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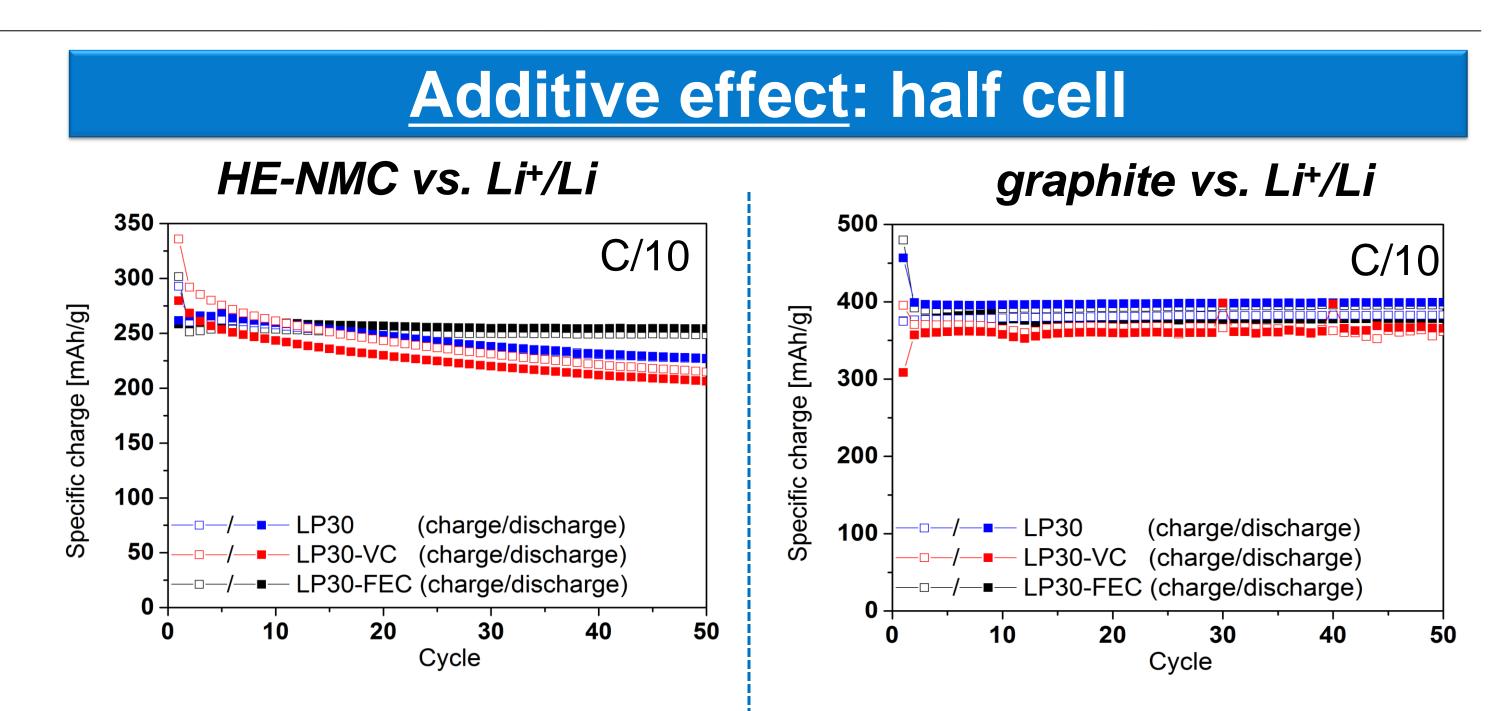
Full cells HE-NMC vs. graphite: an interfacial study

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Properties and challenges

- **HE-NMC layered oxide** ($xLi(Ni,Co,Mn)O_2 + yLi_2MnO_3$): specific charge of ~220 mAh/g vs. Li+/Li in the range of [2.5 V – 4.8 V] with **LP30***

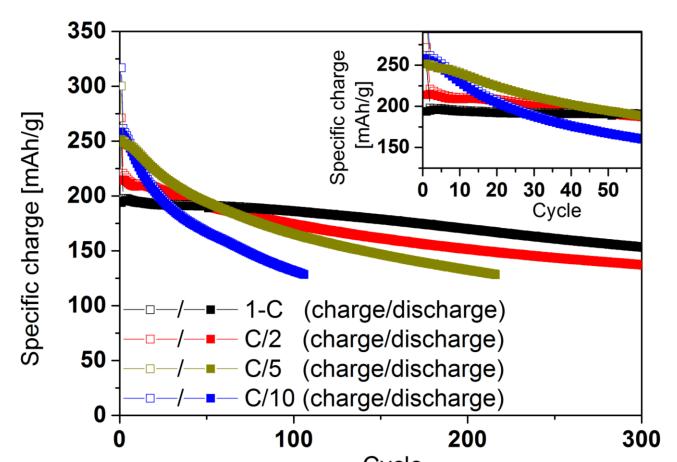




- Study of the full-cell interfaces
- Effect of the **dissolved transition metals** (Ni, Co, Mn) on the passivation layer
- Role of FEC⁺ and VC[#] additives on the electrochemical performances

