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Insights from Development and Application of an EPR MELCOR Model

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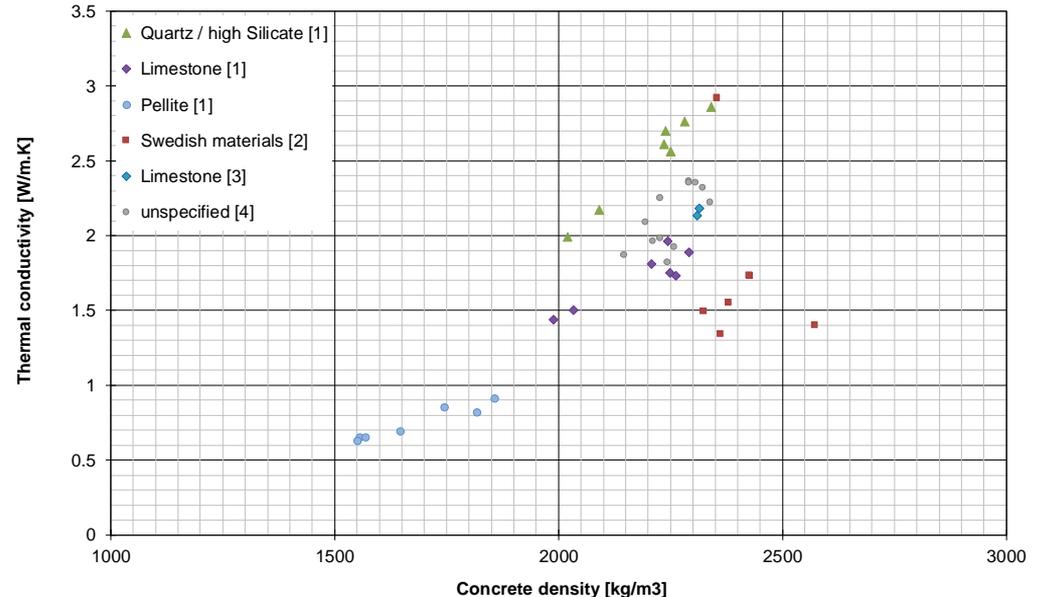
- 1 Containment Pressure & Concrete Thermal Conductivity
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1. Containment Pressure & Concrete Thermal Conductivity

Containment Pressure & Concrete Thermal Conductivity (1 of 3)

- **Heat absorption by concrete walls is the dominant heat sink in the containment**
 - In case of accident, concrete properties have a significant impact on containment pressure
- **MELCOR standard concrete values**
 - $\rho = 2306.7 \text{ kg/m}^3$
 - $\lambda = 0.9344 \text{ W/m.K}$
- **Density ρ measurement for EPR-reactors**
 - $\rho = \sim 2500 \text{ kg/m}^3$ with low uncertainty
- **Thermal conductivity λ**
 - Depends on aggregate, density, measurement method, sample preparation, ...
 - Typically with higher density and the more silicate aggregate, the higher λ
 - Rebar increases conductivity further



[1] Modeling the Thermal Conductivity of Concrete Based on Its Measured Density and Porosity

<https://web.ornl.gov/sci/buildings/conf-archive/1992%20B5%20papers/013.pdf>

[2] Thermal properties of concrete with different Swedish aggregate materials

<https://lup.lub.lu.se/luur/download?func=downloadFile&recordId=4358448&fileId=4358449>

[3] Study on The Thermal Properties of Concrete Containing Ground Granulated Blast Furnace Slag, Fly Ash and Steel Reinforcement (wvu.edu)

<https://researchrepository.wvu.edu/cgi/viewcontent.cgi?article=8540&context=etd>

[4] Effects of Aggregate Types on Thermal Properties of Concrete [\[link\]](#)

Containment Pressure & Concrete Thermal Conductivity (2of3)

Impact of axial rebar on thermal conductance

- $\lambda_{\text{RebarConcrete}} \cdot \frac{A_{\text{Steel}} + A_{\text{Concrete}}}{\text{Distance}} = \lambda_{\text{Steel}} \cdot \frac{A_{\text{Steel}}}{\text{Distance}} + \lambda_{\text{Concrete}} \cdot \frac{A_{\text{Concrete}}}{\text{Distance}}$
- $\lambda_{\text{RebarConcrete}} / \lambda_{\text{Concrete}} \sim 1 + 0.06 \cdot [\text{axial steel mass fraction in \%}]$

Impact of transverse rebar

- Measurement in Reference [3]
- $\lambda_{\text{RebarConcrete}} / \lambda_{\text{Concrete}} \sim 1 + 0.01 \cdot [\text{transverse steel mass fraction in \%}]$

