

# List of Publications

Dr.-Ing. Helmut Schiff

## Journal Publications: Refereed Papers

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1. N. Chidambaram, R. Kirchner, R. Fallica, L. Yu, M. Altana, **H. Schiff**, *Selective surface smoothing of polymer microlenses by depth confined softening*, Advanced Materials Technologies, accepted (2017).
2. V. Cadarso, N. Chidambaram, L. Jacot-Descombes, and **H. Schiff**, *High aspect ratio nanoimprint process chains*, Nature Microsystems & Nanoengineering, accepted (2017).
3. D. Virganavičius, M. Juodėnas, T. Tamulevicius, **H. Schiff**, S. Tamulevičius, *Investigation of assembly yield transient dynamics during capillary assisted particle assembly*, Applied Surface Science, in print (21/02/2017).
4. L. Romano, J. Vila-Comamala, M. Kagias, K. Vogelsang, **H. Schiff**, M. Stampanoni, K. Jefimovs, *High aspect ratio metal microcasting by hot embossing for X-ray optics fabrication*, Microelectron. Eng. **176** (2017) 6-10.
5. R. Fallica, R. Kirchner, **H. Schiff**, and Y. Ekinici, *High-resolution greyscale patterning using extreme ultraviolet interference lithography*, Microelectron. Eng. **177** (2017) 1-5.
6. N. Chidambaram, R. Kirchner, M. Altana, and **H. Schiff**, *High fidelity 3D thermal nanoimprint with UV curable polydimethyl siloxane stamps*, J. Vac. Sci. Technol. B **34**, (2016) 06K401 (6 pp) – including cover page JVST B (11/2016).
7. D. Virganavicius, V.J. Cadarso, R. Kirchner, L. Stankevičius, T. Tamulevičius, S. Tamulevicius, and **H. Schiff**, *Patterning of diamond like carbon films using silicon containing thermoplastic resist (SiPol) as hard mask*, Appl. Surf. Sci. **385** (2016) 145-152.
8. M. Pianigiani, R. Kirchner, E. Governigo, A. Pozzato, M. Tormen, and **H. Schiff**, *Effect of nanoimprint on the elastic modulus of PMMA: comparison between standard and ultrafast thermal NIL*, Microelectron. Eng. **155** (2016) 85-91.
9. R. Kirchner, V.A. Guzenko, I. Vartiainen, N. Chidambaram, and **H. Schiff**, *ZEP520A - a resist for electron-beam grayscale lithography and thermal reflow*, Microelectron. Eng. **153** (2016) 71-76.
10. V.J. Cadarso, A. Llobera, M. Puyol, and **H. Schiff**, *Integrated photonic nanofences: combining subwavelength waveguides with enhanced evanescent field for sensing applications*, ACS Nano **10** (2016) 778–785, DOI:10.1021/acsnano.5b05864.
11. **H. Schiff**, *Nanoimprint lithography - 2D or not 2D – A review*, J. Appl. Phys. **121**(2) (2015) 415-435, DOI:10.1007/s00339-015-9106-3.
12. L. Jacot-Descombes, V. Cadarso, A. Schleunitz, S. Grütznert, J.J. Klein, J. Brugger, **H. Schiff**, G. Grütznert, *Organic-inorganic-hybrid-polymer microlens arrays with tailored optical characteristics and multi-focal properties*, Optics Express **23**(19)(2015) 25365-75. DOI:10.1364/OE.23.025365.
13. D.M. Jarzabek, D. Siewert, W. Fabianowski, **H. Schiff**, Z. Rymuza, T. Jung, *Influence of alkali ions on tribological properties of silicon surface*, Tribology Letters **60**(2) 2015.
14. R. Kirchner, V. A. Guzenko, M. Rohn, E. Sonntag, M. Muehlberger, I. Bergmair, **H. Schiff**, *Bio-inspired 3D funnel structures made by grayscale electron-beam patterning and selective topography equilibration*, Microelectron. Eng. **141** (2015) 107-111. DOI: 10.1016/j.mee.2015.02.014
15. M. Mühlberger, M. Rohn, J. Danzberger, E. Sonntag, A. Rank, L. Schumm, R. Kirchner, C. Forsich, S. Gorb, B. Einwögerer, E. Trappl, D. Heim, **H. Schiff**, I. Bergmair, *UV-NIL fabricated bio-inspired inlays for injection molding to influence the friction behaviour of ceramic surfaces*, Microelectron. Eng. **141** (2015) 140-144. DOI: 10.1016/j.mee.2015.02.051
16. P. Urwyler, A. Pascual, B. Müller, and **H. Schiff**, *Ultraviolet-ozone surface cleaning of injection-molded, thermoplastic microcantilevers*, J. Appl. Polym. Sci. **132**(18) (2015) 5885-94 (9pp), DOI: 10.1002/app.41922.

