

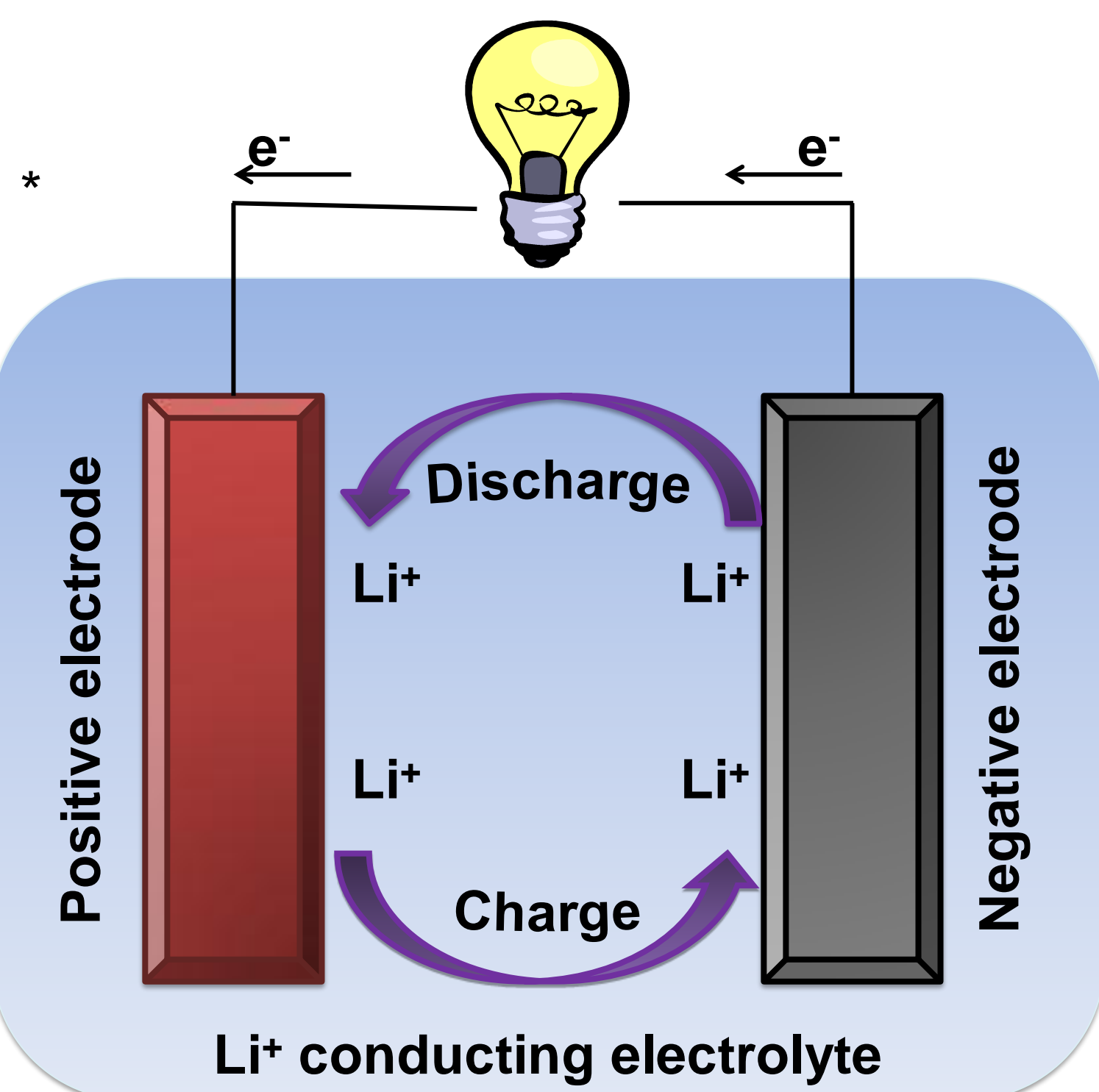
# Grafting of Styrene onto Plasma-Activated Polypropylene