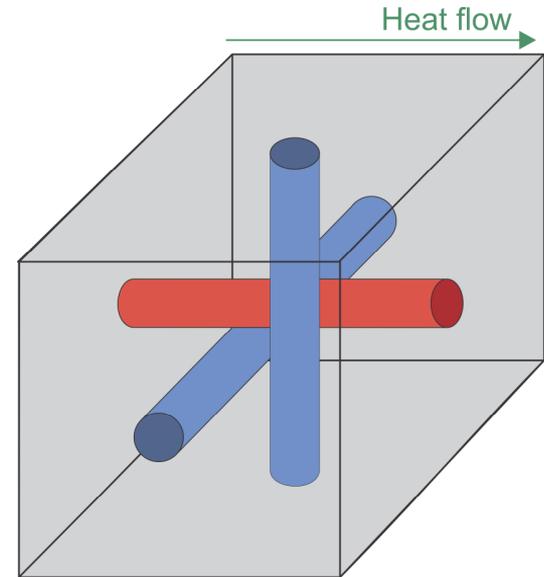
Typical reinforcements

- ~5 mass% for unloaded in-containment structures
- Up to 15 mass% for RPV support shield

Framatome choice of λ

- Low $\lambda \rightarrow$ conservative in p, optimistic in H_2
- High $\lambda \rightarrow$ optimistic in p, conservative in H_2

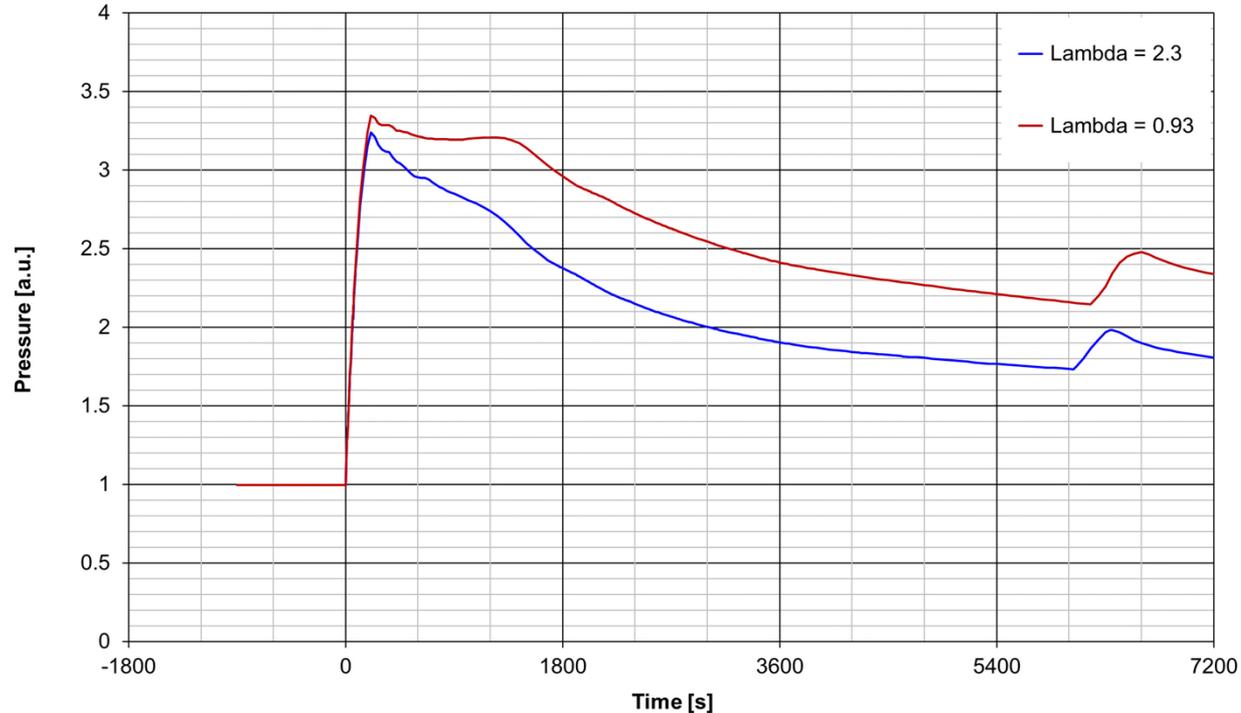
\rightarrow Balance between bounding and best-estimate thermal conductivity $\lambda = 2.0 - 2.5 \text{ W/m.K}$



[3] Study on The Thermal Properties of Concrete Containing Ground Granulated Blast Furnace Slag, Fly Ash and Steel Reinforcement (wvu.edu)
<https://researchrepository.wvu.edu/cgi/viewcontent.cgi?article=8540&context=etd>

Containment Pressure & Concrete Thermal Conductivity (3of3)

