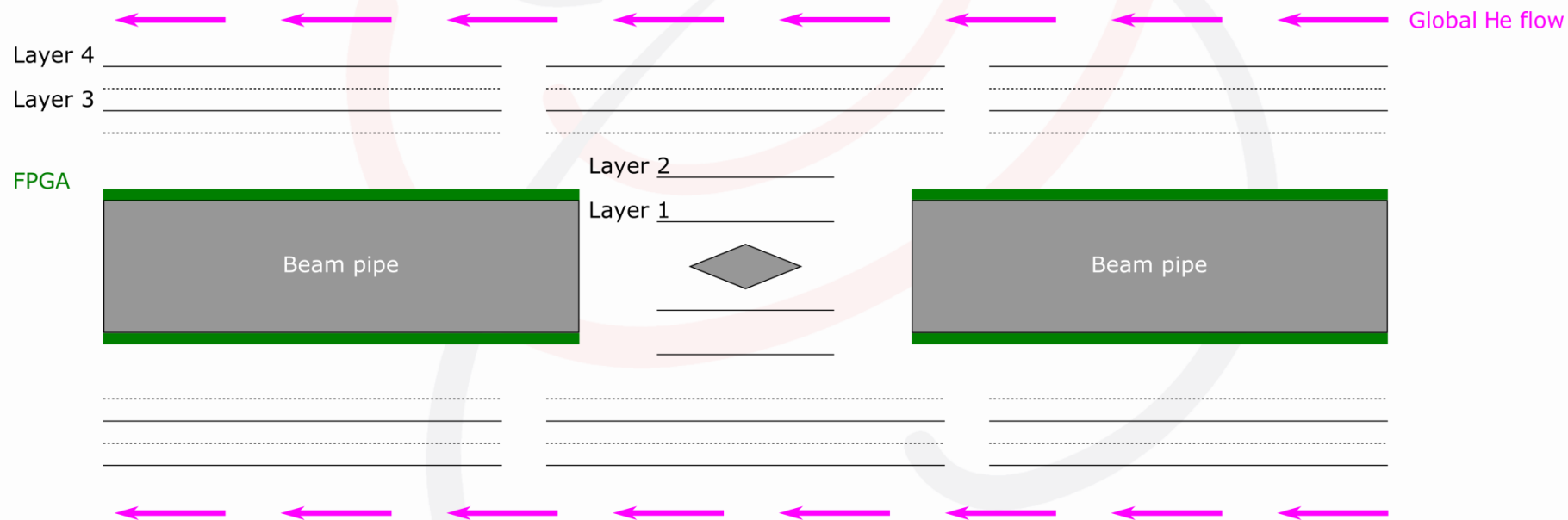
Mu3e cooling concept

- Cool sensors below 70°C for up to 400 mW/cm²
- Minimize material budget of cooling in active volume
- Gaseous Helium: low density, reasonable cooling capabilities



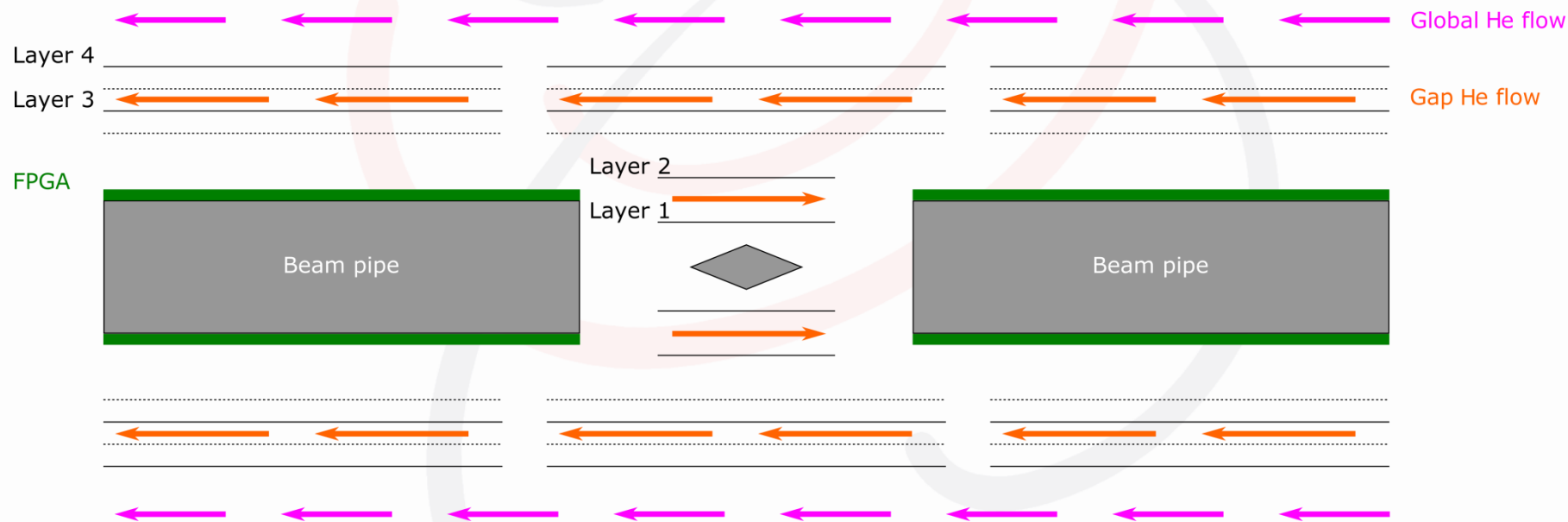
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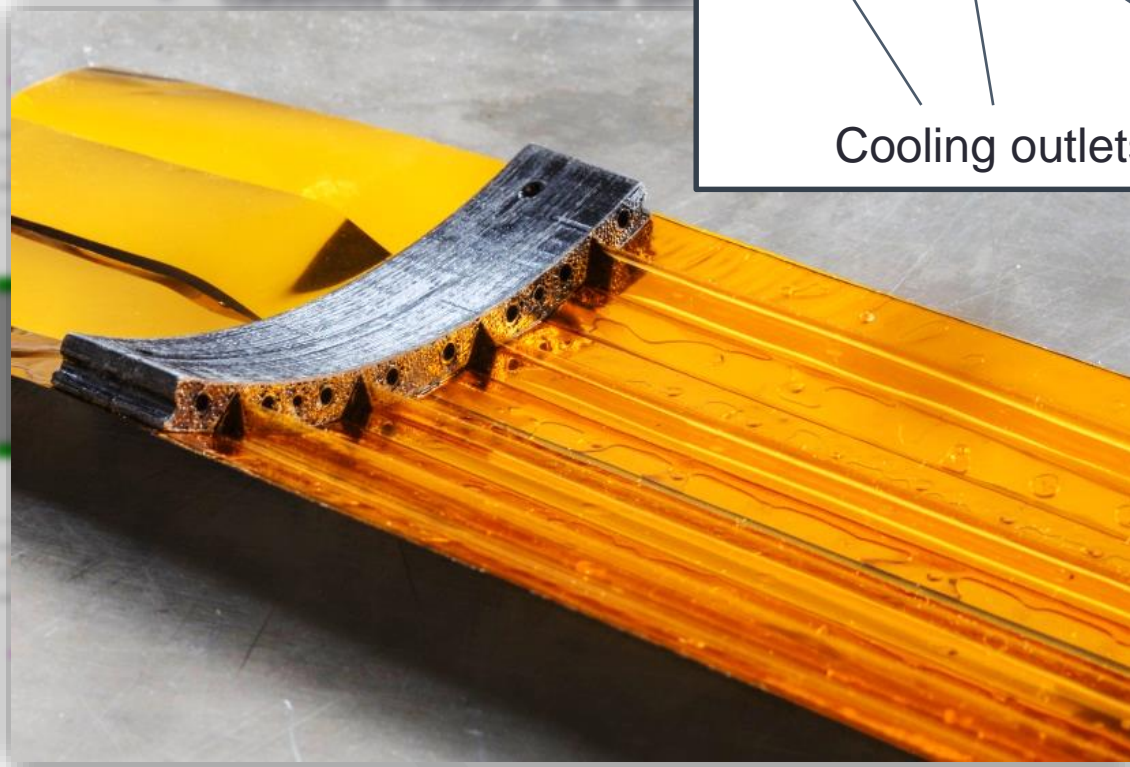
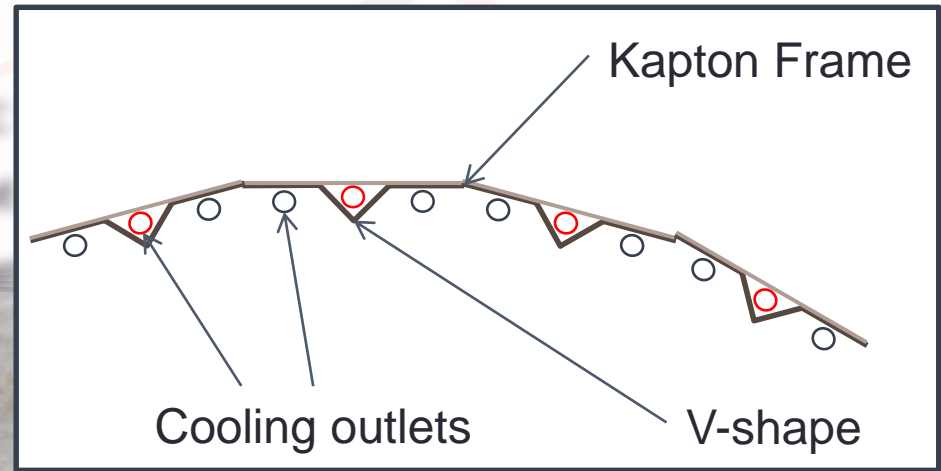
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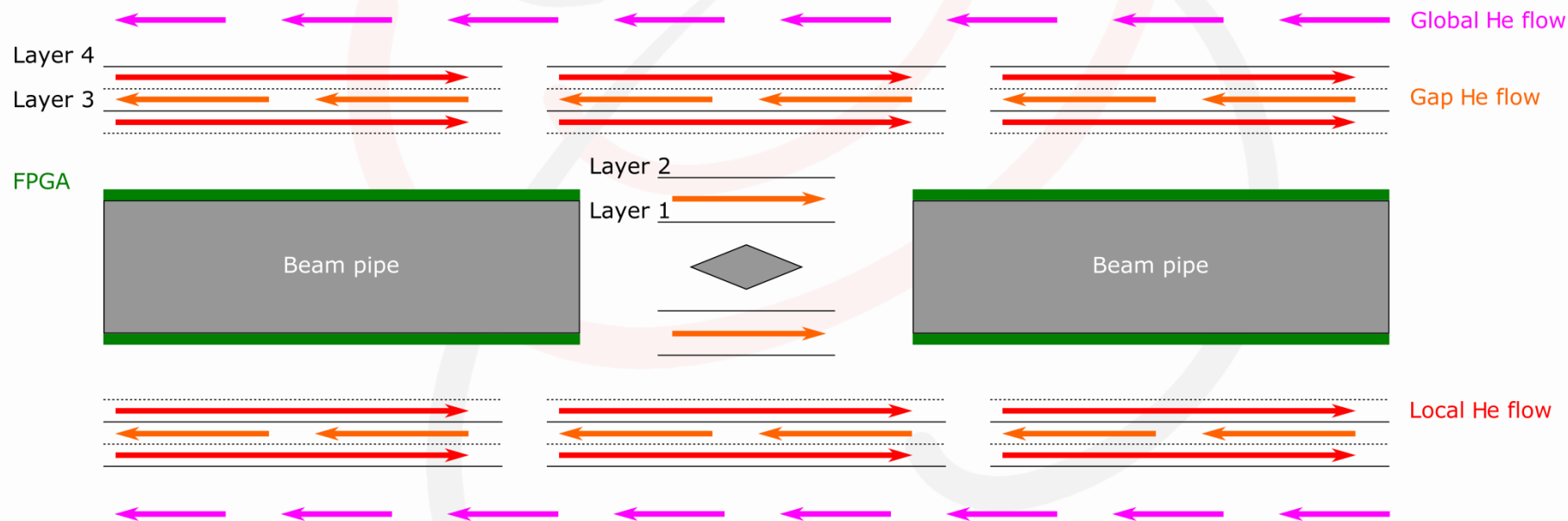
Mu3e cooling concept