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## Motivation



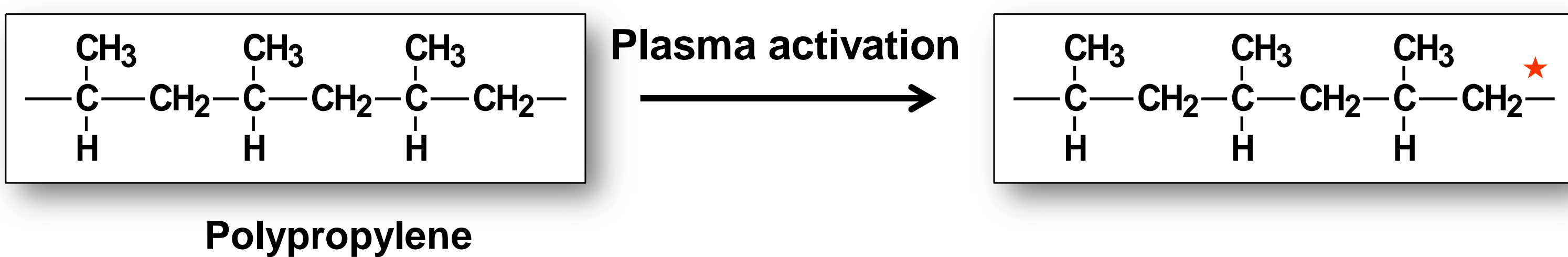
Lithium – sulphur battery

Key issues

- Polymer separator architecture
- Improved cycling behaviour [1]
- Minimised polysulphide shuttle [1]