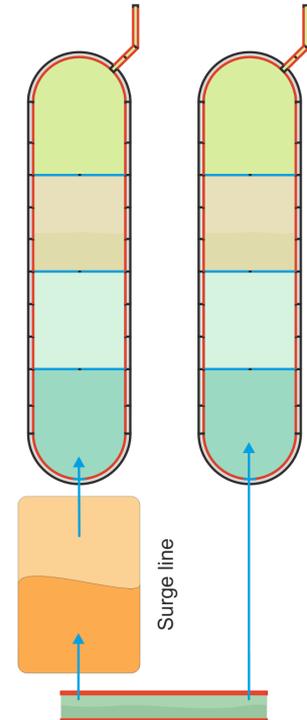
- Impact of concrete thermal conductance on containment pressure for a LB-LOCA



2. Surge Line Countercurrent Flow Limitation

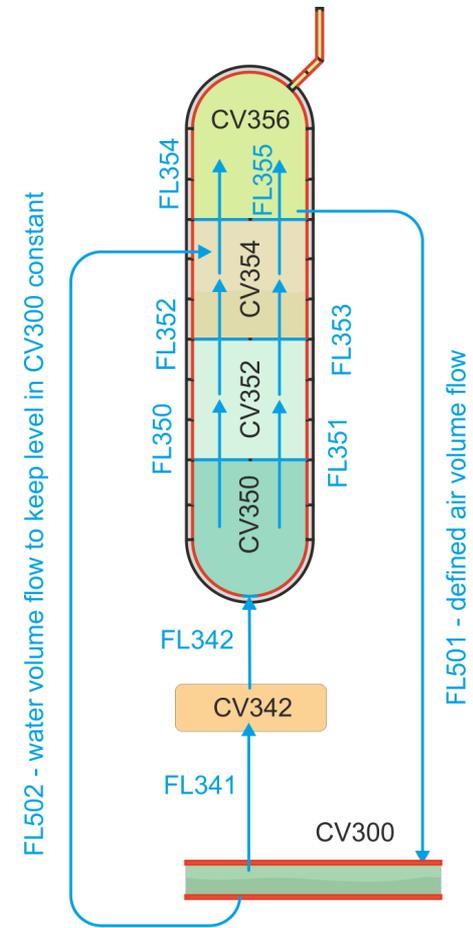
Surge Line Countercurrent Flow (1of3)

- **During an accident like a LOCA at the pressurizer top, the pressurizer may or may not drain into the primary loop**
 - Steam wants to ascend upwards through the surge line
 - Water wants to drain downwards through the surge line
 - Gas-water countercurrent flow limitation
- **When surge line is represented as one flow path only**
 - FL_LME (Length for Pool/Atmosphere Momentum Exchange) can act as **fit parameter**
 - Simulation **runs stable**
 - Default FL_LME should not be blindly trusted, but seen as a starting point
- **When the surge line is itself a CV**
 - Representing the surge line as CV is beneficial when wanting to examine a possible creep rupture failure
 - The existence of the CV, and thus the phase separation within already couples the flows of steam and water
 - Often becomes **numerically instable** (it is expected to be a physically unstable situation)



Surge Line Countercurrent Flow (2of3)

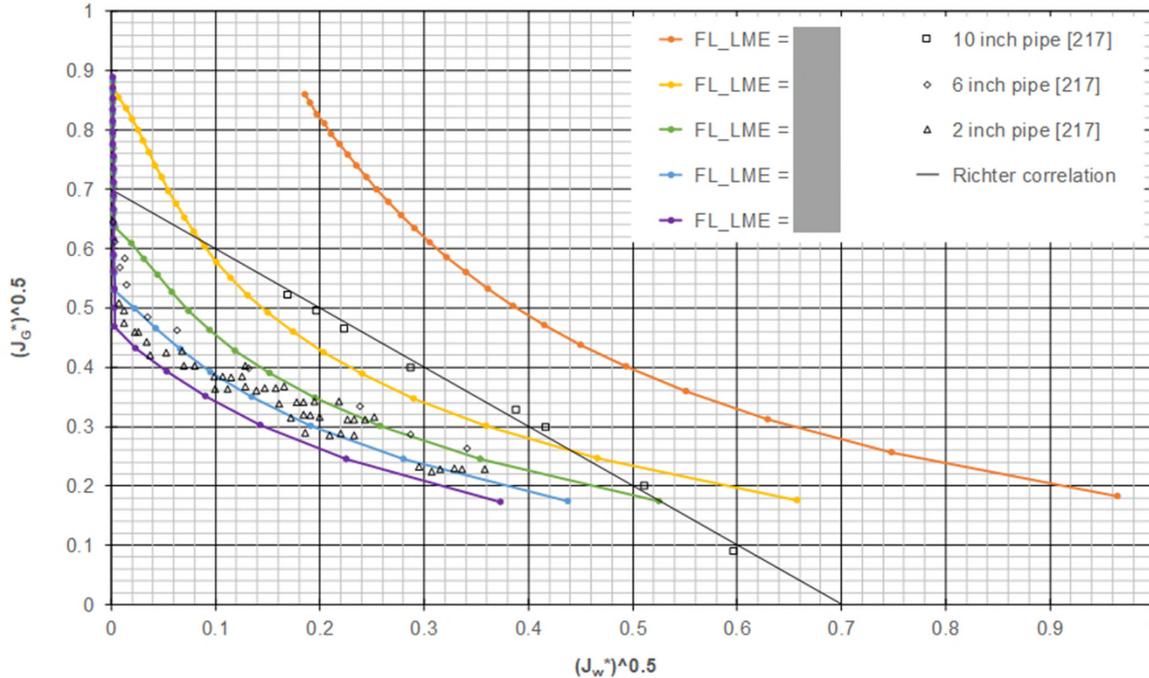
- **Cut-out the pressurizer into a MELCOR-test-model to find a modelling that**
 - Is numerical stable
 - Shows similar flow limitation as in experiments
- **Relevant scale experiments [217] show, the flow limitation occurs mostly at the pipe → pressurizer exit**
- **Framatome modeling**
 - FL341 has a to opening height **FL_JLT** over the entire surge line volume CV342
 - FL342 has a from opening height **FL_JLF** over the entire surge line volume CV342
 - The CC flow limitation thus occurs only at the entry to the pressurizer
 - The momentum exchange length **FL_LME** of both FL is set equal and used as a **fit parameter**