*LP30 : electrolyte \rightarrow ethylene carbonate (EC): dimethyl carbonate (DMC) (1:1 w/w), 1M LiPF₆ **FEC**: fluoroethylene carbonate **#VC**: vinylene carbonate

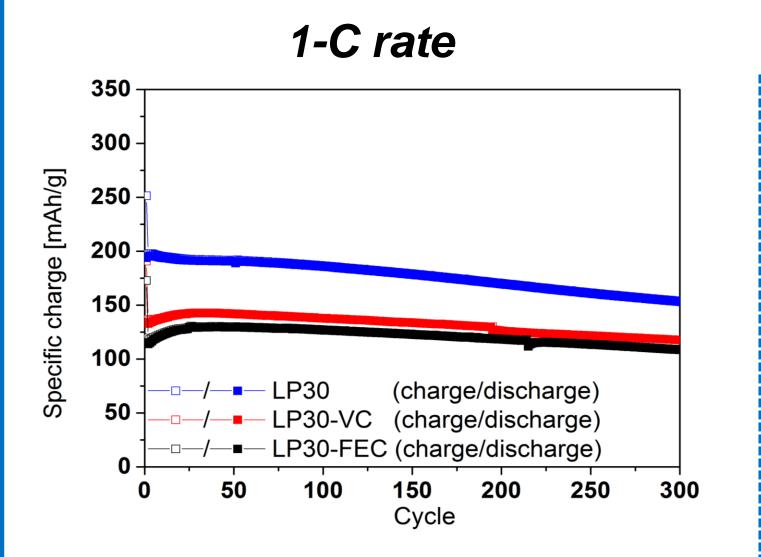
HE-NMC vs. graphite



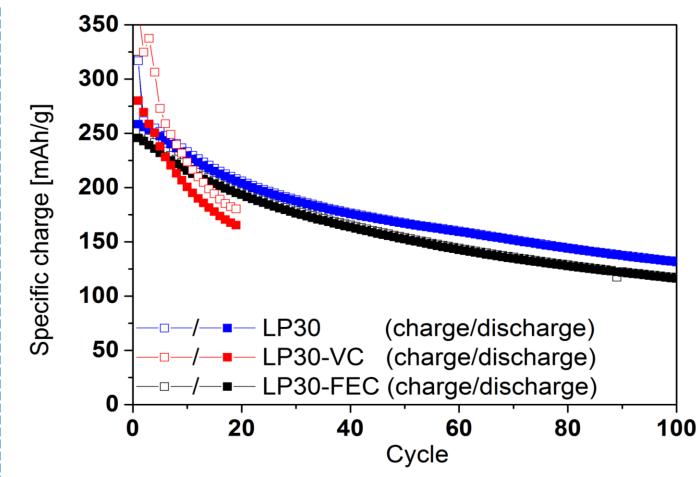
LP30 used as electrolyte

- Two trends: \succ Slow rate (C/10): → 50 % loss after 100 cycles \succ Fast rate (1-C): → 10 % loss after 100 cycles
- **FEC** \rightarrow better performance • VC \rightarrow loss in performance
- No improvement with the help of additives at C/10 rate

Additive effect: HE-NMC vs. graphite







Cycle

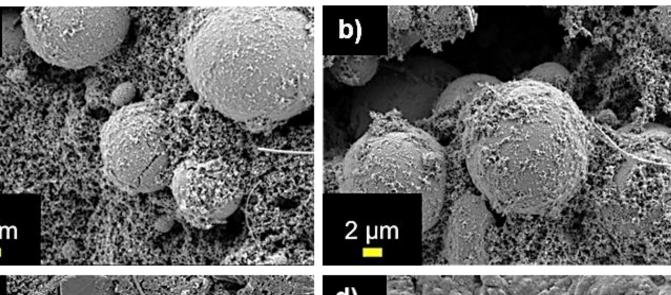
- **100 mAh/g** at **C/2** rate after 600 cycles
- FEC or VC: better stability but with lower performance than without additive
- VC: hard to cycle the full-cell configuration
- **FEC:** no improvement

