



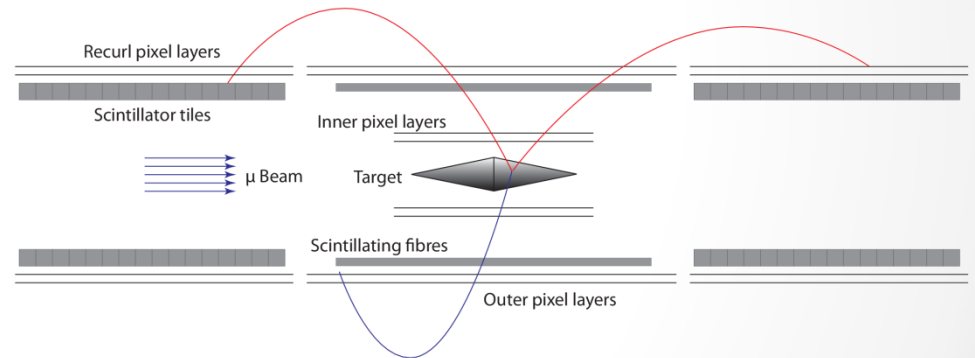
# The Mu3e Experiment

Dirk Wiedner, Heidelberg  
On Behalf of the Mu3e Collaboration



# Overview

- Physics Motivation
- Mu3e Experiment
- Timing detectors
- HV-MAPS
- Summary





# Physics Motivation

Lepton flavor violation?

Standard model:

- No lepton flavor violation

Three Generations of Matter (Fermions)

	I	II	III	
mass →	2.4 MeV/c <sup>2</sup>	1.27 GeV/c <sup>2</sup>	171.2 GeV/c <sup>2</sup>	0
charge →	2/3	2/3	2/3	0
spin →	1/2	1/2	1/2	1
name →	<b>u</b> up	<b>c</b> charm	<b>t</b> top	<b>γ</b> photon
	4.8 MeV/c <sup>2</sup>	104 MeV/c <sup>2</sup>	4.2 GeV/c <sup>2</sup>	0
	-1/3	-1/3	-1/3	0
	1/2	1/2	1/2	1
Quarks	<b>d</b> down	<b>s</b> strange	<b>b</b> bottom	<b>g</b> gluon
	<2.2 eV/c <sup>2</sup>	<0.17 MeV/c <sup>2</sup>	<15.5 MeV/c <sup>2</sup>	91.2 GeV/c <sup>2</sup>
	0	0	0	0
	1/2	1/2	1/2	1
	<b>ν<sub>e</sub></b> electron neutrino	<b>ν<sub>μ</sub></b> muon neutrino	<b>ν<sub>τ</sub></b> tau neutrino	<b>Z<sup>0</sup></b> Z boson
	0.511 MeV/c <sup>2</sup>	105.7 MeV/c <sup>2</sup>	1.777 GeV/c <sup>2</sup>	80.4 GeV/c <sup>2</sup>
	-1	-1	-1	±1
	1/2	1/2	1/2	1
Leptons	<b>e</b> electron	<b>μ</b> muon	<b>τ</b> tau	<b>W<sup>±</sup></b> W boson
				Gauge Bosons

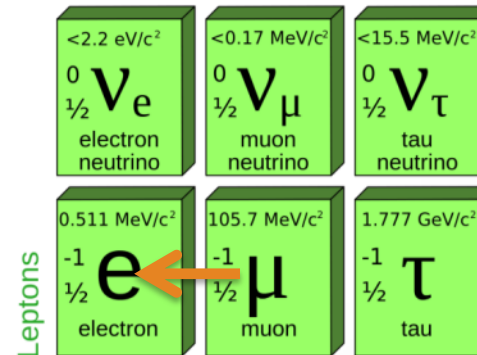


# Physics Motivation

Lepton flavor violation?

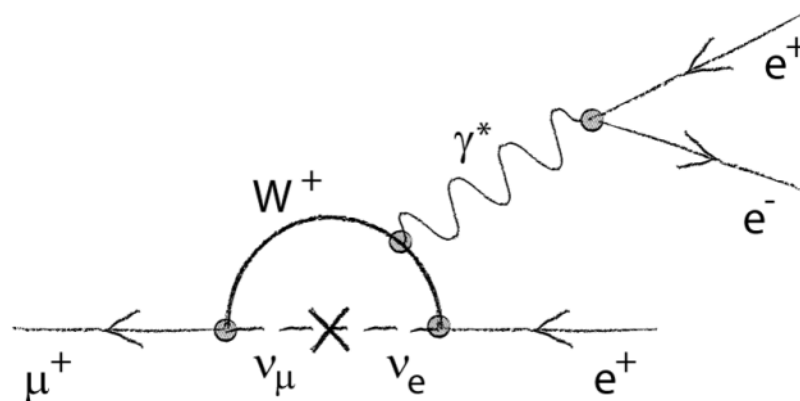
Standard model:

- No lepton flavor violation



# Physics Motivation

Lepton flavor violation:  $\mu^+ \rightarrow e^+ e^- e^+$

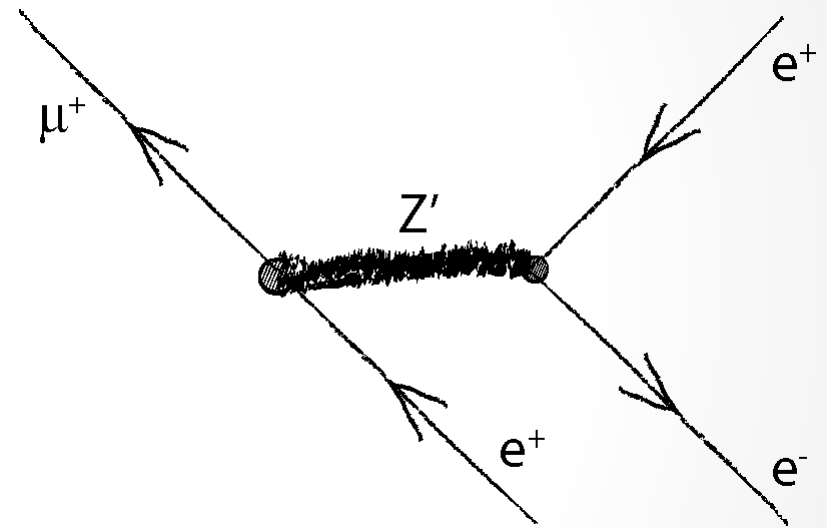


Standard model:

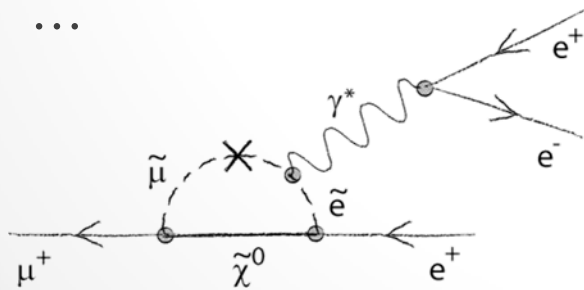
- No lepton flavor violation, but:
  - Neutrino mixing
  - Branching ratio  $< 10^{-54} \rightarrow$  unobservable

# The Mu3e Signal

- $\mu^+ \rightarrow e^+ e^- e^+$  rare in SM
- Enhanced in:
  - Super-symmetry
  - Grand unified models
  - Left-right symmetric models
  - Extended Higgs sector
  - Large extra dimensions
  - ...



Tree level

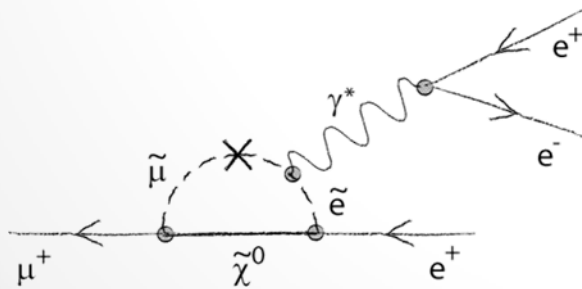
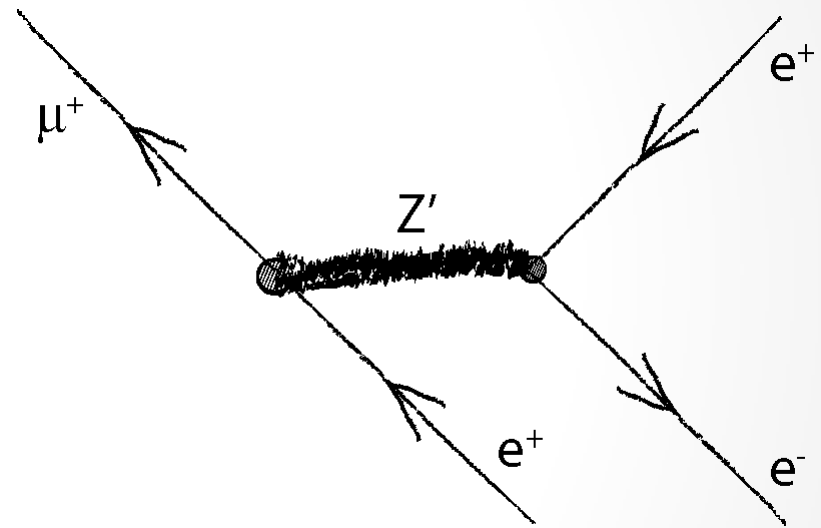


SUSY



# The Mu3e Signal

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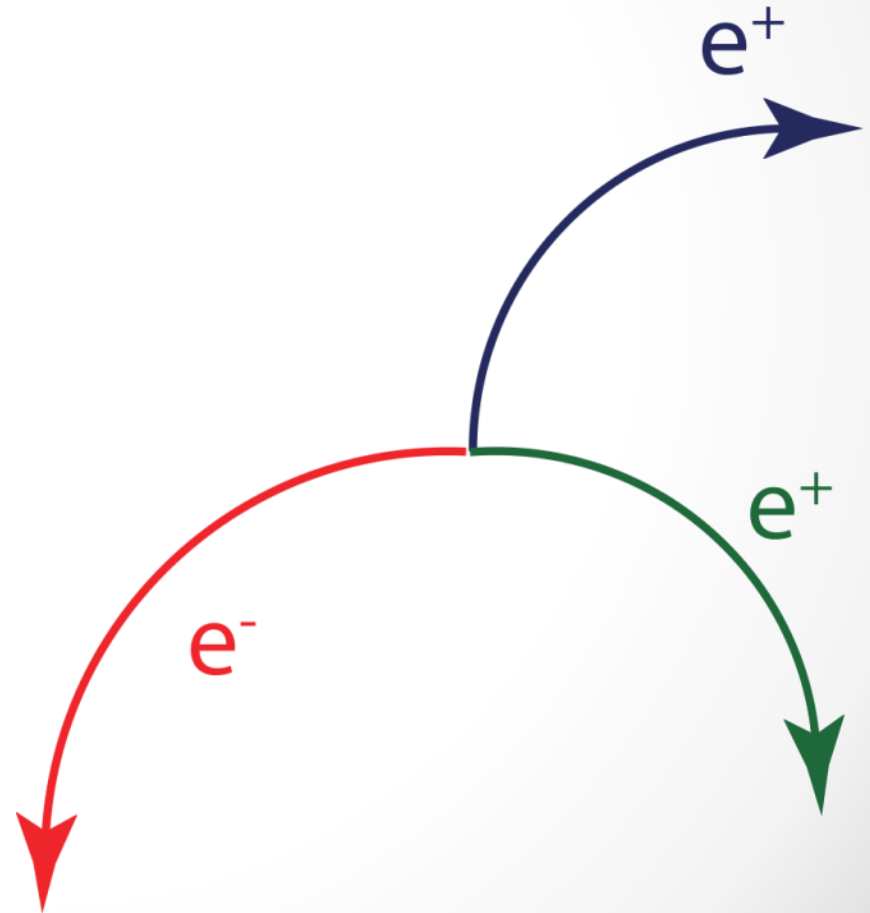


- Rare decay (BR <math>10^{-12}</math>, SINDRUM)
- For BR  $O(10^{-15})$ 
  - $>10^{15}$  muon decays
  - High decay rates  $O(10^8)$  muon/s



# The Mu3e Signal

→ Maximum electron energy 53 MeV



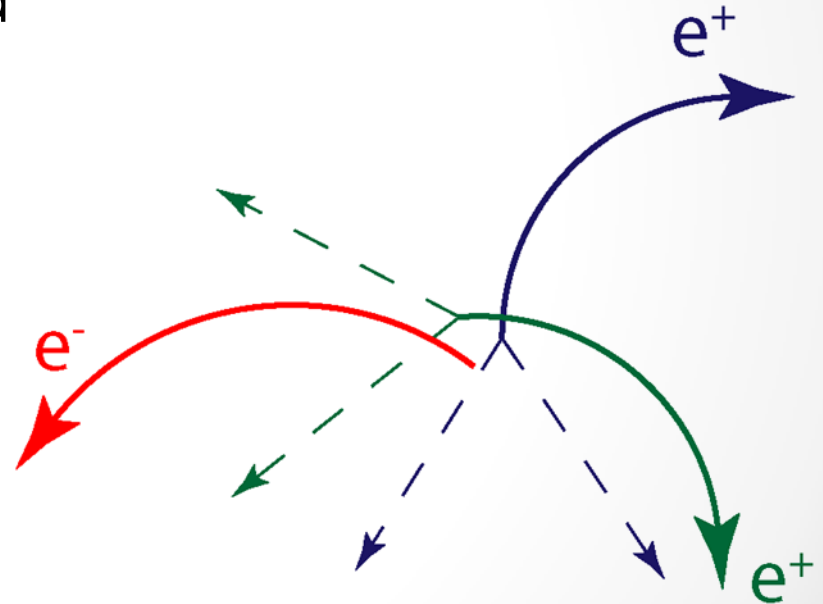




# The Mu3e Background

- Combinatorial background
  - $\mu^+ \rightarrow e^+ \nu \nu$  &  $\mu^+ \rightarrow e^+ \nu \nu$  &  $e^+ e^-$
  - many possible combinations

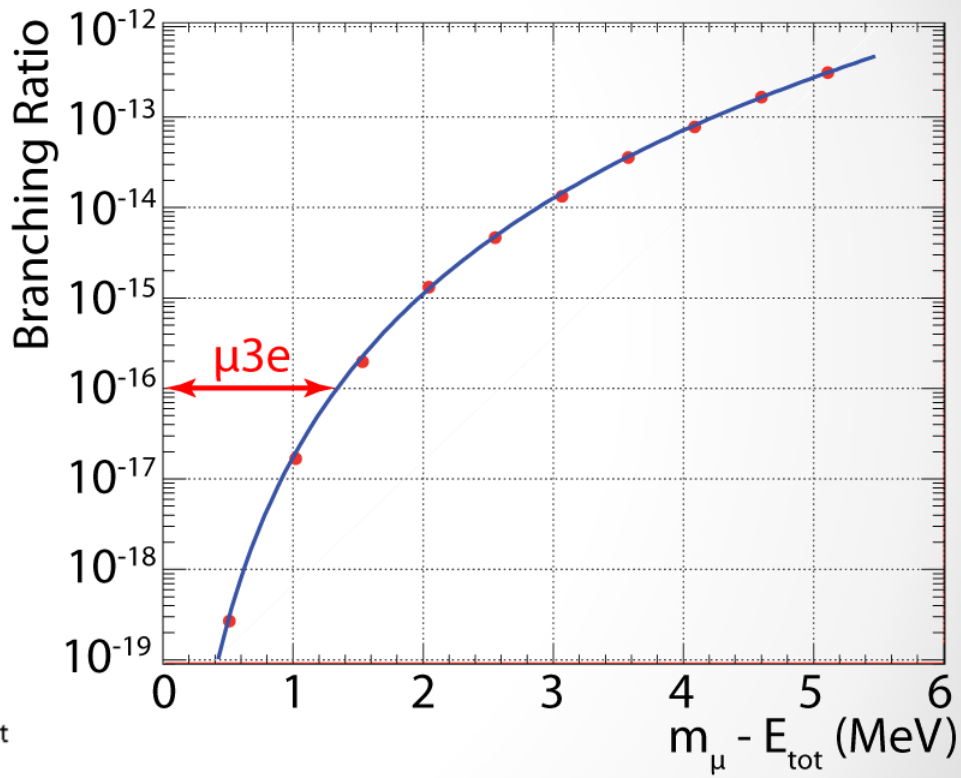
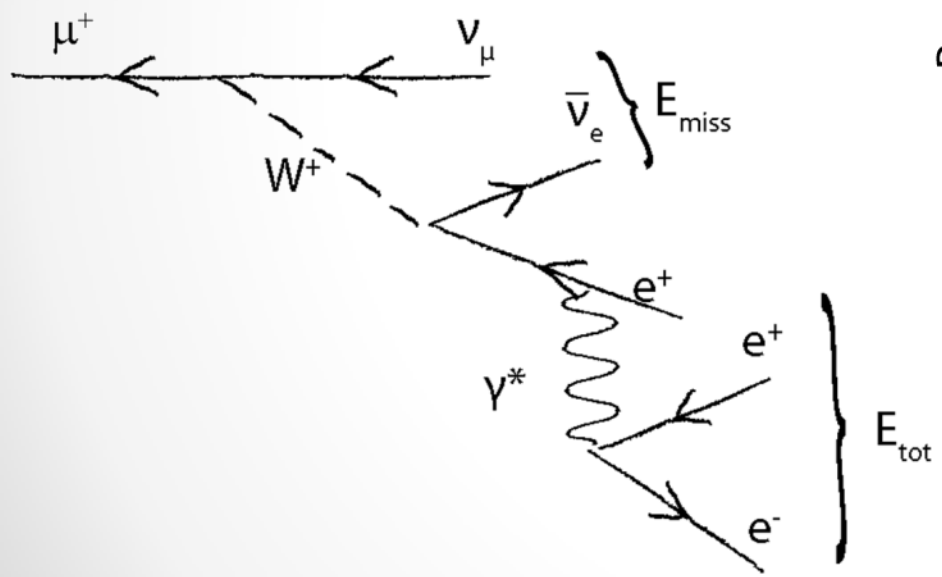
- Good time and
- Good vertex resolution required





# The Mu3e Background

- $\mu^+ \rightarrow e^+ e^- e^+ \nu \nu$ 
  - Missing energy ( $\nu$ )
  - Good momentum resolution

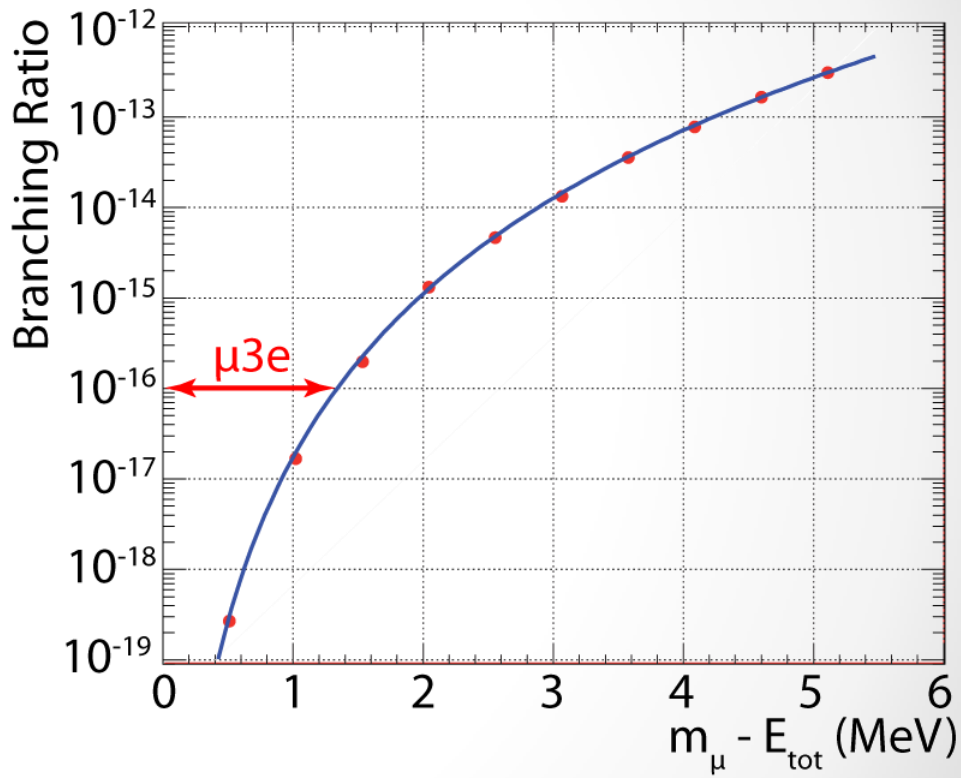
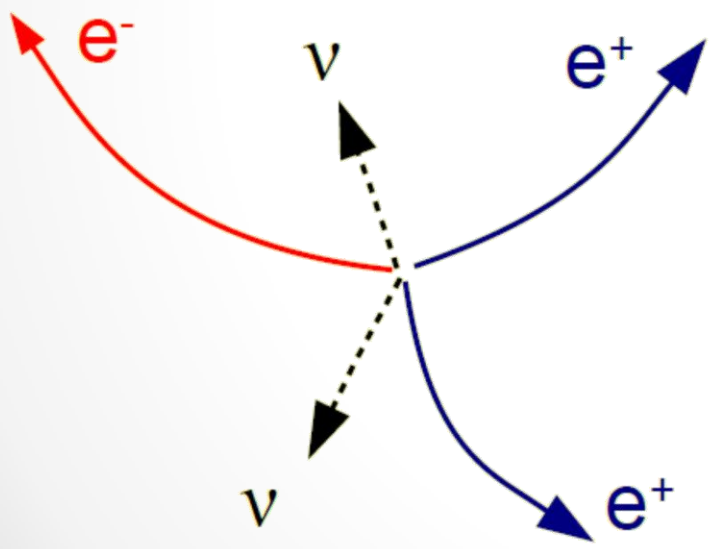


(R. M. Djilkibaev, R. V. Konoplich, Phys.Rev. D79 (2009) 073004)



# The Mu3e Background

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  - Good momentum resolution



(R. M. Djilkibaev, R. V. Konoplich, Phys.Rev. D79 (2009) 073004)



# Challenges

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# Challenges

- High rates
- Good timing resolution
- Good vertex resolution
- Excellent momentum resolution
- Extremely low material budget

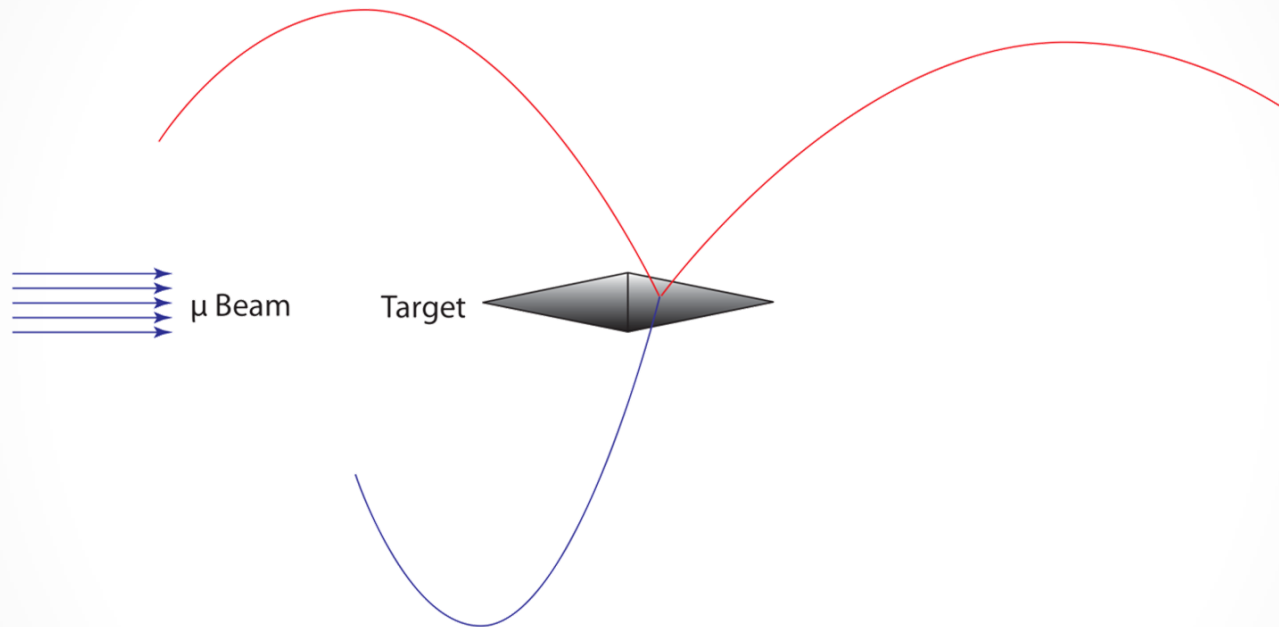


# Challenges

- High rates:  $10^8 \mu/s$
- Good timing resolution: 100 ps
- Good vertex resolution:  $\sim 200 \mu m$
- Excellent momentum resolution:  $\sim 0.5 \text{ MeV}/c^2$
- Extremely low material budget:
  - $1 \times 10^{-3} X_0$  (Si-Tracker Layer)
- HV-MAPS spectrometer
  - 50  $\mu m$  thin sensors
  - B  $\sim 1$  T field
- + Timing detectors



# The Mu3e Experiment

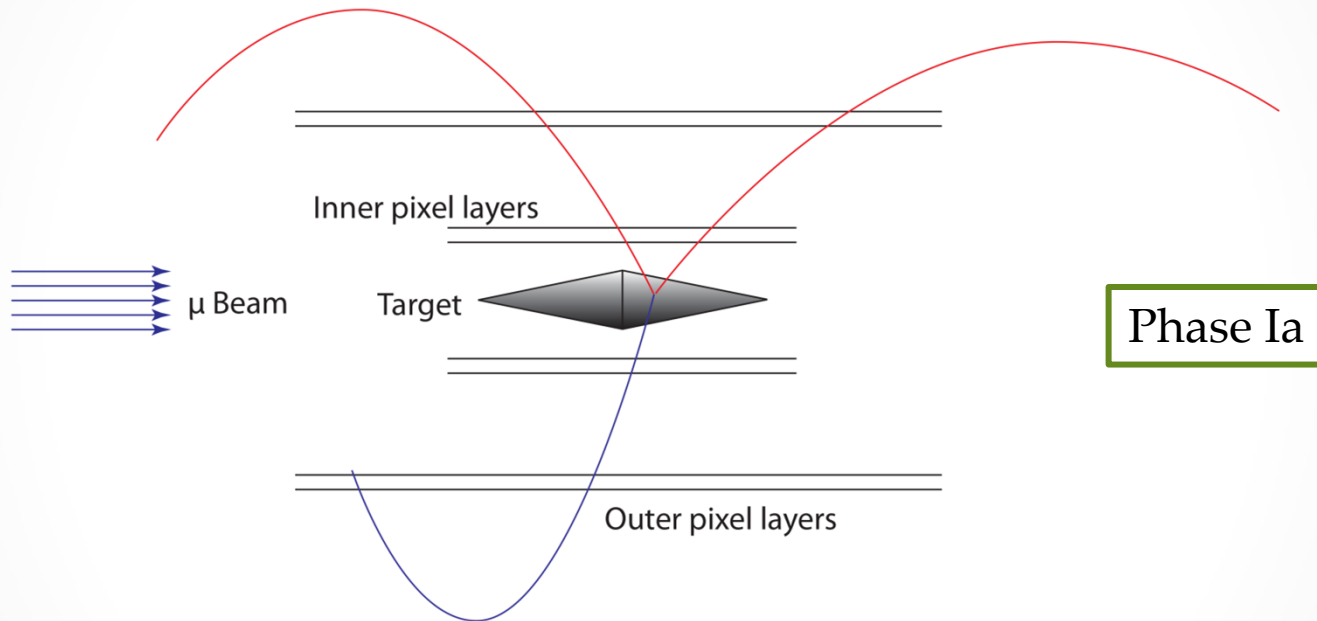


- Muon beam  $O(10^8/s)$
- Helium atmosphere
- 1 T B-field

- Target double hollow cone
- Silicon pixel tracker
- Scintillating fiber detector
- Tile detector



# The Mu3e Experiment



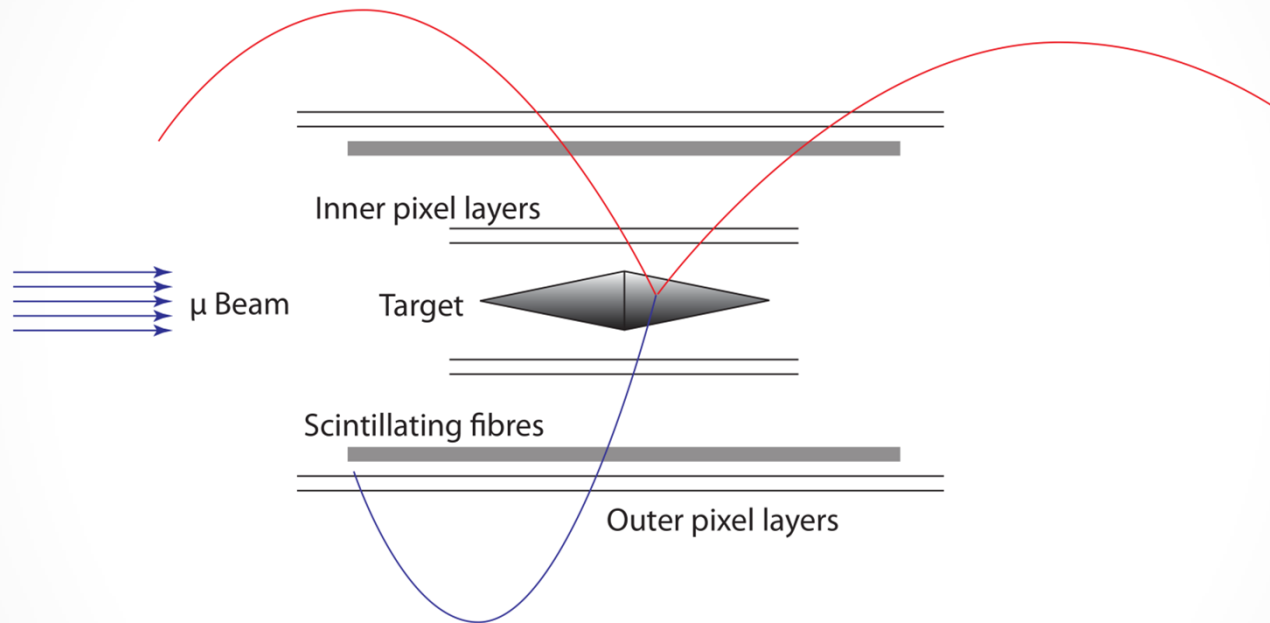
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# The Mu3e Experiment

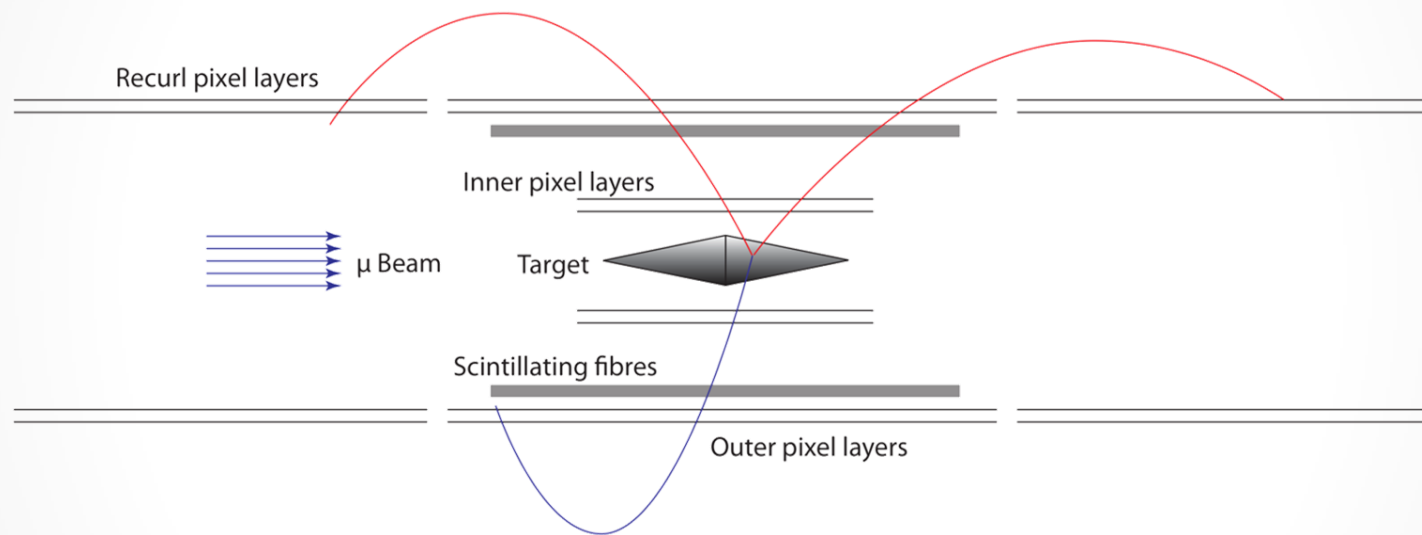


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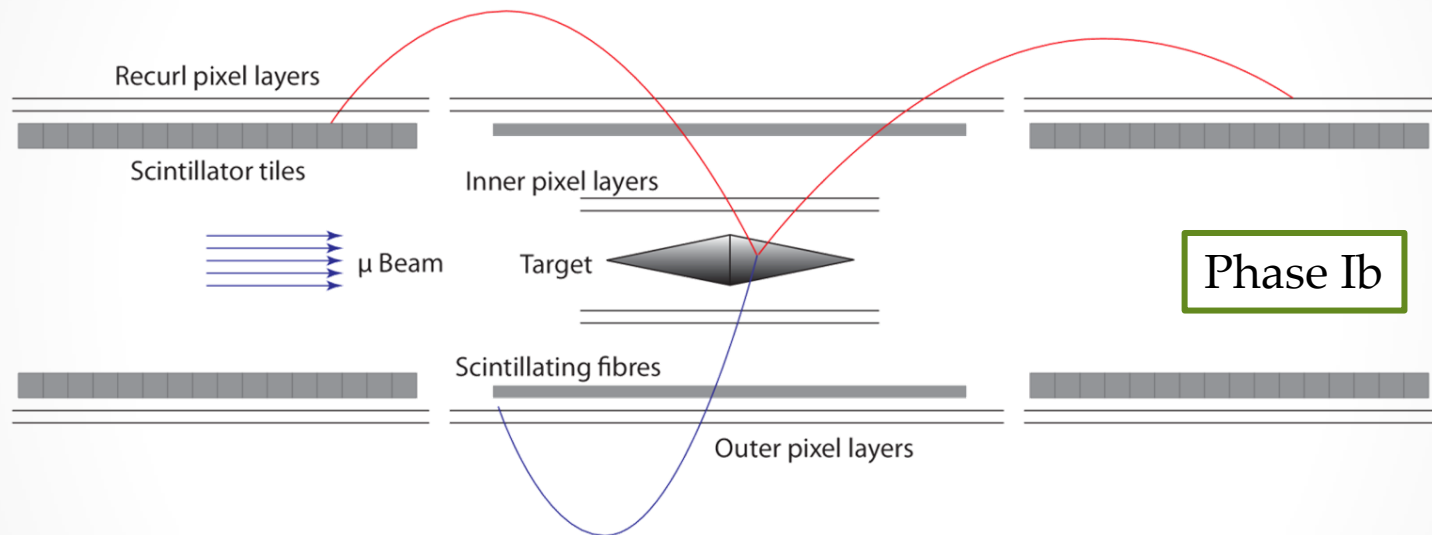