V-shapes for local cooling channels



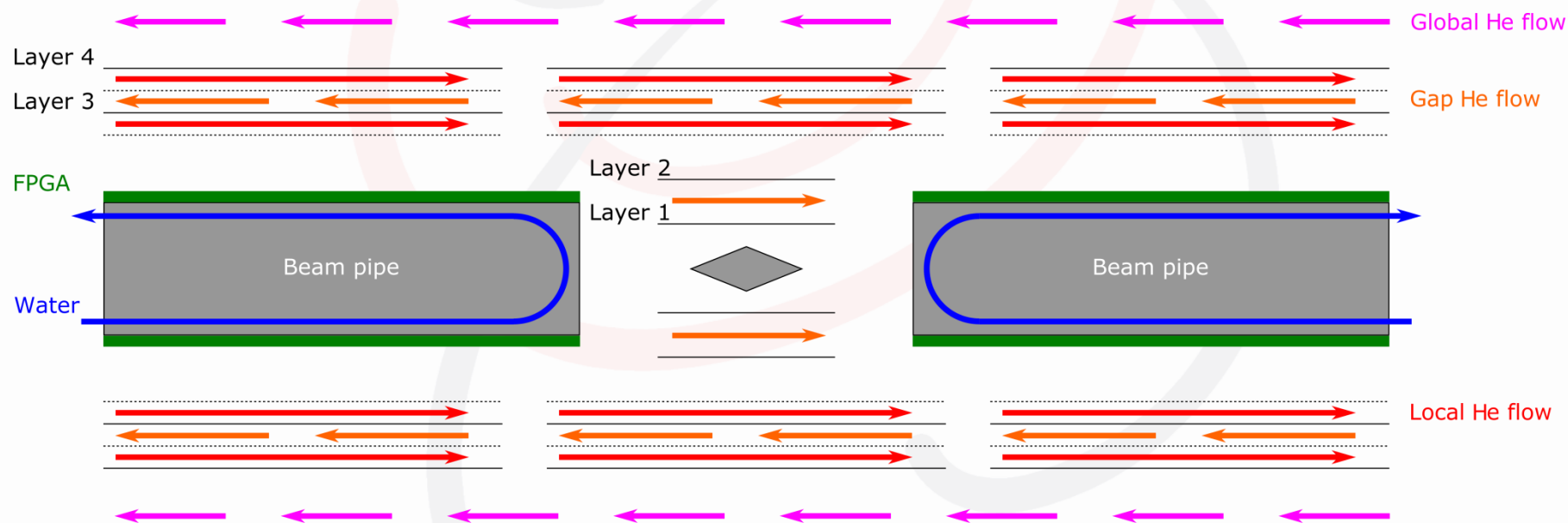
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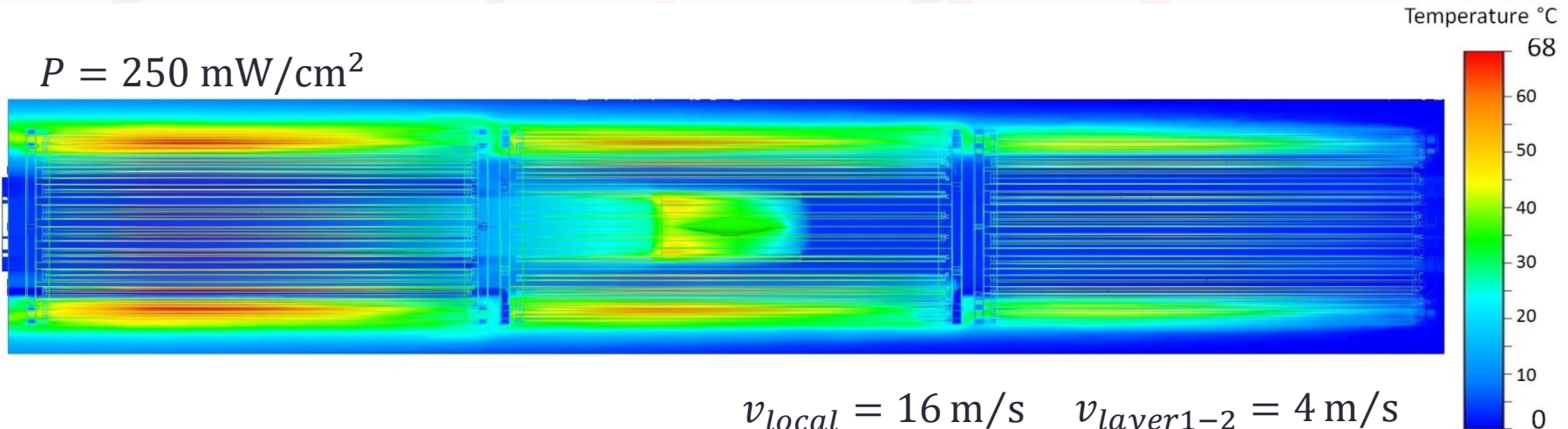
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Simulation of Mu3e helium cooling

