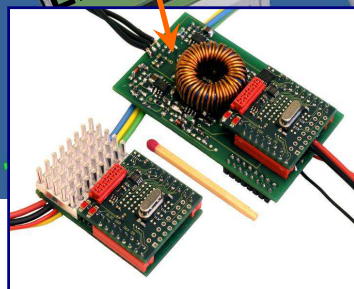


Propane-fueled catalytic microcombustor

System design

$P_{el} : 1000 \text{ W}$
 @325,000 rpm

Power Electronics



Turbo machinery + generator
 combustor
 ← 10 cm →



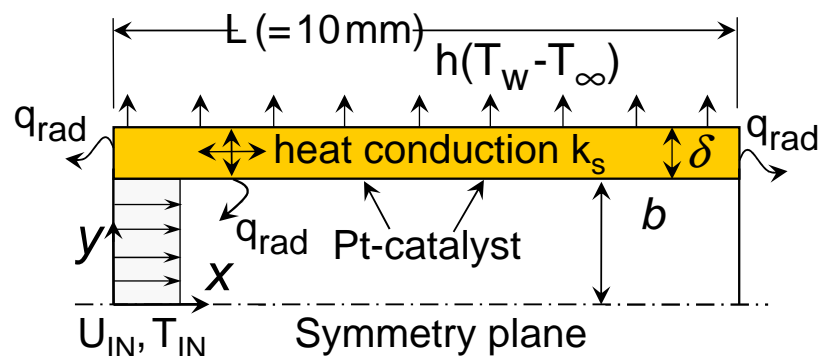
C_3H_8 – fueled catalytic reactor:

- study C_3H_8 hetero-/homogeneous kinetics
- design and test C_3H_8 -fueled reactor

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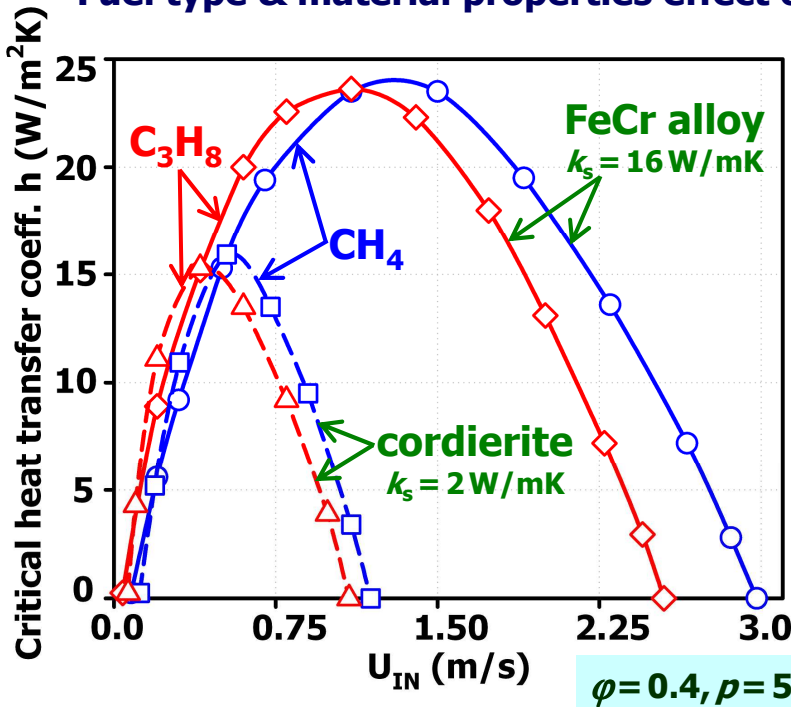
Stability maps in methane and propane-fueled catalytic microreactors (steady performance)