17. R. Kirchner and **H. Schiff**, *Mobility based 3D simulation of selective, viscoelastic polymer reflow using Surface Evolver*, J. Vac. Sci. Technol. **32**(6) 06F701 (2014) (7pp.).
18. S. Bellini, C. Padeste, D. Siewert, and **H. Schiff**, *Anti-sticking layers for nickel-based nanoreplication tools*, Microelectron. Eng. **123**, 23–27 (2014).
19. **H. Schiff**, *Nanoimprint lithography and micro-embossing in LiGA technology: similarities and differences*, J. Microsystem Technologies **20**(10-11) (2014) 1733-1781, DOI: 10.1007/s00542-013-1915-8 (9 pp.).
20. **H. Schiff**, P. Urwyler, P.M. Kristiansen, and J. Gobrecht, *Nanoimprint lithography process chains for the fabrication of micro- and nanodevices*, J. Micro/Nanolith. MEMS MOEMS **13**(3), 031303 (2014), DOI:10.1117/1.JMM.13.3.031303 (10pp).
21. S. Bellini, C. Padeste, D. Siewert, and **H. Schiff**, *Anti-sticking layers for nickel-based nanoreplication tools*, Microelectron. Eng. **123**, 23–27 (2014).
22. A. Schleunitz, V.A. Guzenko, M. Messerschmidt, H. Atasoy, R. Kirchner, and **H. Schiff**, *Novel 3D micro- and nanofabrication method using thermally activated selective topography equilibration (TASTE) of polymers*, Nano Convergence (2014) **1**:7.
23. P. Urwyler, X. Zhao, A. Pascual, **H. Schiff** and B. Müller, *Tailoring surface nanostructures on polyaryletherketones for load-bearing implants*, Eur. J. Nanomed. **6**(1) (2014) 37–46, DOI: 10.1515/ejnm-2014-0006
24. **H. Schiff**, *Nanoimprint lithography and micro-embossing in LiGA technology: similarities and differences*, J. Microsystem Technologies (2013), DOI: 10.1007/s00542-013-1915-8 (9 pp.).
25. D.M. Jarzabek, A.N. Kaufmann, **H. Schiff** Z. Rymuza, and T.A. Jung, *Elastic modulus and fracture strength evaluation one the nanoscale by scanning force microscope experiments*, Nanotechnology **25**, 215701 (2014) (9pp).
26. L. Wang, **H. Schiff**, J. Gobrecht, and Y. Ekinci, P. M. Kristiansen, H. H. Solak, and K. Jefimovs, *High-throughput fabrication of compact and flexible bilayer nanowire grid polarizers for deep-ultraviolet to infrared range*, J. Vac. Sci. Technol. **B 32**, 031206 (2014); DOI: 10.1116/1.4874318
27. R. Kirchner, A. Schleunitz, and **H. Schiff**, *Energy-based thermal reflow simulation for 3D polymer shape prediction using the surface evolver*, J. Micromech. Microeng. **24**(5) (2014) 055010 (7pp).
28. L. Wang, **H. Schiff**, P.M. Kristiansen, K. Jefimovs, H.H. Solak, J. Gobrecht, and Y. Ekinci, *Bilayer wire-grid polarizers for DUV to IR fabricated using EUV interference and nanoimprint lithography*, Proc 8<sup>th</sup> Annual IEEE Int. Conf. on Nano/Micro Engineered and Molecular Systems (NEMS2013) 1232-5 (2013).
29. **H. Schiff**, P. Urwyler, and P.M. Kristiansen, *Surface-patterned micromechanical elements by polymer injection molding with hybrid molds*, J. Vac. Sci. Technol. **B 31**(6) (2013) 06FD01, DOI:10.1116/1.4821649 (8 pp.) (2013).
30. P. Urwyler, A. Pascual, P.M. Kristiansen, J. Gobrecht, B. Müller, and **H. Schiff**, *Mechanical and chemical stability of injection molded micro-cantilevers for sensing*, J. Appl. Polym. Sci. (2012) (Online version) 1-8, DOI: 10.1002/APP.37767; J. Appl. Polym. Sci. **127**(4) 2363-70 (2013), DOI: 10.1002/APP.37767 (featuring coverpage).
31. A. Schleunitz, M. Vogler, I. Fernandez-Cuesta, **H. Schiff**, and G. Gruetzner, *Innovative and tailor-made resist and working stamp materials for advancing NIL-based production technology*, J. Photopolym. Sci. Technol. (Japan) **26**(1) 119-124 (2013).
32. **H. Schiff**, M. Altana, and A. Schleunitz, *Sidewall-angle dependent mold filling of three-dimensional microcavities in thermal nanoimprint lithography*, J. Vac. Sci. Technol. **B 30**(6) 06FB09 (2012); DOI:10.1116/1.4764096.
33. M. Messerschmidt, A. Schleunitz, C. Spreu, T. Werner, M. Vogler, F. Reuther, A. Bertz, **H. Schiff**, and G. Grütznert, *Thermal nanoimprint resist for the fabrication of high-aspect-ratio patterns*, Microelectron. Eng. **98**(8) 107-111 (2012), DOI:10.1016/j.mee.2012.07.098.
34. P. Urwyler, J. Köser, **H. Schiff**, J. Gobrecht, and B. Müller, *Nano-mechanical transduction of polymer micro-cantilevers to detect bio-molecular interactions*, Biointerfaces **7**, SpringerOpen **6** (8 pp.) (2012), DOI 10.1007/s13758-011-0006-6.