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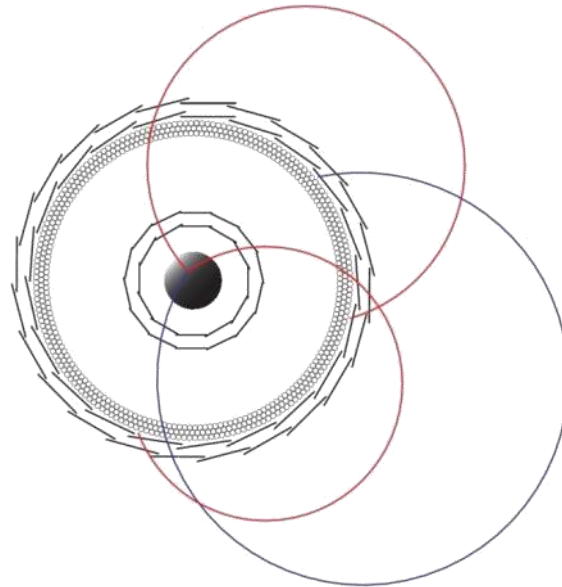


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# The Mu3e Experiment



- Muon beam  $O(10^8/s)$
- Helium atmosphere
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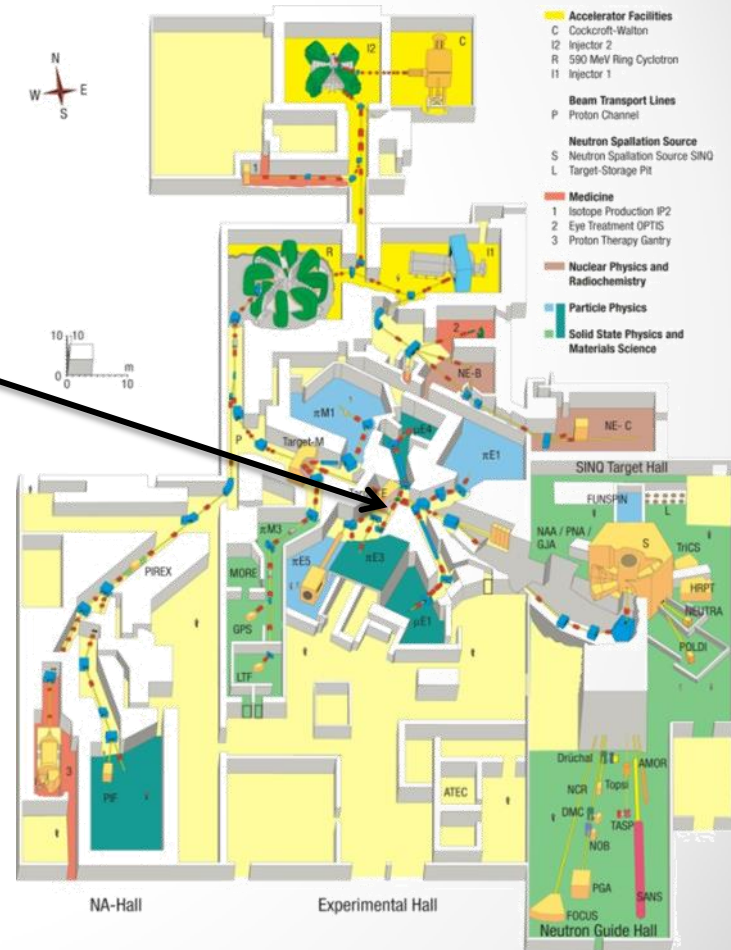
- Target double hollow cone
- Silicon pixel tracker
- Scintillating fiber detector
- Tile detector



# PSI $\mu$ -Beam

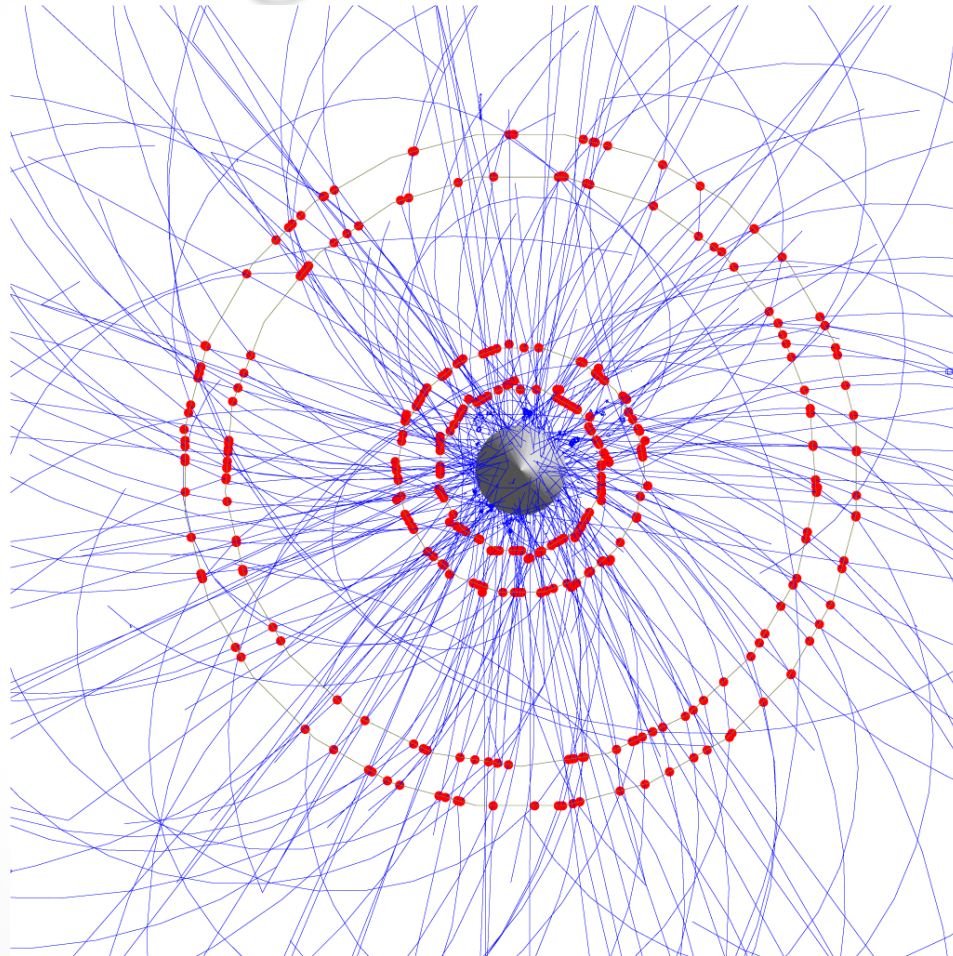
Paul Scherrer Institute Switzerland:

- 2.2 mA of 590 MeV/c protons
- Phase I:
  - Surface muons from target E
  - Up to a  $\sim 10^8 \mu/s$
- $> 10^{15}$  muon decays per year
- BR  $10^{-15}$  (90% CL)





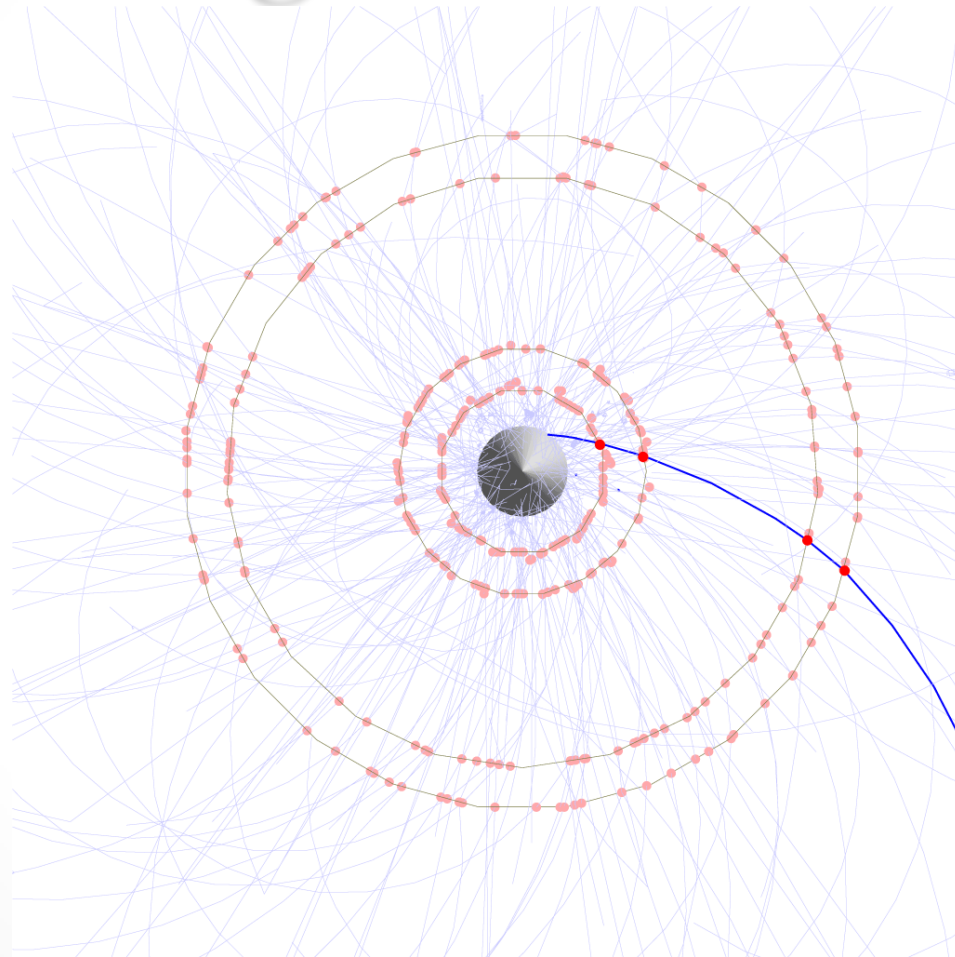
# Timing Detectors



50 ns



# Timing Detectors

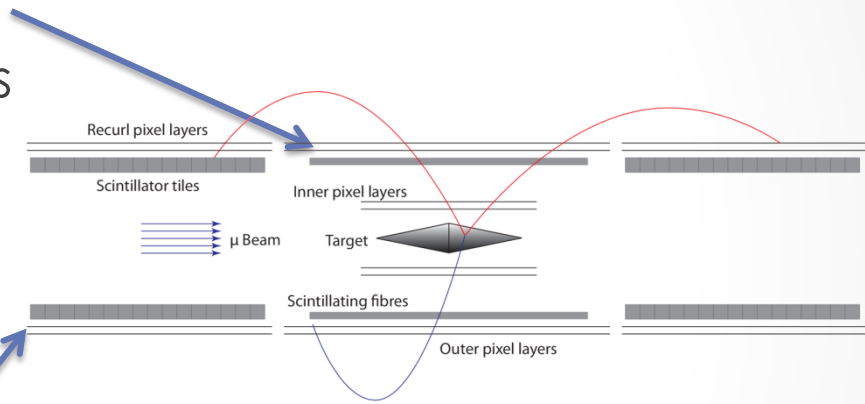


0.1 ns

# Timing Detectors

- Fiber detector
  - Before outer pixel layers
  - 250  $\mu\text{m}$  scintillating fibers
  - SiPMs
  - $\leq 1$  ns resolution

- Tile detector
  - After recurl pixel layers
  - $6.5 \times 6.0 \times 5.0$  mm<sup>3</sup>
  - SiPMs
  - $\leq 100$  ps resolution





# Fiber Detector

- Fiber ribbon modules
  - 16 mm wide
  - 290 mm long
  - 3 layers fibers of 250  $\mu\text{m}$  dia.
  - 6 MuSTiC readout chips



Scintillating fiber ribbons



# Fiber Detector

- Total fiber detector:
  - 24 ribbon-modules
  - 144 read-out chips
  - 4536 fibers

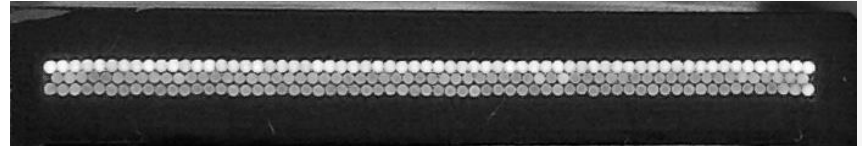


Scintillating fiber ribbons



# Fiber Detector

- Prototype ribbons built:
  - 3 and 4 layers
  - 16 mm wide
  - 360 mm long
- CAD in progress



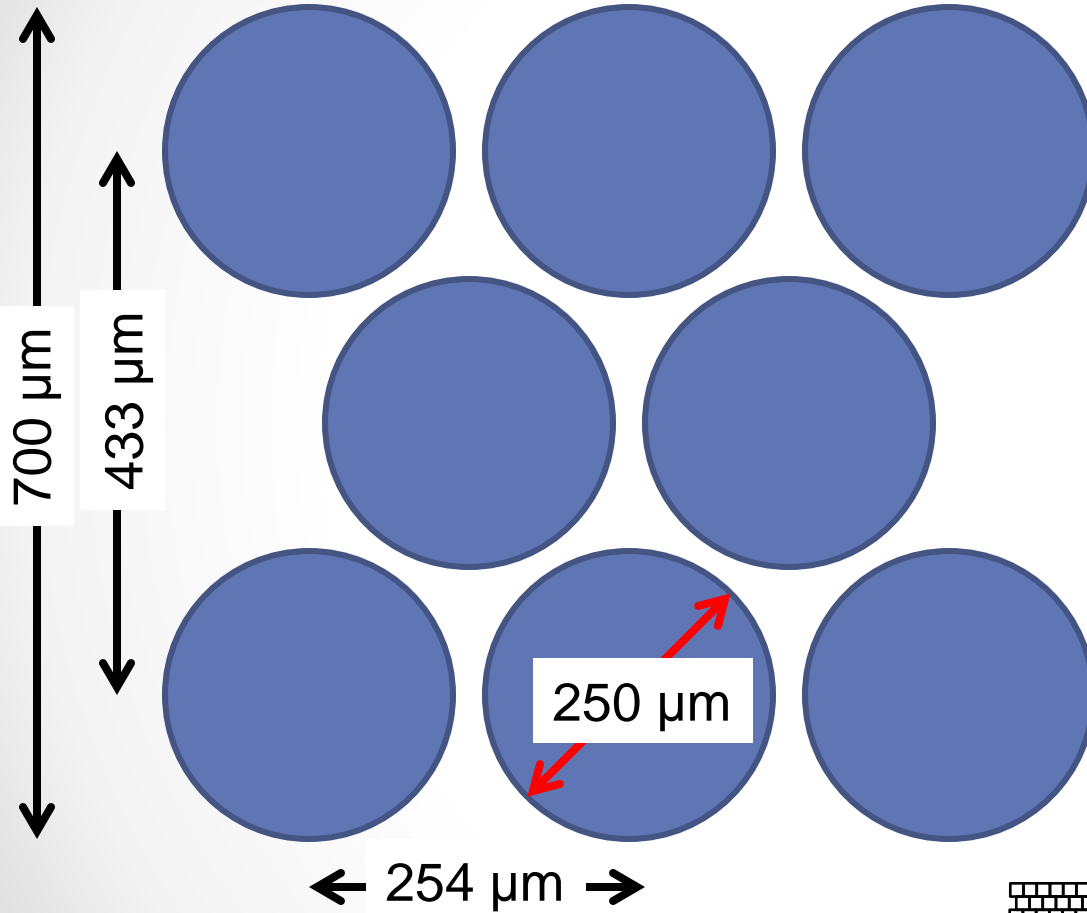
Scintillating fiber ribbons



# Details ...



staggered layers



Thickness:

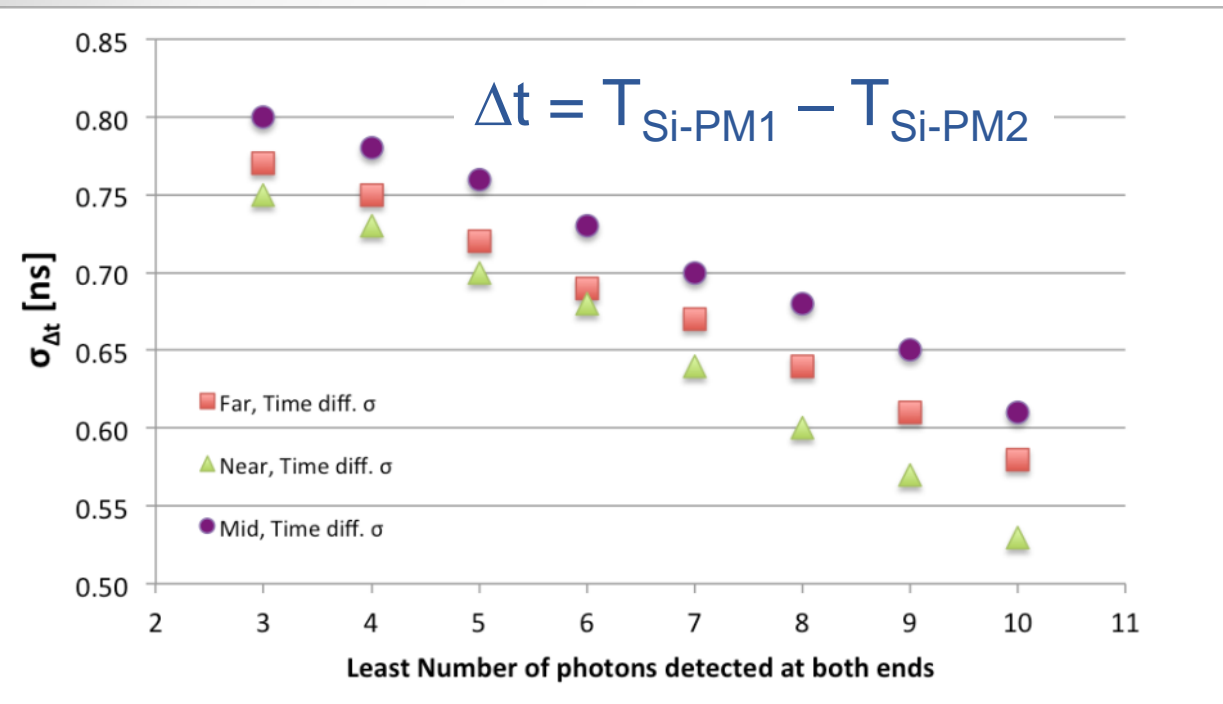
- theoretical  $\sim 683 \mu\text{m}$
  - measured  $\sim 750 \mu\text{m}$
- $< 1 \text{ g of glue / ribbon}$

Alternative:  
Square shape fibers



Horizontal gap between fibers  $\sim 4 \mu\text{m}$

# Time Resolution



$\sigma_{\Delta t} \approx 800$  ps  
with at least 3  $\gamma$  detected  
(~95 % efficient)

$\Rightarrow \sigma_{\text{MT}} \approx 400$  ps  $\geq 3 \gamma$

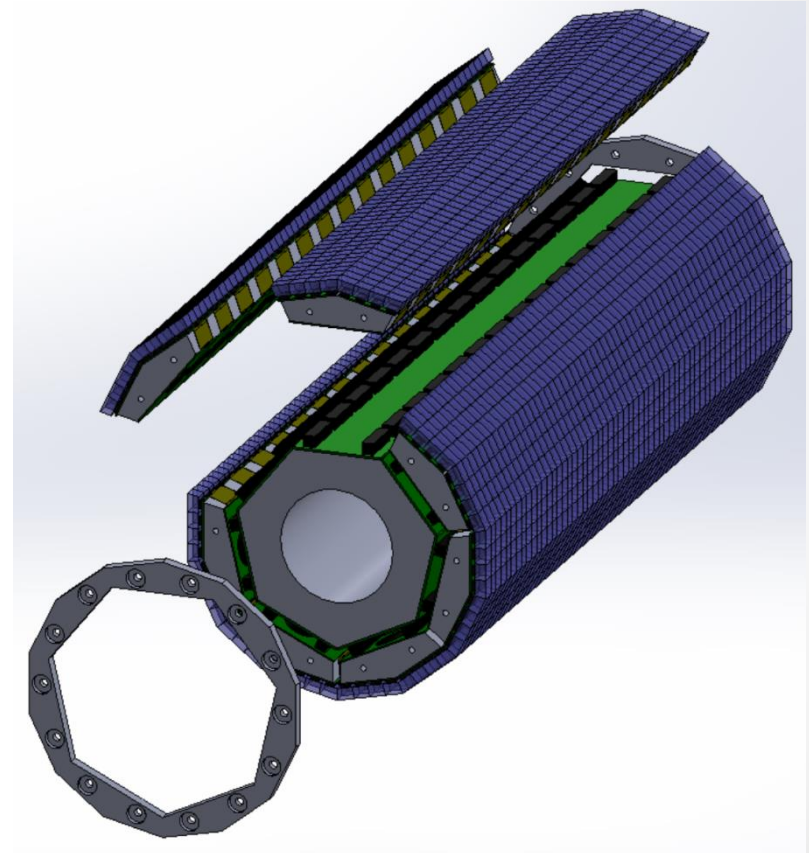
reproducible results

- Time resolution does not show  $1 / \sqrt{n}$  behavior:  
 $\Rightarrow$  improve on timing algorithm!
- Si-PM transit time spread  $\sim 100$  ps has almost no effect
- Real issue: time in all  $\sim 9\text{k}$  channels to few 100 ps



# Tile Detector

- Scintillating tiles
  - $6.5 \times 6.0 \times 5.0 \text{ mm}^3$
- 7 Tile Modules per station
  - 480 tiles/module
  - Attached to end rings
- SiPMs attached to tiles
  - Front end PCBs below
  - Readout through STiC

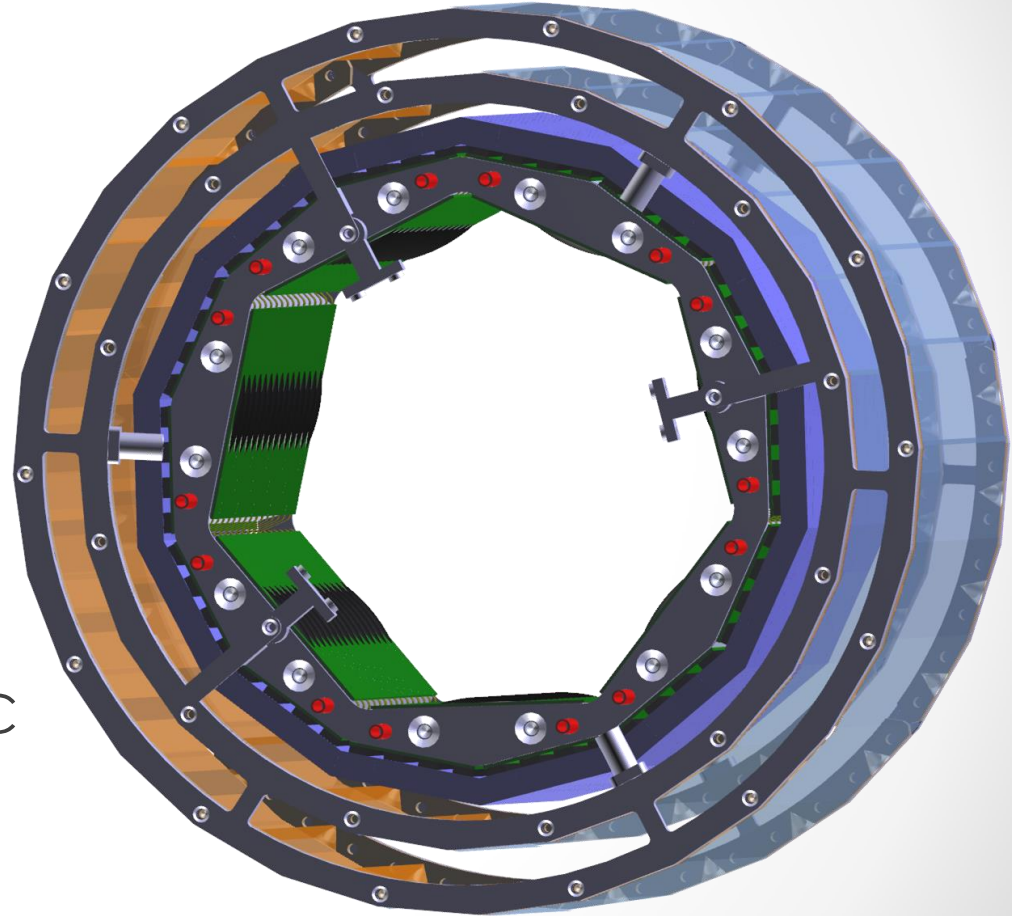


Sketch of Tile detector station



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- 7 Tile Modules per station
  - 480 tiles/module
  - Attached to end rings
- SiPMs attached to tiles
  - Front end PCBs below
  - Readout through MuSTiC

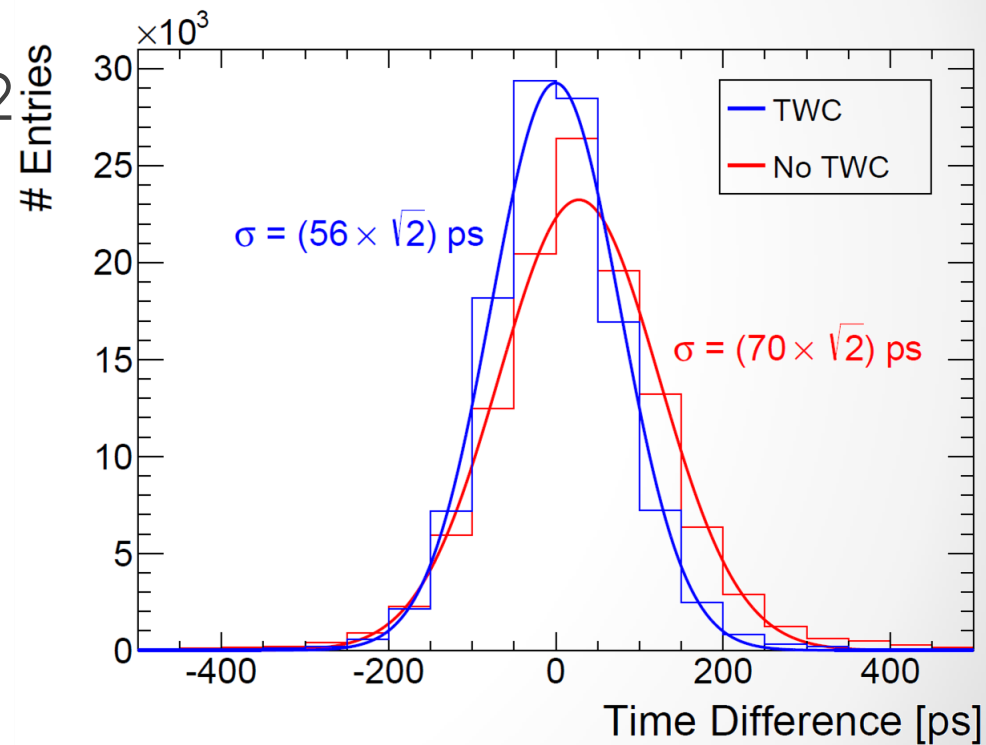


CAD of Tile Detector integration



# Time Resolution

- Coincidence between 2 tiles in a row
- Time resolution  $\approx 70$  ps
- Time-walk effect  $\approx 14$  ps
- Only small dependence on chip settings

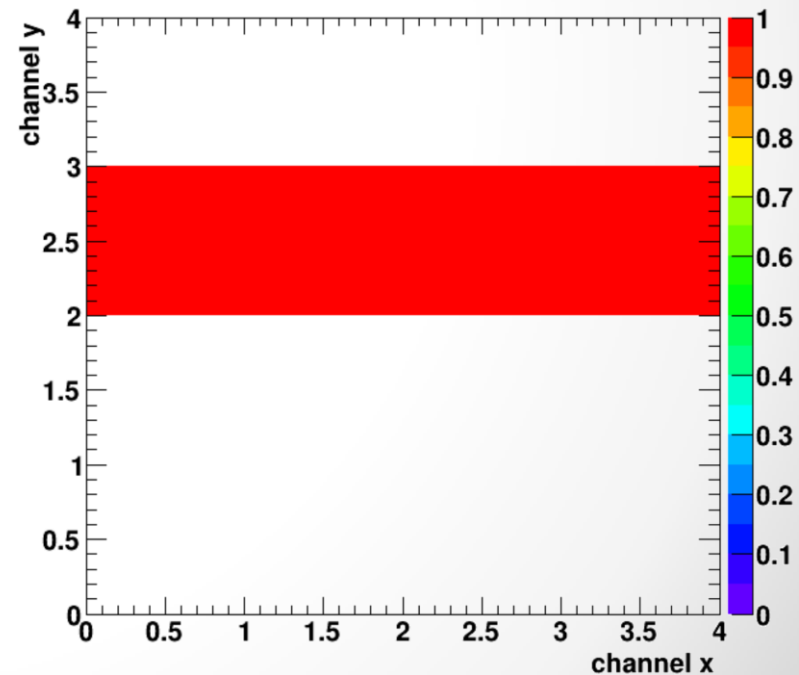
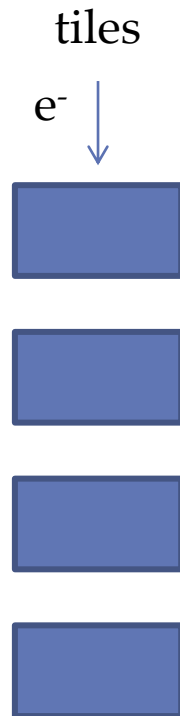






# Efficiency

- Require hit in first & last column
- Look for hit in middle channel
- Efficiency > 99.5%





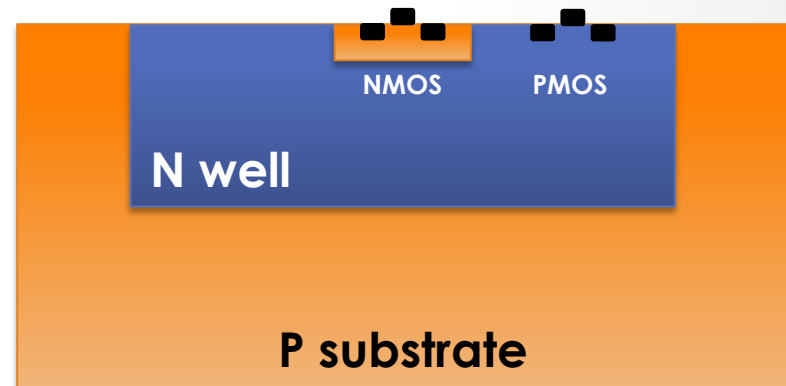
# Pixel Sensors

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# HV-MAPS

- **H**igh **V**oltage **M**onolithic **A**ctive **P**ixel **S**ensors
- Pixel sensors
- HV-CMOS technology
- N-well in p-substrate
- Reverse biased



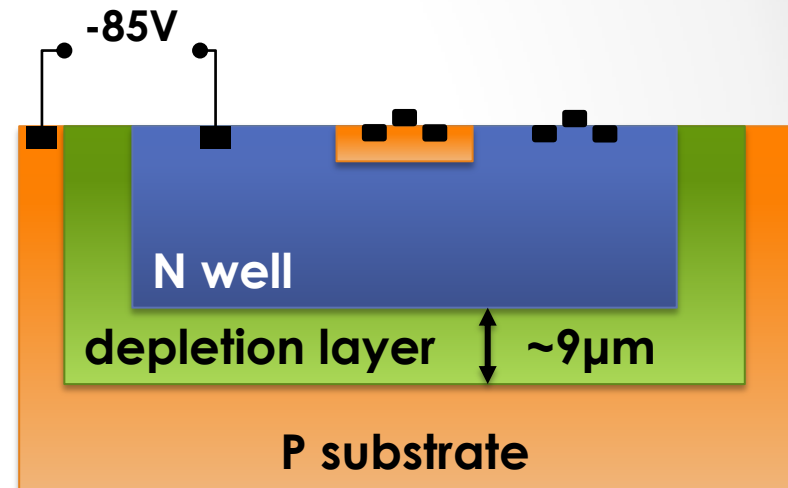
**by Ivan Perić**

I. Perić, A novel monolithic pixelated particle detector implemented in high-voltage CMOS technology  
Nucl.Instrum.Meth., 2007, A582, 876



# HV-MAPS

- **H**igh **V**oltage **M**onolithic **A**ctive **P**ixel **S**ensors
- Pixel sensors
- HV-CMOS technology
- N-well in p-substrate
- Reversely biased  $\sim 85\text{V}$ 
  - Depletion layer
  - Charge collection via drift
    - Fast  $< 1$  ns charge collection
  - Thinning to  $< 50 \mu\text{m}$  possible