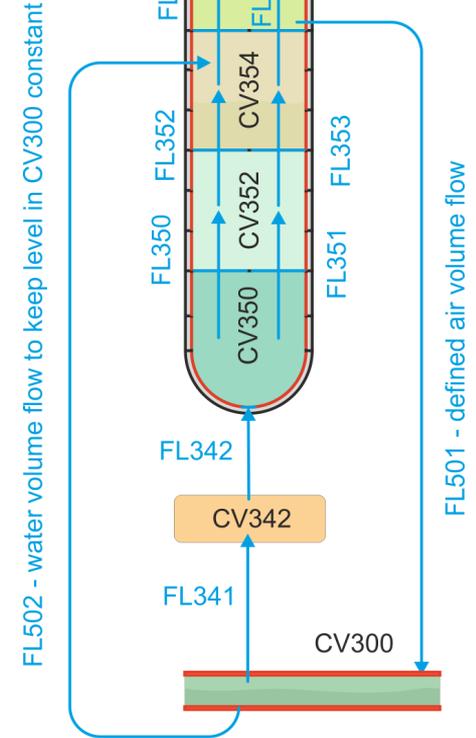
[217] Countercurrent Flow Limitation Experiments and Modeling for Improved Reactor Safety, <https://www.osti.gov/servlets/purl/938628>

Surge Line Countercurrent Flow (3of3)

- Simulation results in comparison to the data obtained by Richter [217] for different FL_LME



[217] Countercurrent Flow Limitation Experiments and Modeling for Improved Reactor Safety, <https://www.osti.gov/servlets/purl/938628>



3. MCCI-related Code-to-Code Comparison

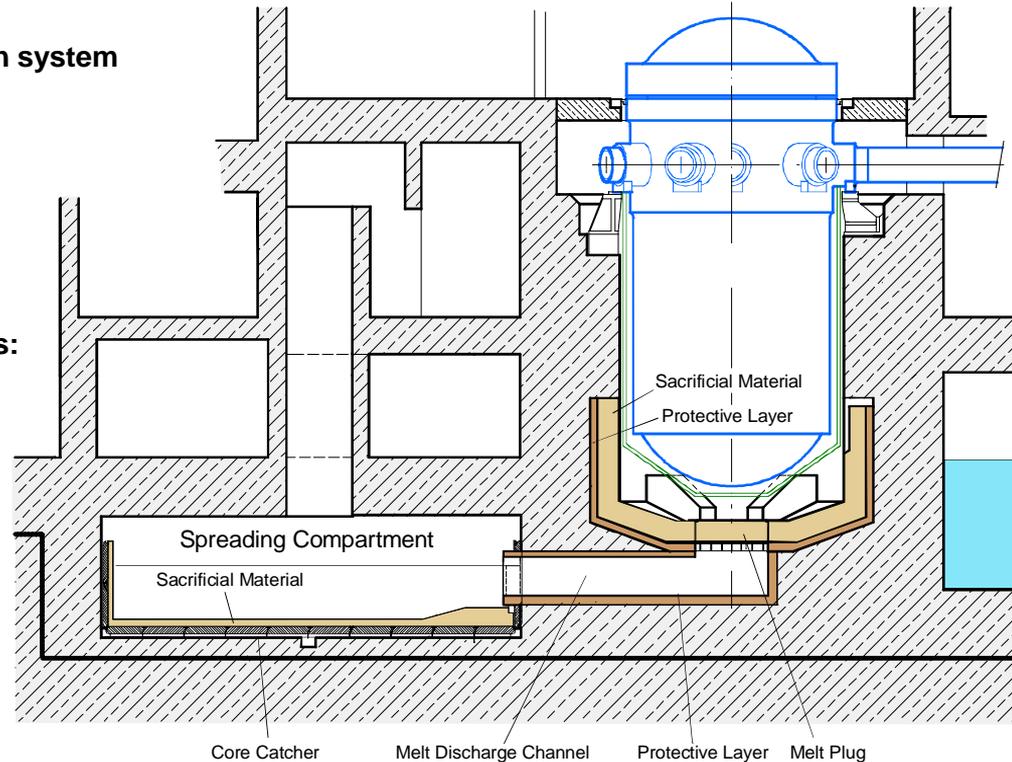
MCCI-related Code-to-Code Comparison (1of5)