Geometrical configuration and modeled physicochemical processes



Catalytic Microreactors – Stability Maps

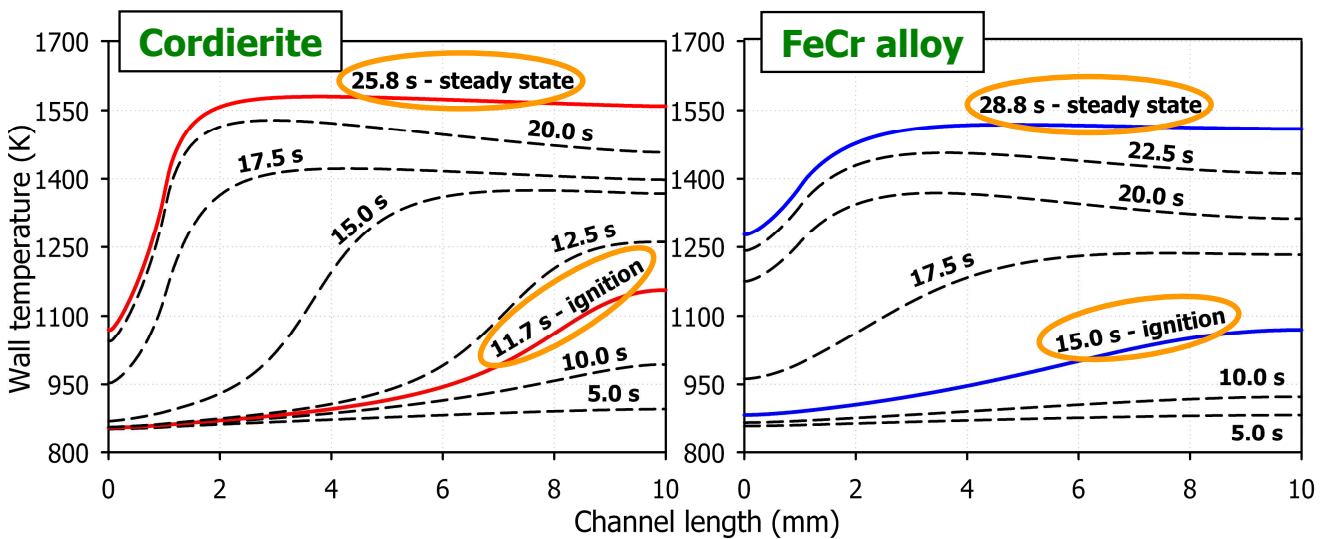
Fuel type & material properties effect on microreactor stability



- Fuel transport affects microreactor stability
- Channel wall thermal conductivity k_s : highest impact on stability map
- Steady-state operation: metallic reactor favored
- FeCr alloy (high k_s): upstream heat transfer compensates efficiently for external heat losses at higher inlet velocities

$$\varphi = 0.4, p = 5 \text{ bar}, T_{IN} = 700 \text{ K}, b = 0.15 \text{ mm}$$

Catalytic Microreactor Start-Up (1)

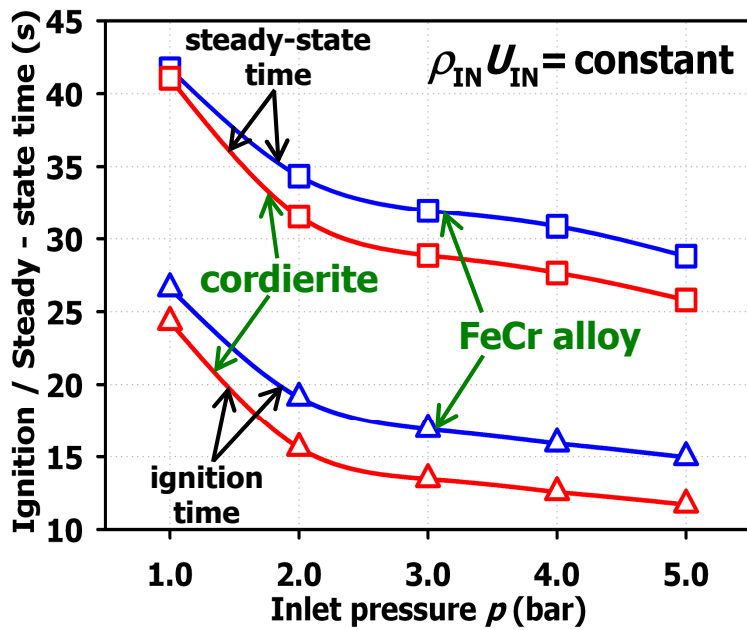


- Low wall thermal conductivity (ceramic material) reduces both ignition and steady-state times

- In contrast: high k_s materials preferable for steady-state operation

$$\varepsilon_{IN/OUT} = \varepsilon = 0.6, \varphi = 0.4, T_{IN} = 850 \text{ K}, U_{IN} = 0.3 \text{ m/s}, p = 5 \text{ bar}$$

Catalytic Microreactor Start-Up (2)



- Five-fold increase in $p \Rightarrow$ two-fold decrease in time needed for ignition and steady-state

- Reaction front propagation speed: \propto surface reaction rate $\Rightarrow p^{+0.47}$ dependence

- Ceramic materials (low k_s) display lower ignition and steady-state times for $1 \text{ bar} \leq p \leq 5 \text{ bar}$ due to wall hot-spot formation

$\varepsilon_{IN/OUT} = \varepsilon = 0.6, \varphi = 0.4, T_{IN} = 850 \text{ K}, U_{IN} = 0.3 \text{ m/s} (p = 5 \text{ bar})$