\* Adapted from Accounts of Chemical Research 46 (2013) 1135 – 1143

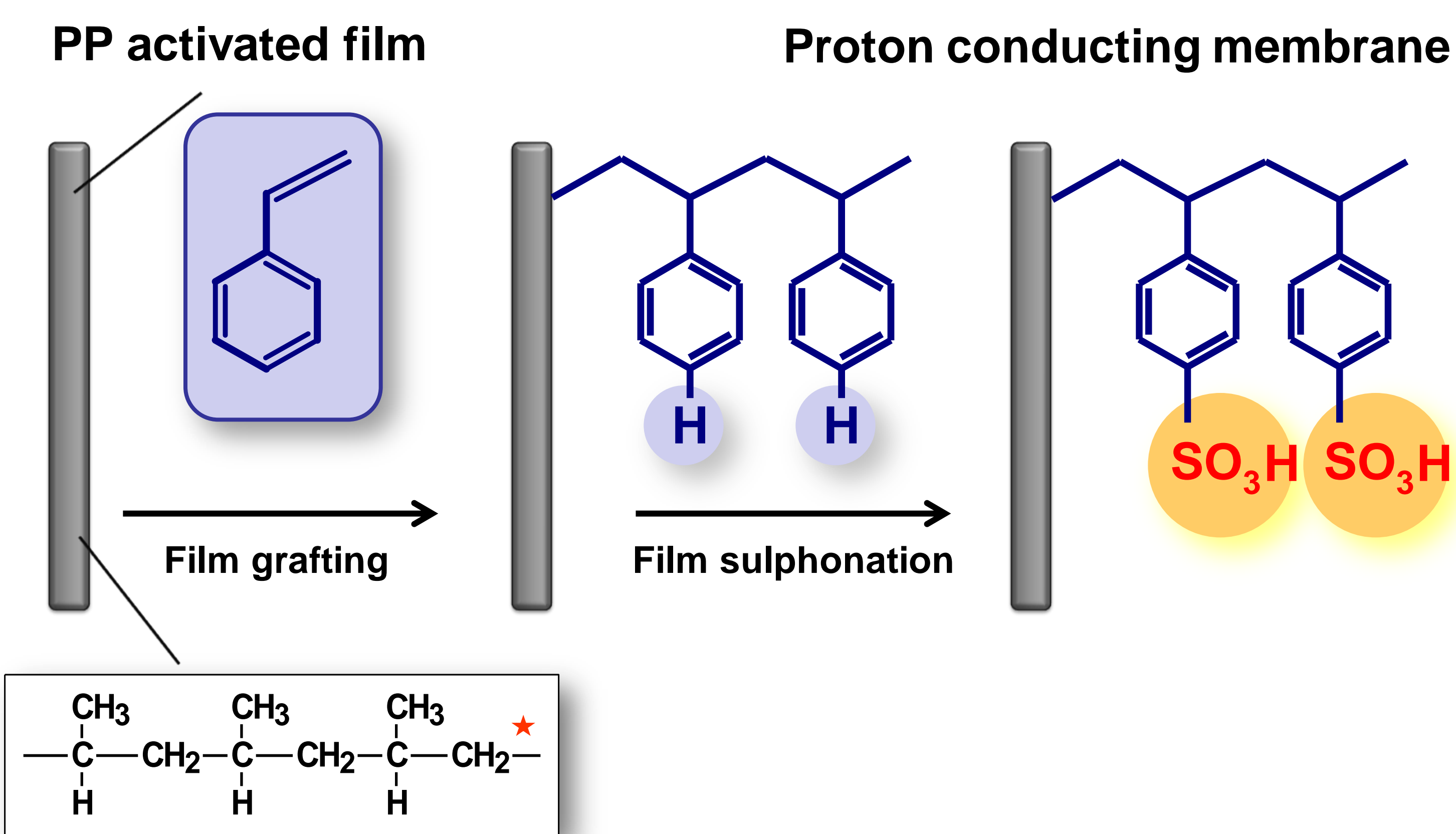
## The Advantages of Plasma Activation



Plasma-induced graft polymerisation....:

- ... can activate only the surface-near regions (100 Å) [2]
- ... can introduce favourable features into the material [3]
- ... does not strongly affect the mechanical properties of the material [2]