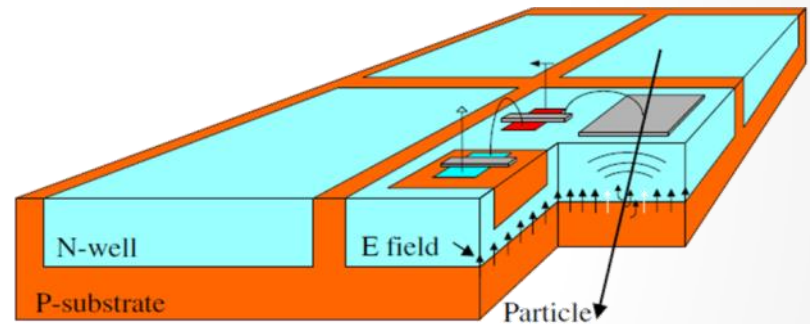
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- Integrated readout electronics



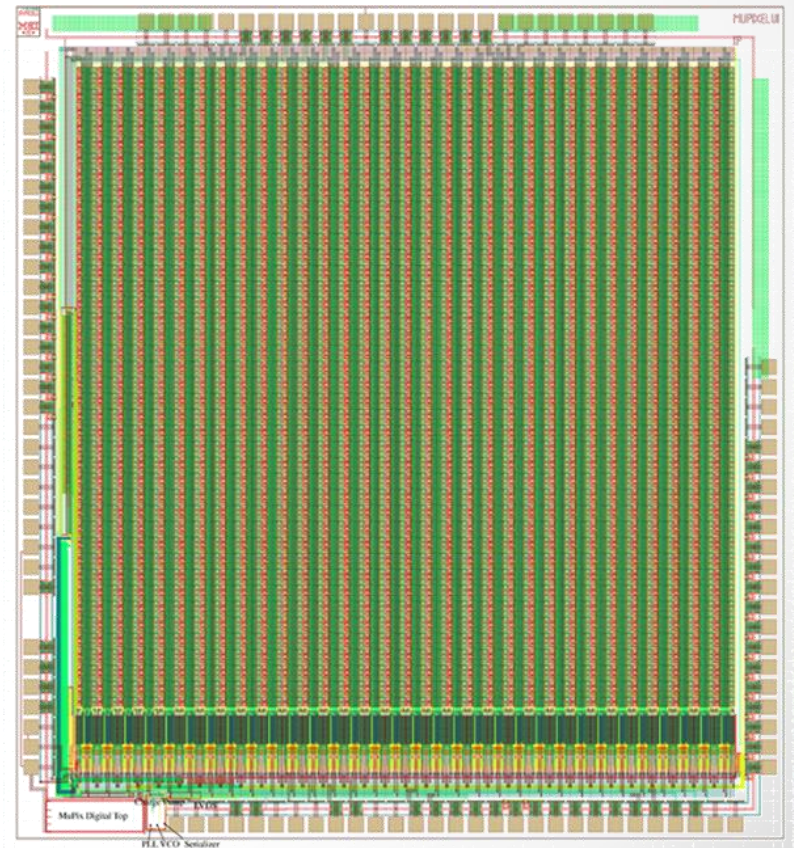
**by Ivan Perić**

I. Perić, A novel monolithic pixelated particle detector implemented in high-voltage CMOS technology  
Nucl.Instrum.Meth., 2007, A582, 876

# Chip Prototypes

## MuPix7

- 180 nm HV-CMOS
- Pixel matrix:
  - 40 x 32 pixels
  - 103 x 80  $\mu\text{m}^2$  each
- Ivan Perić
  - Analog part
    - Small pixel capacitance
    - Temperature tolerant
  - Digital part
    - Full system on chip



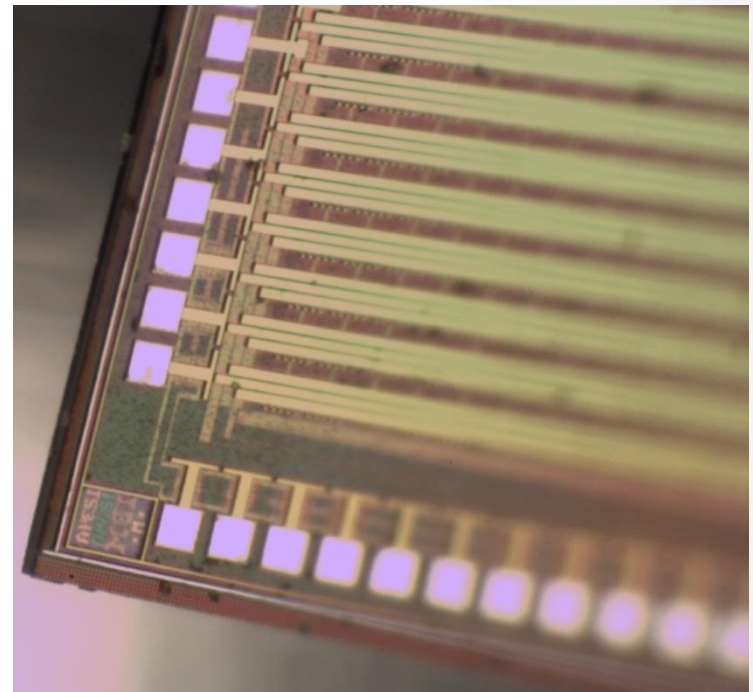


# HV-MAPS Test Results

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# Thinned Sensors

- Prototypes thinned:
  - MuPix4 thinned to 50 $\mu$ m
  - MuPix7 thinned to 50, 62, 75 $\mu$ m
- Good performance of thin chips
  - In lab
  - In particle beam



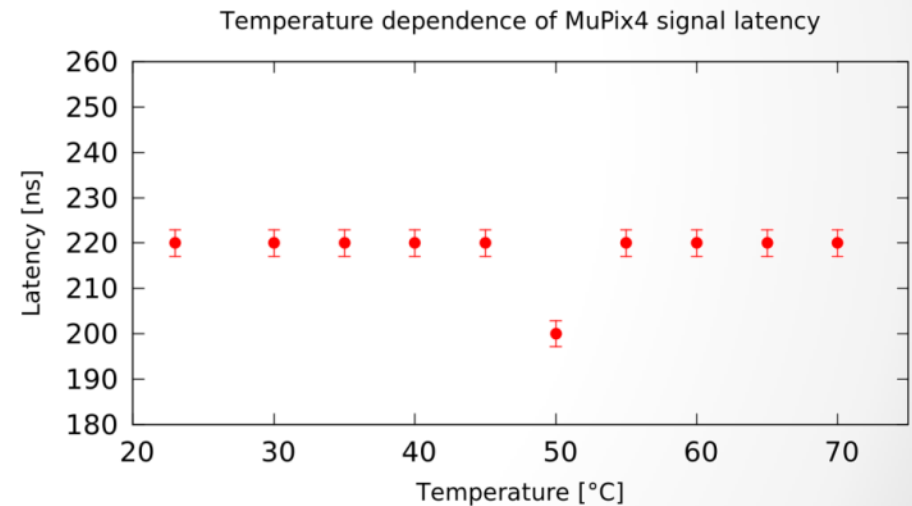
MuPix4 thinned to 50 $\mu$ m



# Temperature Dependence



- MuPix4 prototype
- Latency measurement
  - LED pulse to Pixel discriminator output
- Setup in Oven
  - 23°C to 70°C
- Very **little temperature dependence**
  - $O(10\text{ns})$  in latency
  - Within resolution of setup

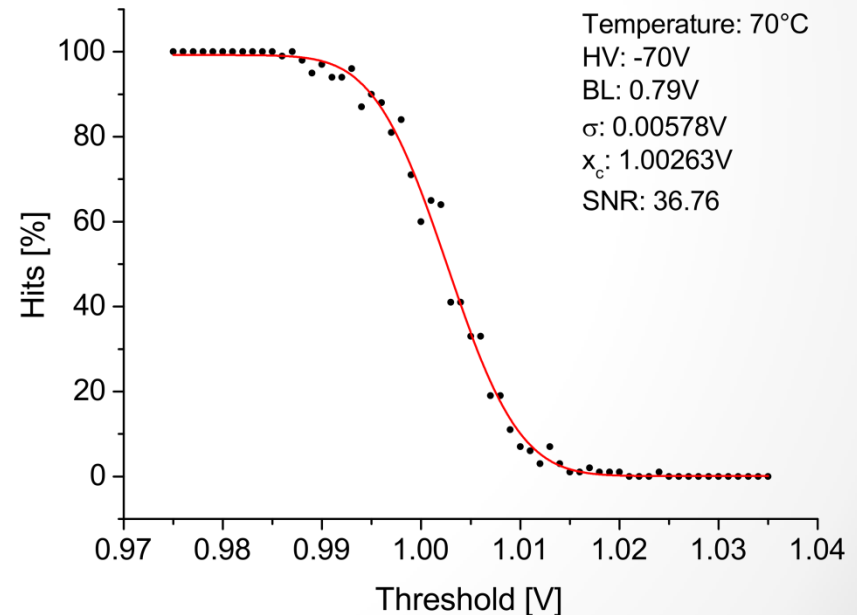




# Signal to Noise

- MuPix4
- Signal
  - Test-pulse
  - Calibrated to  $^{90}\text{Sr}$  source
  - $70^\circ\text{C}$
  - HV = -70V
- Noise
  - S-curve fit
  - X-checked with
    - Threshold scan
    - Close to baseline

➤ **S/N = 36.8**

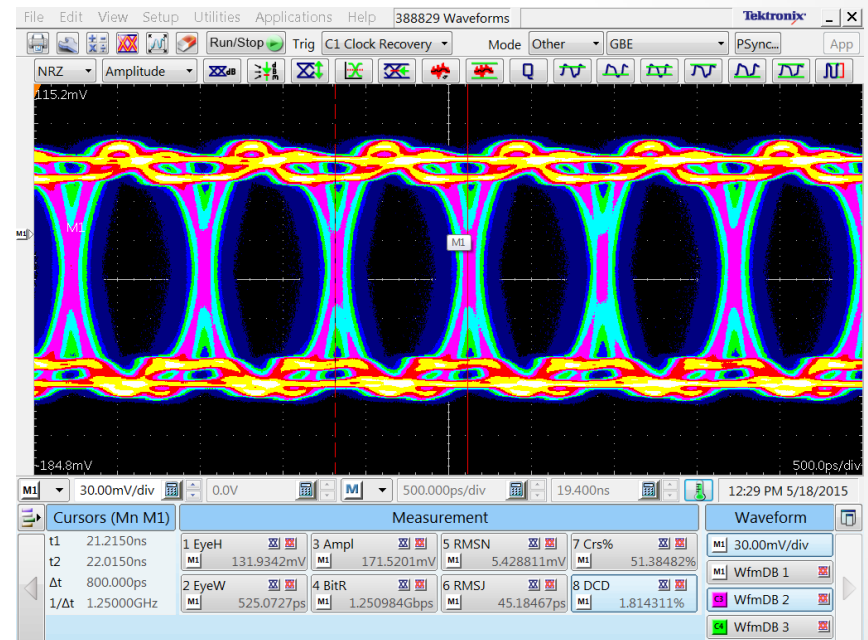




# Chip Readout

On Chip:

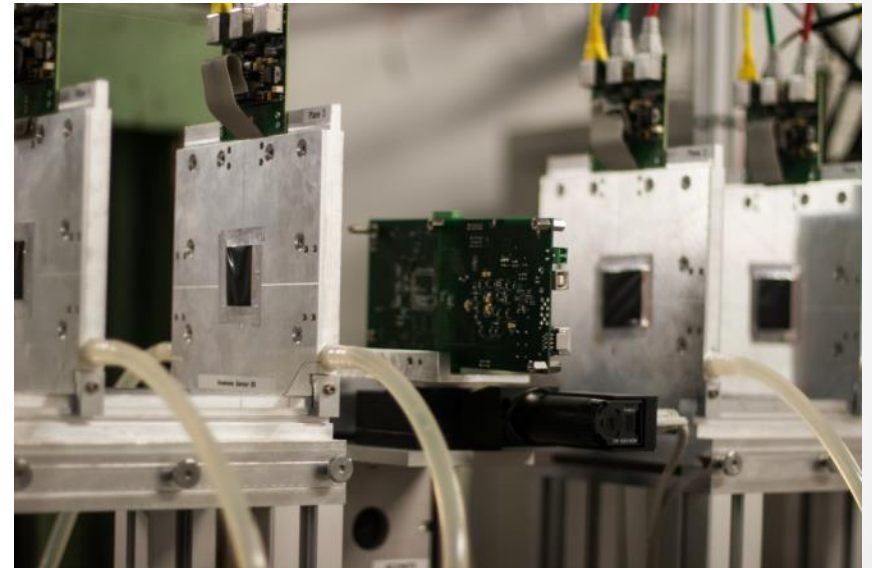
- Zero suppression
  - Read-out state machine
  - PLL and VCO
  - Fast serializer
- 1.25 Gbit/s LVDS output



Eye diagram MuPix7

# Test beams

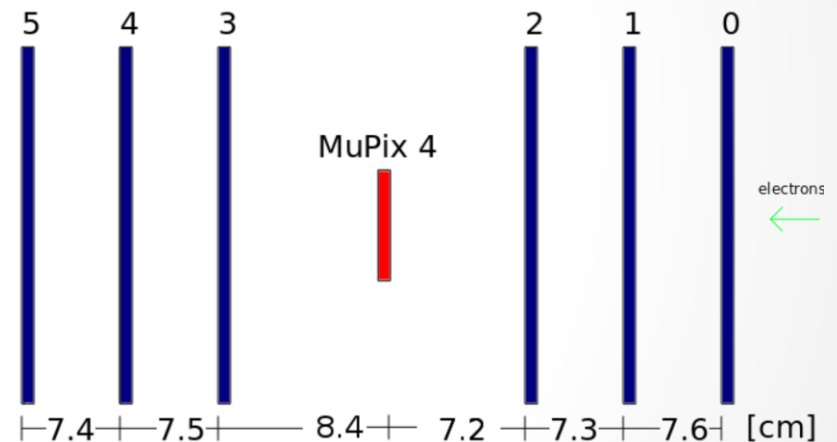
- 14 test beam campaigns 2012 - 15:
  - SPS
  - DESY
  - PSI
  - MAMI



# Setup February Test-Beam



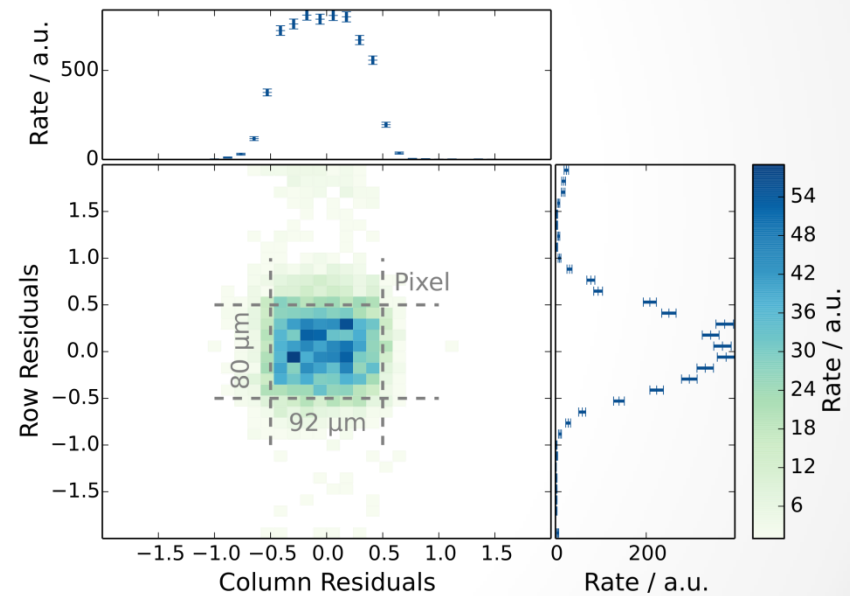
- DESY, February 2014
- Beam-line T22
  - up to **6 GeV** electrons
- Aconite telescope
- MuPix4 prototype
- Readout setup from Ivan Perić





# Spatial Resolution

- Pixel size  $80\ \mu\text{m} \times 92\ \mu\text{m}$
- Measured track residuals:
  - RMS  $x = 28\ \mu\text{m}$
  - RMS  $y = 29\ \mu\text{m}$

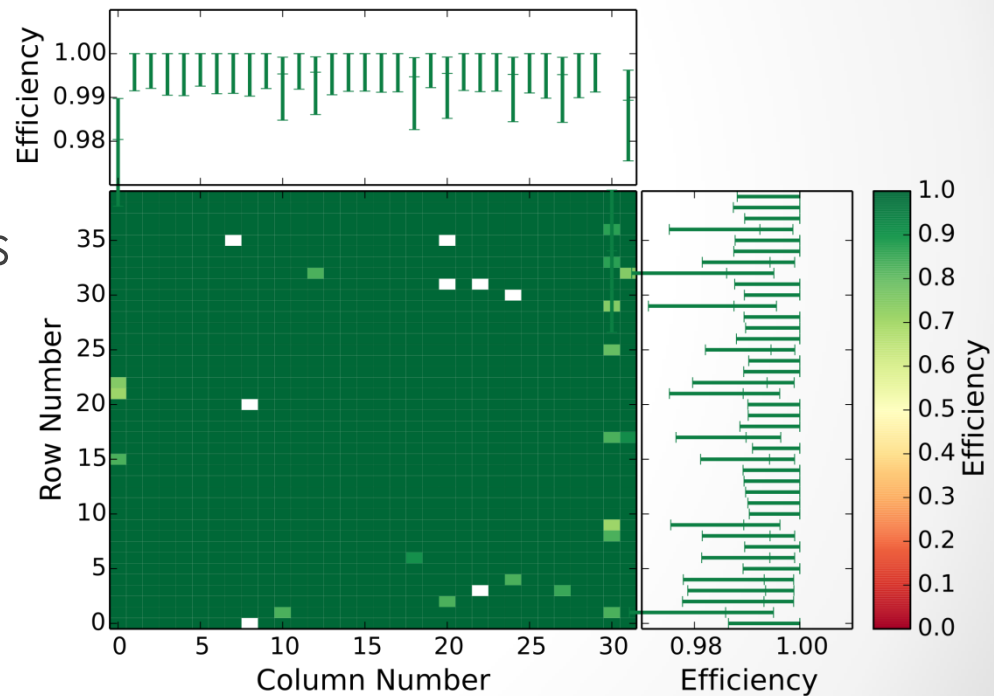


Pixel Residuals



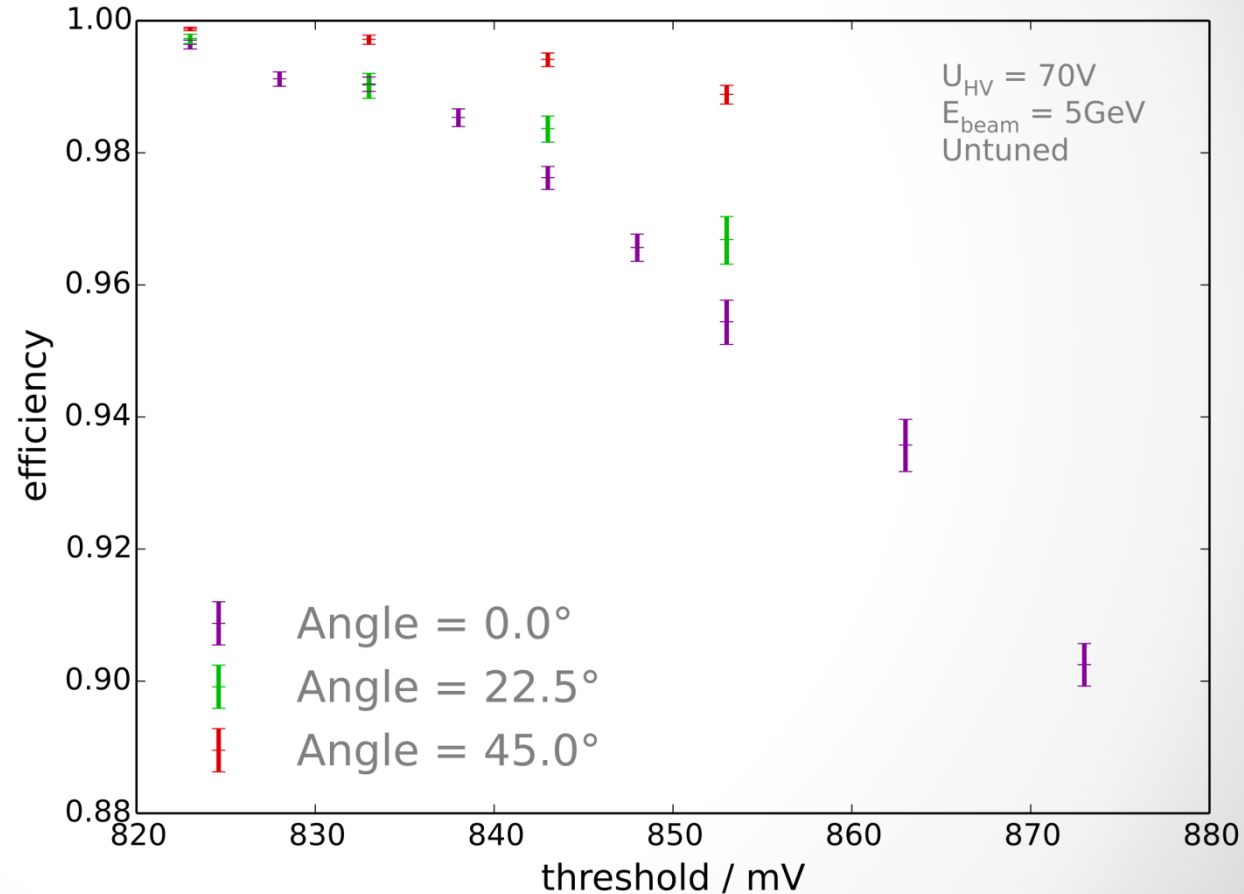
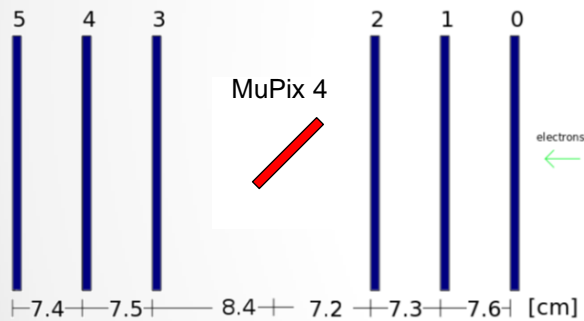
# Efficiencies

- **>99.5% efficiency**
  - 5 GeV electrons
  - 45° angle
  - Individual pixel thresholds
    - Threshold tune from pixel efficiencies in previous test beam



MuPix4 Efficiency

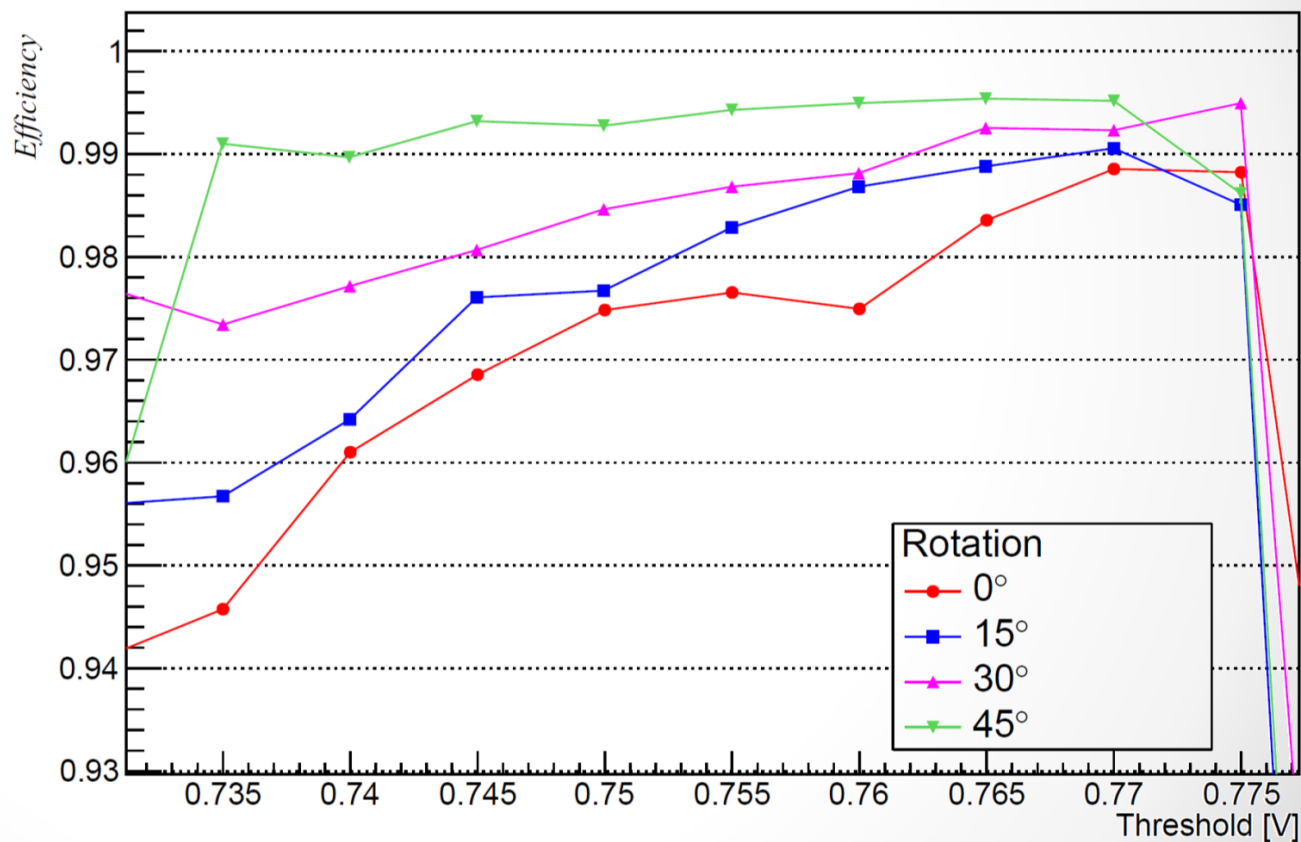
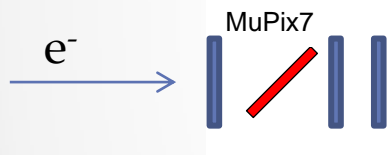
# Threshold Scans for $0^\circ$ to $45^\circ$



DESY February 2014

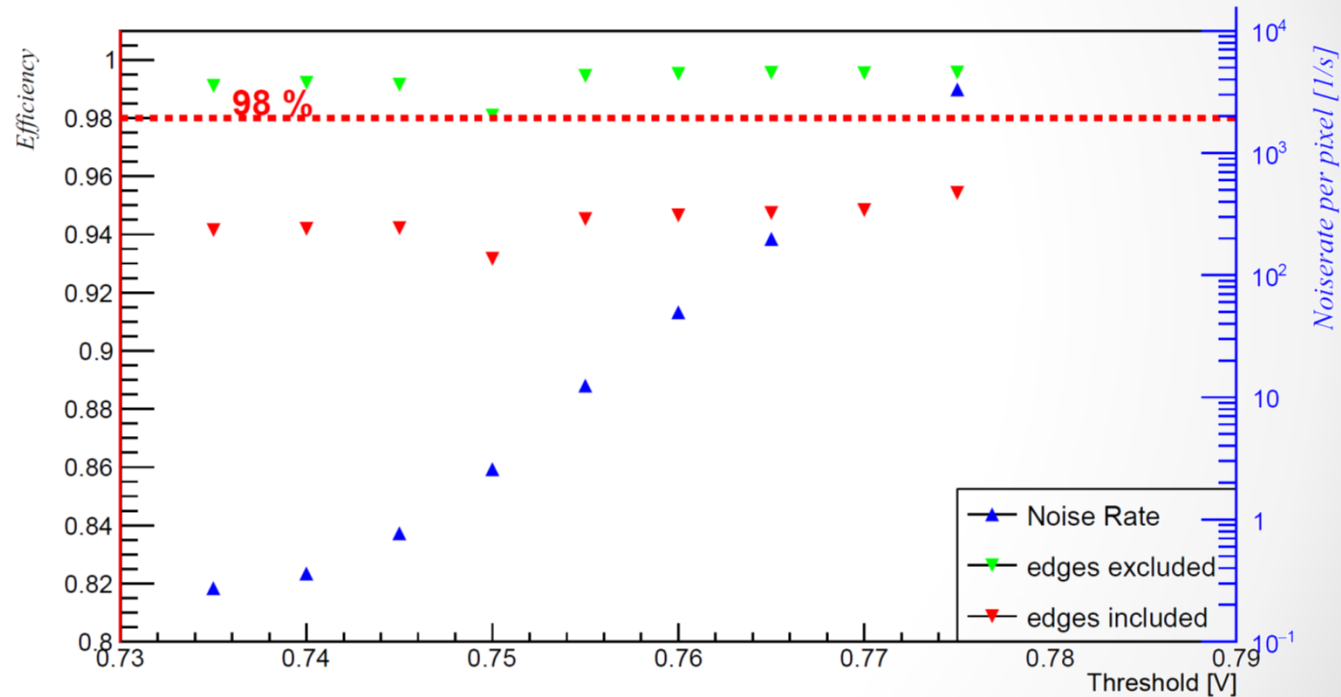
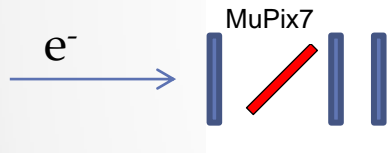


# Threshold Scans for $0^\circ$ to $45^\circ$



DESY October 2015

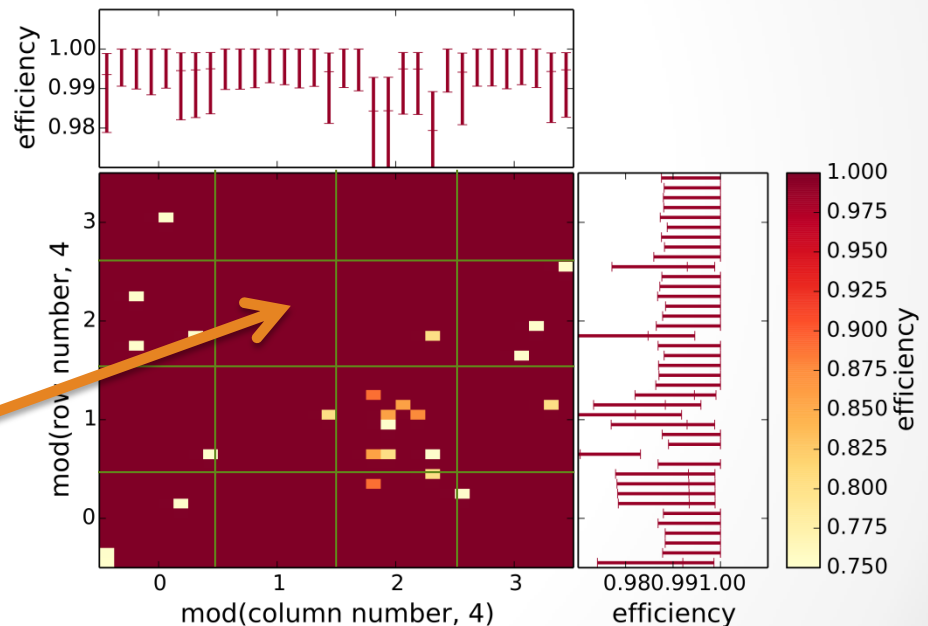
# Threshold Scans for $0^\circ$ to $45^\circ$



DESY October 2015

# Sub-Pixel Efficiencies

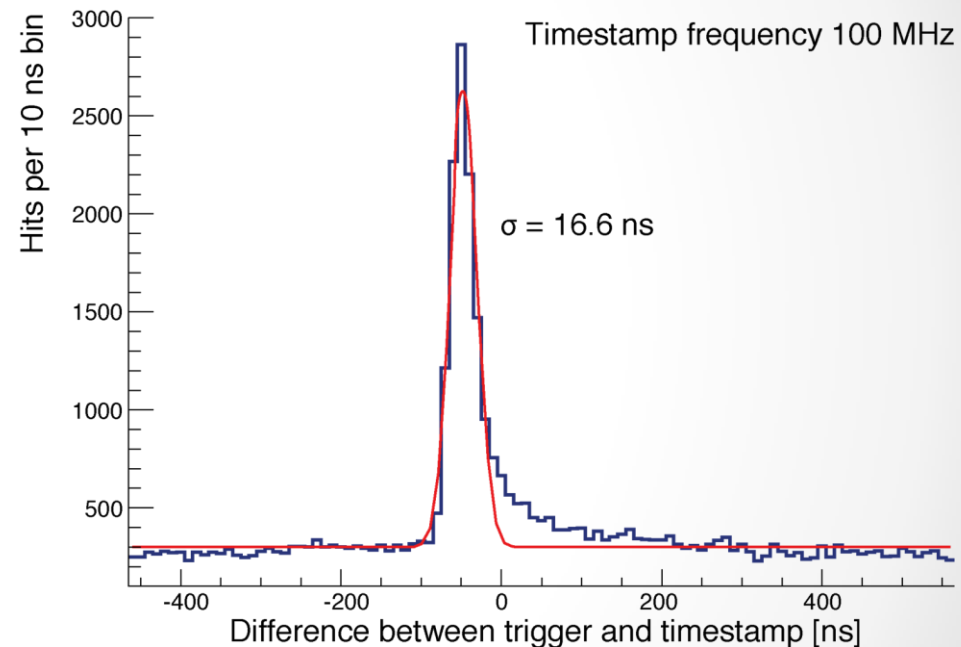
- Chip folded back to 4 x 4 pixel area
- Resolution limited
- Overall high efficiency
- No pixel substructure (within resolution)





# Time Stamps

- MuPix4 prototype
- External grey counter
  - At 100 MHz
- Time stamp recorded by MuPix4 sensor
  - For each pixel
- **Time resolution  $O(17 \text{ ns})$** 
  - Non-negligible setup contribution