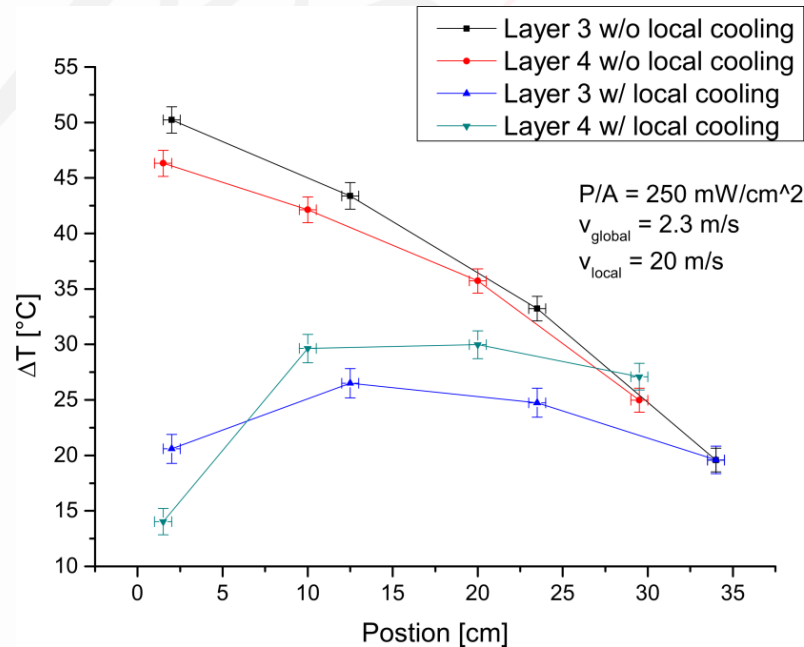
$$P = 250 \text{ mW/cm}^2$$



$$\begin{aligned} v_{local} &= 16 \text{ m/s} & v_{layer1-2} &= 4 \text{ m/s} \\ v_{gap} &= 3.5 \text{ m/s} & v_{global} &= 3.5 \text{ m/s} \end{aligned}$$

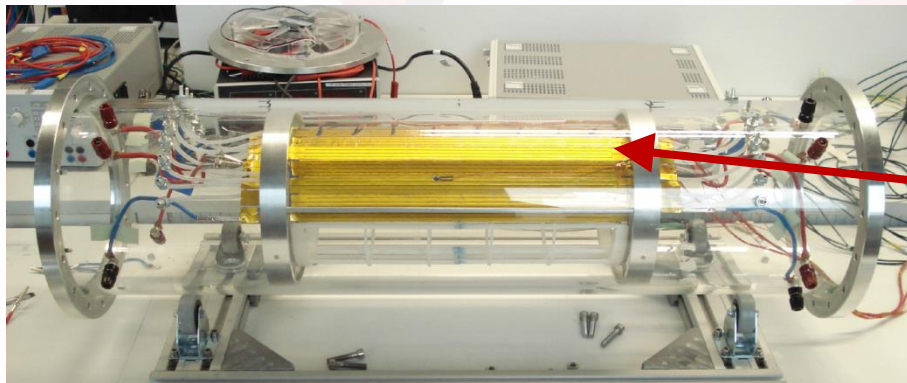
- Target power consumption ($P = 250 \text{ mW/cm}^2$) seems feasible
- Higher power consumption ($P = 400 \text{ mW/cm}^2$) requires higher flow velocities

Cooling tests with detector model



Measurement

- Large benefit from local cooling in outer detector layers
- Reduces maximum temperature by 20°C



Heatable Kapton and glass staves

Summary and Outlook

- Ultra-low material tracking detector using HV-MAPS for Mu3e
- Material budget of $\sim 1.15\% X_0$ per layer
- Aluminium FPC prototype works very well: $\text{BER} < 2 \cdot 10^{-13}$ @ 1.25 Gb/s
- Cooling of sensors with Helium gas seems feasible

- End of this year: MuPix 8 ($\approx 2 \times 2 \text{ cm}^2$)
- Integration of MuPix with FPC
- First inner detector modules



Backup

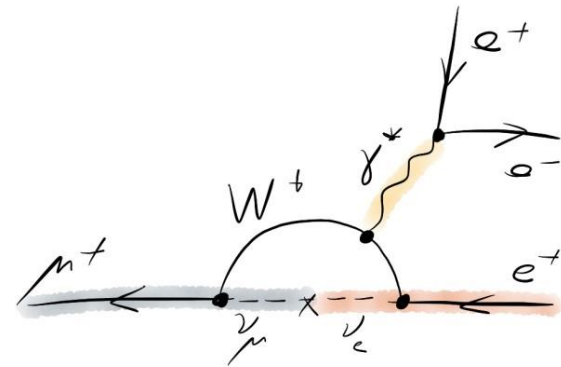
The Mu3e Experiment

Search for the charged lepton flavor violating decay $\mu^+ \rightarrow e^+ e^- e^+$

Standard Model

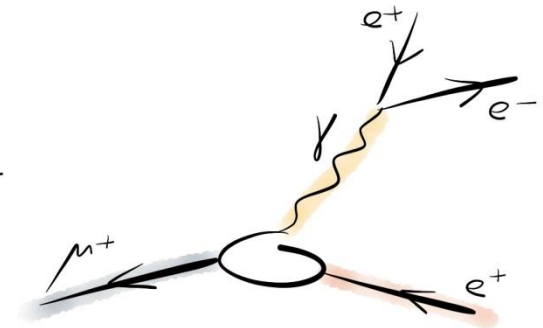
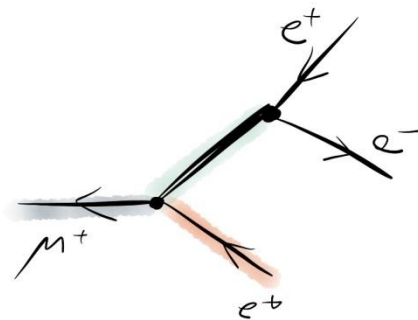
Highly suppressed branching ratio

$$BR_{SM} < 10^{-54}$$

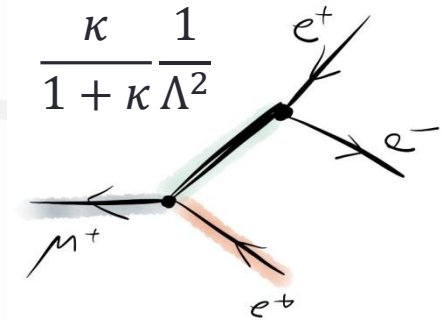
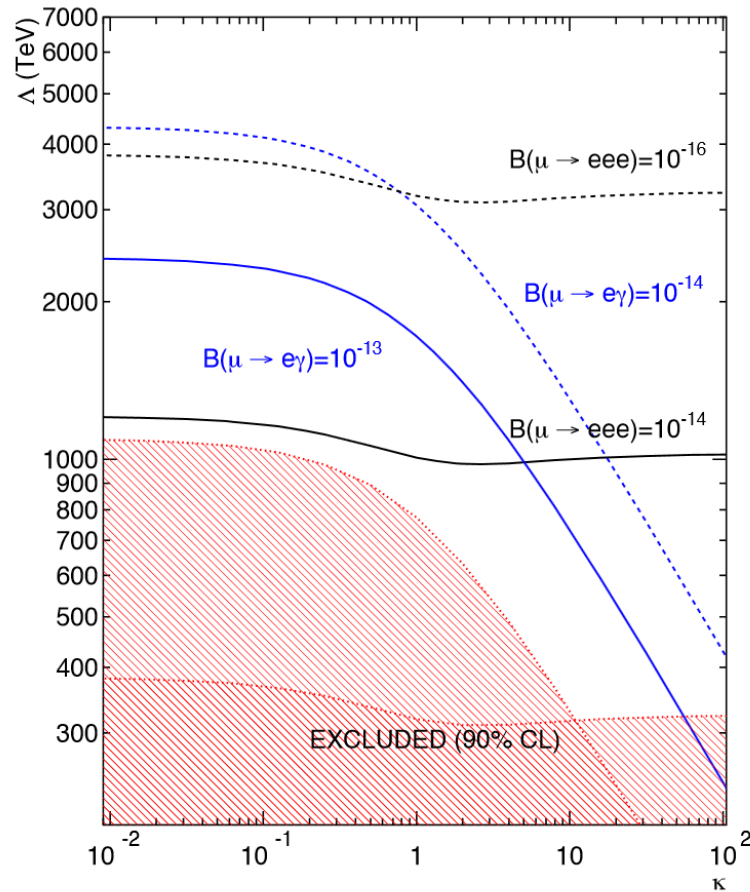