## The Preparation of Styrene Based Membranes



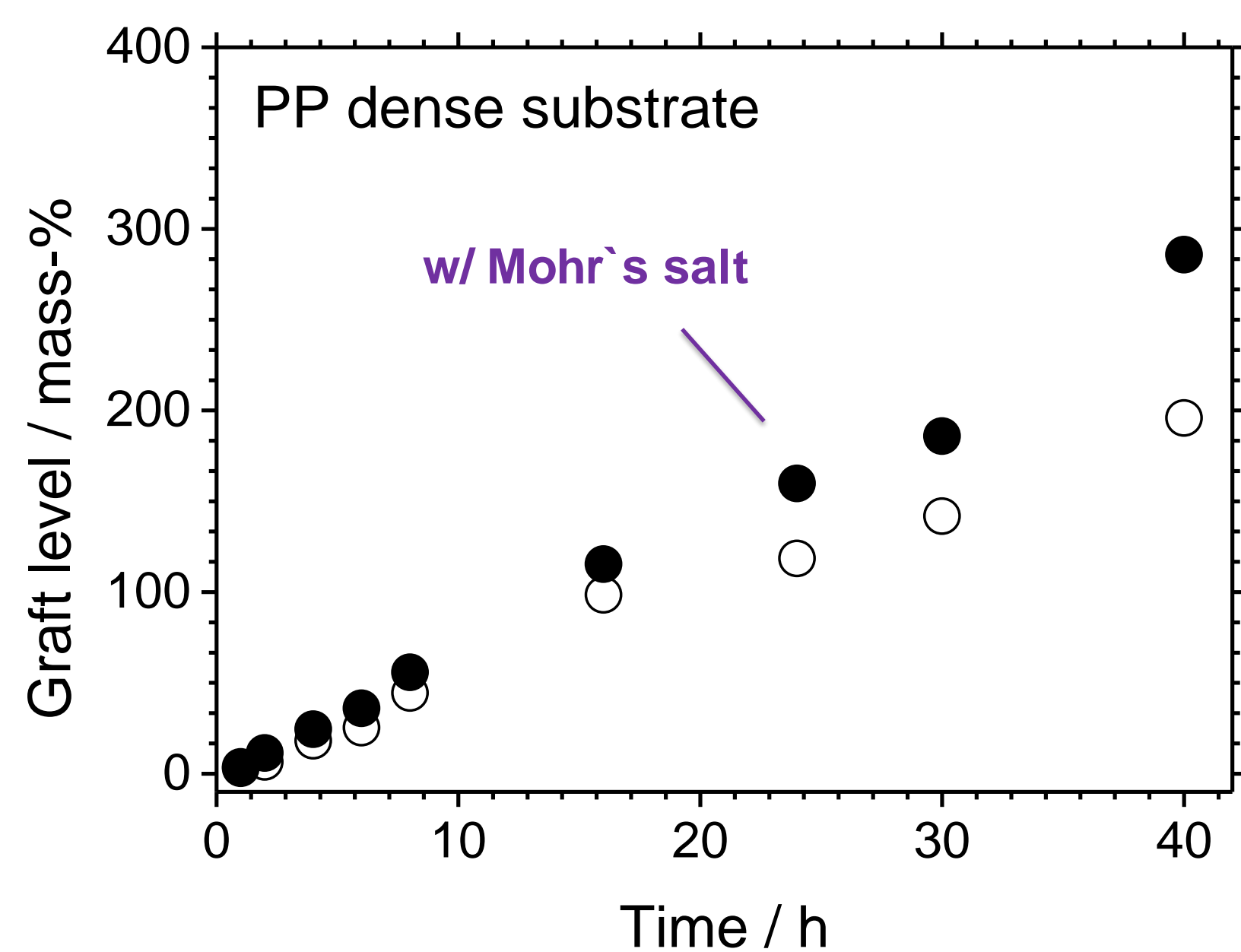
**Film type:** (1) Porous substrate (15µm, Treo-Pore, model system)  
(2) Dense substrate (15µm, Goodfellow, for comparison)