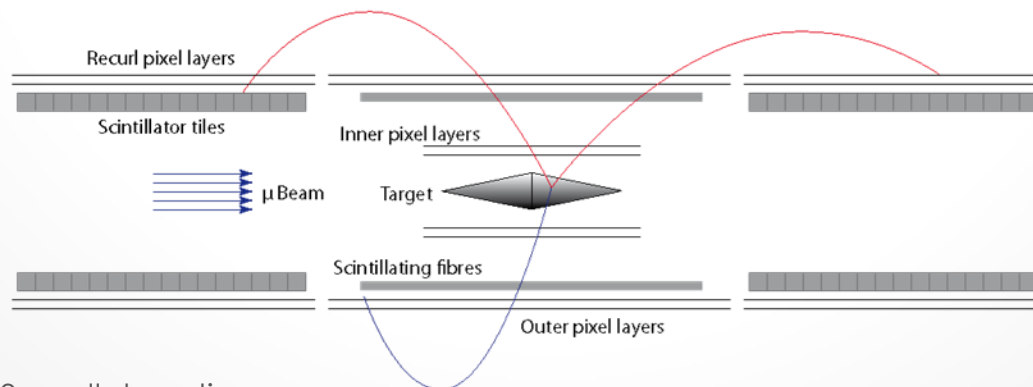


Time Resolution of Pixels

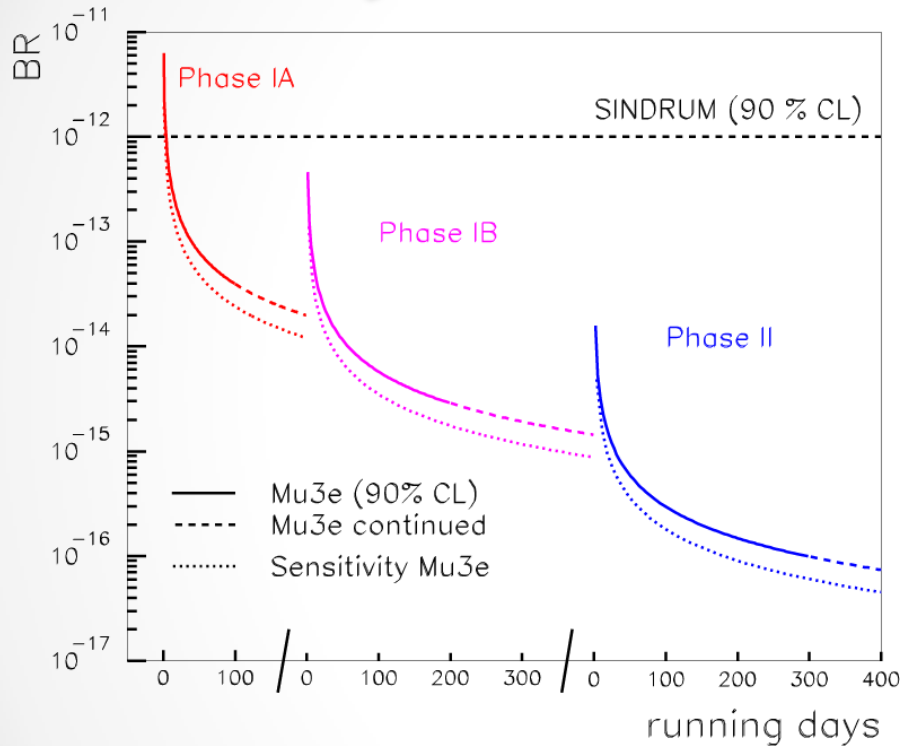


# Summary

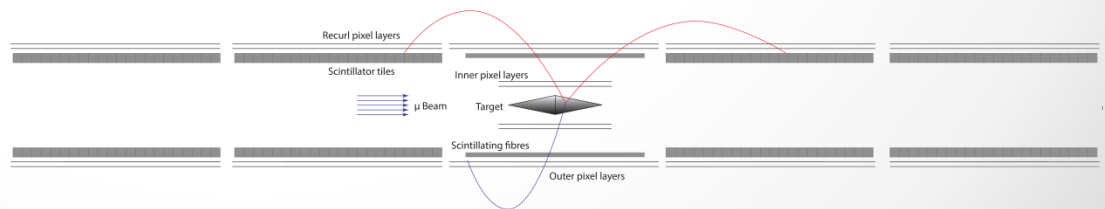
- Mu3e searches for lepton flavor violation
- $> 10^{15}$   $\mu$ -decays  $\rightarrow$  BR  $< 10^{-15}$  (90% CL)
- Two SiPM based timing systems
- Silicon tracker with  $\sim 182$ M pixel
- HV-MAPS 50  $\mu$ m thin
- Prototypes look encouraging



# Outlook: Projected Sensitivity



➤ Phase II  $10^{-16}$





# Institutes

- Mu3e-collaboration:

- DPNC Geneva University



- Paul Scherrer Institute



- Particle Physics ETH Zürich



- Physics Institute Zürich University



- Physics Institute Heidelberg University



- Institute for Nuclear Physics Mainz University



- IPE Karlsruhe



- KIP Heidelberg





# Backup Slides

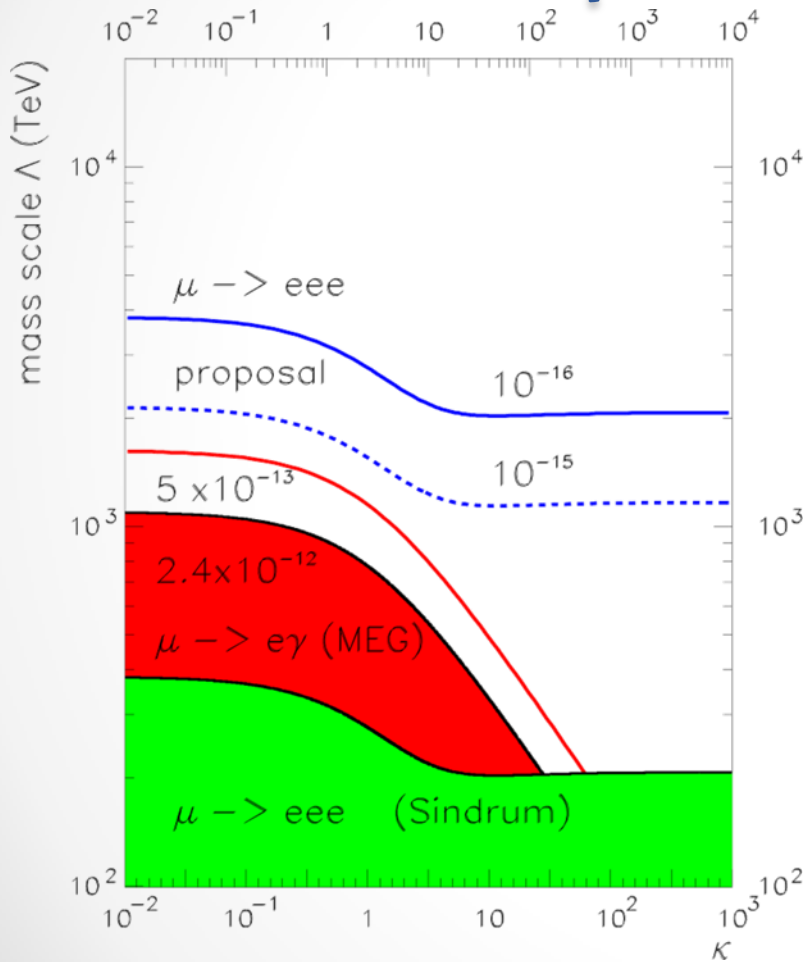
...





# Motivation Backup ...

# $\mu \rightarrow eee$ vs. $\mu \rightarrow e\gamma$



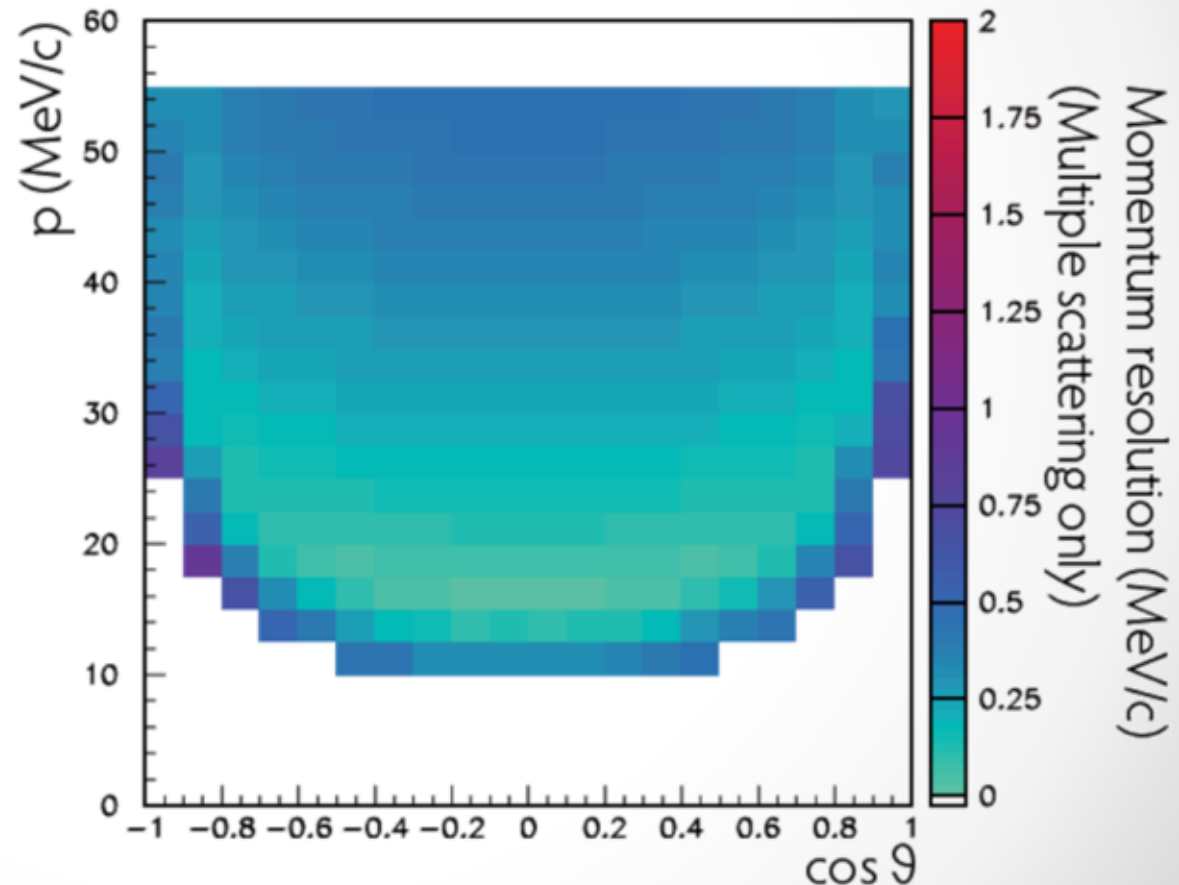
$$L_{LFV} = \left[ \frac{m_\mu}{(\kappa + 1)\Lambda^2} \bar{\mu}_R \sigma^{\mu\nu} e_L F_{\mu\nu} \right]_{\gamma\text{-penguin}} + \left[ \frac{\kappa}{(\kappa + 1)\Lambda^2} (\bar{\mu}_L \gamma^\mu e_L) (\bar{e}_L \gamma_\mu e_L) \right]_{\text{tree}}$$

A. de Gouvêa,  
“(Charged) Lepton Flavor Violation”,  
Nucl. Phys B. (Proc. Suppl.),  
188 303–308, 2009.



# Momentum Resolution

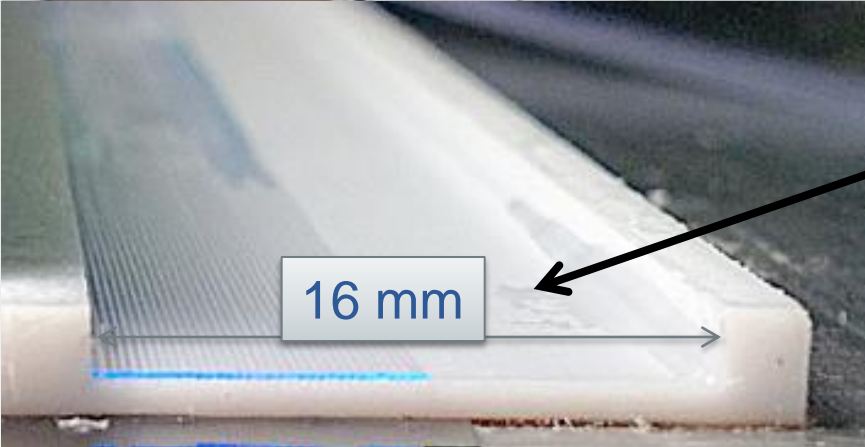
- Multiple scattering only
- Current design:
  - 50  $\mu\text{m}$  silicon
  - 50  $\mu\text{m}$  Kapton
  - Helium gas cooling
  - 3 layer fiber detector





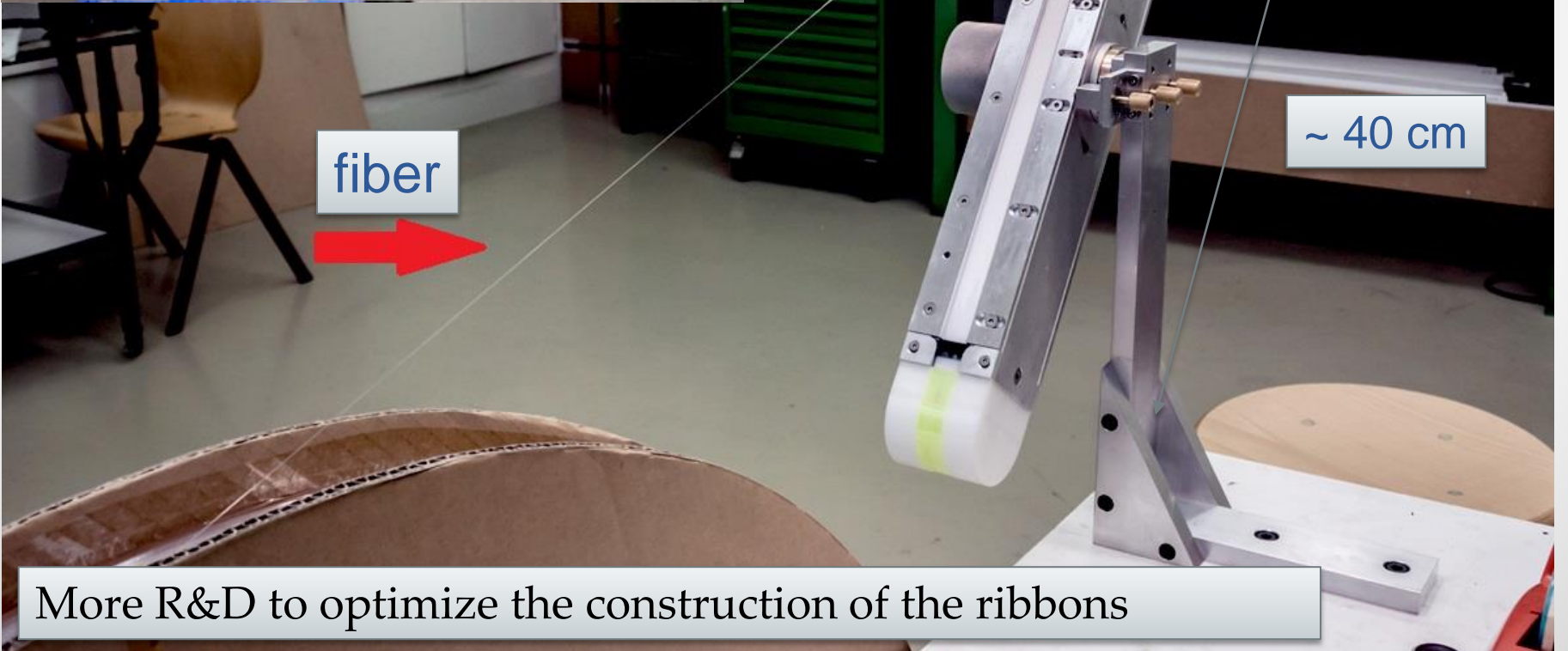
# SciFi Backup ...

# Fiber Winding Tool



U channel

16 mm



~ 40 cm

fiber

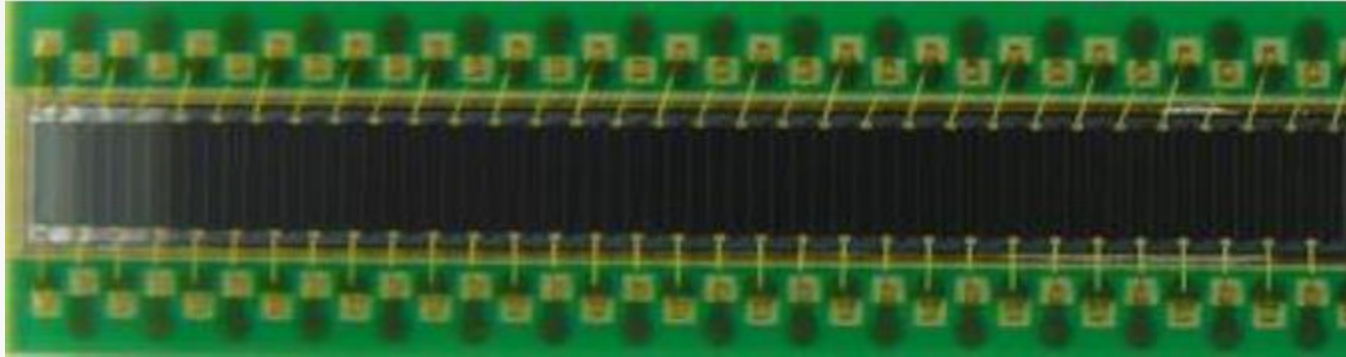
More R&D to optimize the construction of the ribbons

# Readout of Fibers



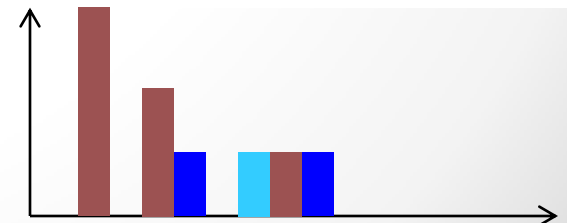
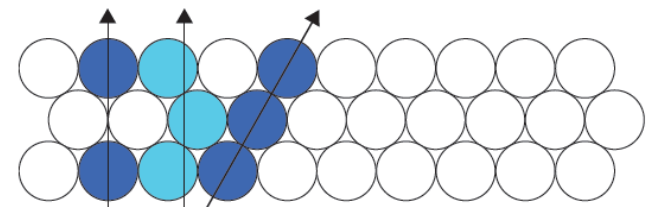
Si-PMs (MPPCs) at both fiber ends

SciFi column readout with Si-PM arrays



LHCb type detector

- 64 channel monolithic device (custom design)
- $\sim 250 \mu\text{m}$  effective “pitch”
- $50 \mu\text{m} \times 50 \mu\text{m}$  pixels
- Grouped in  $0.25 \text{ mm} \times 1 \text{ mm}$  vertical columns
- Common bias voltage

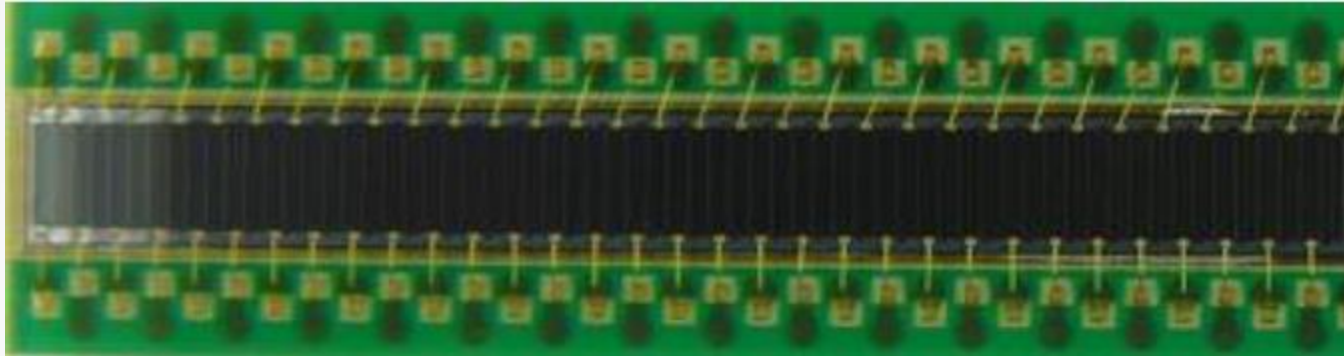


# Readout of Fibers



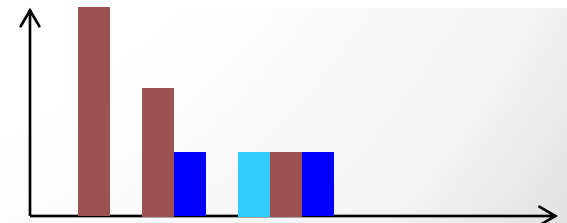
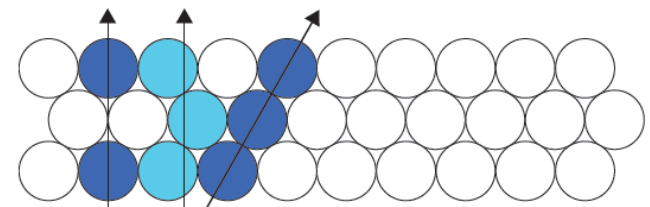
Si-PMs (MPPCs) at both fiber ends

SciFi column readout with Si-PM arrays

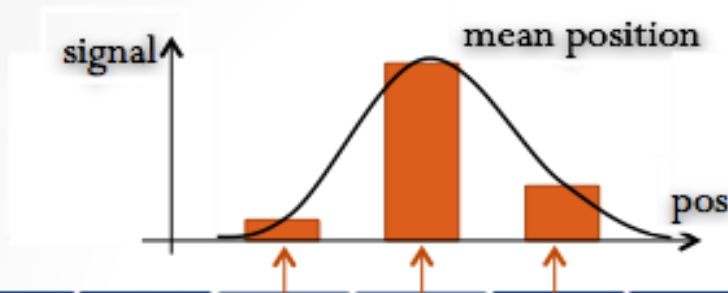


LHCb type detector

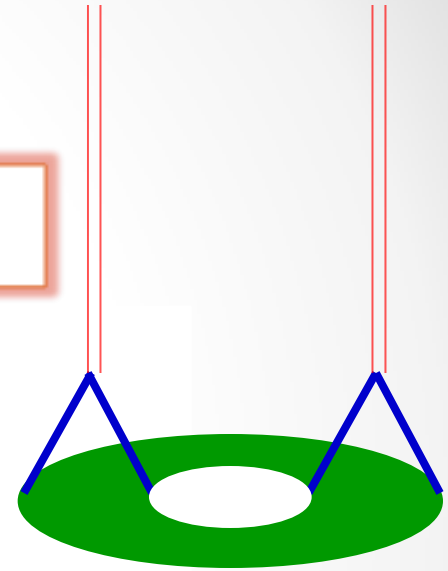
- ☺ Reduced # of readout channels ( $2 \times 64$ )
- ☺ Easy, direct coupling
- ☹ Higher occupancy
- ☹ “Optical” cross talk



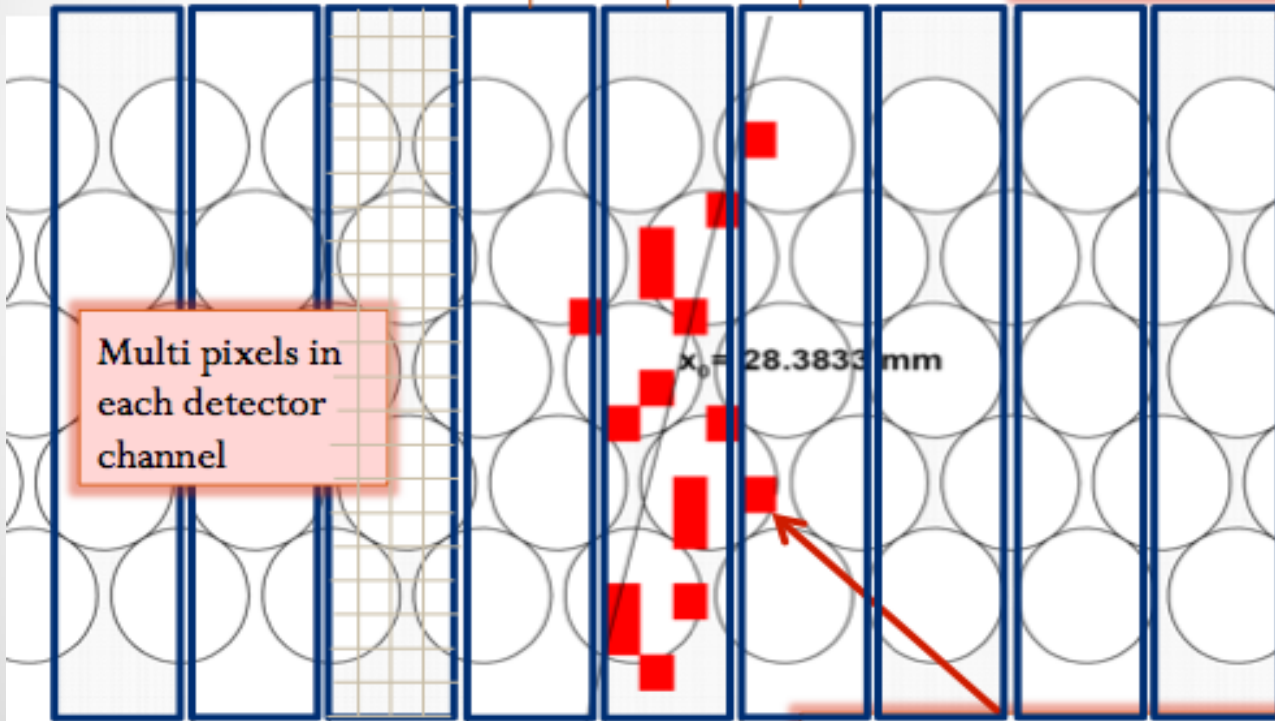
# SciFi Column Readout



1. Particle creates photons in the fibers



light travels preferentially in the cladding and exits the fiber at large angles  
⇒ “optical” cross talk between Si-PM columns



Multi pixels in each detector channel

2. Pixel (red squares) detect photons propagated through the fibers



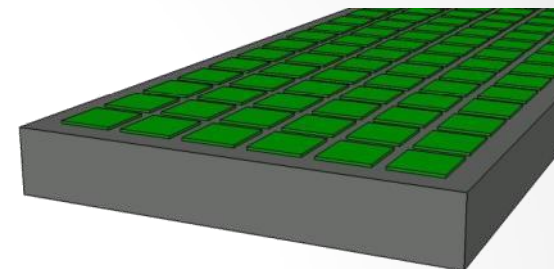
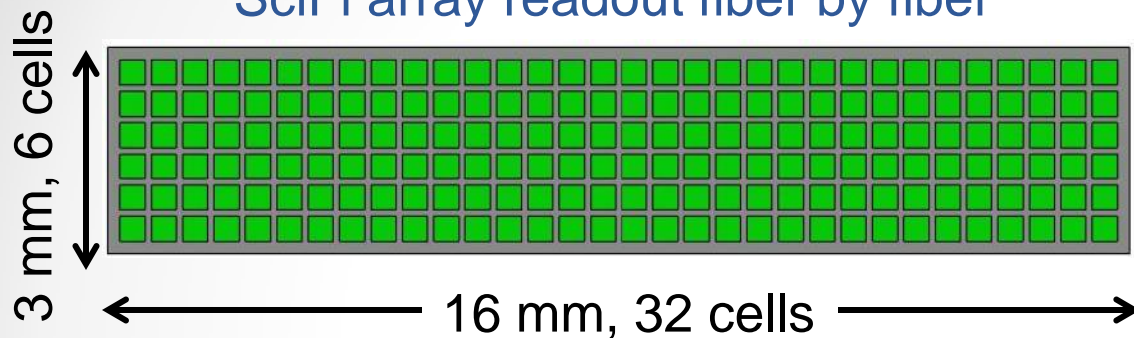


# Readout of Fibers



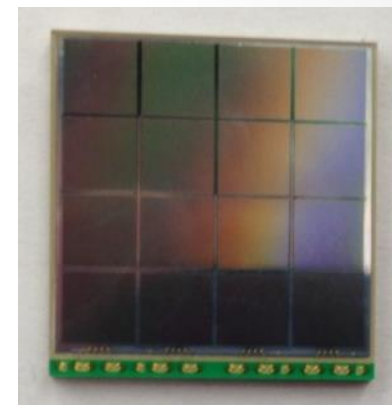
Si-PMs (MPPCs) at both fiber ends

SciFi array readout fiber by fiber



## Monolithic device

- Custom design ongoing with Hamamatsu
- $6 \times 32$  independent readout cells
- $50 \mu\text{m} \times 50 \mu\text{m}$  pixels grouped in
- $0.4 \text{ mm} \times 0.4 \text{ mm}$  cells with  $0.1 \text{ mm}$  spacing
- Common bias for each cell ( $\sim 0.5 \text{ V}$ )



Example of Hamamatsu Si-PM array  
S12642-0404 sensor  
 $4 \times 4$  ch. ( $3 \times 3 \text{ mm}^2$ )

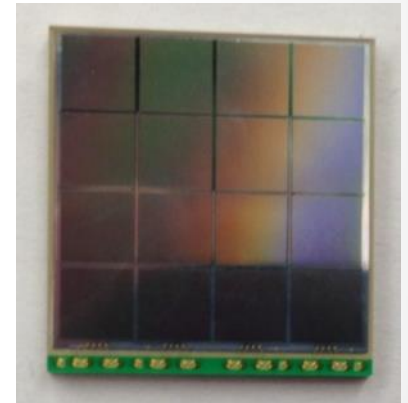
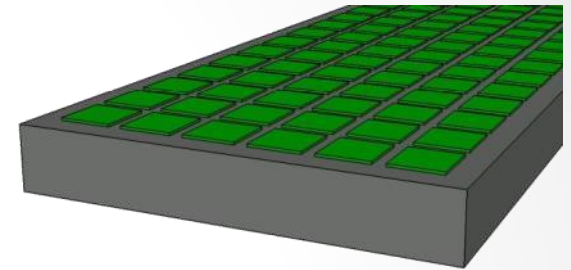
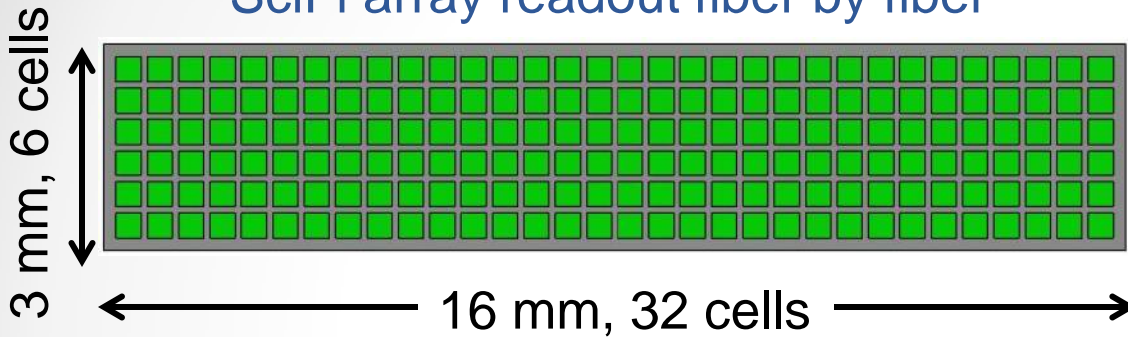


# Readout of Fibers



Si-PMs (MPPCs) at both fiber ends

SciFi array readout fiber by fiber



Example of Hamamatsu Si-PM array  
S12642-0404 sensor  
4 × 4 ch. (3 × 3 mm<sup>2</sup>)

- ☺ Lowest possible occupancy
- ☺ No “optical” cross talk
- ☺ Less dark rate
- ☺ Can also be used for tracking?
- ☹ Increased # of readout channels ( $2 \times 192$ )
- ☹ Few photons / fiber (cell)