Probe physics beyond SM

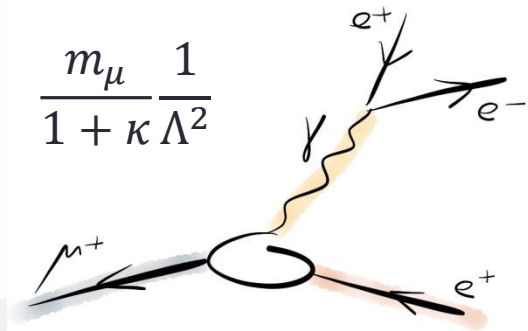
Any observation is a clear sign for **new physics!**



Searching for New Physics with Mu3e



+



André de Gouvêa, Petr Vogel,

Lepton flavor and number conservation, and physics beyond the standard model,
 Progress in Particle and Nuclear Physics, 71 (2013) 75-9

The Mu3e Experiment

Current limit on $\mu^+ \rightarrow e^+ e^- e^+$
 $BR_{meas} < 10^{-12}$ (SINDRUM 1988)

Goal of Mu3e

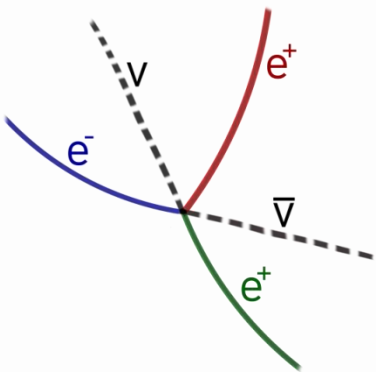
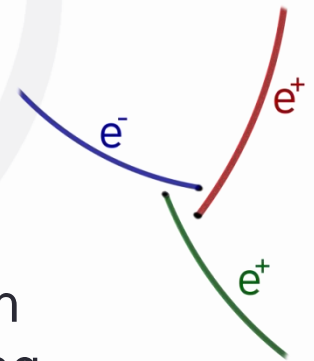
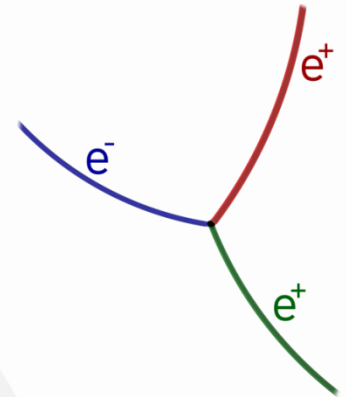
Enhance sensitivity to $BR < 10^{-16}$

How to achieve this in a reasonable time?

- High muon rate $\mathcal{O}(10^9 \text{ s}^{-1})$
- Beamline at PSI (CH)

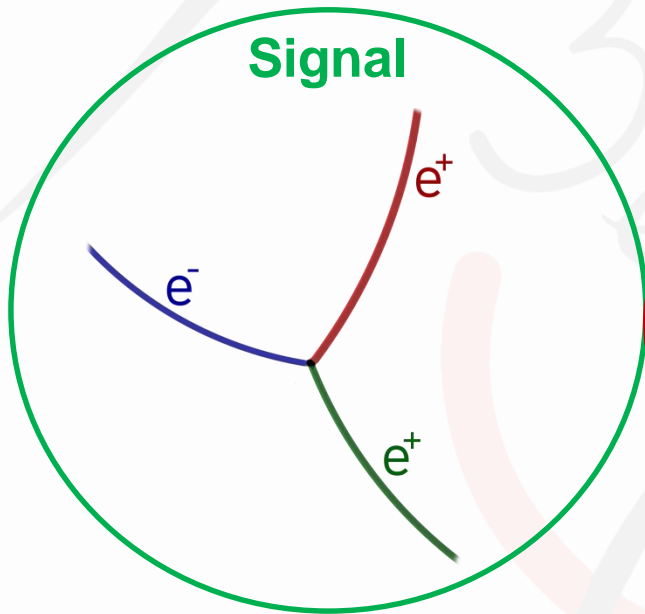
What are the main backgrounds?

- Radiative SM decay $\mu^+ \rightarrow e^+ e^- e^+ \nu \bar{\nu}$
- Accidental combinations
- Excellent momentum and vertex resolution
- Fast detector electronics and precise timing