**Film activation:** (1) Plasma activation (30 W, 5 min each side)  
(2) Electron-beam irradiation (15 kGy)

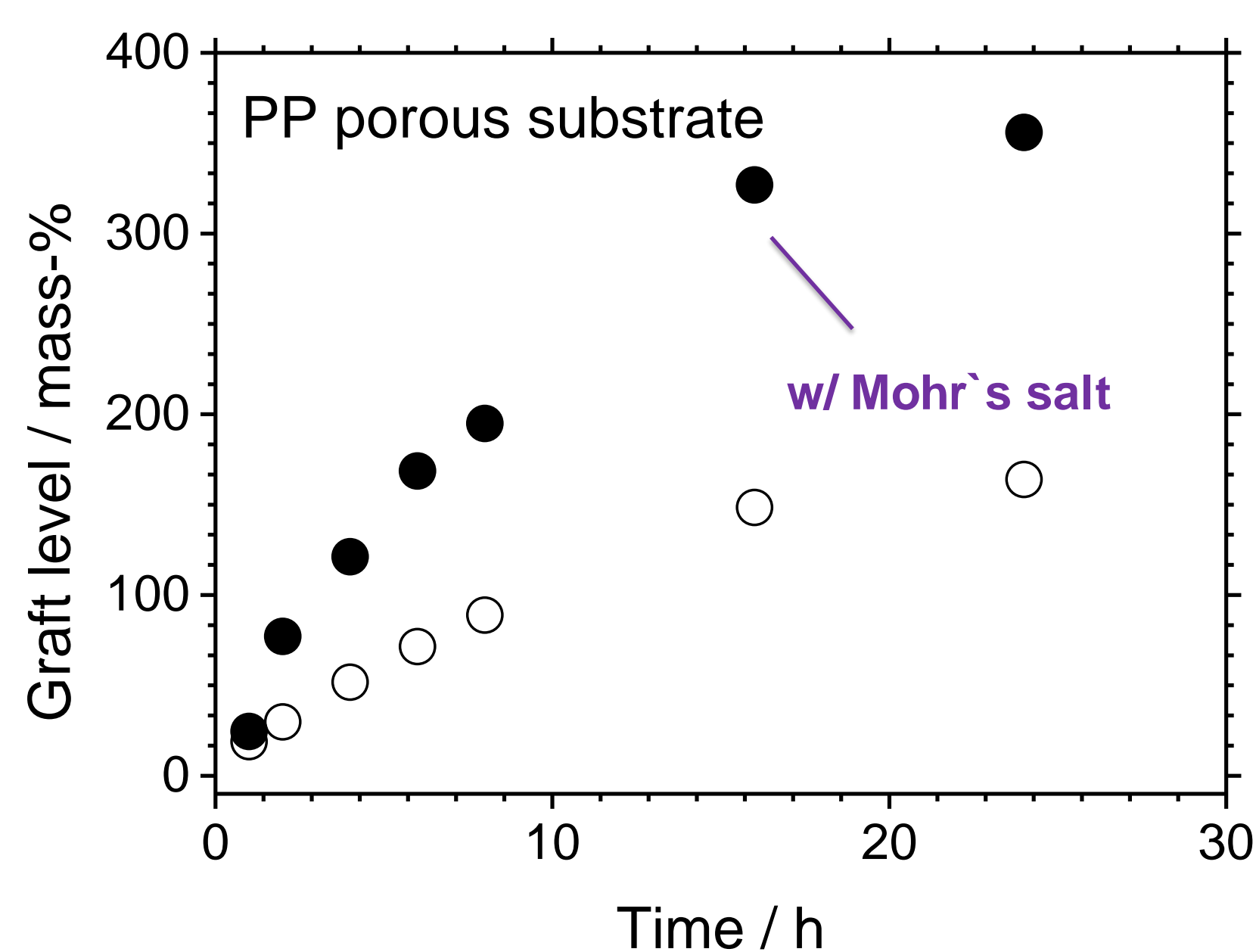
**Film grafting:** Styrene (20 v-%), iPrOH (70 v-%), H<sub>2</sub>O (10 v-%), @ 60°C