35. A. Schleunitz, V.A. Guzenko, A. Schander, M. Vogler, and **H. Schiff**, *Selective profile transformation of electron-beam exposed multilevel resist structures based on a molecular weight dependent thermal reflow*, J. Vac. Sci. Technol. B **29**(6) 06F302 (2011); DOI:10.1016/j.mee.2010.12.046 (4 pp).
36. A. Schleunitz, C. Spreu, M. Vogler, H. Atasoy, and **H. Schiff**, *Combining nanoimprint lithography and a molecular weight selective thermal reflow for the generation of mixed 3-D structures*, J. Vac. Sci. Technol. B **29**(6) 06FC01 (2011); DOI:10.1116/1.3643761 (4 pp.).
37. H. Atasoy, M. Vogler, T. Haatainen, A. Schleunitz, D. Jarzabek, **H. Schiff**, F. Reuther, G. Gruetzner, and Z. Rymuza, *Novel thermoplastic polymers with improved release properties for thermal NIL*, Microelectron. Eng. **88**(8) 1902-1905 (2011); DOI: 10.1016/j.mee.2011.01.080.
38. A. Schleunitz and **H. Schiff**, *Fabrication of 3-D patterns with vertical and sloped sidewalls by grayscale electron-beam lithography and thermal annealing*, Microelectron. Eng. **88**(8) 2736-2739 (2011); DOI:10.1016/j.mee.2010.12.046.
39. A. Schleunitz, C. Spreu, T. Mäkelä, T. Haatainen, A. Klukowska, and **H. Schiff**, *Hybrid working stamps for high speed roll-to-roll nanoreplication with molded sol-gel relief on a metal backbone*, Microelectron. Eng. **88**(8) 2113-2116 (2011); DOI:10.1016/j.mee.2011.02.019.
40. P. Urwyler, **H. Schiff**, J. Gobrecht, O. Häfeli, M. Altana, F. Battiston, and B. Müller, *Surface patterned polymer micro-cantilever arrays for sensing*, Sensors and Actuators A: Physical **172**(1) 2-8 (2010); DOI:10.1016/j.sna.2010.12.007.
41. P. Urwyler, O. Häfeli, **H. Schiff**, J. Gobrecht, F. Battiston, and B. Müller, *Disposable polymeric micro-cantilever arrays for sensing*, Procedia Eng. **5** 347-350 (2010); DOI:10.1016/j.proeng.2010.09.119.
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43. A. Schleunitz, C. Spreu, T. Haatainen, A. Klukowska, and **H. Schiff**, *Fabrication of mesas with micro- and nanopatterned surface relief used as working stamps for step & stamp imprint lithography*, J. Vac. Sci. Technol. B **28**(6) C6M37-40 (2010); DOI:10.1116/1.3497022 (4 pp).
44. A. Schleunitz, C. Spreu, J.J. Lee, and **H. Schiff**, *Fabrication of ordered nanospheres using a combination of nanoimprint lithography and controlled dewetting*, J. Vac. Sci. Technol. B **28**(6) (2010) C6M41-44; DOI:10.1116/1.3498762 (4 pp).
45. A. Schleunitz and **H. Schiff**, *Fabrication of 3-D nanoimprint stamps with continuous reliefs using dose-modulated electron beam lithography and thermal reflow*, J. Micromech. Microeng. **20** (2010) 095002, DOI:10.1088/0960-1317/20/9/095002.
46. **H. Schiff**, C. Spreu, M. Saidani, M. Bednarzik, J. Gobrecht, A. Klukowska, F. Reuther, G. Gruetzner, and H.H. Solak, *Transparent hybrid polymer stamp copies with sub-50 nm resolution for thermal and UV-nanoimprint lithography*, J. Vac. Sci. Technol. B **27**(6), 2846-2849 (2009), DOI: 10.1116/1.3250207.
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49. P.K. Sahoo, K. Vogelsang, **H. Schiff**, and H.H. Solak, *Surface plasmon resonance in near field coupled gold cylinder array fabricated by EUV-interference lithography and hot embossing*, Appl. Surf. Sci. **256**(2), 431-434 (2009); DOI: 10.1016/j.apsusc.2009.06.079.
50. **H. Schiff**, *Nanoimprint lithography: An old story in modern times? A review*, J. Vac. Sci. Technol. B **26**(2) 458-480 (2008), DOI: 10.1116/1.2890972
51. V. Trabadelo, **H. Schiff**, S. Merino, S. Bellini, and J. Gobrecht, *Measurement of demolding forces in full wafer thermal nanoimprint*, Microelectron. Eng. **85**, 907-909 (2008), DOI: 10.1016/j.mee.2008.01.086.
52. S. Merino, A. Retolaza, **H. Schiff**, and V. Trabadelo, *Stamp deformation and its influence on residual layer homogeneity in thermal nanoimprint lithography*, Microelectron. Eng. **85**, 877-880 (2008), DOI:

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55. V. Sirotkin, A. Svintsov, S. Zaitsev, and **H. Schiff**, *Coarse-grain simulation of viscous flow and stamp deformation in nanoimprint*, *J. Vac. Sci. Technol. B* **25**(6), 2379-2383 (2007).
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65. **H. Schiff**, S. Bellini, U. Pieles, and J. Gobrecht, *Sustained polymer membranes fabricated by nanoimprint lithography*, *J. Microlith., Microfab., Microsyst.* **5**(1), 011010 (Jan–Mar 2006).
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89. R.W. Jaszewski, **H. Schiff**, J. Gobrecht, and P. Smith, *Hot embossing in polymers as a direct way to pattern resist*, Microelectronic Engineering **41/42**, 575-578 (1998).
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## Journal Publications: Non-Refereed Papers

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1. R. Kirchner, N. Chidambaram, M. Altana, and **H. Schiff**, *Reducing the roughness of 3D micro-optics*, 3 January 2017, SPIE Newsroom (Micro/Nano Lithography, SPIE Photonics West 2/2017); DOI: 10.1117/2.1201611.006788.
2. R. Kirchner, N. Chidambaram, M. Altana, and **H. Schiff**, *How post-processing by selective thermal reflow can reduce the roughness of 3D lithography in micro-optical lenses*, Proc. SPIE **10095**-5, Photonics West, San Francisco, CA (28 Jan. - 2 Feb. 2017).
3. **H. Schiff**, N. Chidambaram, M. Altana, and R. Kirchner, *Selective surface smoothening of 3D micro-optical elements*, Proc. SPIE **10144**-10, Advanced Lithography, San Jose, CA (26 Feb. - 2 Mar. 2017).
4. **H. Schiff**, *Nanoimprint lithography: the (planar) world is not enough*, Proc. 4M/IWMF2016 (2016) 11-15 (5pp).
5. S. Pfirrmann, R. Kirchner, O. Lohse, V.A. Guzenko, A. Voigt, L. Harder, A. Kolander, **H. Schiff**, and G. Grützner, *mr-PosEBR – A novel positive tone resist for high resolution electron beam lithography and 3D surface patterning*, Proc. SPIE **9779** (2016) 977925 (13pp).
6. V.J. Cadarso, A. Llobera, M. Puyol, and **H. Schiff**, *Photonic nanofences for integrated sub-wavelength structures-based sensing applications*, IEEE 29th Int. Conf. Micro-Electro-Mechanical Systems (MEMS), Shanghai, China, 24-28 Jan. 2016, 909-912 (2016).
7. **H. Schiff**, *NIL puts its stamp on fabrication*, Feature in Physics World, Focus on: Nanotechnology (online), May 2015.
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