# Single Fiber Readout



Fibers glued with photo-device geometry  
500  $\mu\text{m}$  center to center

Estimated rate  $\sim$  200 kHz  
for 2017 run

Si-PM array directly coupled to fibers

“fan-out” between straight section and socket

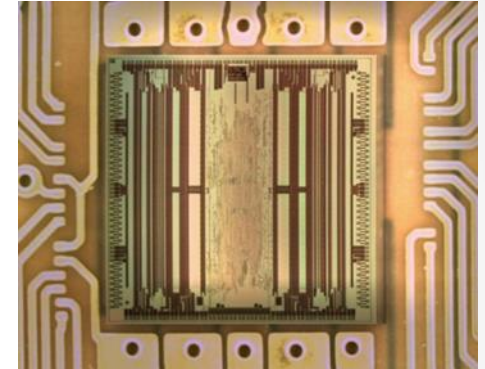


Alternative:  
LHCb type detector

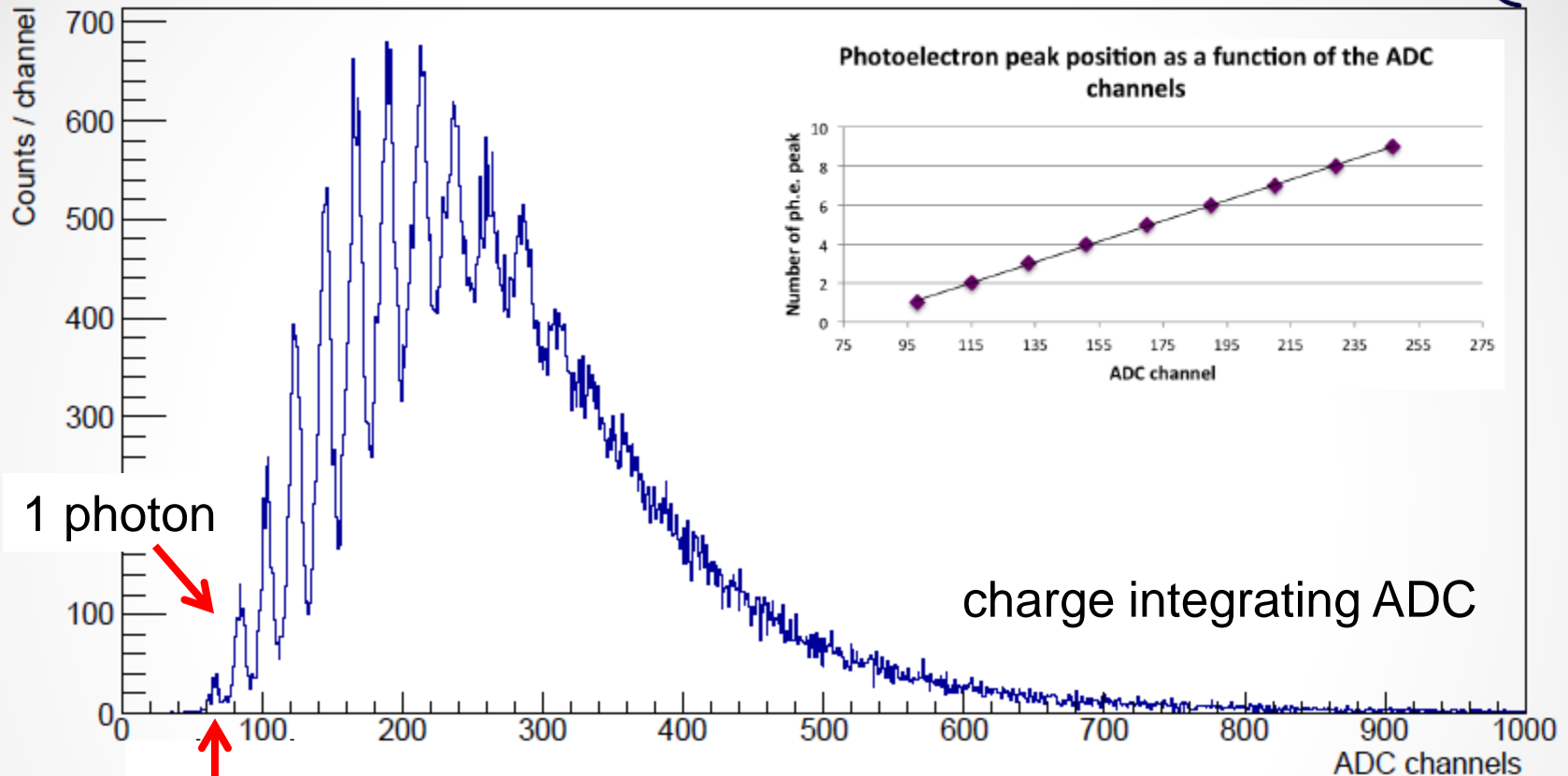


# Readout Electronics

- **MuSTiC** ASIC (KIP)
- Fulfills SciFi requirements
  - Compact design
    - Installation very close to Si-PM arrays
  - 64 channels
    - 6 chips / Si-PM array
    - Assuming MuSTiC can sustain  $\sim 10$  MHz hit-rate
- Performance to be tested
  - In particular for low photon yield



# ADC Spectra



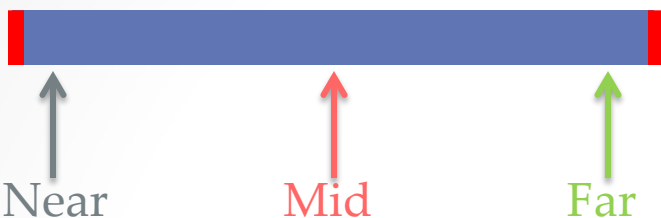
- Equidistant peaks
- Reproducible shape
- Efficiency > 98 % (2 or more photons)
- Consistent with light propagation simulations
- Distance between peaks → amplification

# Efficiency

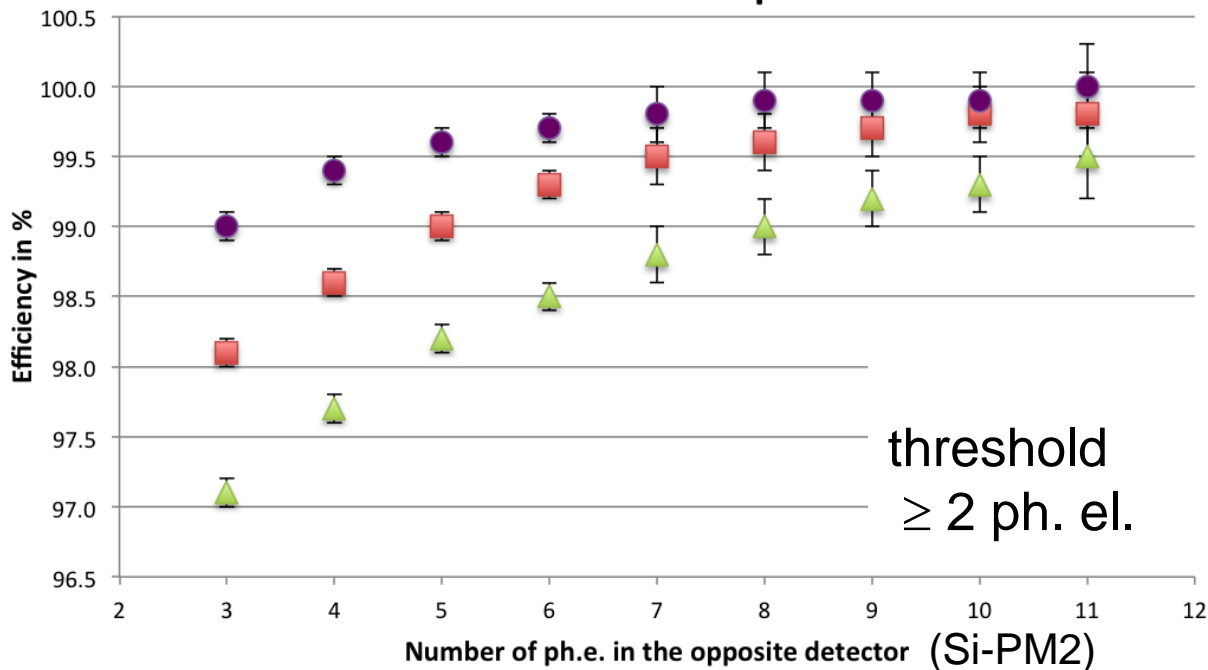


Si-PM1

Si-PM2



**Relative Efficiency in the Second detector as a function of the source position**



Small efficiency drop for source far from Si-PM

Vs. photons in opposite detector

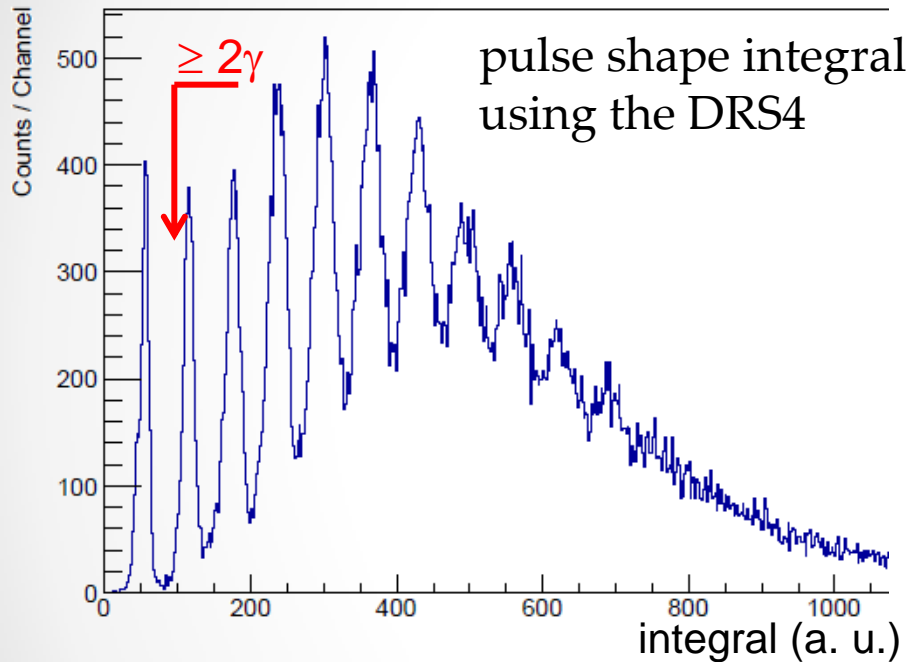
Detection efficiency of Si-PM1 increases With # photons in Si-PM2

# Calibration



Calibrate in situ:

Alignment, energy (thresholds), timing



Energy:

Use ADC spectra

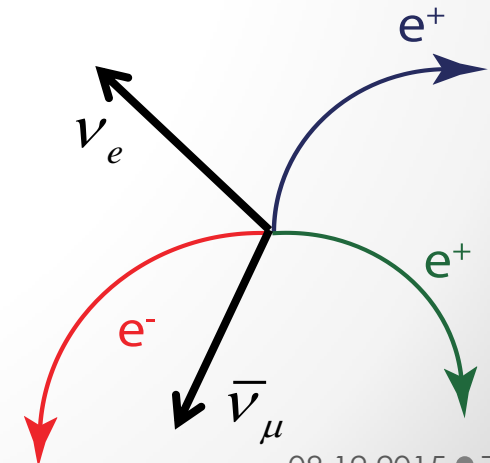
Distance between peaks

→ Amplification

Set discriminator thresholds ( $> n\gamma$ )

Timing:

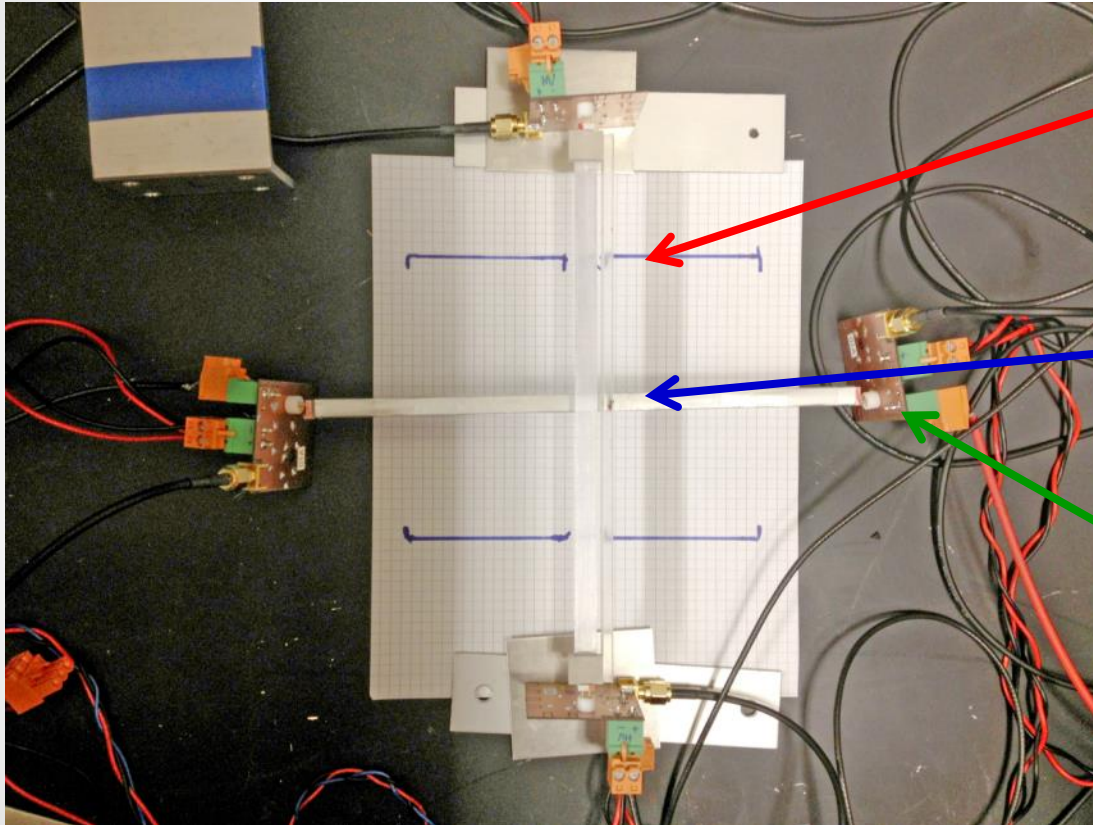
- use the decay  $\mu^+ \rightarrow e^+ e^- e^+ \nu \nu$
- 3 prongs produced at the same time
- For  $10^7$   $\mu$  decays / s in one day
- $10^7$  decays assuming 33% eff.



# Test Set-Up



Tests with collimated  $\beta$  source (Sr)  
 $\beta$  electrons cross the ribbon at  $90^\circ$



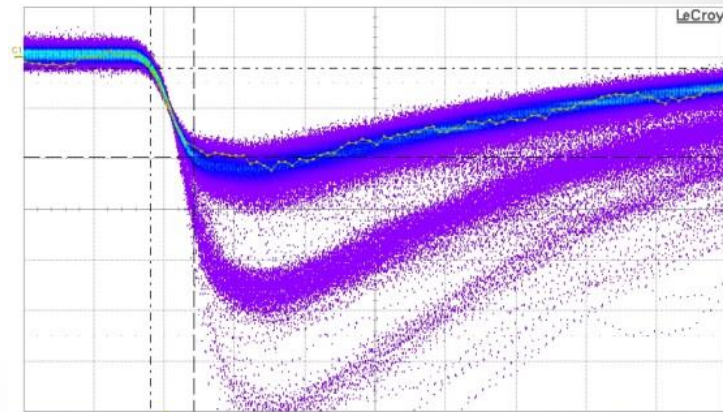
8 mm wide 200 mm long  
3 layer SciFi ribbon

Readout with  $3 \times 3 \text{ mm}^2$  Si-PMs  
Si-PMs glued on SciFi ribbon

Trigger scintillator:

- $6 \times 6 \text{ mm}^2$  square bar
- Readout with same Si-PMs

Fast ( $\sim 1 \text{ ns}$ ) transistor based



Complete the studies  
by testing prototypes in a beam  
→ February DESY Test Beam

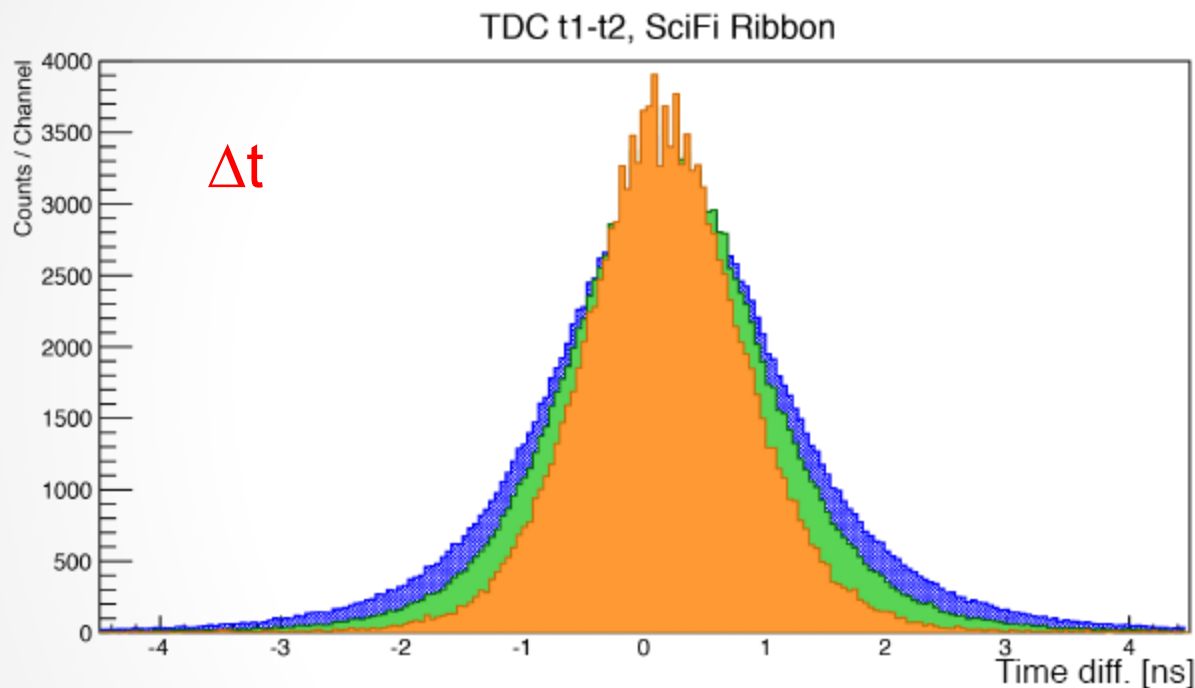
- Dirk Wiedner, Mu3e collaboration



# Timing



- Time difference  $\Delta t$  between Si-PM1 and Si-PM2
  - Rise-time compensated discriminators



different colors :  
different # of  
detected photons  
(see next slides)

Time resolution  $\sigma$  of each Si-PM :  $\Delta t / \sqrt{2}$

Time resolution of Mean Time :  $\sigma_{MT} = \sigma / \sqrt{2} = \Delta t / 2$

For same  $\sigma$ , i.e. similar # of detected photons on each side

Mean time does not depend on impact position

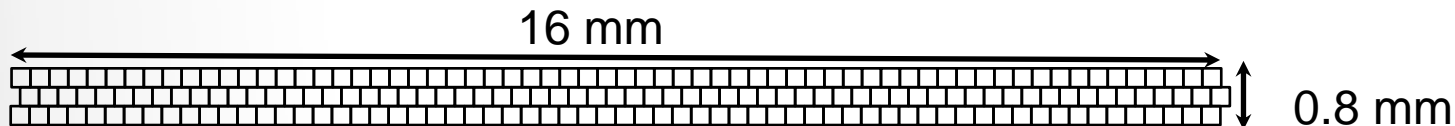
# Alternative Design with Square Fibers



3 layers of 250  $\mu\text{m}$  square double cladding scint. fibers

64 fibers/layer

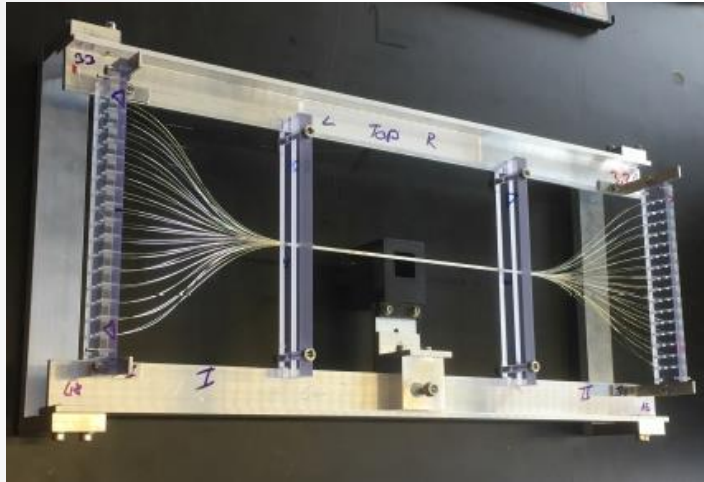
Single fiber Al coating (minimum “optical” cross-talk)



# Testing Square Fibers



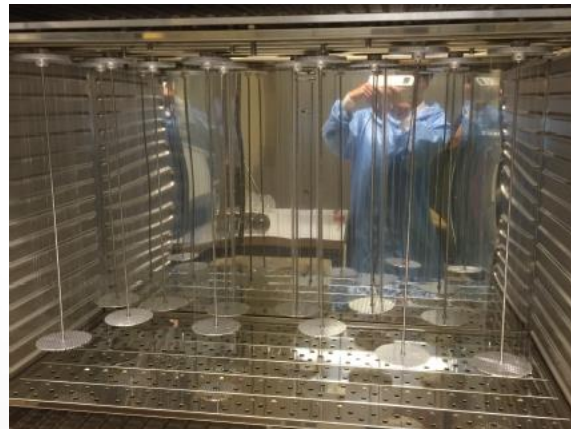
Fiber test setup developed at PSI



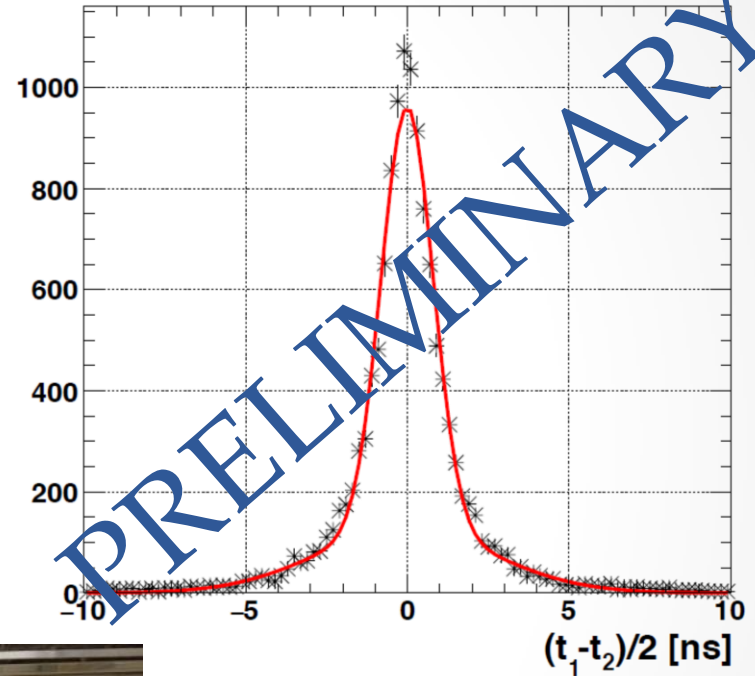
250  $\mu\text{m}$  square fiber

## Cross talk:

By sputtering 30 nm Al coating on the fiber cross talk  $< 1\%$  was achieved



timing performance



0.5 Nphe threshold

$\sigma_{\text{core}} \sim 800$  ps

$\sigma_{\text{tail}} \sim 2.8$  ns

$f_{\text{core}} \sim 65\%$

# Conclusions SciFi



- Timing requirements (resolution  $< 1$  ns) fulfilled
- Good agreement between simulations and measurements
  - Light propagation
- Further characterizations ongoing or planned
  - B-source and beam:
  - Test of single fiber readout with commercially available Si-PMs
  - Cross talk between fibers
  - Rate capabilities
  - Readout electronics
- Further studies under way to optimize construction of detector

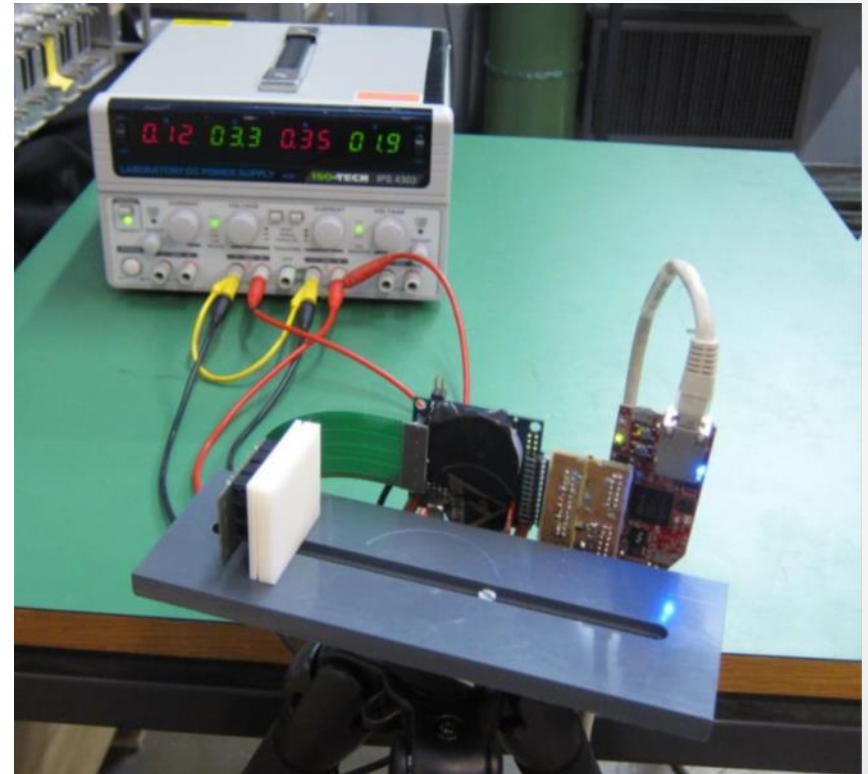


# Tile Detector Backup ...

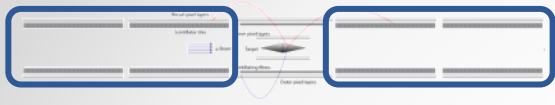


# Tile Detector

- Scintillating tiles
  - $6.5 \times 6.0 \times 5.0 \text{ mm}^3$
- 7 Tile Modules per station
  - 480 tiles/module
  - Attached to end rings
- SiPMs attached to tiles
  - Front end PCBs below
  - Readout through STiC

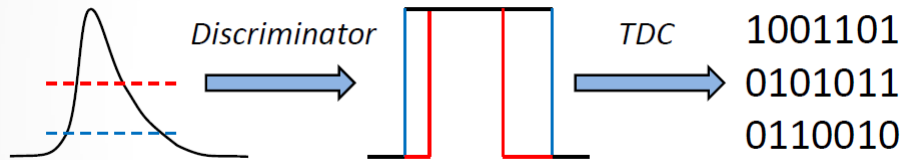


Tile detector 4 x 4 prototype



# STiC Readout

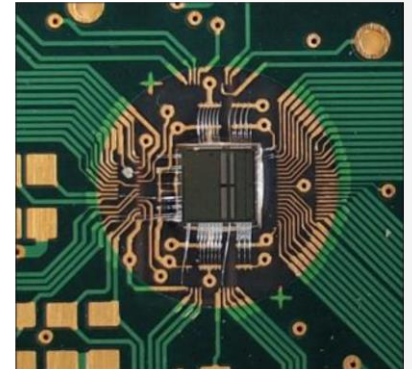
- Developed at KIP for EndoTOFPET-US
  - Optimized for ToF applications
- Key features:
  - Digital timing & energy information



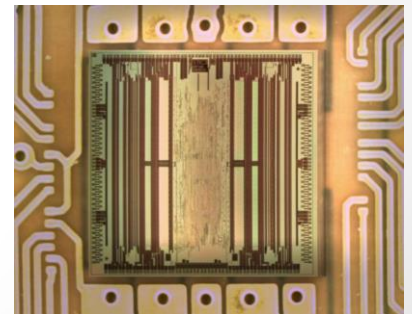
- 64 channels (version 3.0)
- 50 ps TDC bins
- SiPM bias tuning
- SiPM tail cancelation possibility (version 3.0)
- Currently  $\approx 1$  MHz hit rate / chip
- Up to  $\approx 20$  MHz in future version

★ Version 2.0 successfully operated in test-beam

STiC 2.0



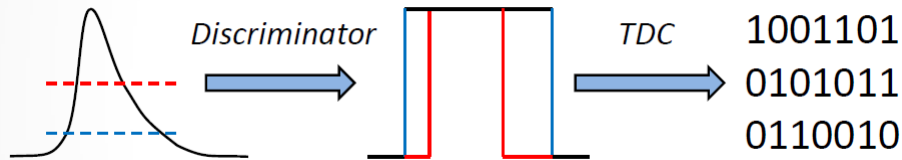
STiC 3.0





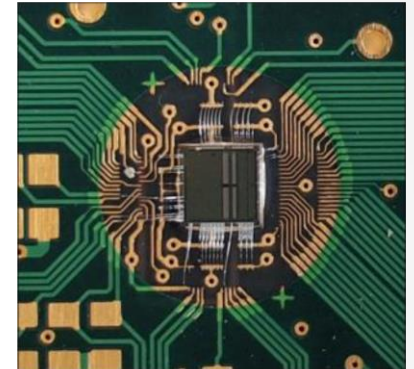
# STiC Readout

- Developed at KIP for EndoTOFPET-US
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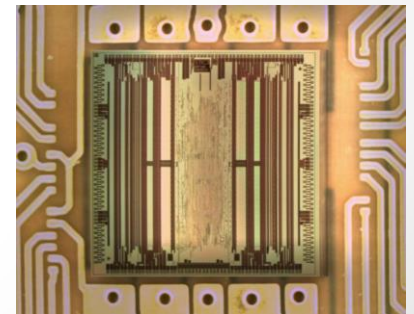


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STiC 2.0



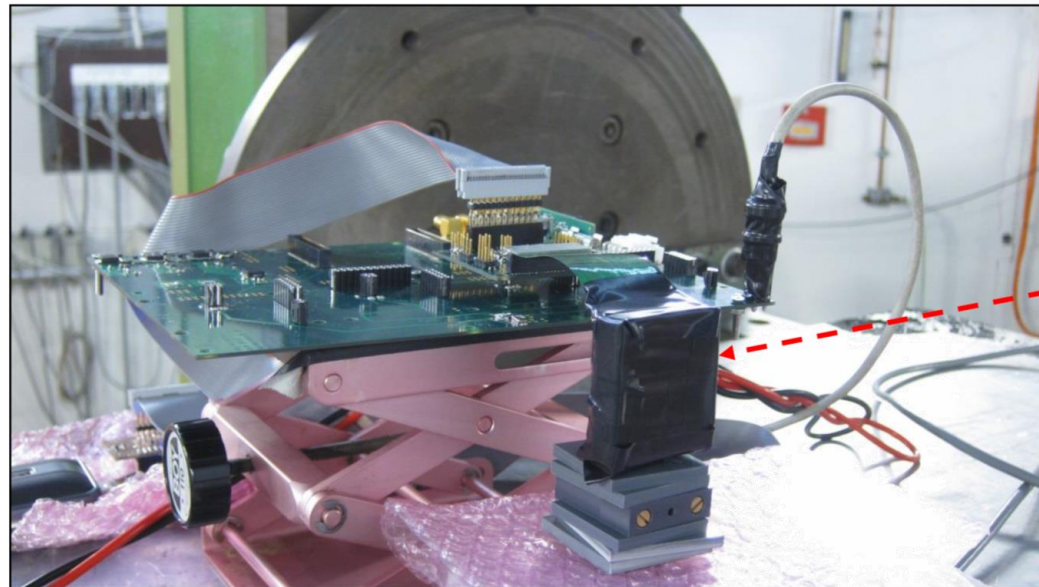
STiC 3.0





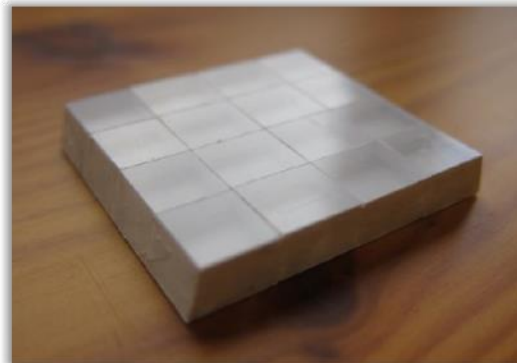
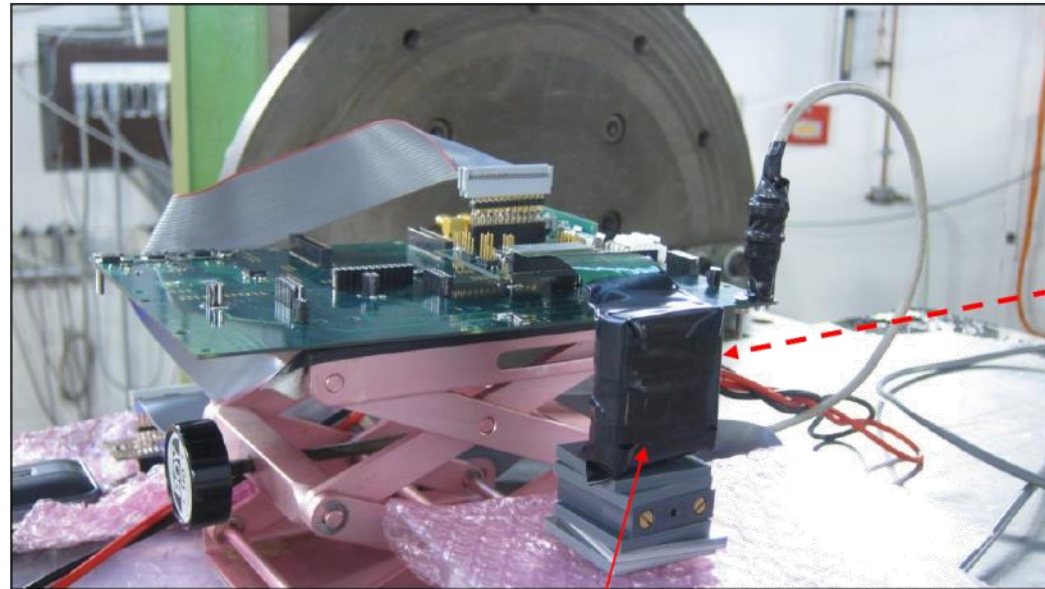


# STiC Test Beam

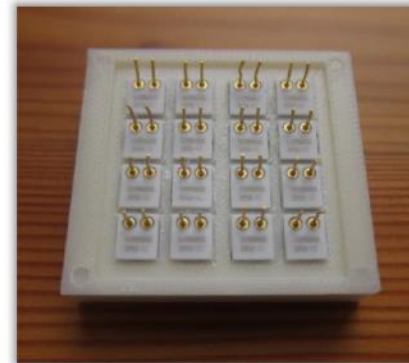




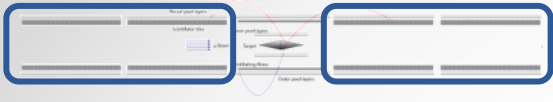
# STiC Test Beam



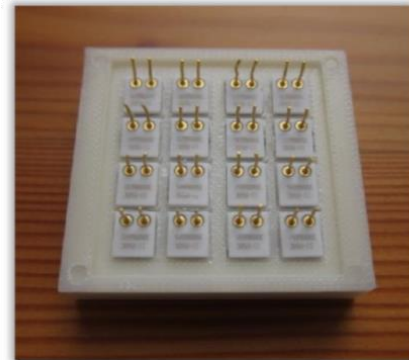
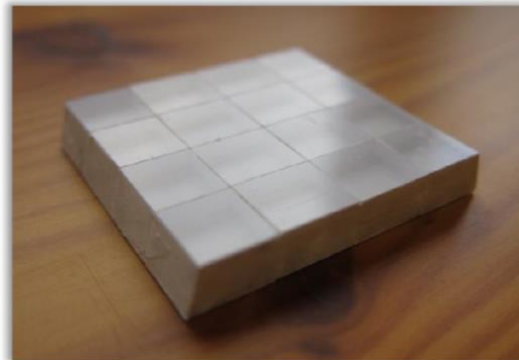
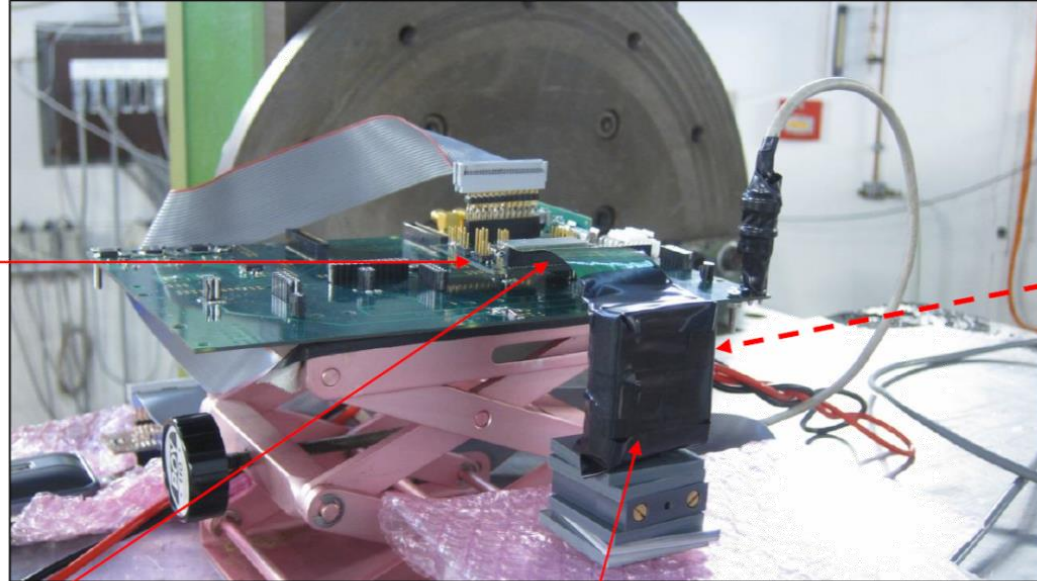
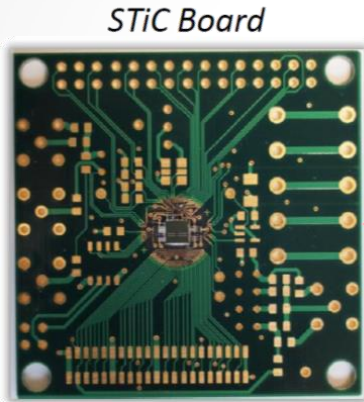
Tile Array



Detector Array



# STiC Test Beam





# HV-MAPS

## Backup

...