**Film sulphonation:** 2% ClSO<sub>3</sub>H in CHCl<sub>2</sub> @ RT followed by hydrolysis @ 80°C for 8h

## Grafting Kinetics of PP-g-Styrene



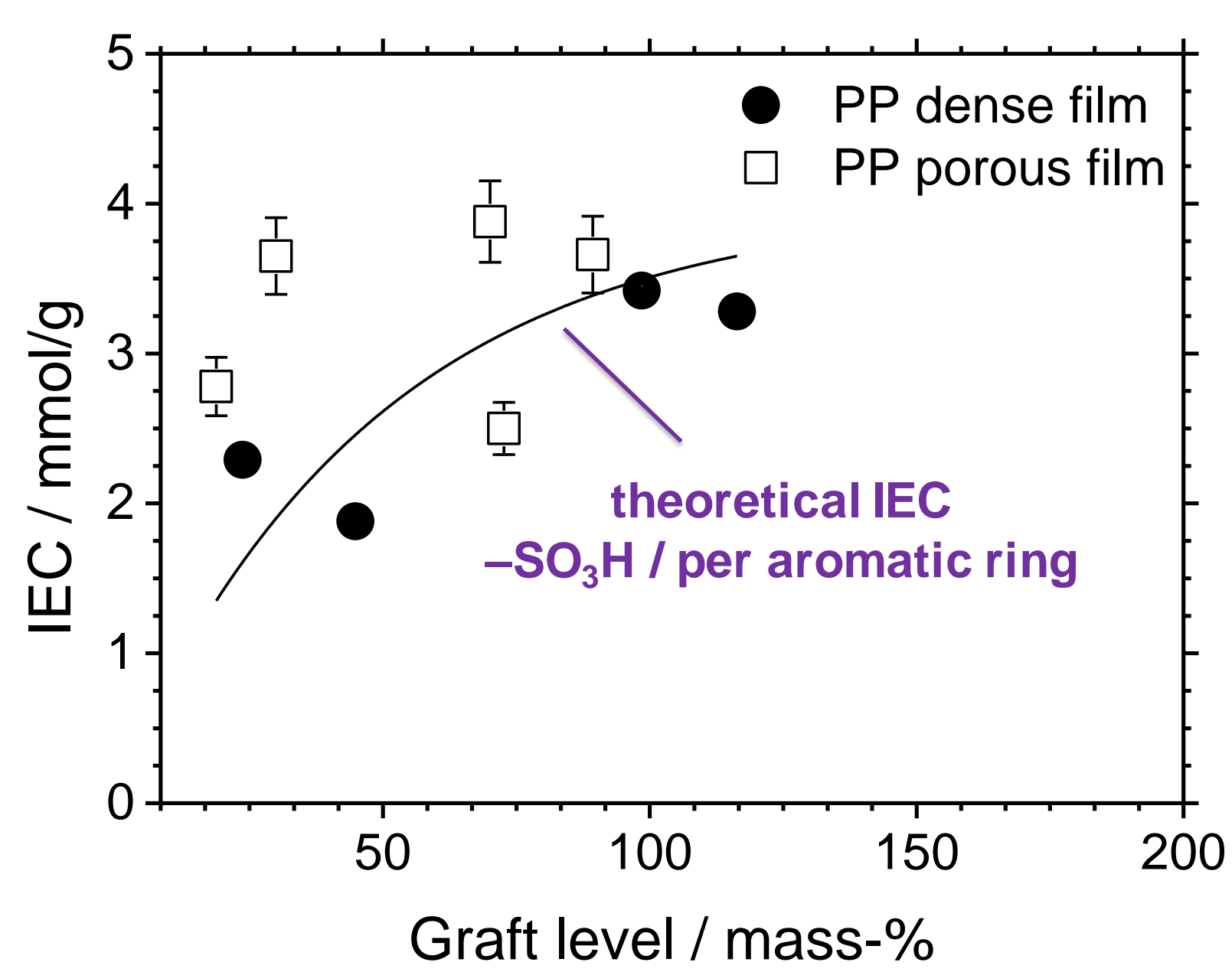
Grafting in bulk  
↓  
Diffusion limitations  
**Constant grafting rate**