Post mortem SEM analysis: HE-NMC vs. graphite

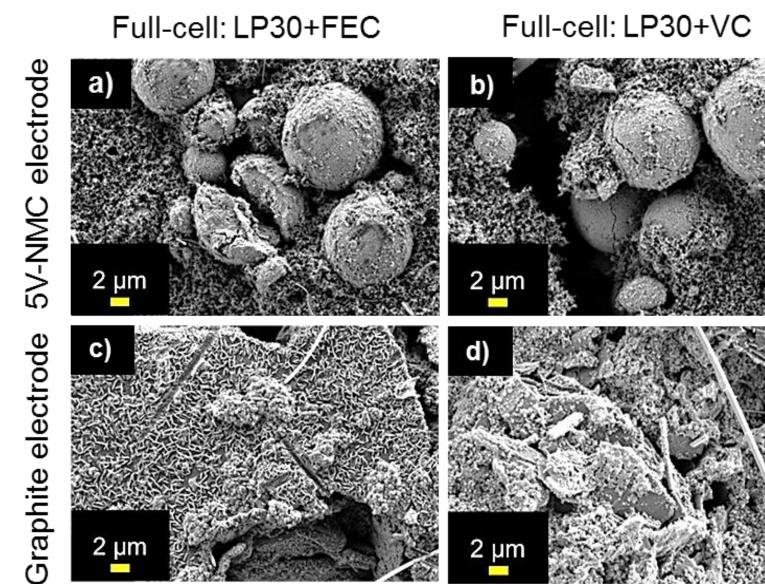
LP30 eletrolyte, C/10 rate, comparaison half/full cell

Half cell: LP30

Full cell: LP30



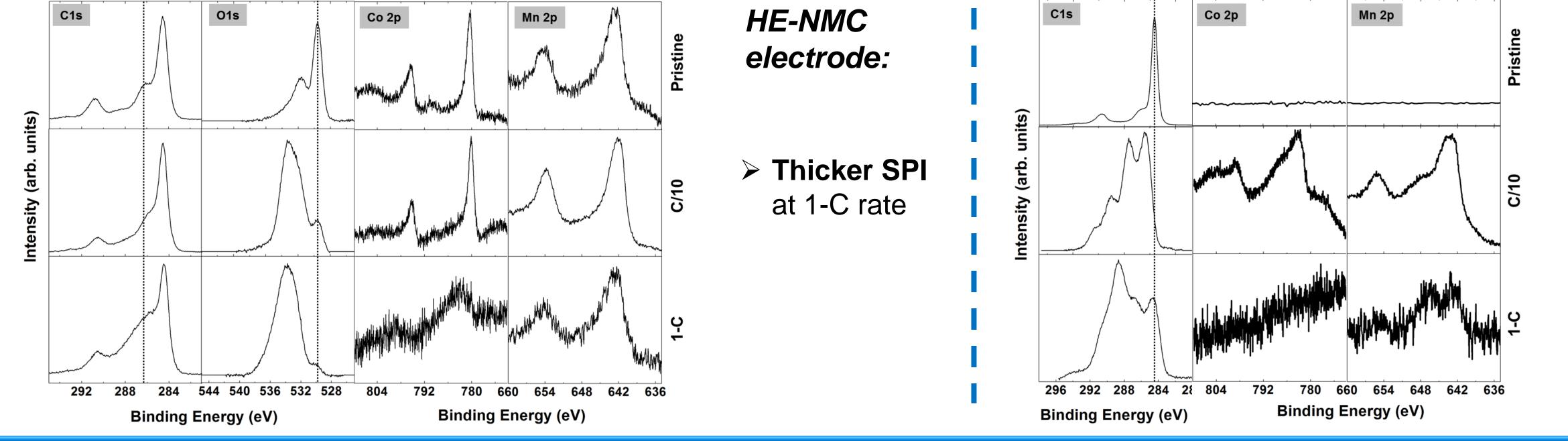
- **HE-NMC: cracks** \rightarrow O₂ release and/or structural reorganization
- Graphite: great passivation layer at the graphite surface in full cell
 - \rightarrow limited lithium diffusion



Additive FEC or VC, C/10 rate

- HE-NMC: more cracks and thicker SPI (Solid Permeable Interface)
- Graphite: important surface **modifications** in full cell:
- **FEC**: presence of «sticks» on the sheets
- VC: thick «polymer» covering all the sheets

Post mortem XPS analysis: HE-NMC vs. graphite with LP30





C1s	

Graphite electrode:

Presence of transition metals at the graphite surface

> Thicker SEI (Solid Electrolyte Interphase) at C/10 rate

Conclusion

- **Uncorrelated behavior** between half and full cells
- **Migration** of **transition metals** from the positive to the negative electrode
- **Change** of the **full-cell electrochemistry** with the **an additive**

Need of **full-cell studies** to fully **understand** the **behavior of HE-NMC** material



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