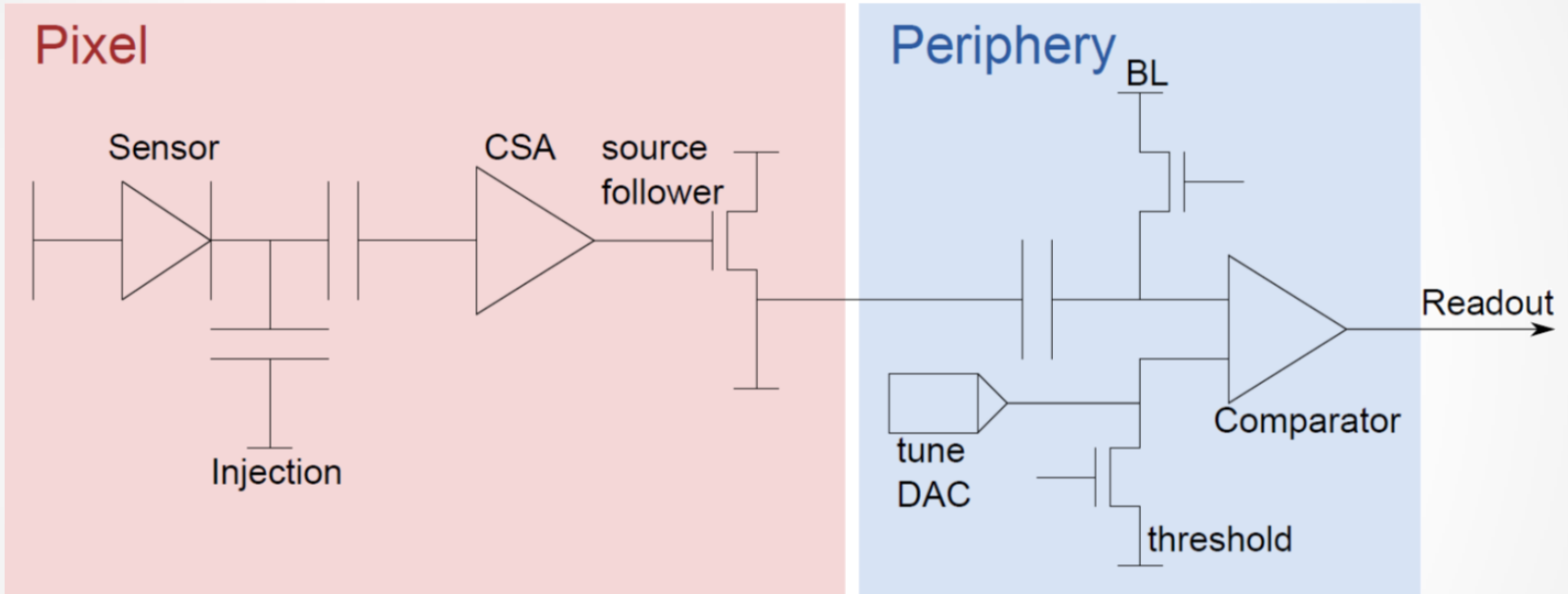


# Prototype Overview

Prototype	Active Area	Functionality	Bugs	Improvements
MuPix1	1.77 mm <sup>2</sup>	Sensor + analog	Comparator “ringing”	First MuPix prototype
MuPix2	1.77 mm <sup>2</sup>	Sensor + analog	Temperature dependence	No ringing
MuPix3	9.42 mm <sup>2</sup>	Sensor, analog, dig.	bad pixel on/off,	First part of dig. readout
MuPix4	9,42 mm <sup>2</sup>	Sensor, analog, dig.	Zero time-stamp and row address for 50% of pixels	Working digital readout, timestamp, temperature stable
MuPix6	10.55 mm <sup>2</sup>	Sensor, analog, dig.	?	Removed zero time-stamp and address bug
MuPix7	10.55 mm <sup>2</sup>	System on Chip	?	Fast serial readout

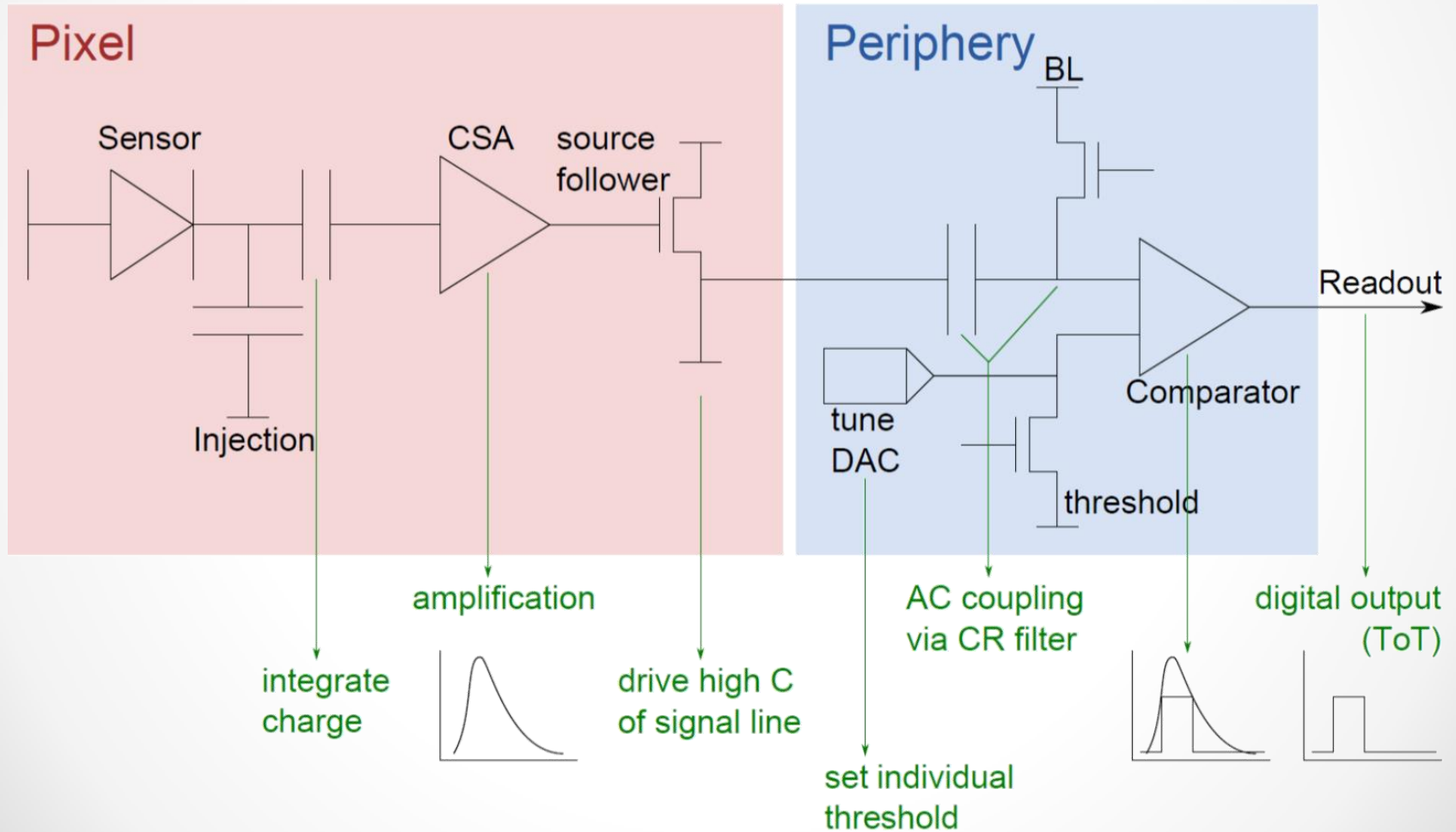


# Sensor + Analog + Digital





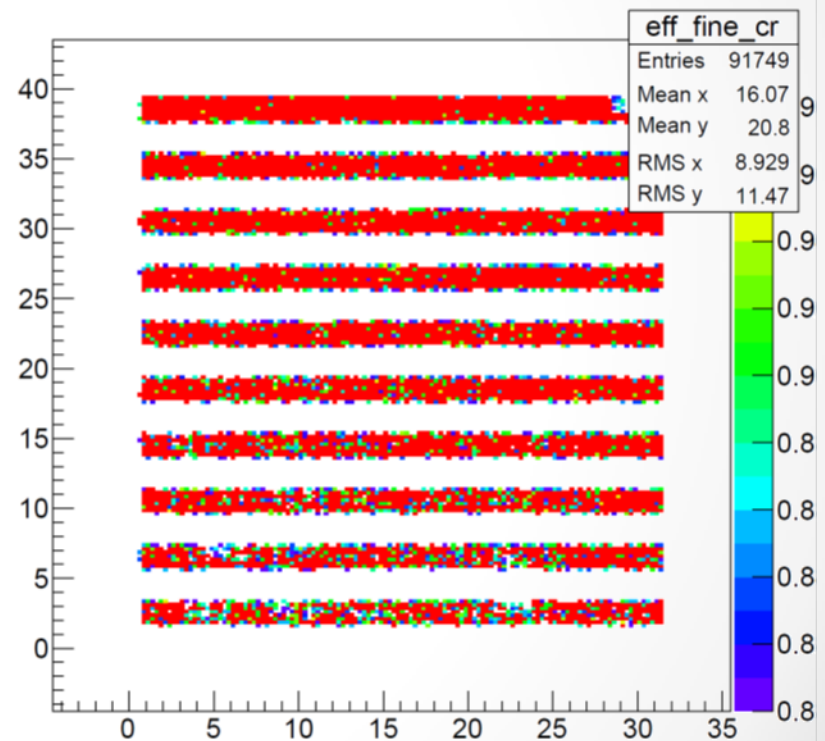
# Sensor + Analog + Digital





# Digital Readout Feature

- Artifact from readout protocol:
  - Pixel RAM-cells reset before readout
  - Bug effects only row address and time stamp
  - 50% of pixels effected
  - Pixel efficiency also good for affected rows



Efficiency

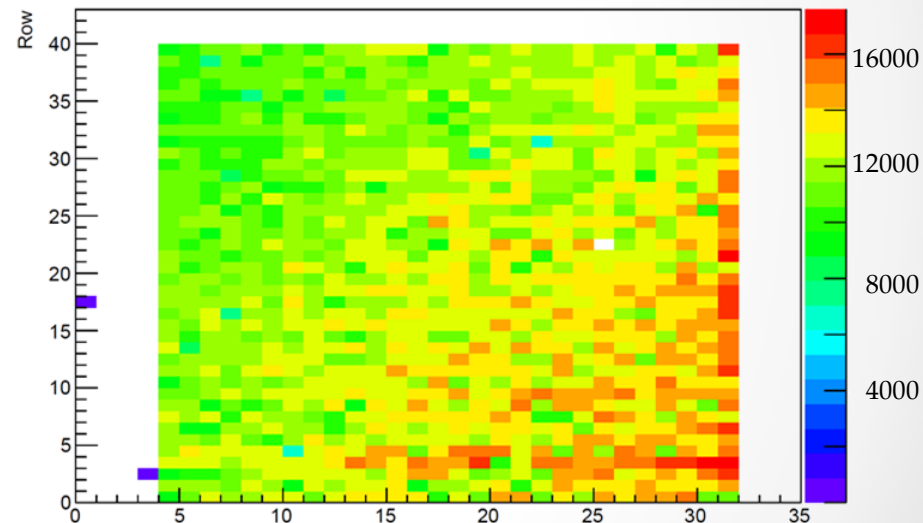
Only hits with full address





# Digital Readout Feature

- Artifact from readout protocol:
  - Pixel RAM-cells reset before readout
  - Bug effects only row address and time stamp
  - 50% of pixels effected
  - Pixel efficiency also good for affected rows
- **Bug fixed since MuPix6**



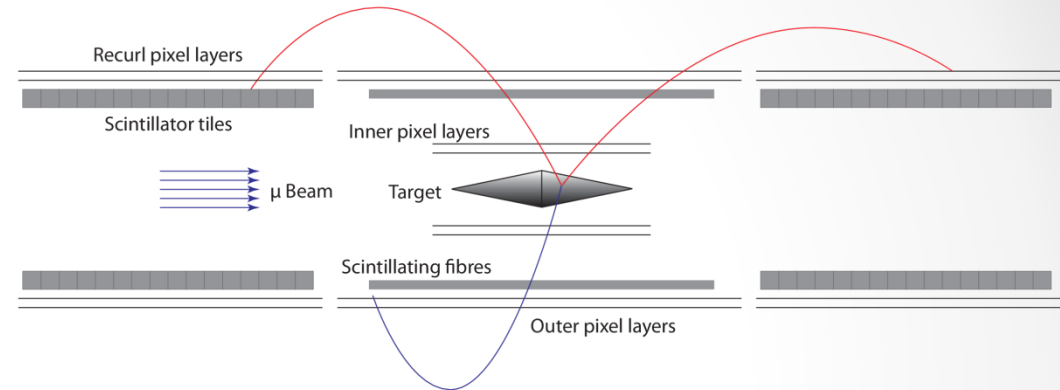
Hit map for MuPix6



# Mechanics Backup ...



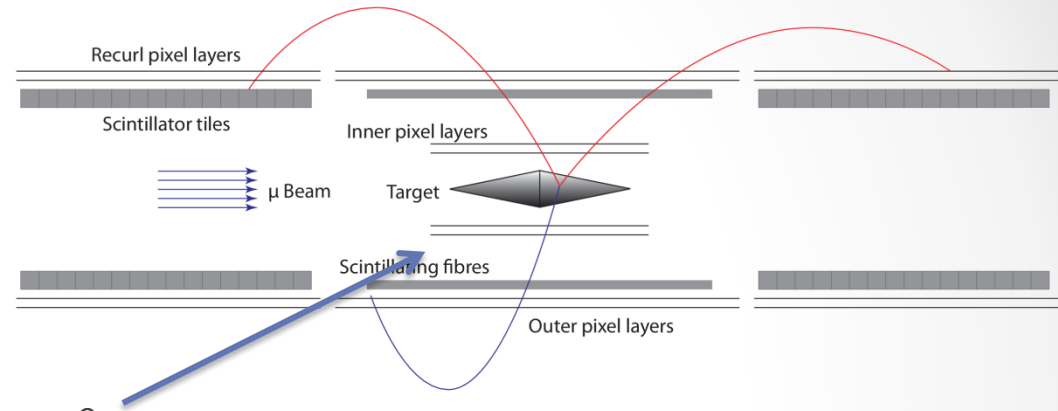
# Mu3e Silicon Detector



- Conical target
- Inner double layer
  - 8 and 10 sides of  $2 \times 12 \text{ cm}^2$
- Outer double layer
  - 24 and 28 sides of  $2 \times 36 \text{ cm}^2$
- Re-curl layers
  - 24 and 28 sides of  $2 \times 36 \text{ cm}^2$
  - Both sides



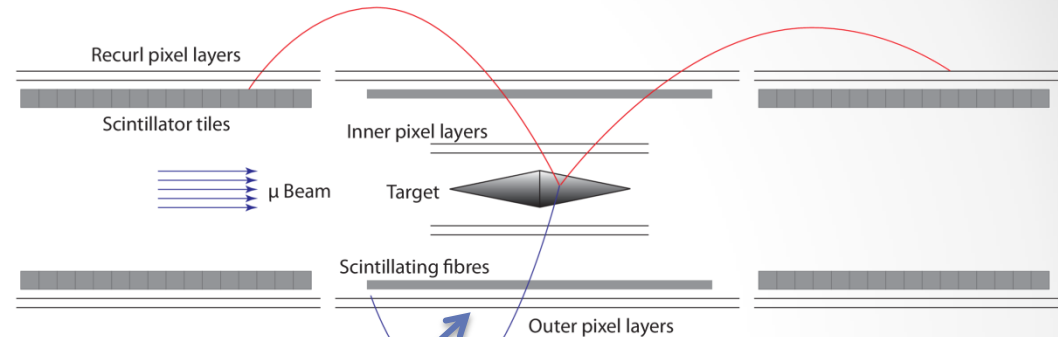
# Mu3e Silicon Detector



- Conical target
- Inner double layer
  - 8 and 10 sides of  $2 \times 12 \text{ cm}^2$
- Outer double layer
  - 24 and 28 sides of  $2 \times 36 \text{ cm}^2$
- Re-curl layers
  - 24 and 28 sides of  $2 \times 36 \text{ cm}^2$
  - Both sides



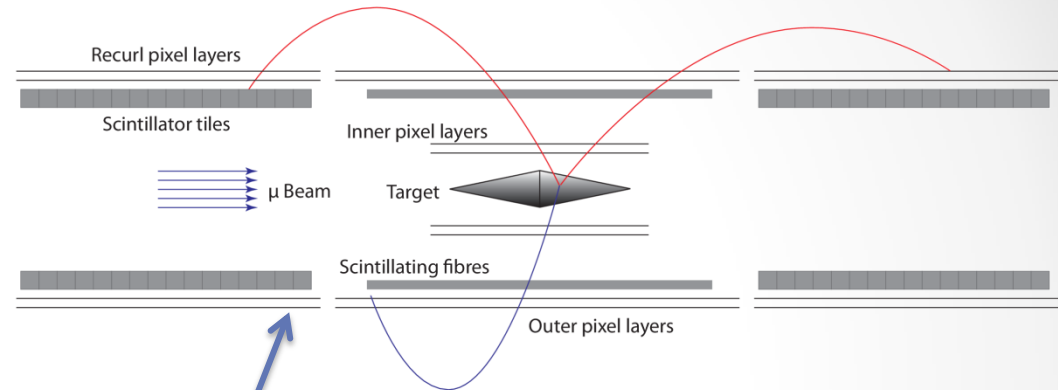
# Mu3e Silicon Detector



- Conical target
- Inner double layer
  - 8 and 10 sides of  $2 \times 12 \text{ cm}^2$
- Outer double layer
  - 24 and 28 sides of  $2 \times 36 \text{ cm}^2$
- Re-curl layers
  - 24 and 28 sides of  $2 \times 36 \text{ cm}^2$
  - Both sides



# Mu3e Silicon Detector



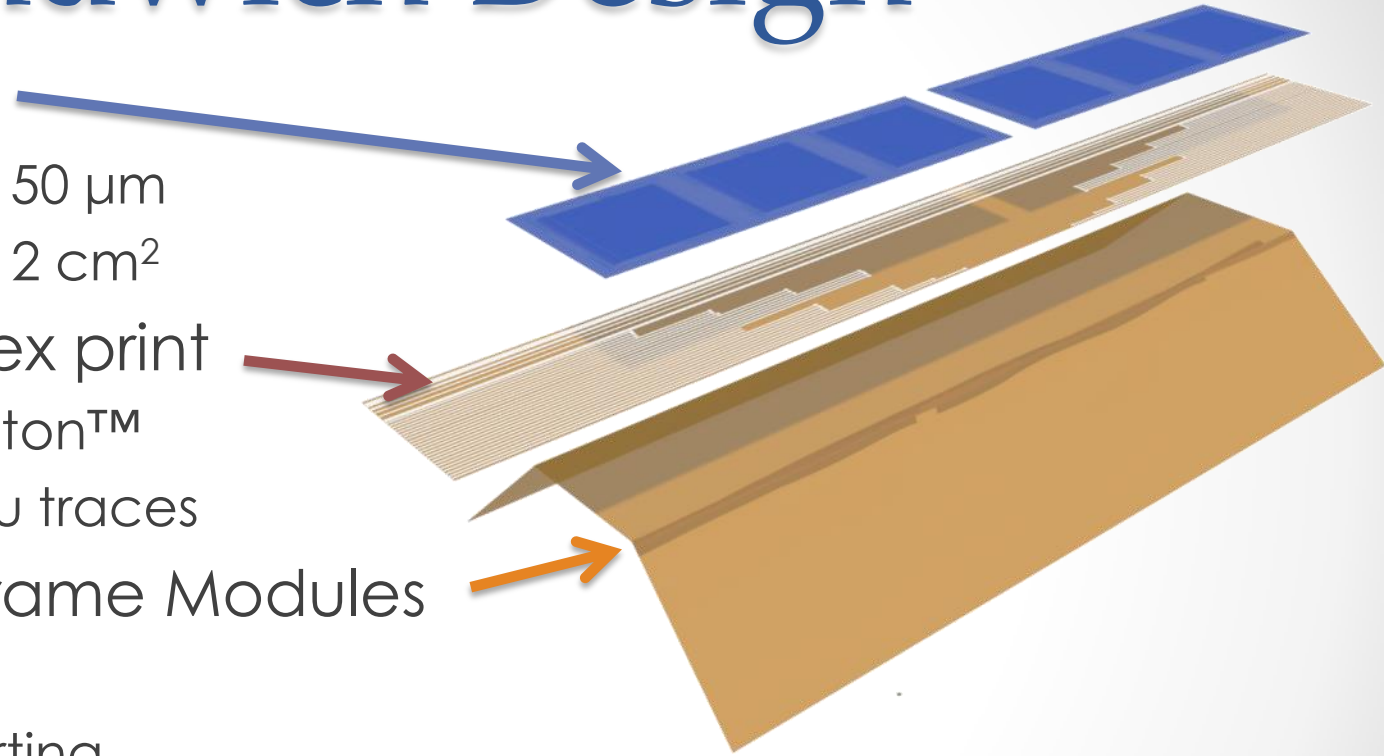
- Conical target
- Inner double layer
  - 8 and 10 sides of  $2 \times 12 \text{ cm}^2$
- Outer double layer
  - 24 and 28 sides of  $2 \times 36 \text{ cm}^2$
- Re-curl layers
  - 24 and 28 sides of  $2 \times 36 \text{ cm}^2$
  - Both sides

108 inner sensors  
2808 outer sensors  
➤ 182 250 000 pixel



# Sandwich Design

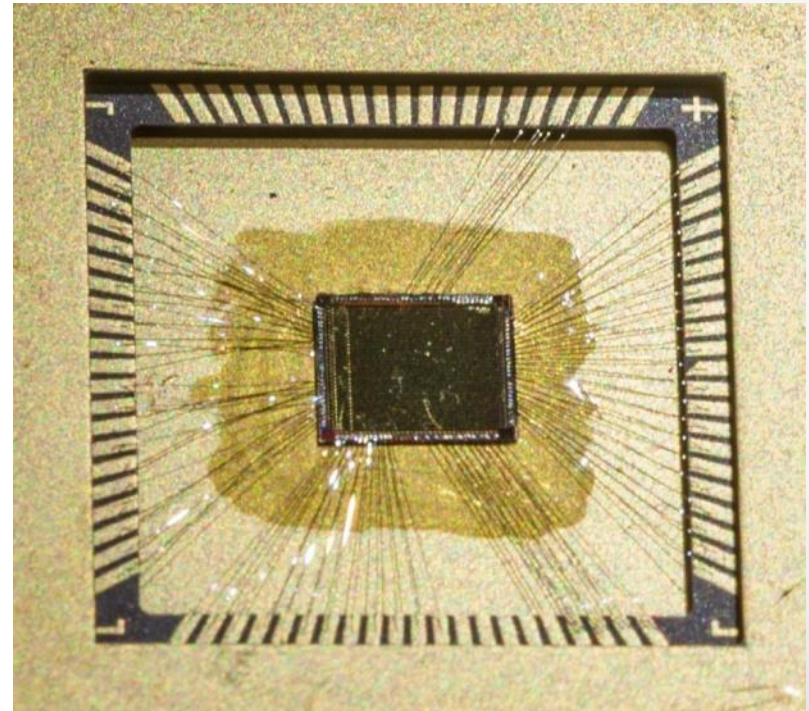
- HV-MAPS
  - Thinned to 50  $\mu\text{m}$
  - Sensors 2 x 2  $\text{cm}^2$
- Kapton™ flex print
  - 25  $\mu\text{m}$  Kapton™
  - 12.5  $\mu\text{m}$  Alu traces
- Kapton™ Frame Modules
  - 25  $\mu\text{m}$  foil
  - Self supporting
- Alu end wheels
  - Support for all detectors



0.1% of  $X_0$

# Thinned Pixel Sensors

- **HV-MAPS\***
  - Thinned to 50  $\mu\text{m}$
  - Sensors 2 x 2  $\text{cm}^2$
- Kapton™ flex print
  - 25  $\mu\text{m}$  Kapton™
  - 12.5  $\mu\text{m}$  Alu traces
- Kapton™ Frame Modules
  - 25  $\mu\text{m}$  foil
  - Self supporting
- Alu end wheels
  - Support for all detectors



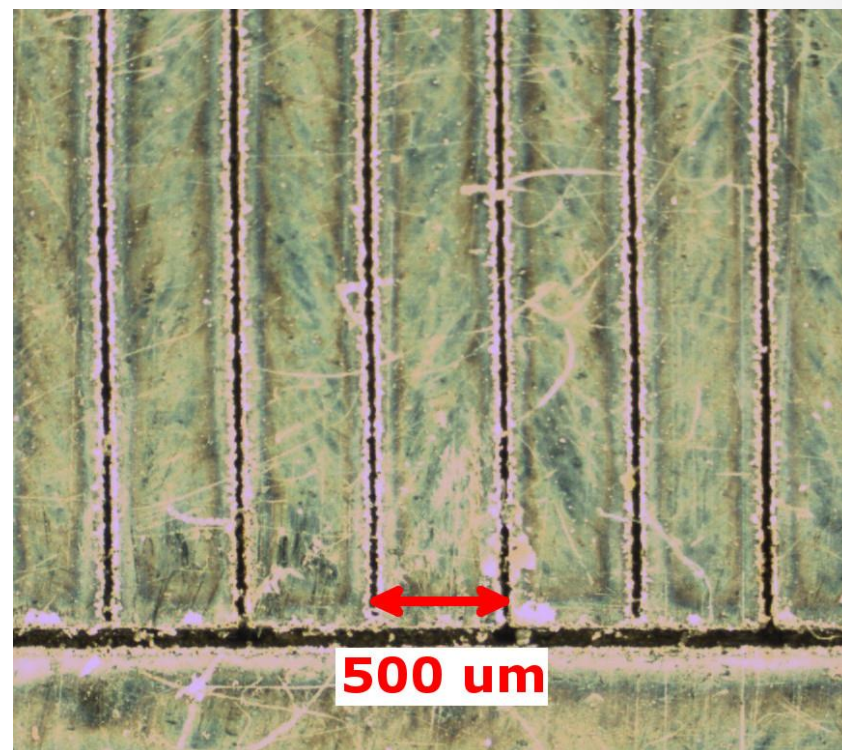
MuPix3 thinned to  $< 90\mu\text{m}$





# Kapton™ Flex Print

- HV-MAPS
  - Thinned to 50  $\mu\text{m}$
  - Sensors 2 x 2  $\text{cm}^2$
- **Kapton™ flex print**
  - 25  $\mu\text{m}$  Kapton™
  - 12.5  $\mu\text{m}$  Alu traces
- Kapton™ Frame Modules
  - 25  $\mu\text{m}$  foil
  - Self supporting
- Alu end wheels
  - Support for all detectors

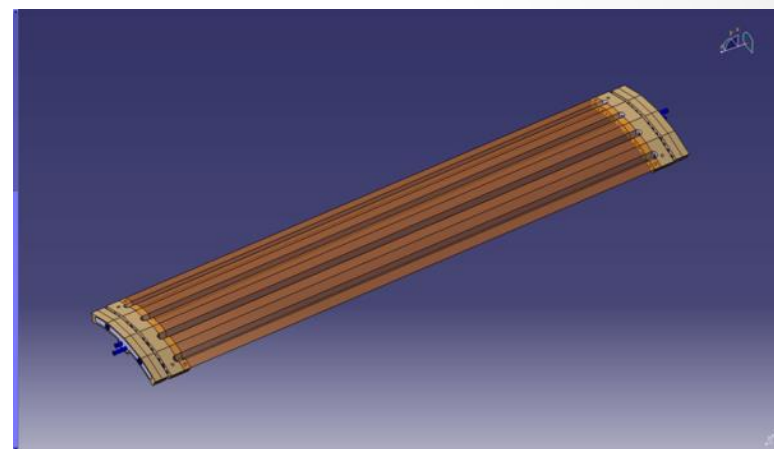


Laser-cut flex print prototype



# Pixel Modules

- HV-MAPS
  - Thinned to 50  $\mu\text{m}$
  - Sensors 2 x 2  $\text{cm}^2$
- Kapton™ flex print
  - 25  $\mu\text{m}$  Kapton™
  - 12.5  $\mu\text{m}$  Alu traces
- **Kapton™ Frame Modules**
  - 25  $\mu\text{m}$  foil
  - Self supporting
- Alu end wheels
  - Support for all detectors

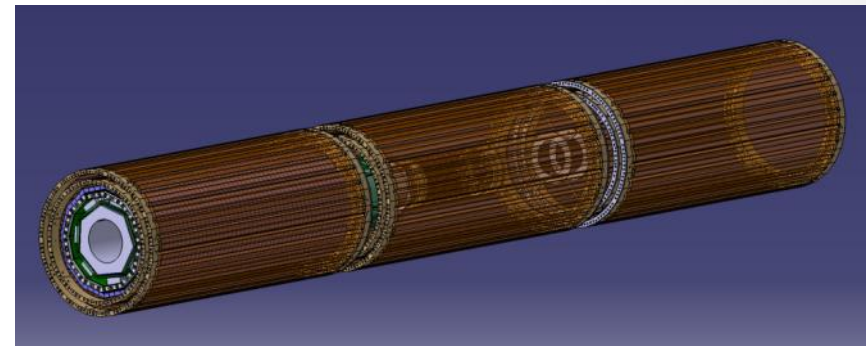


CAD of Kapton™ frames



# Overall Design

- HV-MAPS
  - Thinned to 50  $\mu\text{m}$
  - Sensors 2 x 2  $\text{cm}^2$
- Kapton™ flex print
  - 25  $\mu\text{m}$  Kapton™
  - 12.5  $\mu\text{m}$  Alu traces
- **Kapton™ Frame Modules**
  - 25  $\mu\text{m}$  foil
  - Self supporting
- Alu end wheels
  - Support for all detectors
- Two halves for layers 1+2
- 6 modules in layer 3
- 7 modules in layer 4



CAD of Kapton™ frames

# Inner Layers

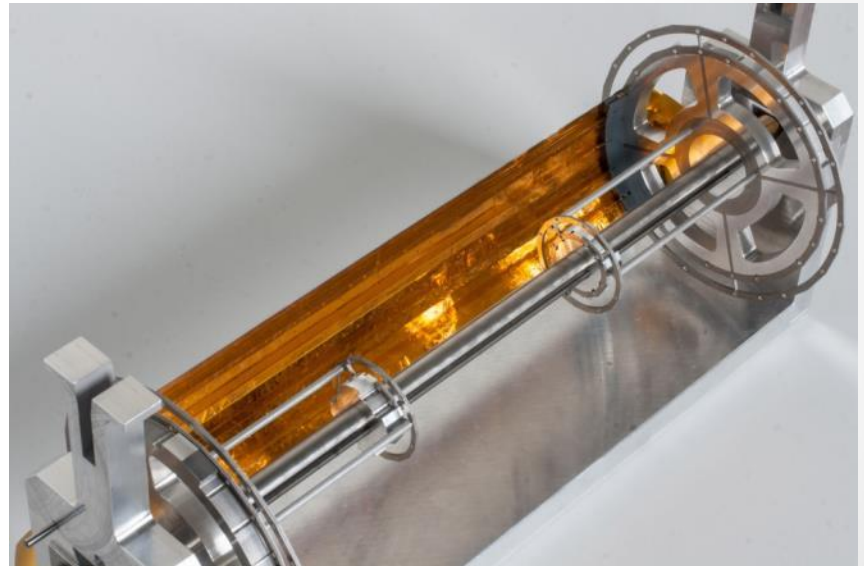
- HV-MAPS
  - Thinned to 50  $\mu\text{m}$
  - Sensors 2 x 2  $\text{cm}^2$
- Kapton™ flex print
  - 25  $\mu\text{m}$  Kapton™
  - 12.5  $\mu\text{m}$  Alu traces
- **Kapton™ Frame Modules**
  - 25  $\mu\text{m}$  foil
  - **Self supporting**
- Alu end wheels
  - Support for all detectors