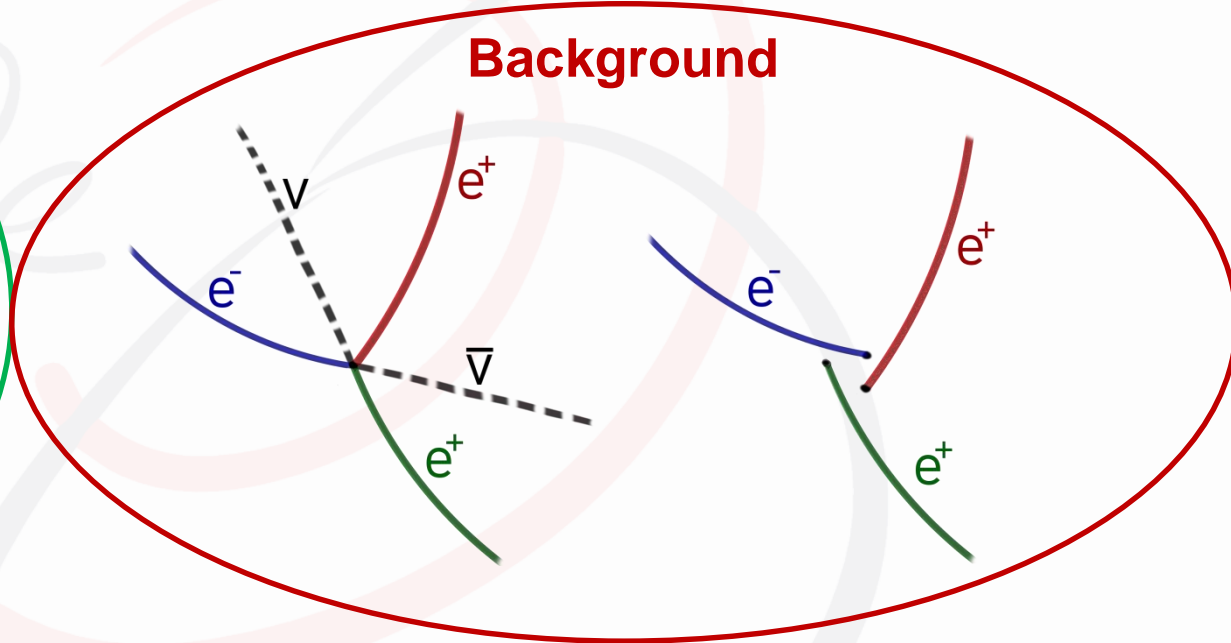
Event Topologies

Signal



- Common vertex
- Coincident
- $\sum \vec{p} = 0$
- $\sum E = m_\mu$

Background

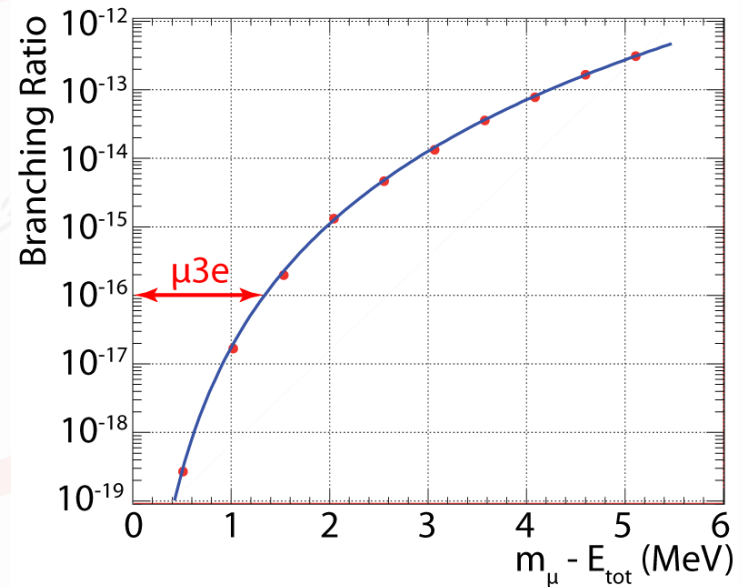


- Common vertex
 - Coincident
 - $\sum \vec{p} \neq 0$
 - $\sum E \neq m_\mu$
- No common vertex
 - Not coincident
 - $\sum \vec{p} \neq 0$
 - $\sum E \neq m_\mu$

Material budget constraints

Major background contribution

Radiative SM decay $\mu^+ \rightarrow e^+ e^- e^+ \nu \bar{\nu}$



R.M Djilkibaev and R.V. Konoplich, Phys.Rev., D79 073004, 2009

- Momentum resolution

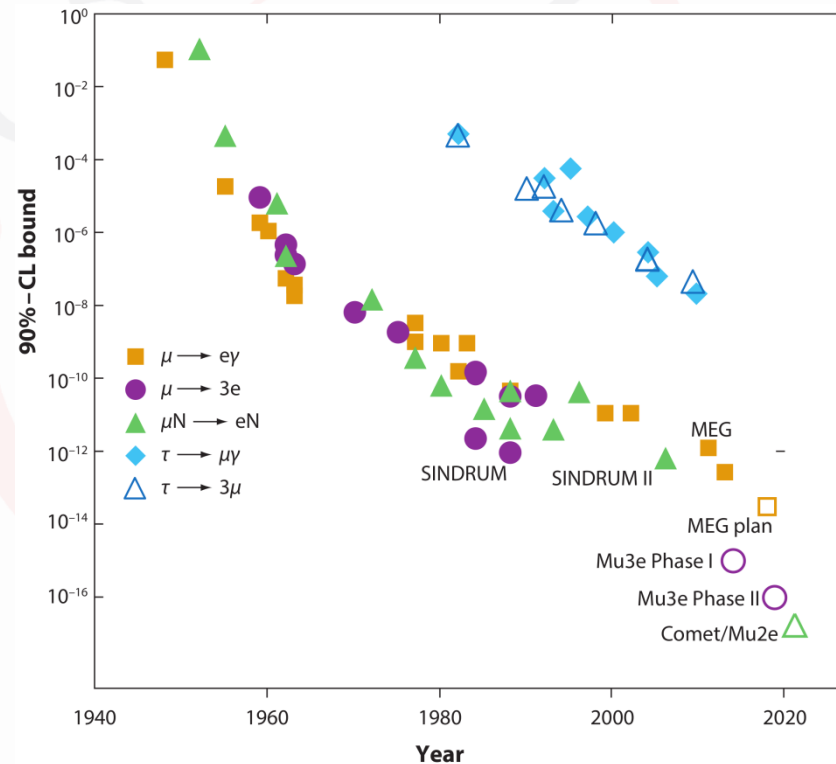
$$\sigma_p/p \propto \sqrt{x/X_0}$$

- Requirement

$$\sigma_p < 0.5 \text{ MeV}/c$$

Material budget required
 $x \leq 1\% X_0$ per layer

History of CLFV Experiments

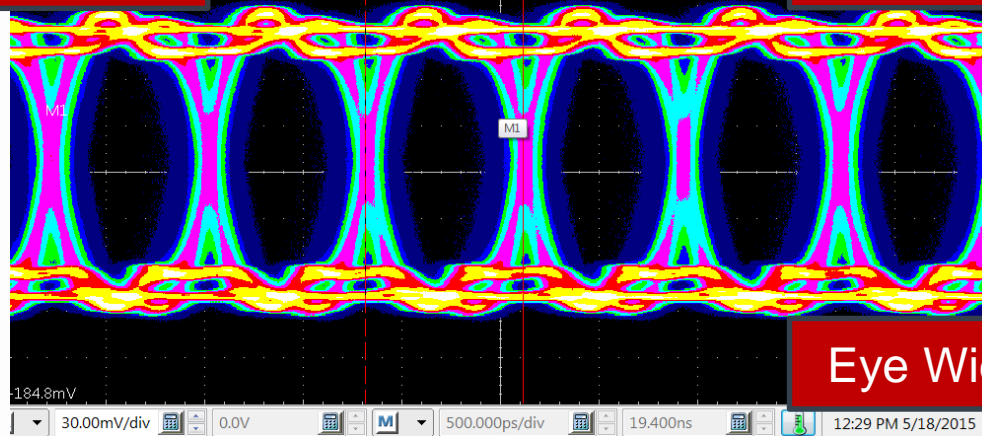


Updated from W.J Marciano et al., Ann.Rev.Nucl.Part.Sci. 58, 315 (2008)