- **EPR is equipped with dedicated core melt stabilization system**

- Core melt conditioning in the reactor pit by MCCI with sacrificial concrete
- After certain axial erosion → Melt plug breach
- Spreading of conditioned melt in core catcher
- Flooding & quenching of the core melt

- **System design is based on simulations with the codes:**

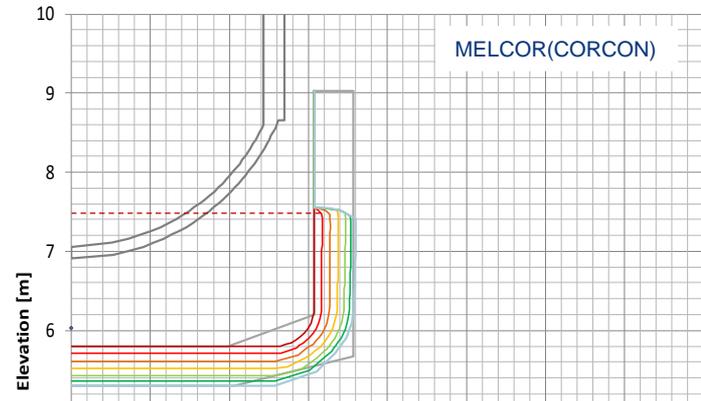
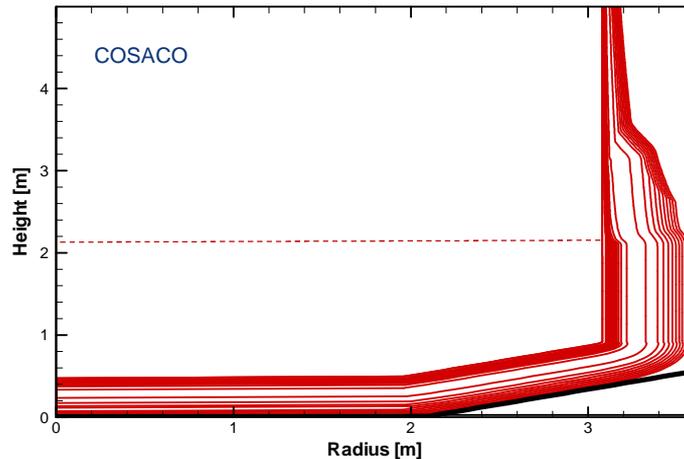
- In-vessel & RPV failure with **MAAP**
- MCCI-phase in the pit with **COSACO**
- Spreading, quenching & cooling in the core catcher by others



MCCI-related Code-to-Code Comparison (2of5)

Code-to-code comparison COSACO with MELCOR in the frame of simulation consolidation

- COSACO delays onset of MCCI as long as the core melt viscosity is too low for convective heat transport out of the melt
- MELCOR does not consider a convective limitation of heat transport
- COSACO predicts concrete erosion above the collapsed core melt liquid level by void formation & thermal radiation
- MELCOR only considers heat transfer at direct contact surface of concrete and melt (without void)



MCCI-related Code-to-Code Comparison (3of5)

- CCI-experiments [12] show concrete erosion above collapsed (solidified) melt → supporting the COSACO point of view
- For the EPR - MELCOR likely under-predicts ...
 - the amount of sacrificial concrete eroded until melt-plug breach and spreading of melt in core catcher (due to cavity shape)
 - the time until spreading (by onset criteria for MCCI)

- 1.) Despite the identified differences, key quantities like melt viscosity (→ spreading) correspond well between codes
- 2.) EPR core melt stabilization system is sufficiently robust to comply with either simulation results
- 3.) Overall, in-vessel uncertainties (MELCOR-MAAP) dominate over the ex-vessel simulation differences



[12] OECD MCCI Project 2-D Core Concrete Interaction (CCI) Tests: Final Report
https://www.tepco.co.jp/en/hd/decommission/information/newsrelease/reference/pdf/2022/reference_20220210_01-e.pdf

MCCI-related Code-to-Code Comparison (4of5)