Vertex Prototype  
with 100  $\mu\text{m}$  Glass

# Outer Module

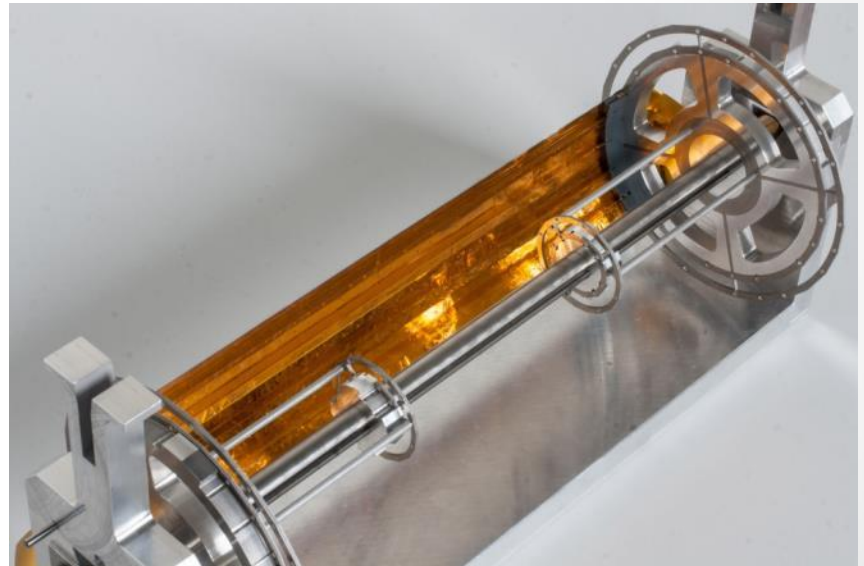
- HV-MAPS
  - Thinned to 50  $\mu\text{m}$
  - Sensors 2 x 2  $\text{cm}^2$
- Kapton™ flex print
  - 25  $\mu\text{m}$  Kapton™
  - 12.5  $\mu\text{m}$  Alu traces
- **Kapton™ Frame Modules**
  - 25  $\mu\text{m}$  foil
  - **Self supporting**
- Alu end wheels
  - Support for all detectors



Layer 3 Prototype in Assembling Frame  
with 50  $\mu\text{m}$  Glass

# Detector Frame

- HV-MAPS
  - Thinned to 50  $\mu\text{m}$
  - Sensors 2 x 2  $\text{cm}^2$
- Kapton™ flex print
  - 25  $\mu\text{m}$  Kapton™
  - 12.5  $\mu\text{m}$  Alu traces
- Kapton™ Frame Modules
  - 25  $\mu\text{m}$  foil
  - Self supporting
- **Alu end wheels**
  - Support for all detectors

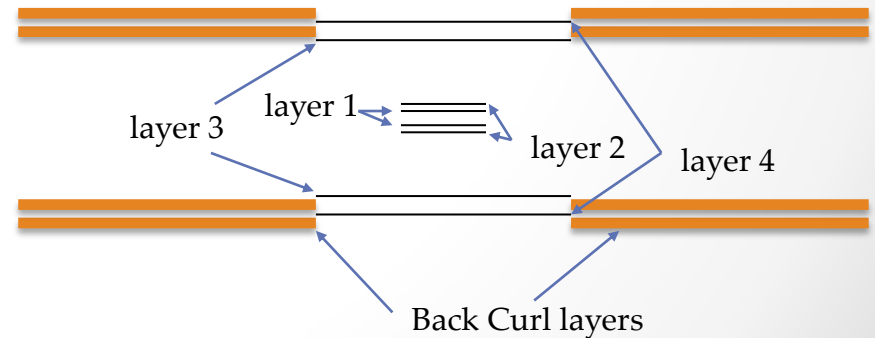


Layer 3 Prototype in Assembling Frame  
with 50  $\mu\text{m}$  Glass



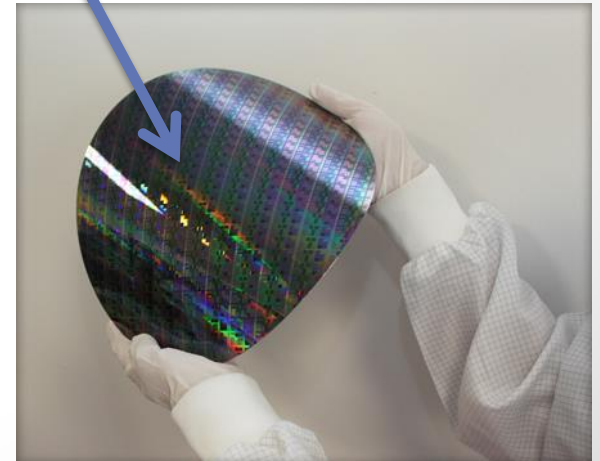
# Pixel-Layer Rad. Length

- Radiation length per layer
  - 4× 25  $\mu\text{m}$  Kapton
    - $X_0 = 0.35\%$
  - 3×15  $\mu\text{m}$  thick aluminum traces (50% coverage)
    - $X_0 = 0.25\%$
  - 50  $\mu\text{m}$  Si MAPS
    - $X_0 = 0.54\%$
  - 20  $\mu\text{m}$  adhesive
    - $X_0 = 0.05\%$
- Sum: 1.19‰ (x4 layers)



# Thinning

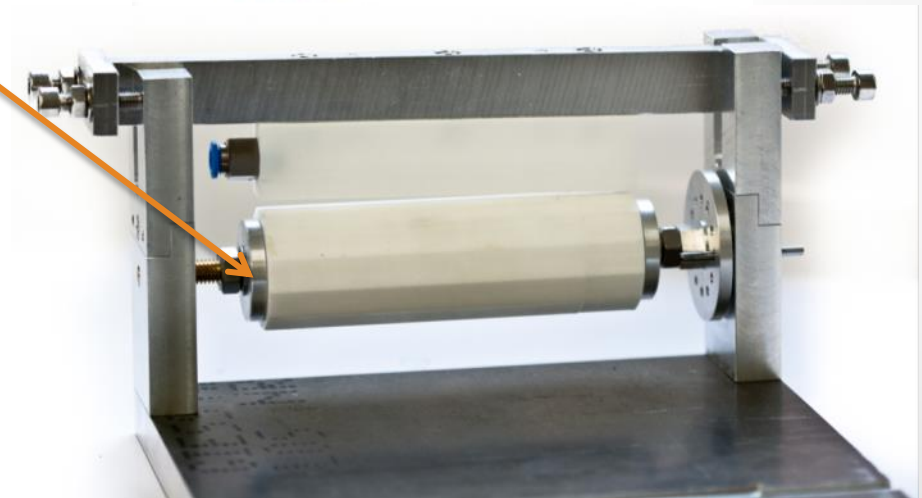
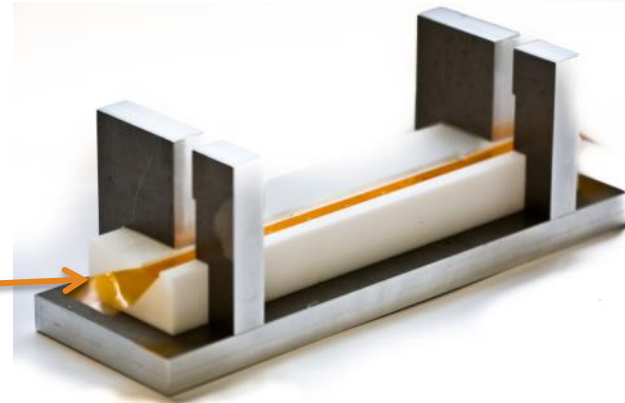
- 50  $\mu\text{m}$  Si-wafers
  - Commercially available
  - HV-CMOS 50  $\mu\text{m}$  (AMS)
  - 50  $\mu\text{m}$  for MuPix4 and MuPix7
- Single die thinning
  - For chip sensitivity studies
  - $< 50 \mu\text{m}$  desirable





# Tools

- Kapton-Frame tools:
  - Sensor on Flex print
    - Gluing groove
    - Vacuum lift
  - Tools are tested with
    - 25  $\mu\text{m}$  Kapton foil
    - 50  $\mu\text{m}$  glass

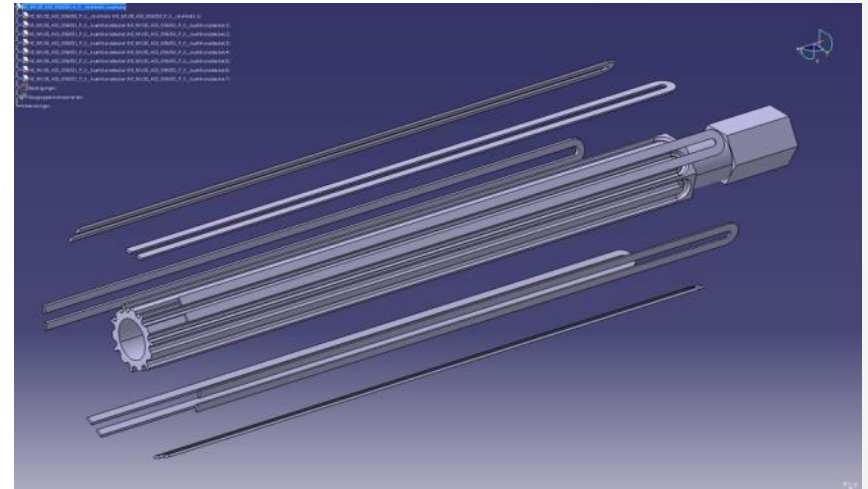




# Cooling Backup ...

# Liquid Cooling

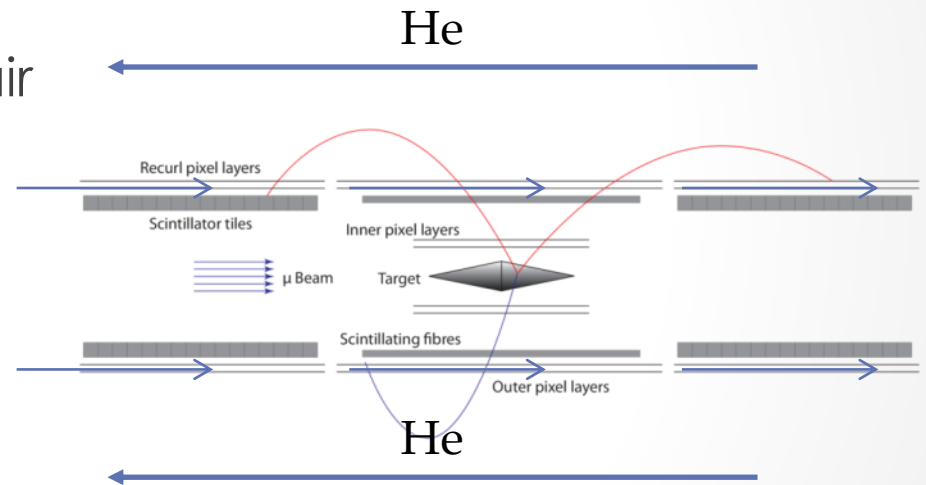
- Beam pipe cooling
  - With cooling liquid
  - 5°C temperature
  - Significant flow possible
- For electronics
  - FPGAs
  - Power regulators
  - Mounted to cooling plates
- Total power several kW





# He Cooling

- Gaseous He cooling
  - Low multiple Coulomb scattering
  - He more effective than air
- Global flow inside Magnet volume
- Local flow for Tracker
  - Distribution in Frame
    - V-shapes
    - Outer surface

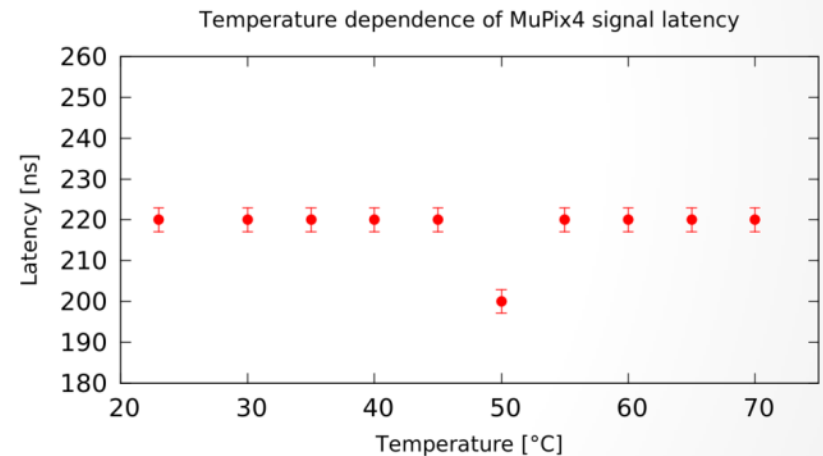


$$400\text{mW/cm}^2 \times 11664\text{cm}^2 \\ \approx 4.7 \text{ KW}$$



# He Cooling

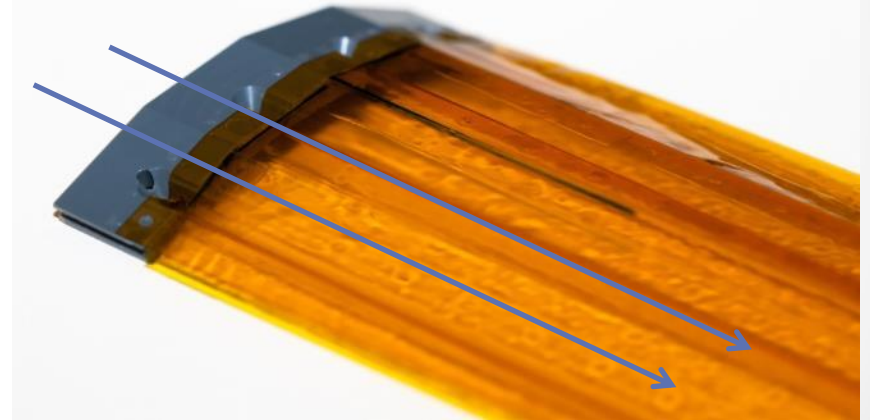
- Gaseous He cooling
  - Low multiple Coulomb scattering
  - He more effective than air
- Global flow inside Magnet volume
- Local flow for Tracker
  - Distribution in Frame
    - V-shapes
    - Outer surface



Temperatures between  
20°C to 70°C ok.

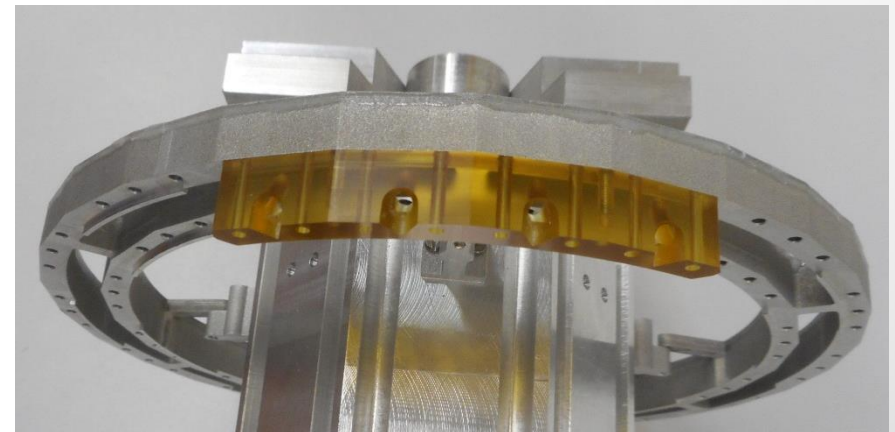
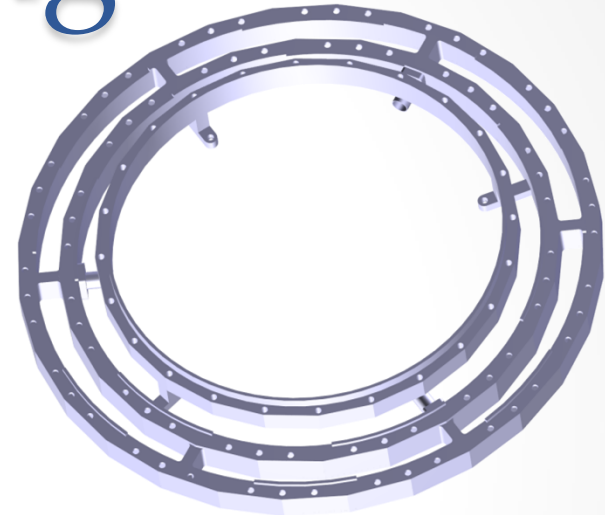
# He Cooling

- Gaseous He cooling
  - Low multiple Coulomb scattering
  - He more effective than air
- Global flow inside Magnet volume
- **Local flow for Tracker**
  - Distribution in Frame
    - V-shapes
    - Outer surface



# He Cooling

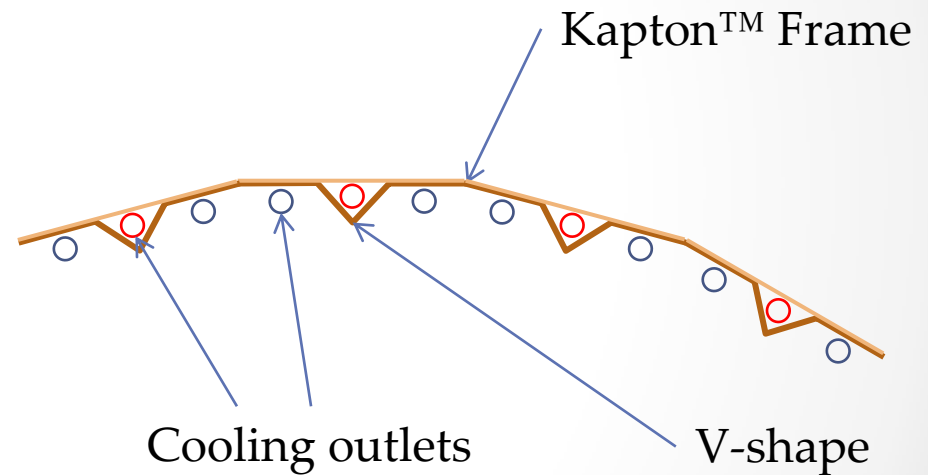
- Gaseous He cooling
  - Low multiple Coulomb scattering
  - He more effective than air
- Global flow inside Magnet volume
- Local flow for Tracker
  - **Distribution in Frame**
    - V-shapes
    - Outer surface





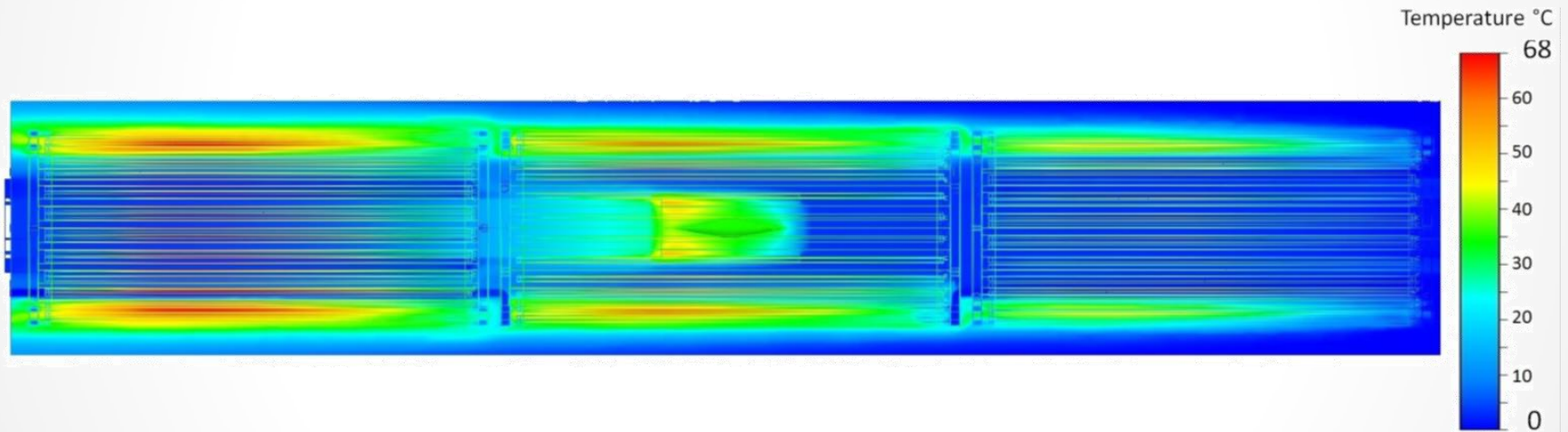
# He Cooling

- Gaseous He cooling
  - Low multiple Coulomb scattering
  - He more effective than air
- Global flow inside Magnet volume
- Local flow for Tracker
  - Distribution to Frame
    - **V-shapes**
    - **Outer surface**





# Simulation

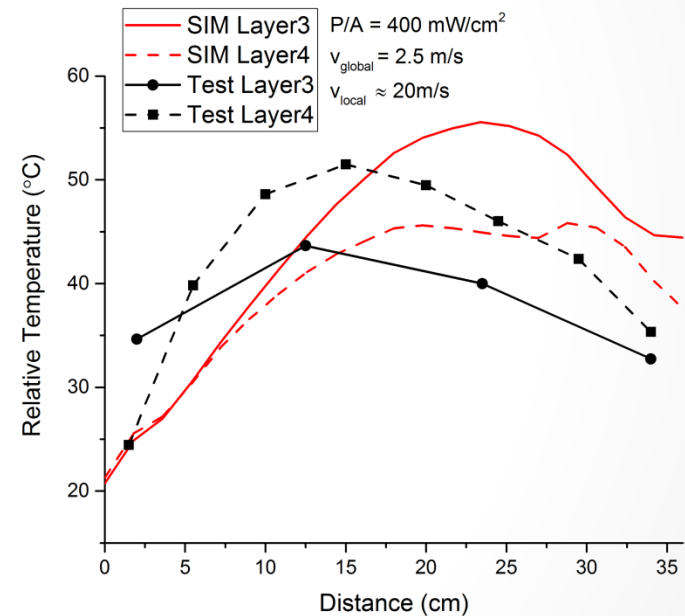


He cooling  
 $400\text{mW}/\text{cm}^2$

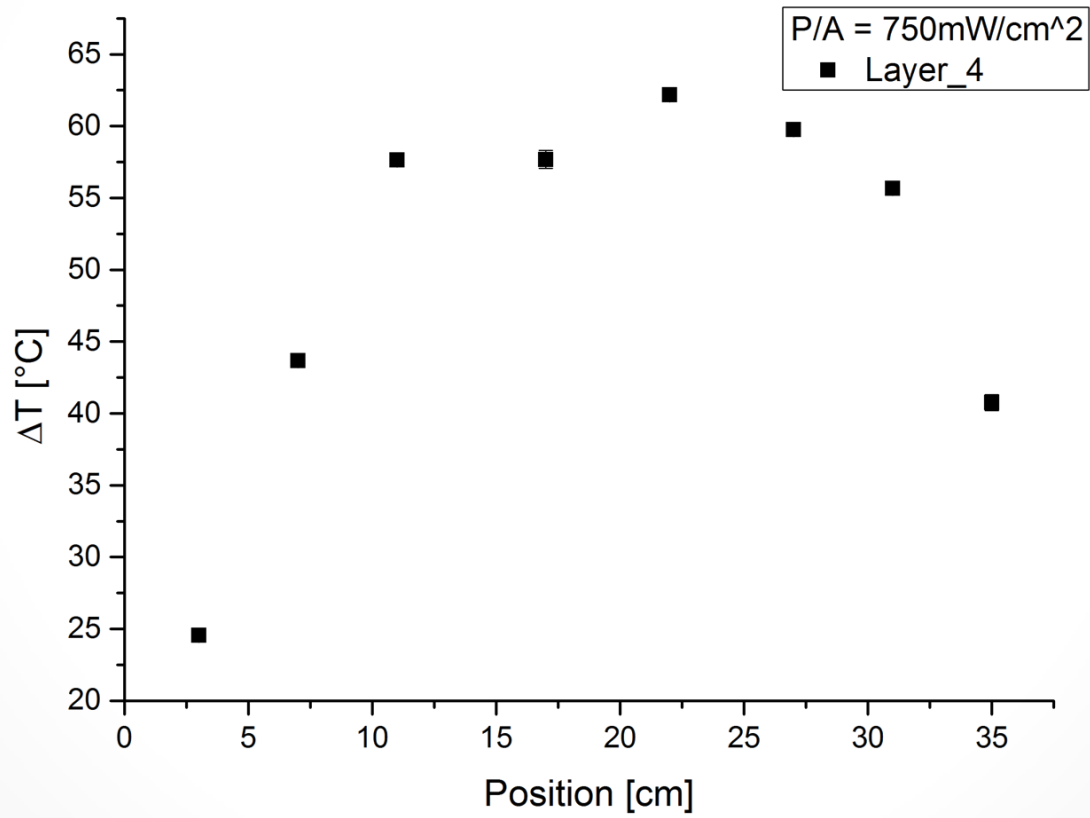


# Test Results

- 1:1 Prototype
  - Layer 3+4 of silicon tracker
  - Ohmic heating  $400\text{mW}/\text{cm}^2$
- Cooling He
  - at several m/s
- Temperature sensors attached to foil
  - LabVIEW readout
- **First results promising**
  - $\Delta T < 60^\circ\text{K}$
  - **No sign of vibration in air**



# He Cooling 750 mW/cm<sup>2</sup>



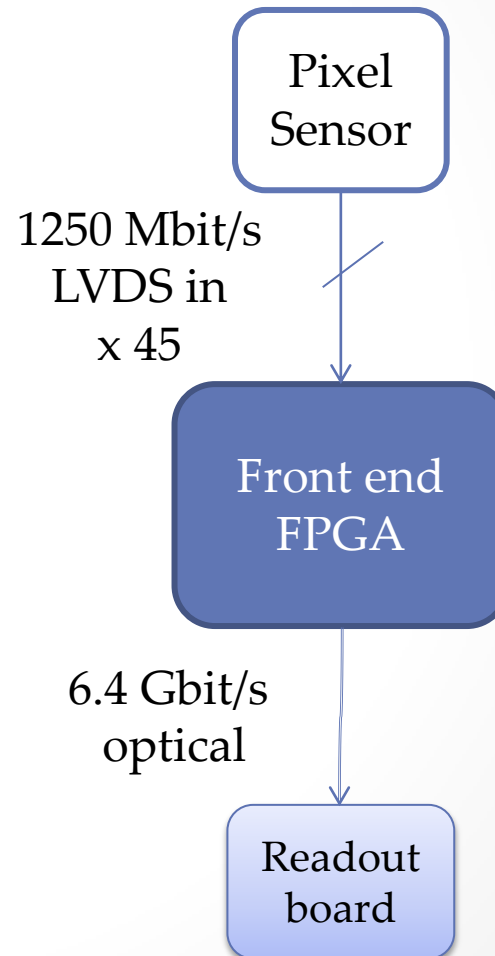


# DAQ Backup ...



# Front End FPGAs

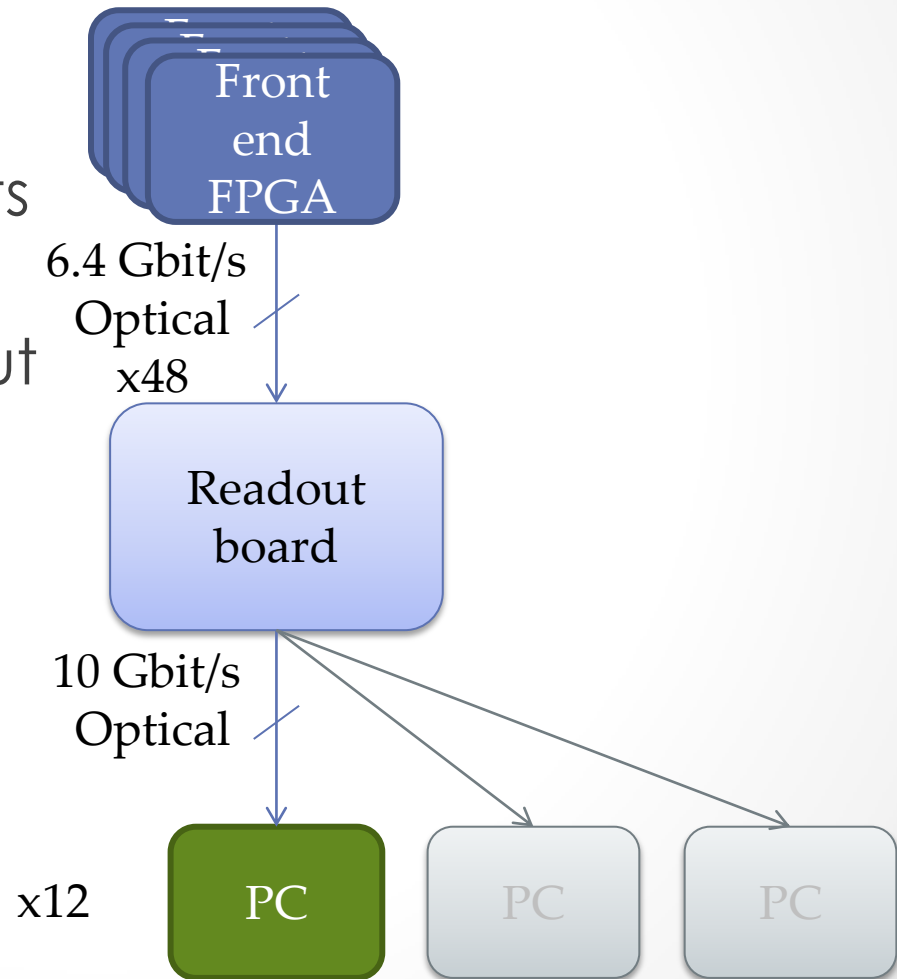
- FPGAs on detector (?)
  - 90 (+26) pieces
- Receive sensor data
  - 36-45 LVDS inputs
- 6.4 Gbit/s outputs
  - 8 optical links
  - ... to counting house





# Readout Board

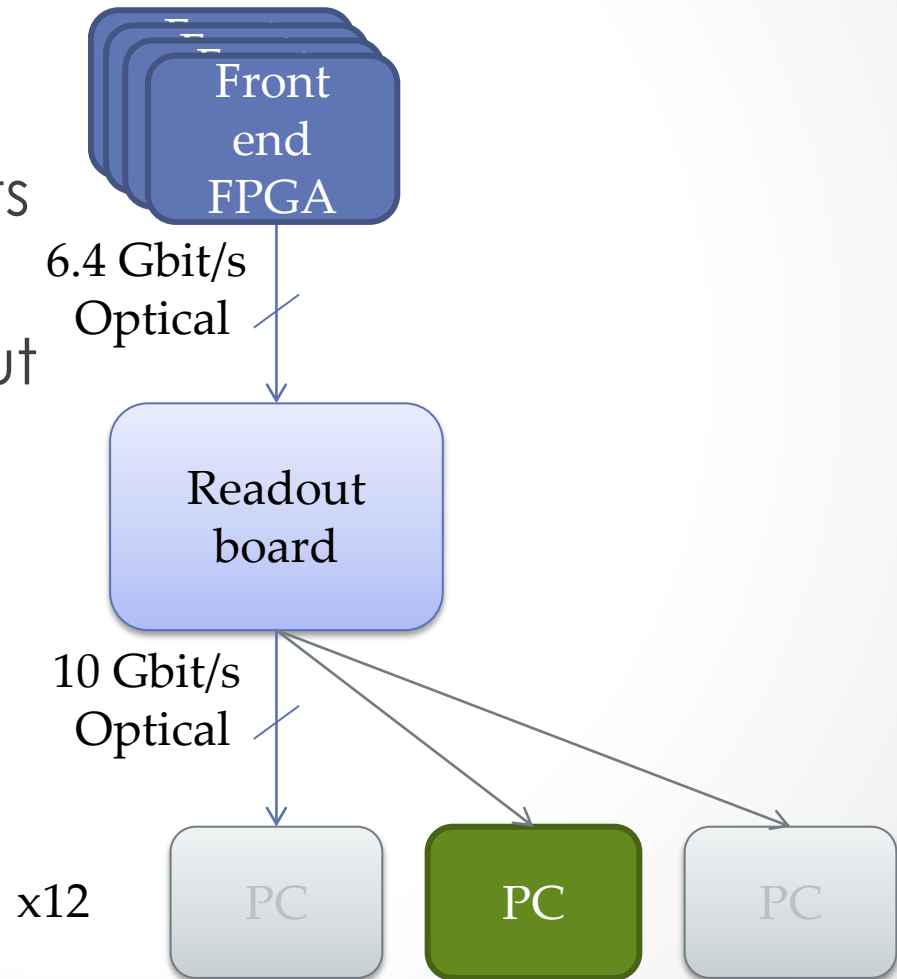
- FPGA readout boards
  - per sub-detector
- 6.4 Gbit/s optical inputs
  - 16-48 inputs
- 10 Gbit/s optical output
  - 12 outputs to PCs
- Switching network
  - One output per PC