Serial Readout of the MuPix7

1.25 Gbit/s LVDS

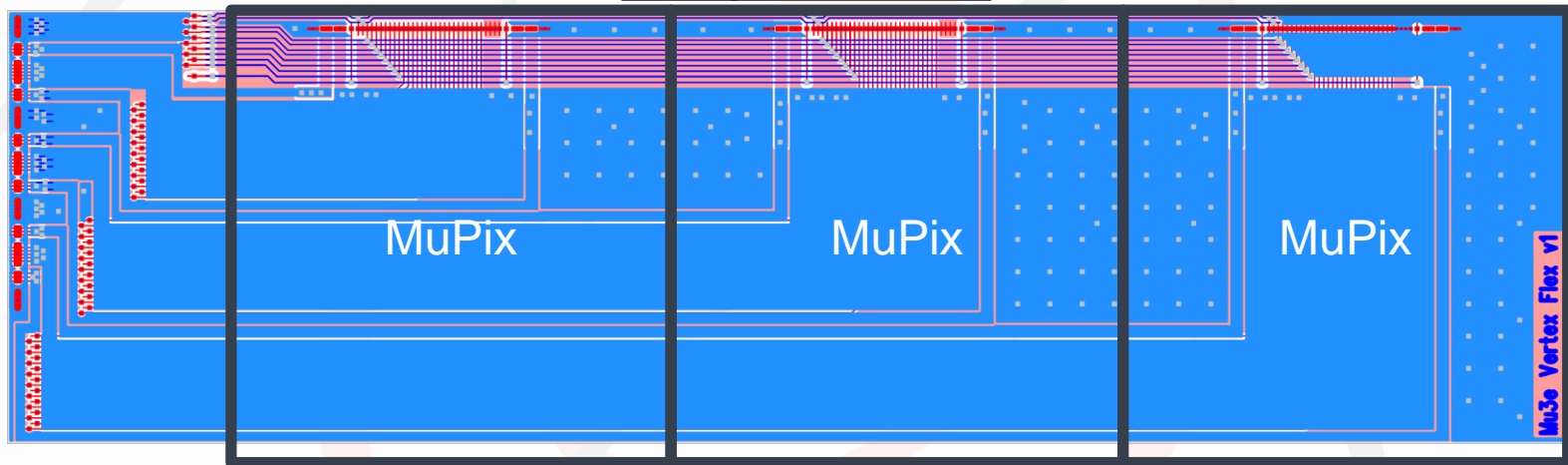
Eye Height > 100 mV



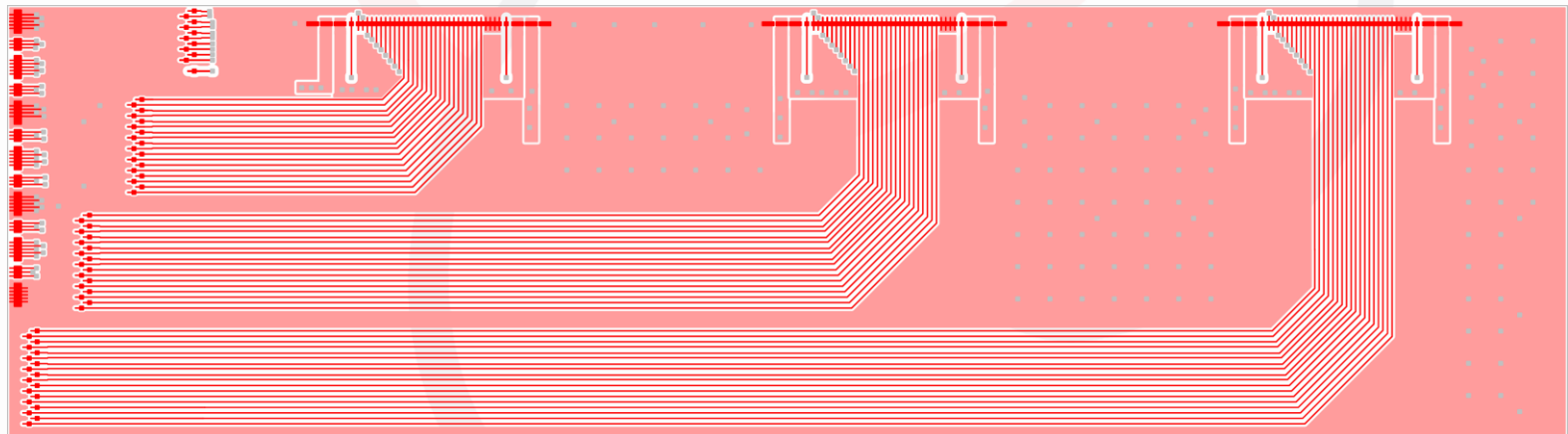
Eye Width > 0,65 UI

FPC design study – two layers

Composite View



Bottom Layer

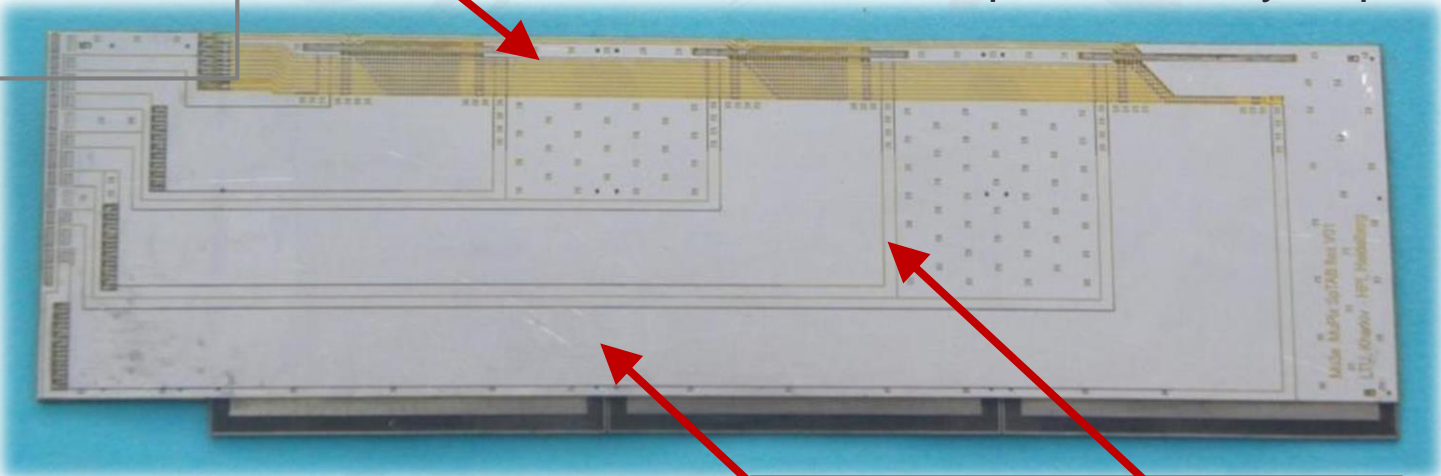


Inner detector – FPC design study

Signal bus

- Clock, reset
- Configuration
- HV

Mock-up with dummy chips



Power lines

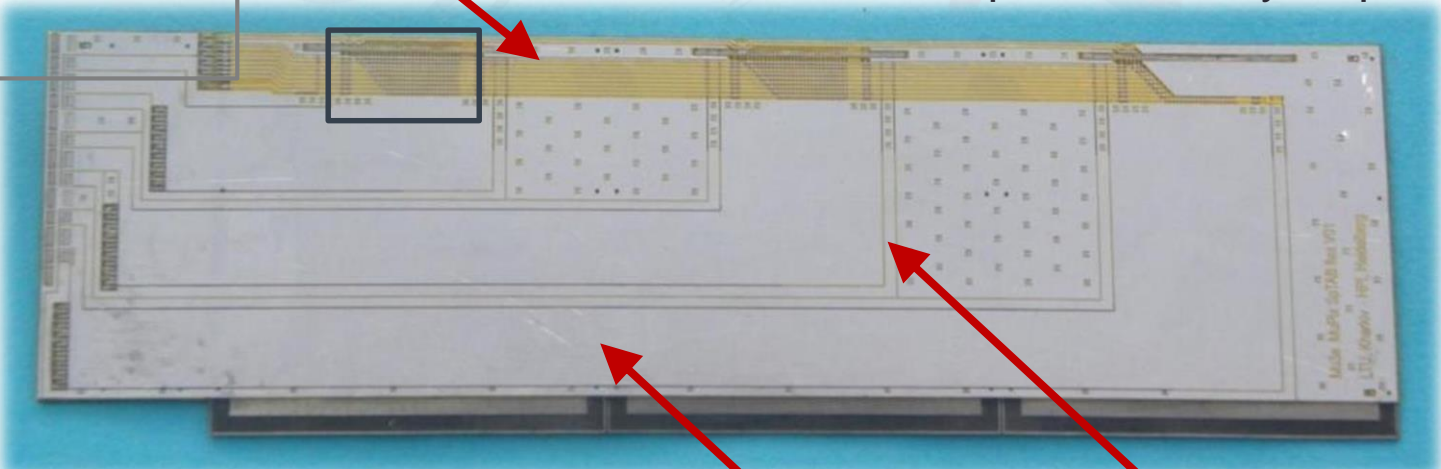
Estimated voltage differences
between sensors below 50 mV

Inner detector – FPC design study

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- Clock, reset
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Mock-up with dummy chips