Insights from Fukushima

- **Exploration of FKS Daiichi Unit 1 primary containment vessel 02.2022 [9]**
 - Pedestal opening - entrance to the CRD drive room
 - ~0.5m thick debris (melt) layer on floor
 - Complete concrete destruction with exposed wall rebar for another ~0.5m above debris layer
- **Hypothesis 1: MCCI – but why does the rebar remain standing**
- **Hypothesis 2: Steam explosion (appears unlikely)**
- **Hypothesis 3: Fire spalling**
 - Concrete temperatures significantly above saturation condition
 - Free water vaporizes in closed pores → internal pressure buildup
 - Fracturing the concrete
 - Frequently observed in fires in rebar-concrete buildings [11]
 - low permeability → high-density promotes spalling

[9] Implementation Status of the Unit 1 PCV Internal Investigation (As of February 10) at the FKS1 NPP
https://www.tepco.co.jp/en/hd/decommission/information/newsrelease/reference/pdf/2022/reference_20220210_01-e.pdf

[11] Spalling of Concrete in a Fire
https://www.youtube.com/watch?time_continue=3&v=xbFzMnSBp1o&feature=emb_logo&ab_channel=TylerLey



MCCI-related Code-to-Code Comparison (5of5)

Why does fire spalling not occur in MCCI experiments?

Experiments

- Performed on time scale of minutes to few hours
- Very high heat fluxes (thermite reaction / inductive heating)
- Very steep thermal gradient in the concrete
- Dominant surface erosion / melting of concrete & rebar

FKS Unit 1 accident

- Occurred in time scale of many hours / days
- Likely with moderate heat fluxes (melt spreading, temporary water injections)
- Deeper reaching / shallow temperature gradient in the concrete
- Mechanical destruction of concrete by spalling, rebar remains intact



Fukushima Unit 1 [9]



CCI experiments [10]

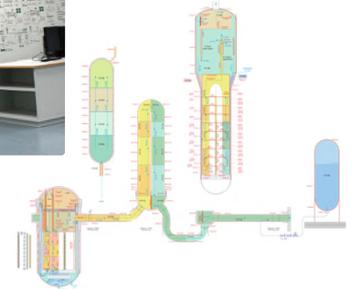
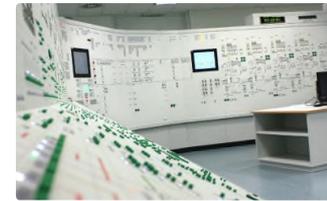
[9] Implementation Status of the Unit 1 PCV Internal Investigation (As of February 10) at the FKS1 NPP
https://www.tepco.co.jp/en/hd/decommission/information/newsrelease/reference/pdf/2022/reference_20220210_01-e.pdf
[10] The Most Dangerous (Man-Made) Lava Flow
<https://www.wired.com/2013/04/the-most-dangerous-manmade-lava-flow/>

4. Framatome Emergency Response Team Support

Framatome Emergency Response Team Support (1of5)

Emergency Response Team Support - Consulting Services and Engineering Solutions [\[link\]](#)

- **Off-site support for the plant Emergency Response Team (ERT)**
 - Framatome OEM plants
 - Centers in Paris & Erlangen
 - 24-7 readiness
- **Regular internal and external drills**
 - Test alarm chain
 - Improve knowledge (system-related and accident-related)
 - Training of remote communication / information sharing
- **Drill preparation**
 - When focus of drill lies in already evaluated accidents
→ full-scope plant simulator
 - When focus lies in complex design-extension conditions or radiological questions
→ engineering simulator (MELCOR)



Framatome Emergency Response Team Support (2of5)

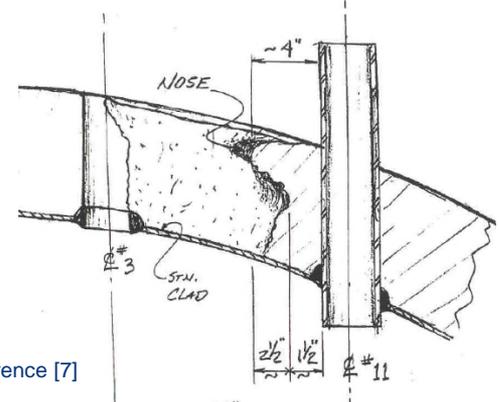
Drill: LOCA at RPV Head – “Davis Besse”-like Scenario

Assumed accident situation

- Control rod ejection from RPV head → DN100 hole
 - No positive core reactivity change as in normal operation, rods are retracted
 - Loss of coolant from RPV head to reactor cavity room above the RPV
 - Assumed secondary damage leads to partial loss of core instrumentation
- Not directly a design-base accident in the sense of the FSAR

Tasks for the ERT Support

- Identification of accident situation based on available measurements (pressure, temperature,)
- Does RPV head leakage affect LOCA procedures in the manual?
- How far will water level in cavity rise and IRWST drop?
- Does IRWST water level drop endanger safety injection pumps by cavitation?
- Why did the reactor cavity suddenly drain?
- What are recommendations for normalizing the plant conditions?