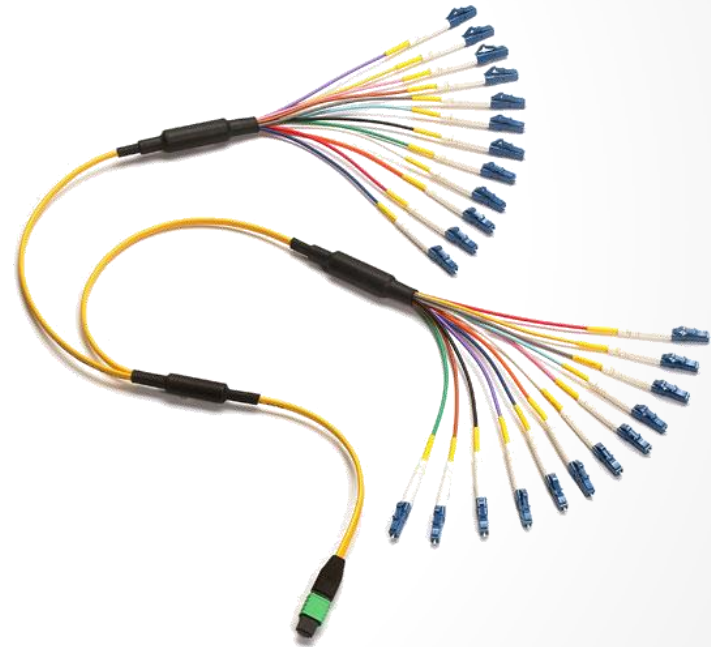
# Readout Board

- FPGA readout boards
  - 4 per sub-detector
- 6.4 Gbit/s optical inputs
  - 16-48 inputs
- 10 Gbit/s optical output
  - 12 outputs to PCs
- Switching network
  - One output per PC



# Trigger-less DAQ

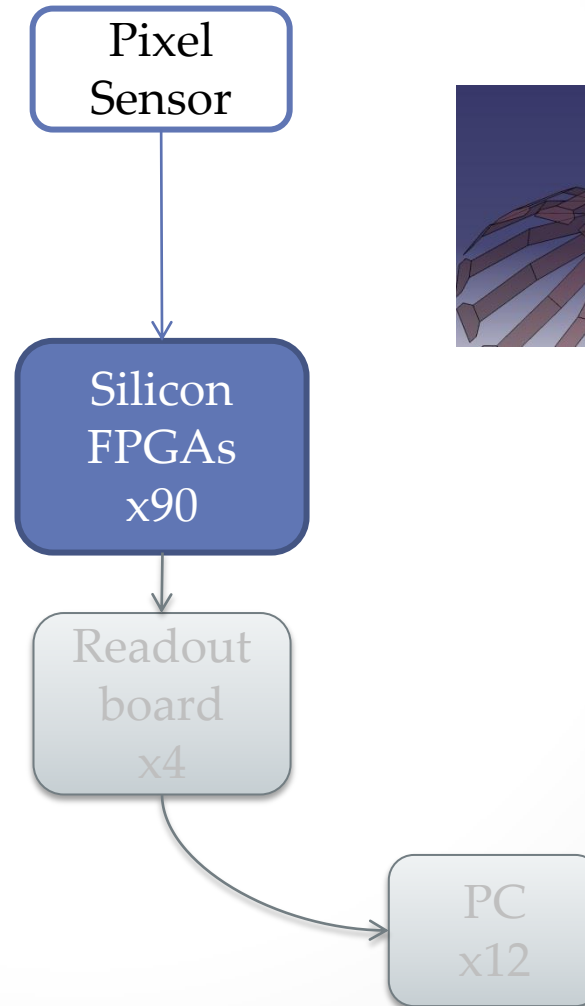
- Front end links
  - Pixel sensor to on-detector FPGA
    - 400 – 1250 Mbit/s
    - LVDS
  - Timing detector readout
- Optical links from detector
  - Front end FPGAs
  - ... to readout boards
  - 6.4 Gbit/s
- Optical links in counting room
  - Off-detector read out boards
  - ...to PC Farm





# Trigger-less DAQ

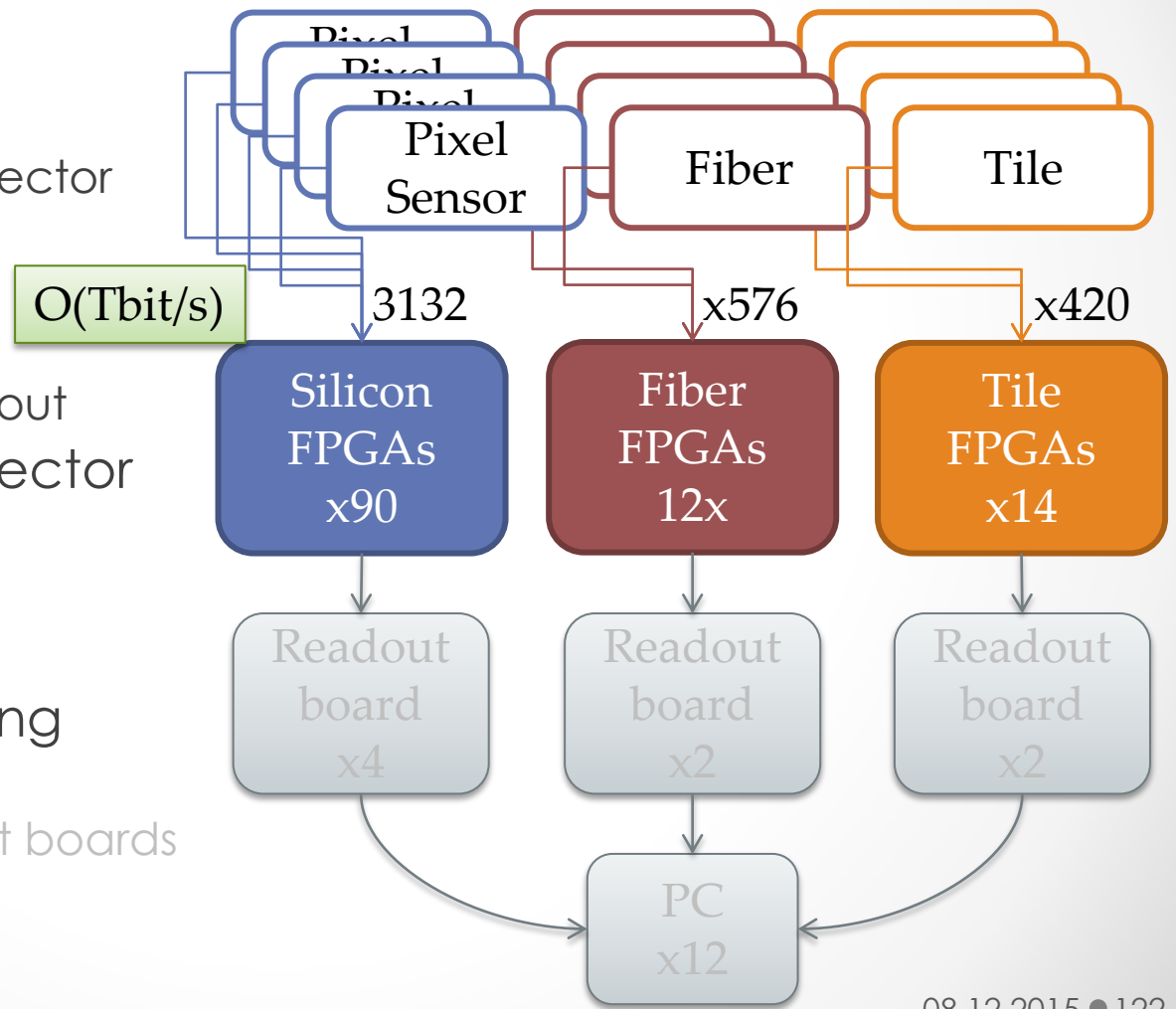
- Front end links
  - Pixel sensor to on-detector FPGA
    - 400 – 1250 Mbit/s
    - LVDS
  - Timing detector readout
- Optical links from detector
  - Front end FPGAs
  - ... to readout boards
  - 6.4 Gbit/s
- Optical links in counting room
  - Off-detector read out boards
  - ...to PC Farm





# Trigger-less DAQ

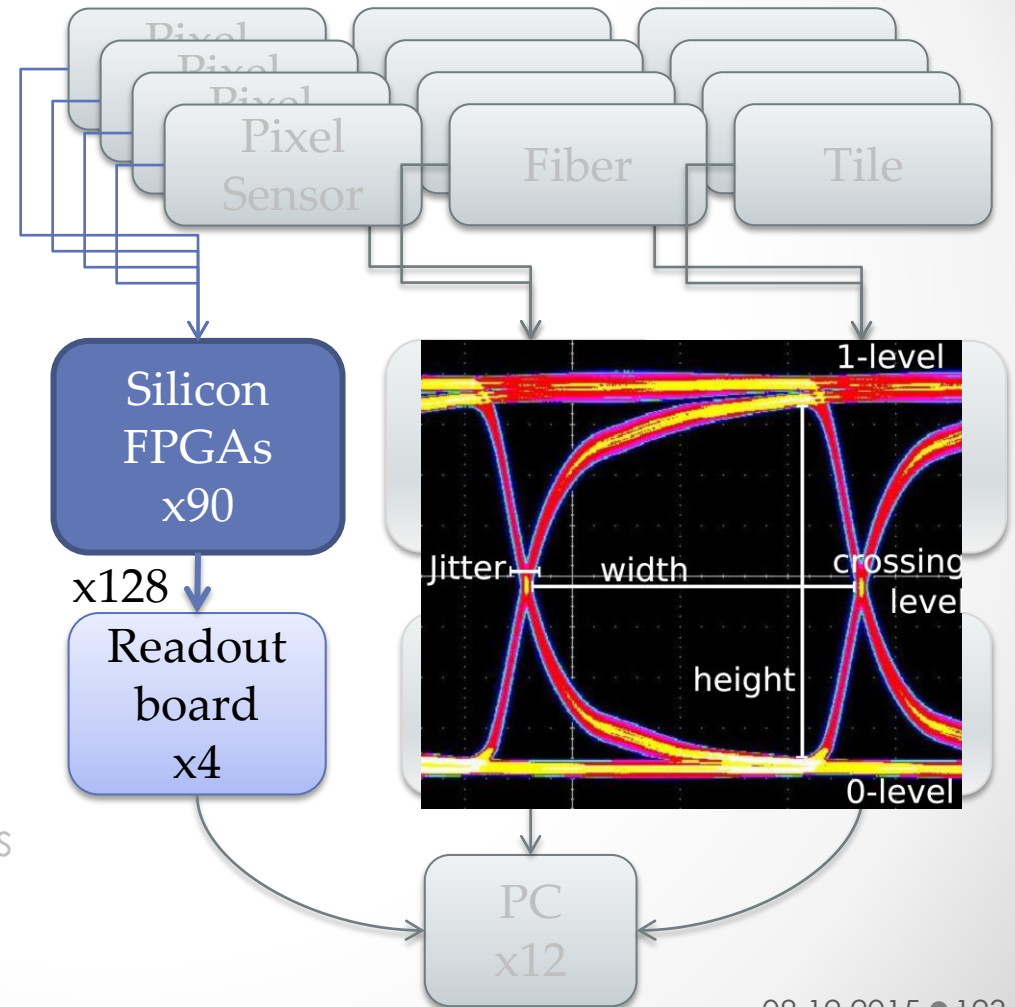
- Front end links
  - Pixel sensor to on-detector FPGA
    - 400 – 800 Mbit/s
    - LVDS
  - Timing detector readout
- Optical links from detector
  - Front end FPGAs
  - ... to readout boards
  - 6.4 Gbit/s
- Optical links in counting room
  - Off-detector read out boards
  - ...to PC Farm





# Trigger-less DAQ

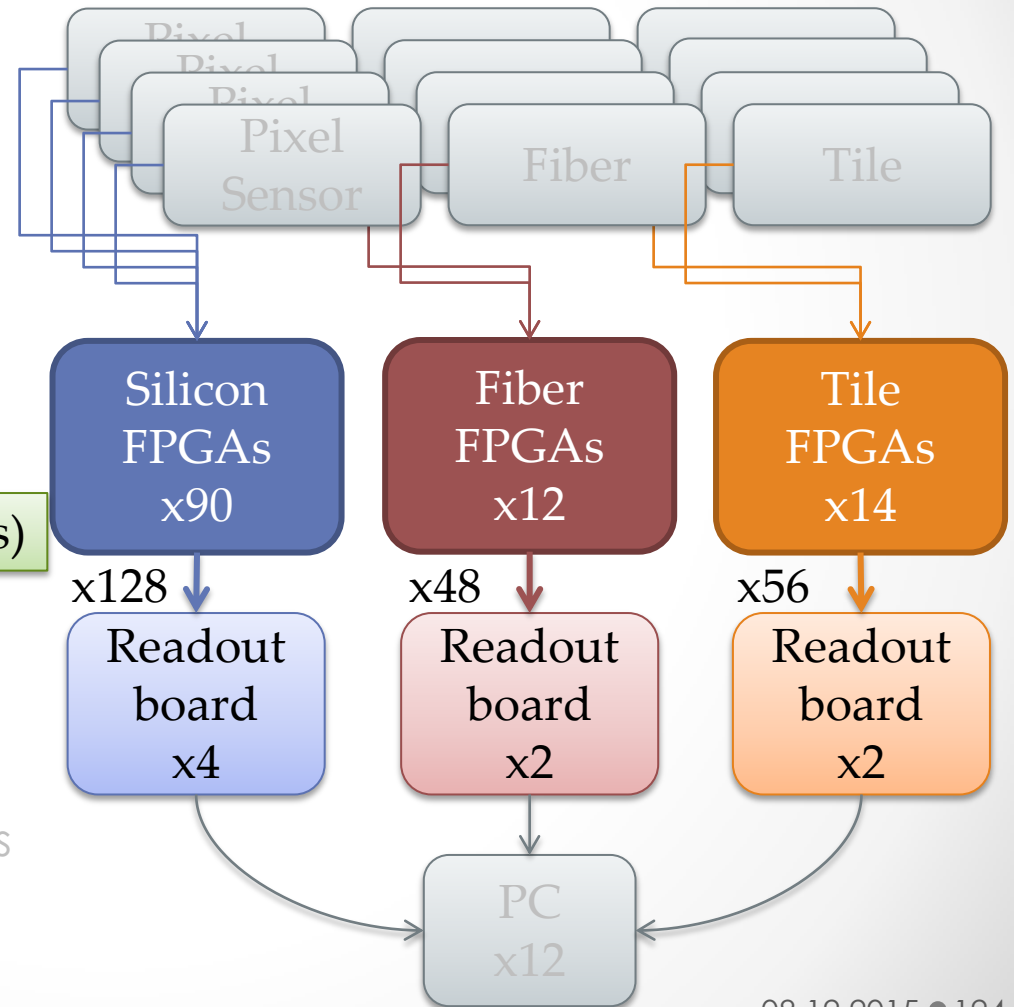
- Front end links
  - Pixel sensor to on-detector FPGA
    - 400 – 800 Mbit/s
    - LVDS
  - Timing detector readout
- Optical links from detector
  - Front end FPGAs
  - ... to readout boards
  - 6.4 Gbit/s
- Optical links in counting room
  - Off-detector read out boards
  - ...to PC Farm





# Trigger-less DAQ

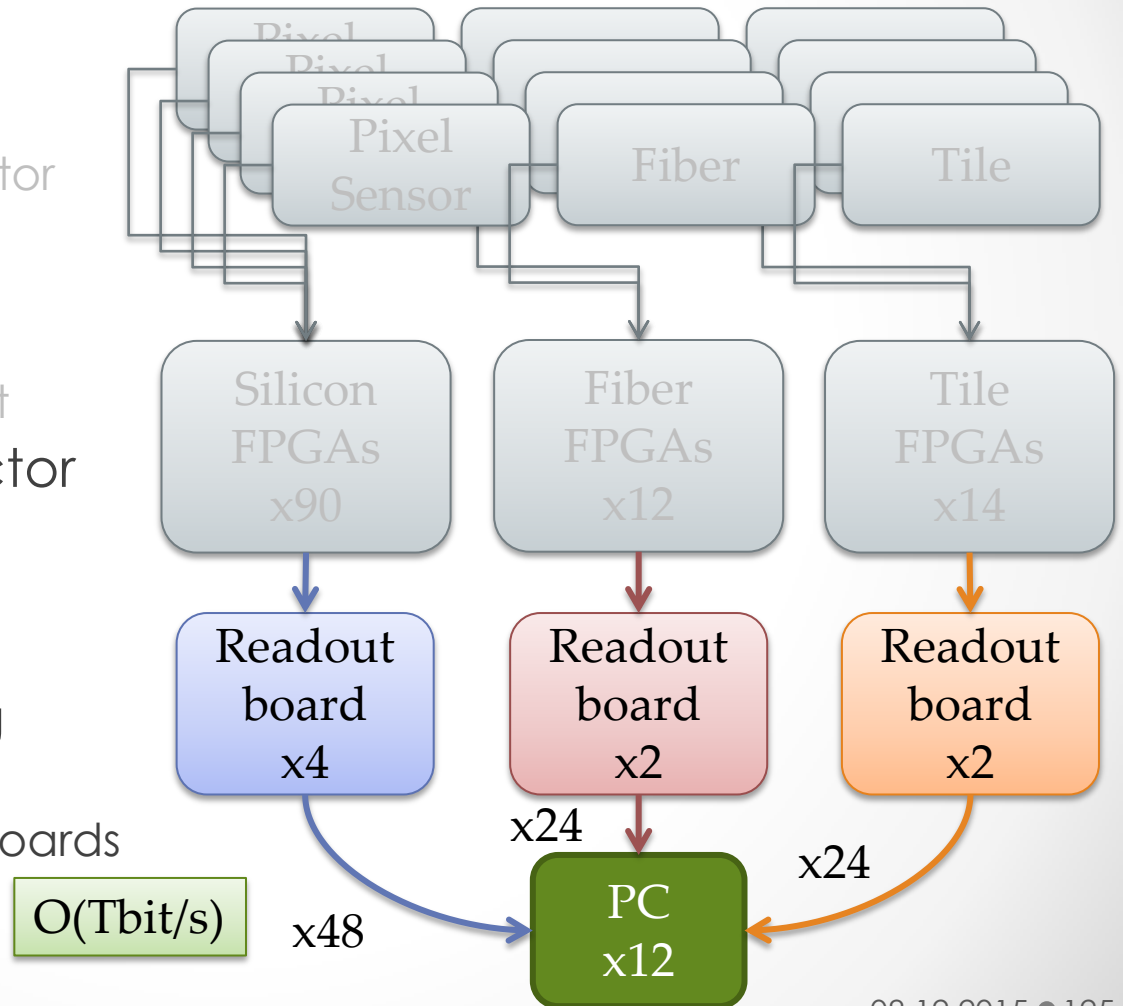
- Front end links
  - Pixel sensor to on-detector FPGA
    - 400 – 800 Mbit/s
    - LVDS
  - Timing detector readout
- Optical links from detector
  - Front end FPGAs **O(Tbit/s)**
  - ... to readout boards
  - 6.4 Gbit/s
- Optical links in counting room
  - Off-detector read out boards
  - ...to PC Farm





# Trigger-less DAQ

- Front end links
  - Pixel sensor to on-detector FPGA
    - 400 – 800 Mbit/s
    - LVDS
  - Timing detector readout
- Optical links from detector
  - Front end FPGAs
  - ... to readout boards
  - 6.4 Gbit/s
- Optical links in counting room
  - Off-detector read out boards
  - ...to PC Farm



# GPU-PC

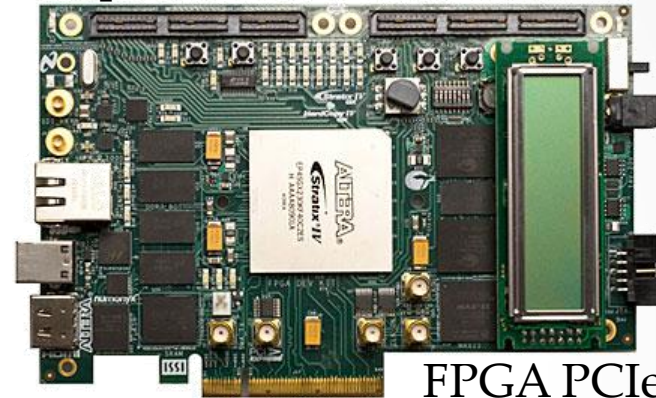
- PC with GPU
- 10 Gbit/s Fiber input
  - 8 inputs from sub-detectors
- Data filtering
  - Timing Filter on FPGA
  - Track filter on GPU
  - Data to tape < 100 MB/s



# GPU-PC

- PC with GPU
- 10 Gbit/s Fiber input
  - 8 inputs from sub-detectors
- Data filtering
  - Timing Filter on FPGA
  - Track filter on GPU
  - Data to tape < 100 MB/s

Optical mezzanine connectors



FPGA PCIe board



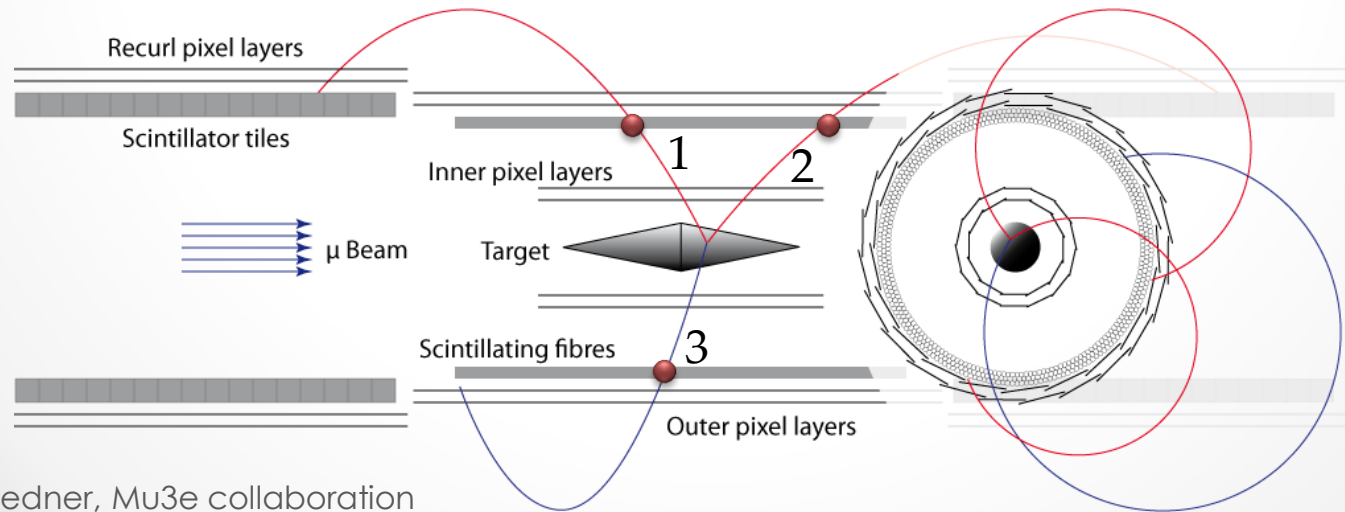
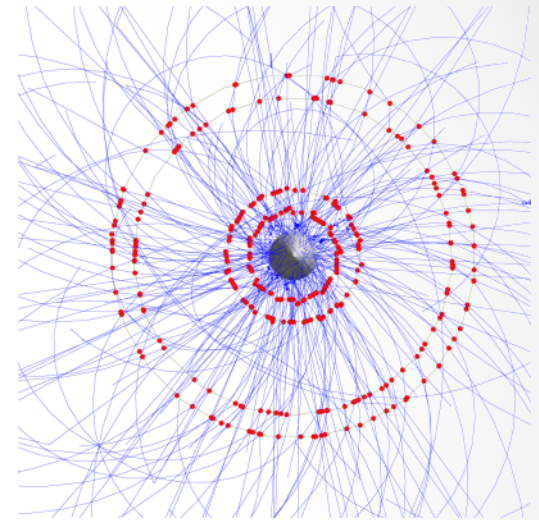
GPU computer



Under discussion

# Timing Filter

- Entire event on PCIe FPGA
- Tile and Fiber data
  - Easy to match
  - Look for three tracks
- Reject data without three hits
  - ... inside time interval



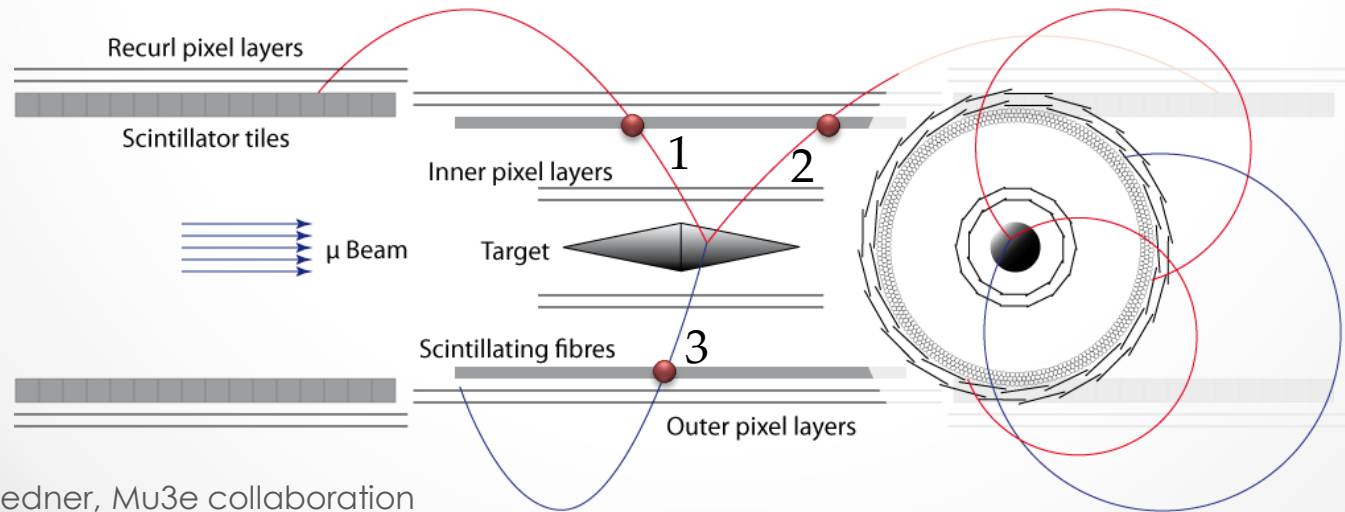
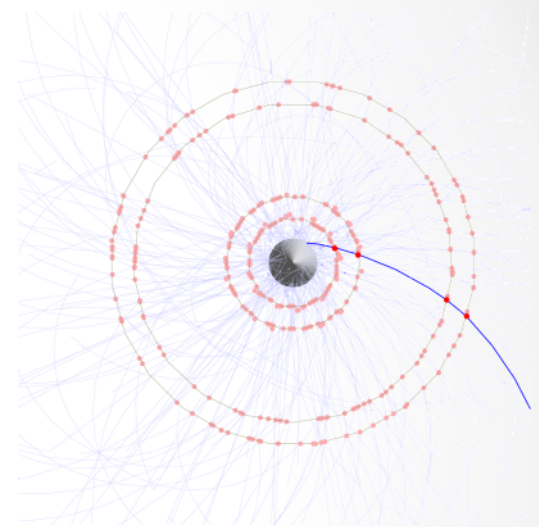




Under discussion

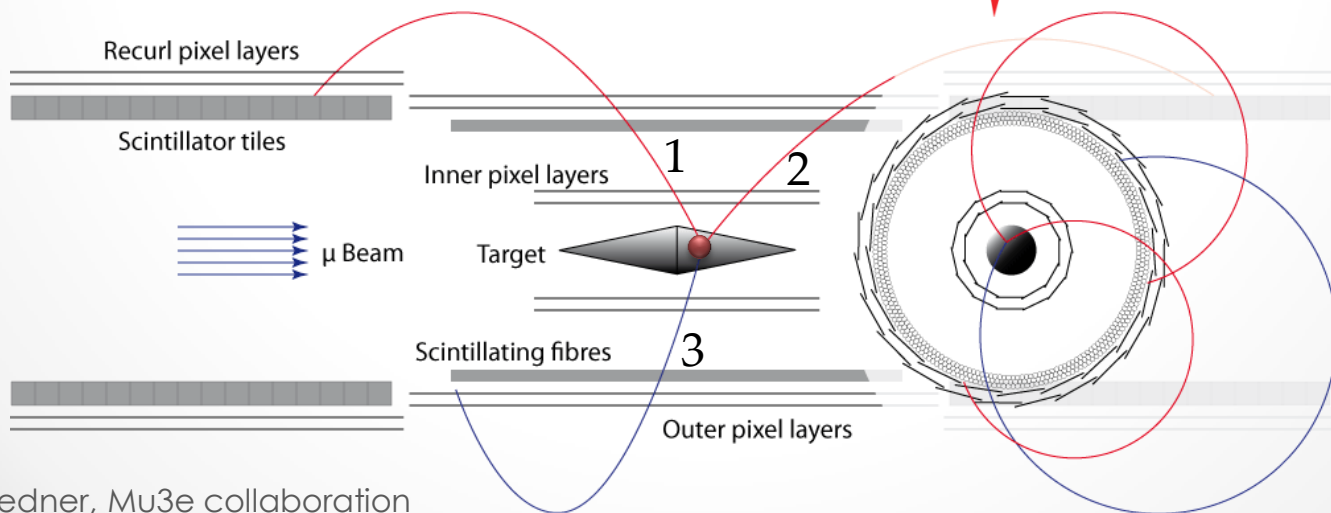
# Timing Filter

- Entire event on PCIe FPGA
- Tile and Fiber data
  - Easy to match
  - Look for three tracks
- Reject data without three hits
  - ... inside time interval



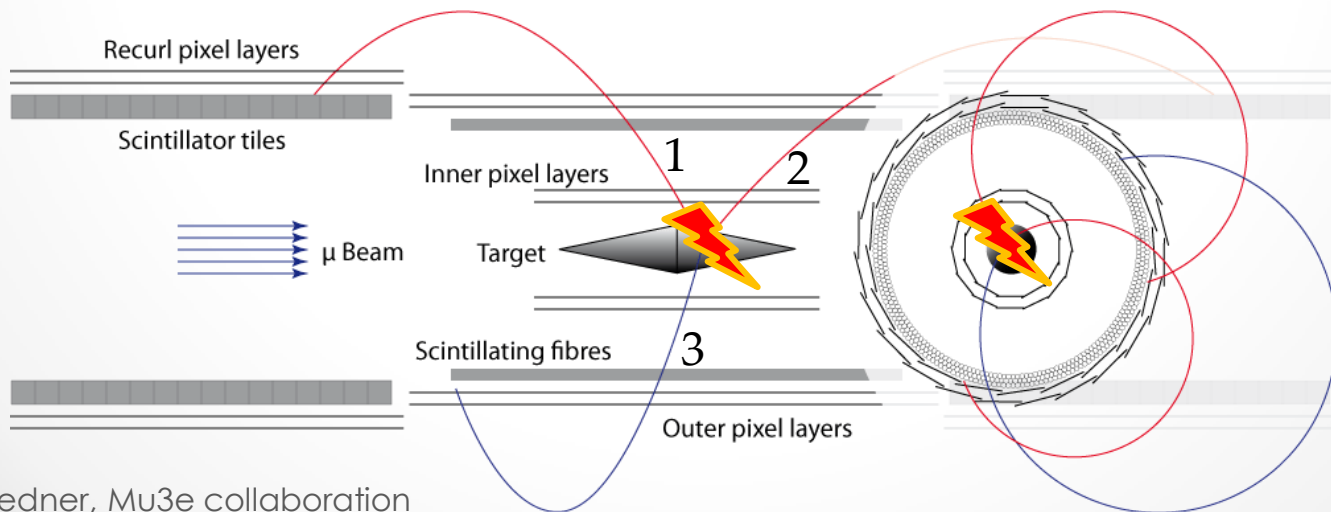
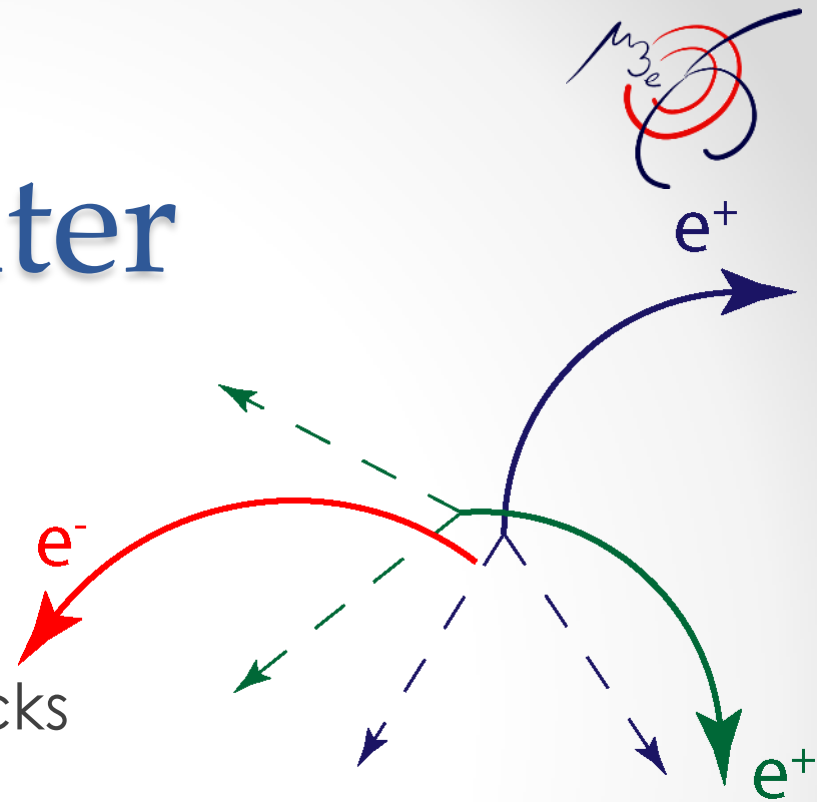
# Vertex Filter

- Entire event on GPU
- Large target
  - Large spread of muons
  - Easy vertex separation
- Reject data without three tracks
  - ... inside area interval on target



# Vertex Filter

- Entire event on GPU
- Large target
  - Large spread of muons
  - Easy vertex separation
- Reject data without three tracks
  - ... inside area interval on target





# Schedule

- **2012 Letter of intent** to PSI, research proposal
- **2013-16** Detector **R&D**
- **2017** Detector **construction**
- **2018** Installation and **commissioning** at PSI
- **2019** Data taking at up to a few  **$10^8$   $\mu/s$**