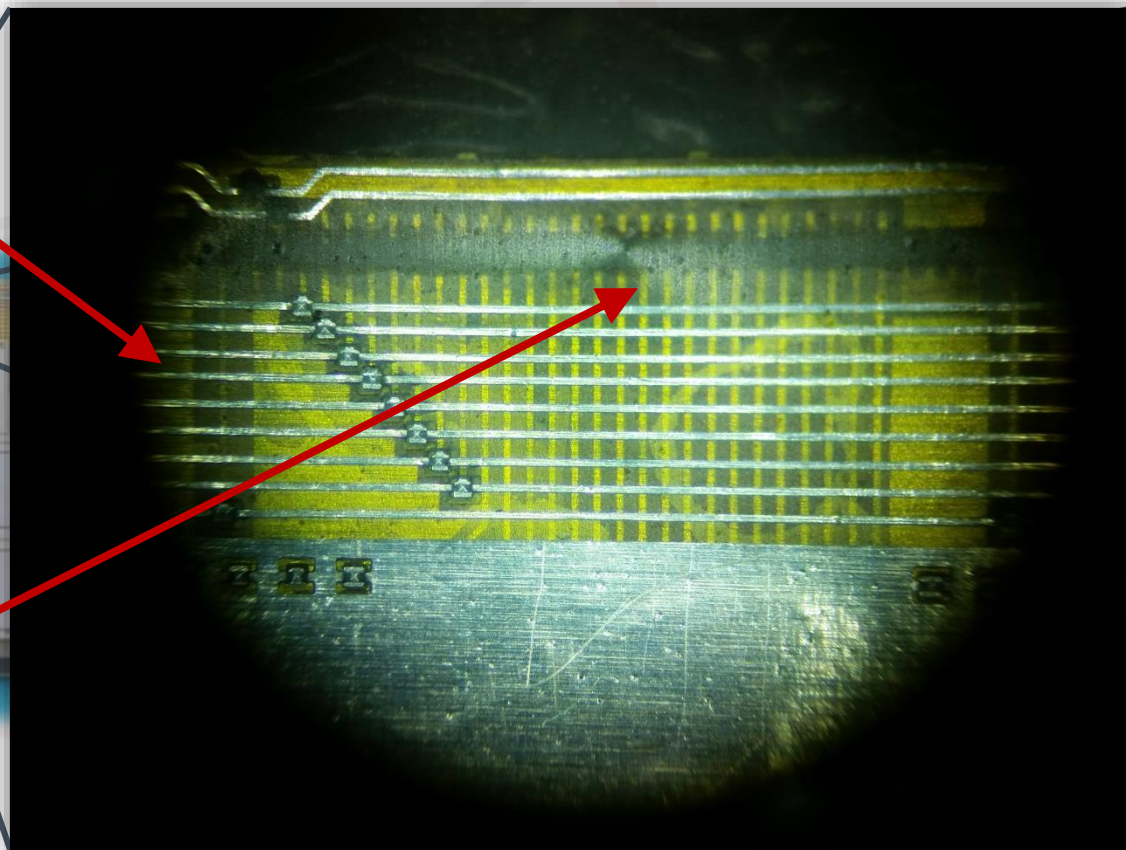
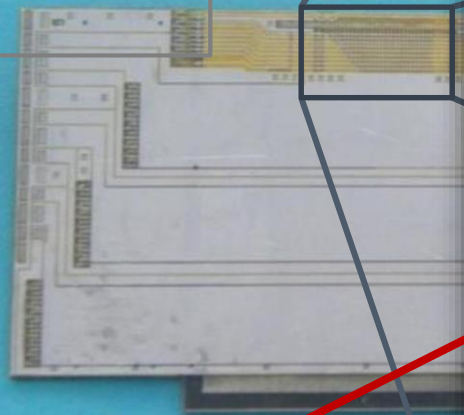
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Inner detector – FPC design study