See Reference [7]



[7] Davis-Besse Reactor Vessel Head Degradation
<https://www.nrc.gov/reactors/operating/ops-experience/vessel-head-degradation.html>

Framatome Emergency Response Team Support (3of5)

Drill: LOCA at RPV Head – “Davis Besse”-like Scenario

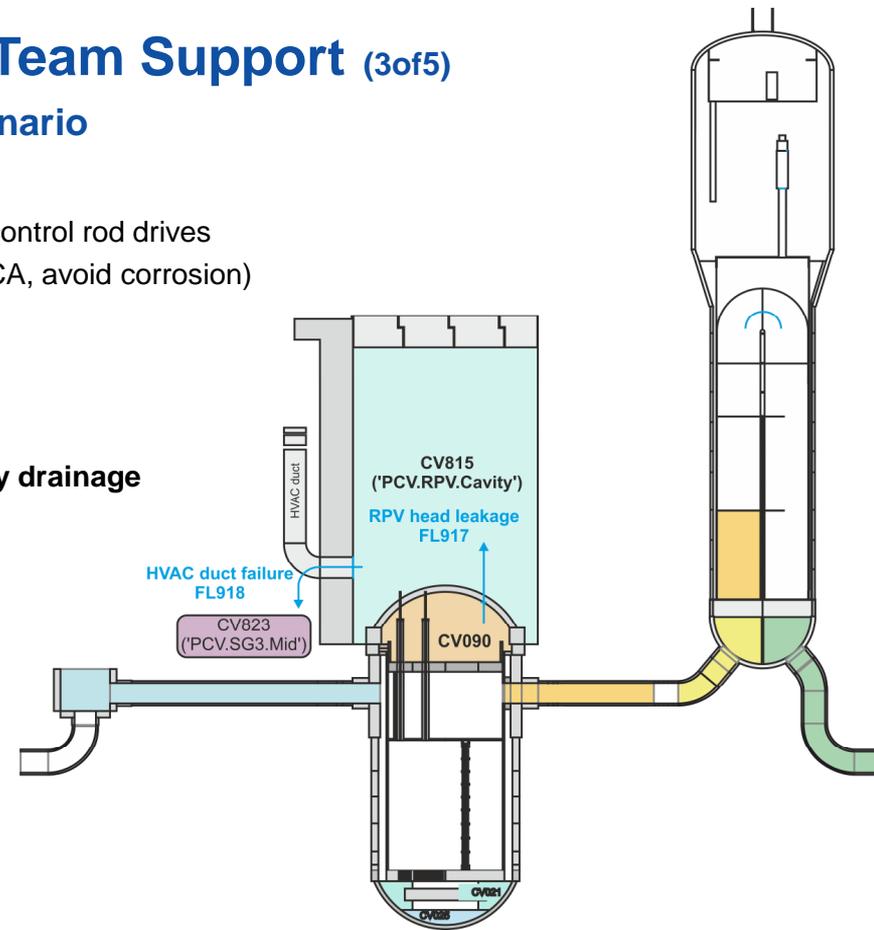
Reactor Cavity Ventilation

- Cavity must be ventilated in normal plant operation to cool the control rod drives
- Cavity must be drained to avoid condensate accumulation (LOCA, avoid corrosion)
- Cavity must be water-tight for fuel outage
- Various ventilation ducts / drainage pipes are opened / closed by water-tight door in different plant states

For the EPR: In case the RPV head LOCA over-whelms the cavity drainage

- The reactor cavity can be completely filled without endangering the ECCS suction from the IRWST
- Control rods fail passive-safely if at all (rods in)
- Water likely will cause a failure of a HVAC duct (which is not designed to hold the water mass)

Not a design-base accident, even though plant always remains in a safe state – but challenging for the ERT support to gain a clear picture of the accident situations (reason this scenario was chosen)



Framatome Emergency Response Team Support (4of5)

Drill: SGTR after Cladding Damage

■ Situation

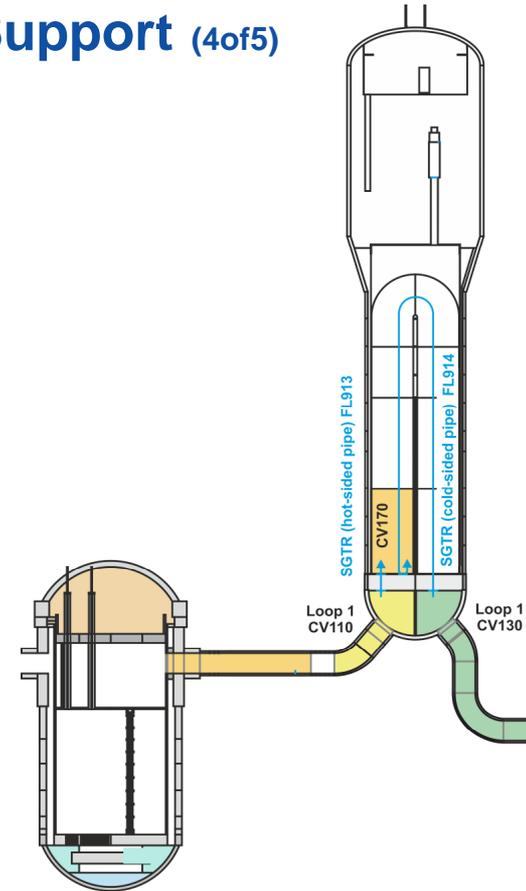
- Cladding damage occurred during power operation
- 10 fuel rods, dissolving 10% I₂ & Xe, and 1% Cs into primary coolant [8]
- During plant shutdown, SGTR occurs, indirectly causing loss of offsite power
- Stuck-open main steam relief valve causes release into environment