Grafting at the surface  
**Grafting rate decreases with time**

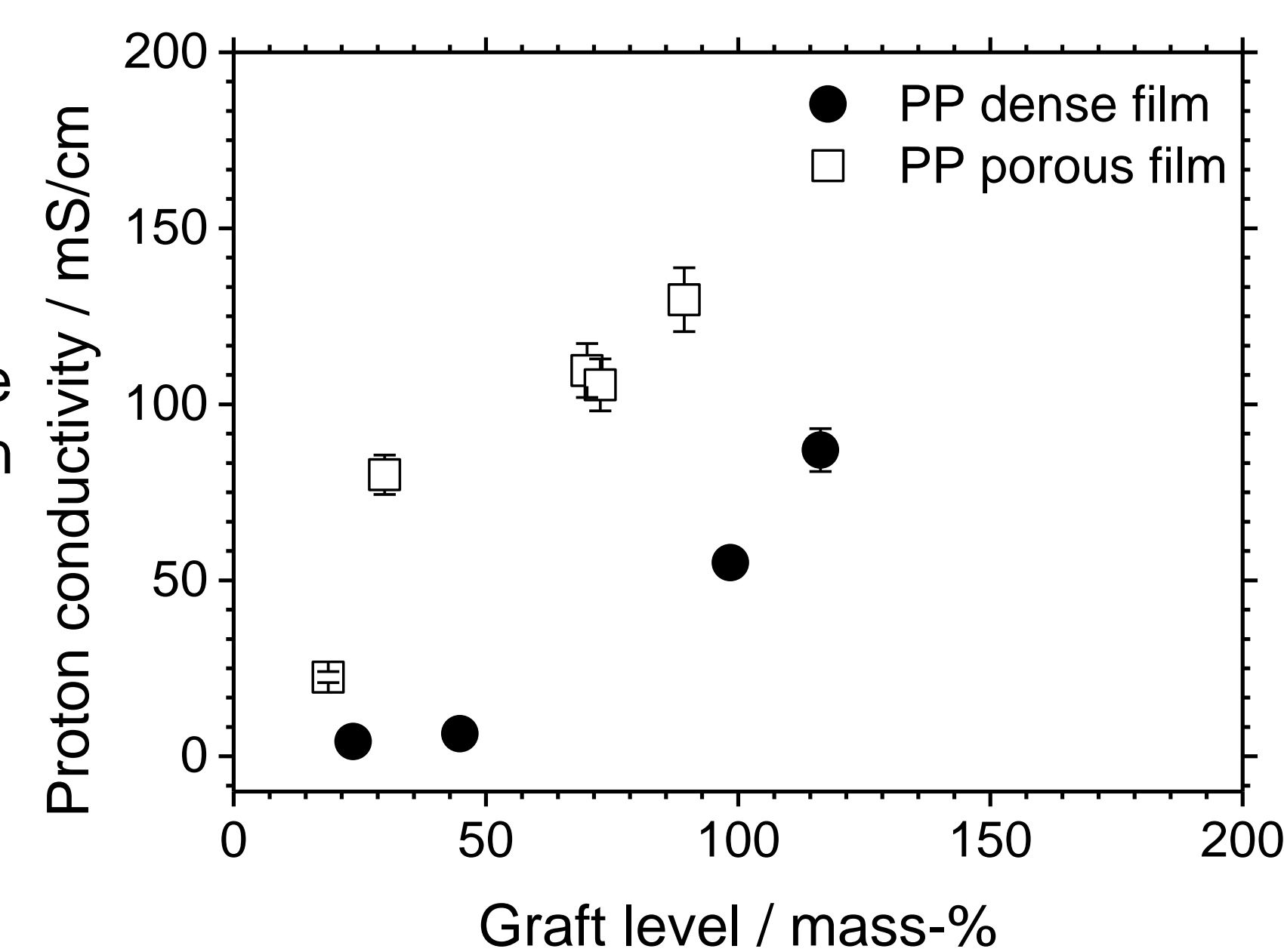
The addition of (NH<sub>4</sub>)<sub>2</sub>Fe(SO<sub>4</sub>)<sub>2</sub>·6H<sub>2</sub>O (Mohr's salt) → increased grafting yield [4]

## Characterisation of Grafted Membranes



**Porous PP:** higher IEC trend attributed to the sulphonation of a small fraction of PP

**Porous PP:** higher conductivity due to better access of H<sup>+</sup> in the open structure



## Conclusions

- Highly grafted PP porous membranes in a shorter reaction time
- Good proton conducting membranes based on PP porous substrate
- Enhanced grafting kinetics due to the addition of homopolymer inhibitor

References:

- [1] S. S. Zhang, *Journal of Power Sources* 231 (2013) 153 – 162
- [2] T. Desmet, R. Morent, N. De Geytner, C. Leys, E. Schacht, P. Dubruel, *Biomacromolecules* 10 (2009) 2351 – 2378
- [3] X. Chi, H. Ohashi, T. Tamaki, T. Yamaguchi, *Journal of Photopolymer Science and Technology* 24 (2011) 471 – 473
- [4] M.M. Nasef, E.S.A. Hegazy, *Progress in Polymer Science* 29 (2004) 499 – 561