Signal bus

- Clock, reset
- Configuration
- HV



Individual signals

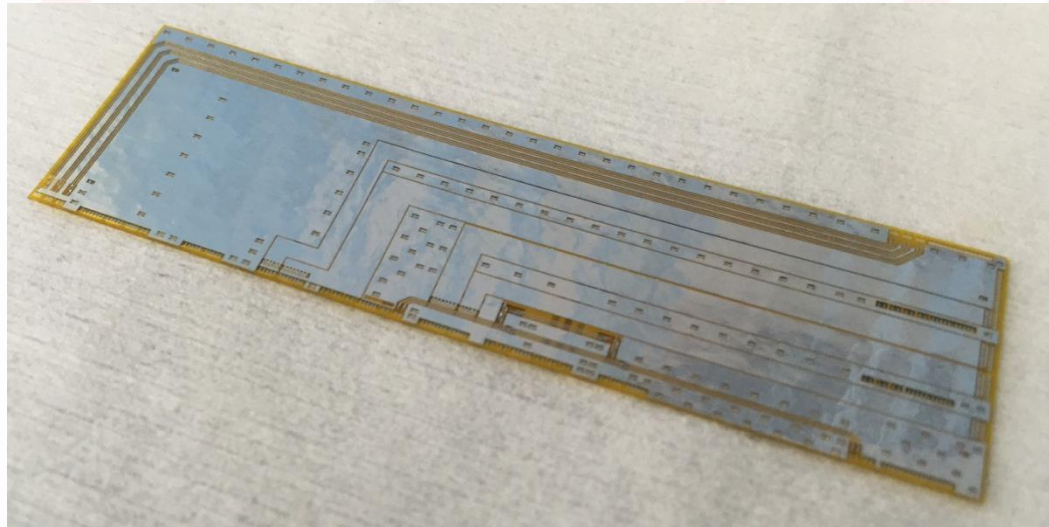
Up to 9 differential pairs per sensor

Estimated voltage differences between sensors below 50 mV

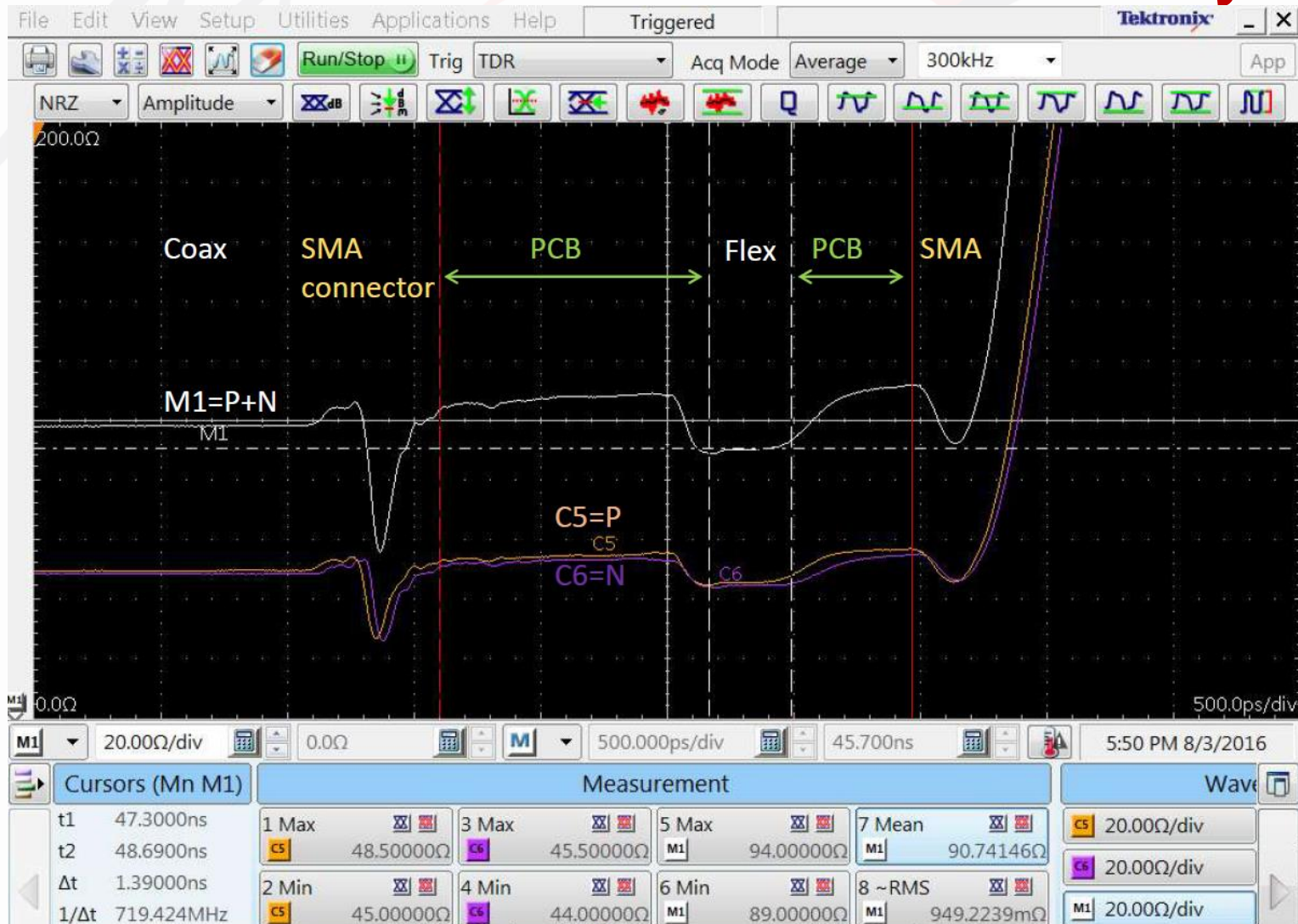
FPC feasibility studies – ongoing

Two layer FPC with test structures

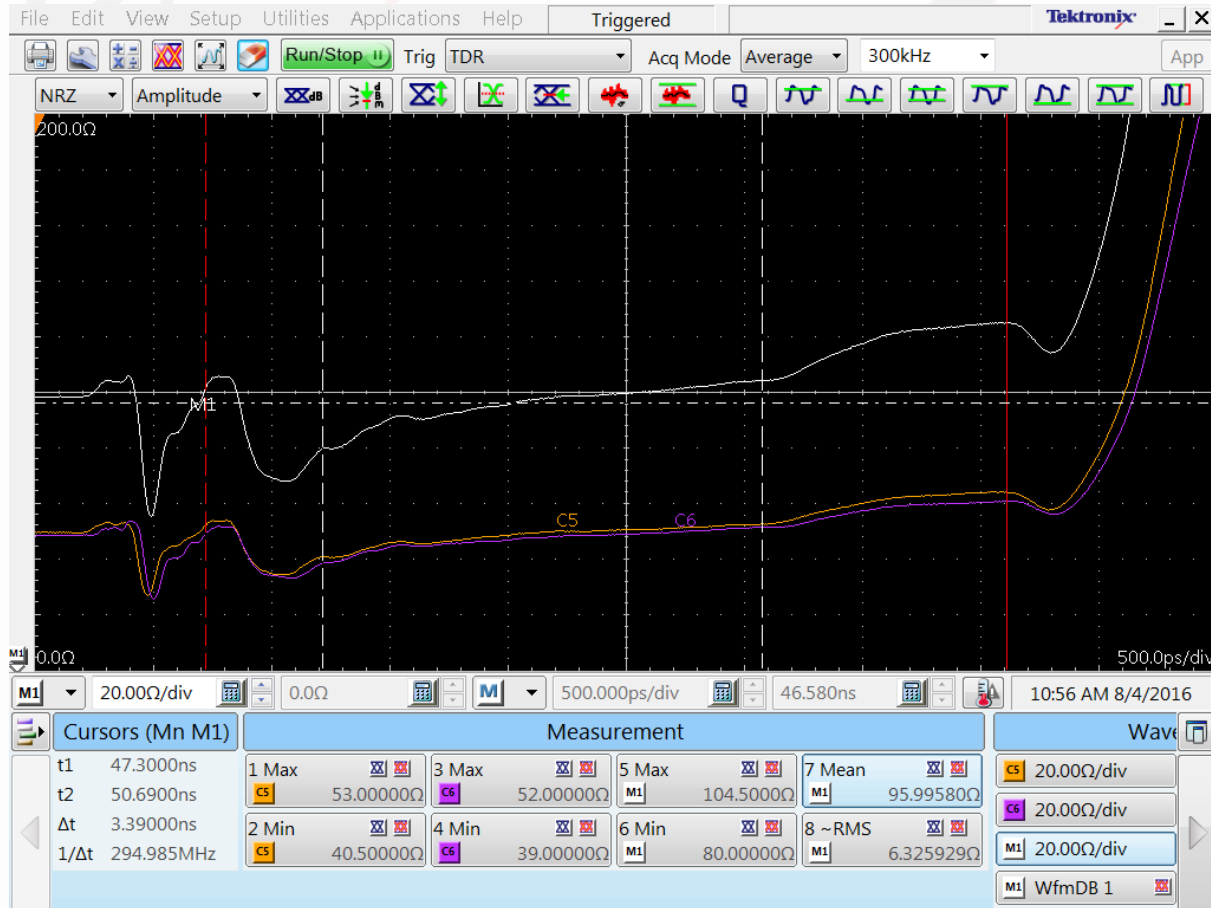
- Impedance measurements using Time Domain Reflectometry
- Bit error rate measurements
- Resistance and voltage drop measurements



FPC - Time Domain Reflectometry



FPC - Time Domain Reflectometry

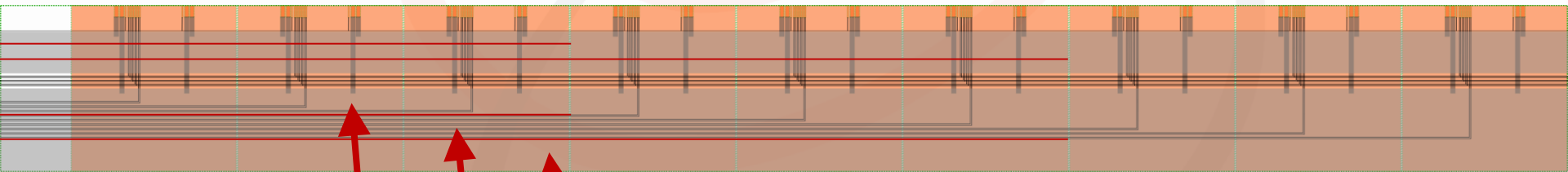


- 17.5 cm long differential pair
- Glue thickness variations → gradient in impedance

Outer detector – FPC design study

Two layer FPC for 9 sensors

- Minimum number of signals
 - 1 LVDS data link per sensor
 - Clock, Reset, configuration as bus signals
- Supply different voltages to compensate voltage drop

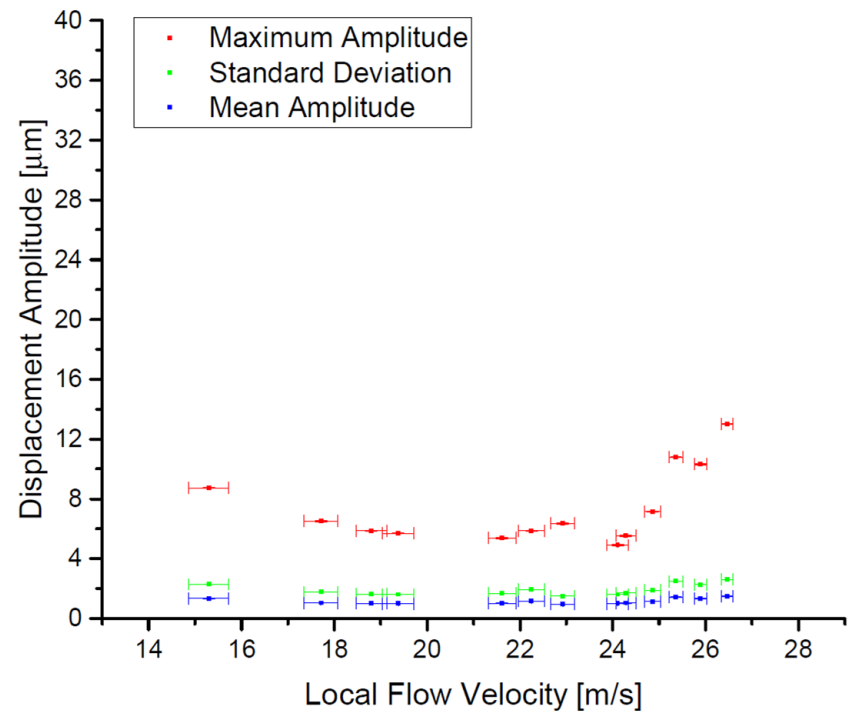
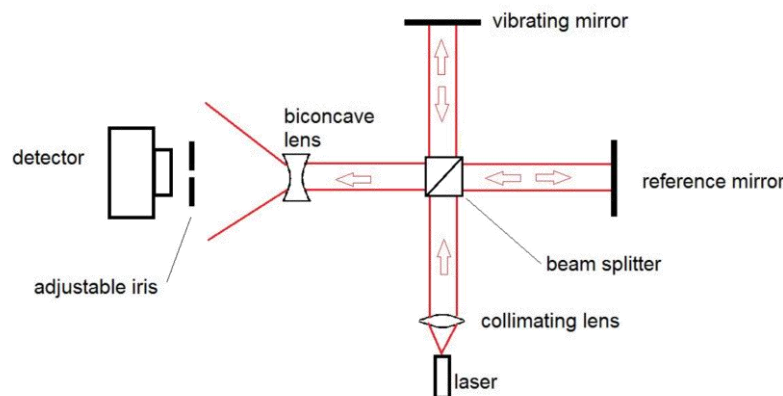


$$U_1 < U_2 < U_3$$

Estimated voltage differences
between sensors around 10 mV

Helium cooling – Vibration studies

- Helium flow velocities ≈ 20 m/s
- Thin detector:
 - HV-MAPS $50 \mu\text{m}$
 - FPC $\approx 80 \mu\text{m}$
 - Kapton support $25 \mu\text{m}$
- Vibrations induced by Helium flow?
- **Michelson Interferometer**



$\leq 10 \mu\text{m}$ amplitude for
typical flow velocity