■ Tasks for the ERT Support

- Radiological estimates (Xe dominates as re-entrainment of aerosols is small)
- Recommendations for normalizing the plant conditions

■ Challenge in MELCOR: water dissolved Xe cannot be simulated

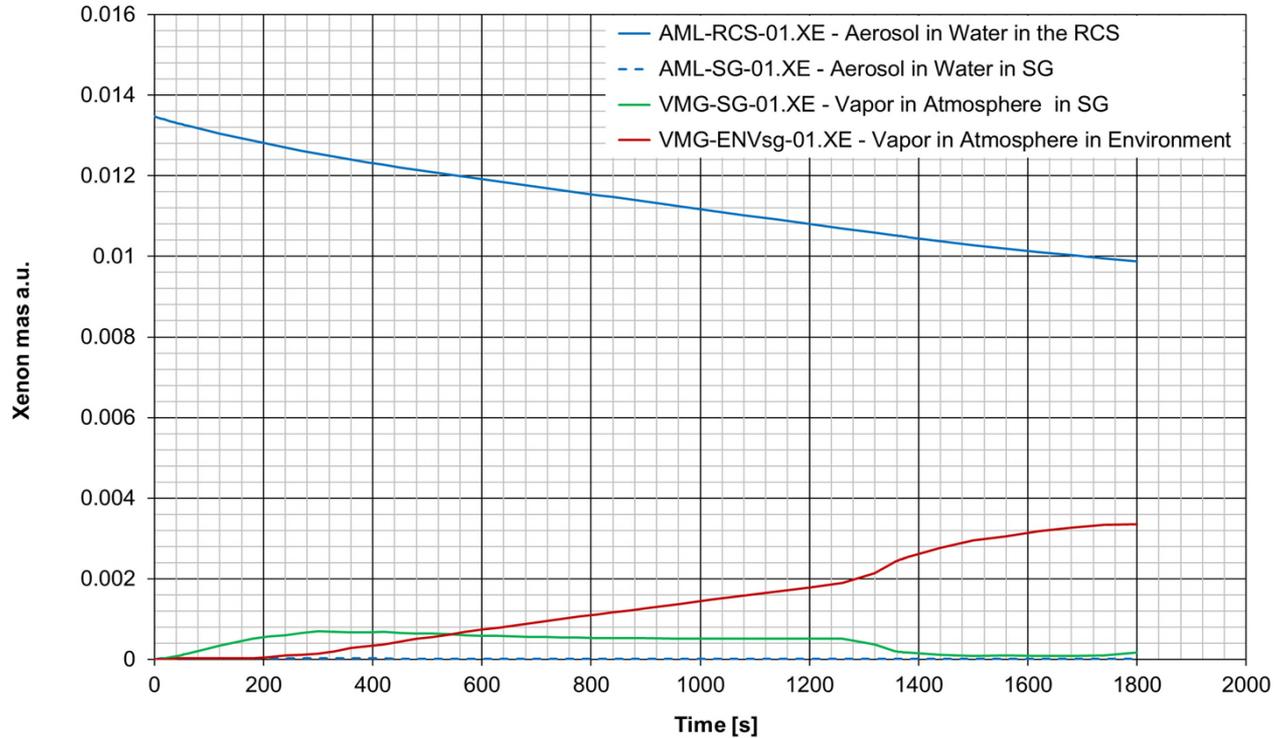
- Gaseous FP gas-out of liquid within minutes
- Solution: initially, add Xe as aerosol to RCS water (**RN1_AL**)
- Xe-aerosols are transported by water loss into the SG
- In SG, where boiling drives out dissolved gases, remove the aerosols (**RN1_AS**, can be assigned a negative rate) and add vapor (**RN1_VS**)



[8] Supplementary reading: Brennstoffdefekte und Gegenmassnahmen - Die Erfahrung des KKL
https://www.researchgate.net/publication/261992251_Brennstoffdefekte_und_Gegenmassnahmen_-_Die_Erfahrung_des_KKL

Framatome Emergency Response Team Support (5of5)

Drill: SGTR after Cladding Damage



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